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PULLULANASE, MICROORGANISMS WHICH PRODUCE IT, PROCESSES FOR THE PREPARATION OF THIS PULLULANASE AND THE USES THEREOF

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(57) Claim

1. Pullulanase, characterized in that it is produced by the strain *Bacillus deramificans* or by a derivative or mutant of this strain and has an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

4. Isolated pullulanase heterologously produced by a microorganism of the genus *Bacillus* containing a gene which codes for a protease in the wild state, said gene having been deleted from the microorganism of the genus *Bacillus*, said isolated pullulanase having an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

52. Expression vector pUBDEBRA1.

53. Chromosomal integration vector pUBCDEBRA11DNSI.

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PULLULANASE, MICROORGANISMS WHICH PRODUCE IT, PROCESSES FOR THE PREPARATION OF THIS PULLULANASE AND THE USES THEREOF

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The following statement is a full description of this invention, including the best method of performing it known to applicant(s):

Pullulanase, microorganisms
which produce it, processes for the preparation of this
pullulanase and the uses thereof

The invention relates to a new pullulanase. The invention also relates to a new strain of microorganisms which produce this pullulanase and the processes for the preparation of this pullulanase. The invention also
5 relates to uses thereof and compositions comprising this product. The invention also relates to a DNA molecule containing the gene of this pullulanase and to an expression vector containing this DNA molecule, which can be used to express pullulanase in Bacillus strains.

10 Starch, the essential constituents of which are amylose and amylopectin, can be converted into simple sugars by an enzymatic process carried out in two stages : one stage of liquefaction of the starch and one stage of saccharification of the liquefied starch. In order to
15 obtain a high conversion level of the starch, it has already been proposed to add an enzyme which hydrolyses α -1,6-glucosidic bonds, such as, for example, a pullulanase, during the saccharification of the liquefied starch.

20 European Patent 0 063 909 describes a so-called debranching enzyme, that is to say an enzyme which is capable of hydrolysing the α -1,6-glucosidic bonds in amylopectin, which has a pullulanase activity and has an optimum activity at a pH of 4-5 at 60 °C. This enzyme is
25 derived from a strain of Bacillus acidopullulyticus.

United States Patent 5,055,403 furthermore has proposed a pullulanase which has an enzymatic activity in an acid medium and is derived from a strain of Bacillus naganoensis. This enzyme has a maximum activity at a pH
30 of about 5, measured at 60 °C, and a maximum activity at a

temperature of about 62.5 °C, measured at a pH of 4.5.

Although active at acid pH and at a temperature of about 60 °C and therefore suitable for use in the saccharification of liquefied starch, the pullulanases of the prior art have the disadvantage of having a very low stability under such temperature and pH conditions, their half-life at a temperature of 60 °C and at a pH of about 4.5 in the absence of substrate not exceeding a few tens of minutes.

10 There is consequently currently a demand for a pullulanase which can be used in the saccharification of liquefied starch and is very stable within a wide temperature and pH range, in particular at a temperature of about 60 °C and at a pH of about 4.5.

15 The object of the present invention is to provide a new pullulanase which is active at an acid pH, has a heat stability at an acid pH which is very greatly superior to that of the pullulanases of the prior art and has a half-life of several hours under the abovementioned conditions.

20 The object of the present invention is also to identify, isolate and provide a strain, and particularly a Bacillus strain, which naturally produces the said pullulanase.

25 The object of the present invention is also to isolate and provide a nucleotide sequence which codes for the said pullulanase.

30 The object of the present invention is also to prepare and provide an expression vector and a chromosomal integration vector containing the nucleotide sequence which codes for the said pullulanase.

35 The object of the present invention is also to prepare and provide a Bacillus host transformed with the expression vector or the integration vector containing the nucleotide sequence of the strain of Bacillus which codes for the said pullulanase.

To this effect, the invention relates to a pullu-

lanase produced by a Bacillus, and more particularly by an aerobic and non-thermophilic microorganism, such as Bacillus deramificans. Bacillus deramificans T 89.117D or a derivative or mutant of this strain of Bacillus deramificans are preferably employed.

The isolated and purified pullulanase is preferably made up of a single type of polypeptide having a molecular weight of about 100 (± 10) kDa.

Moreover, the N-terminal sequence (SEQ ID NO:1) of the said pullulanase is as follows, in the amino-carboxyl sense and from left to right :

	Asp	Gly	Asn	Thr	Thr	Thr	Ile	Ile	Val	His	
	1				5					10	
	Tyr	Phe	Cys	Pro	Ala	Gly	Asp	Tyr	Gln	Pro	
15				15						20	

The invention relates to an isolated and purified pullulanase comprising the amino acid sequence of 1 to 928 amino acids (SEQ ID NO:11) or a modified sequence derived therefrom. This sequence is the complete amino acid sequence of the said pullulanase, as illustrated in Figure 4 (4a to 4f).

The complete nucleotide sequence (SEQ ID NO:10) which codes for pullulanase and its translation into amino acids is given in Figure 4.

Particularly preferably, the said pullulanase has an isoelectric point of between 4.1 and 4.5.

The pullulanase according to the invention is heat stable and active in a wide temperature range. The pullulanase is active at an acid pH.

The said pullulanase is capable of catalysing the hydrolysis of α -1,6-glucosidic bonds present both in amylopectin and in pullulane. It is therefore a so-called deramifying or debranching enzyme. The said pullulanase is preferably capable of hydrolysing glucosidic bonds of the α -1,6 type in amylopectin.

The pullulanase according to the invention preferably

breaks down pullulane into maltotriose and amylopectin into amylose.

Moreover, the pullulanase of the present invention hydrolyses amylopectin to form oligosaccharides (maltooligosaccharides). During this hydrolysis, the formation of oligosaccharides made up of about 13 glucose units (degree of polymerization of 13, this molecule is also called "chain A") is observed, followed by the formation of oligosaccharides made up of about 47 glucose units (degree of polymerization of 47, this molecule is also called "chain B").

The oligosaccharides with chains A and B are defined with reference to D. J. MANNERS ("Structural Analysis of Starch components by Debranching Enzymes" in "New Approaches to research on Cereal Carbohydrates", Amsterdam, 1985, pages 45-54) and B. E. ENEVOLDSEN ("Aspects of the fine structure of starch" in "New Approaches to research on Cereal Carbohydrates", Amsterdam, 1985, pages 55-60).

The pullulanase of the present invention preferably hydrolyses potato amylopectin. This hydrolysis can be carried out with an aqueous suspension of amylopectin in the presence of the pullulanase under the conditions of optimum activity of the pullulanase, that is to say at a temperature of about 60 °C and at a pH of about 4.3.

The pullulanase of the present invention catalyses the condensation reaction of maltose to form tetrahosides (oligosaccharides having 4 glucose units).

The pullulanase of the invention has a half-life of about 55 hours, measured at a temperature of about 60 °C in a solution buffered at a pH of about 4.5 and in the absence of substrate.

Half-life means that the pullulanase shows a relative enzymatic activity of at least 50 %, measured after an incubation of 55 hours at a temperature of about 60 °C in a solution buffered at a pH of about 4.5 and in the

absence of substrate.

The pullulanase according to the invention is heat stable at an acid pH. In fact, the pullulanase according to the invention shows a relative enzymatic activity of at least 55 %, measured after an incubation of 40 hours at a temperature of 60 °C in a solution buffered at a pH of about 4.5 and in the absence of substrate. It shows a relative enzymatic activity of at least 70 %, measured after an incubation of 24 hours under these same conditions.

Relative enzymatic activity means the ratio between the enzymatic activity measured in the course of a test carried out under the given pH, temperature, substrate and duration conditions, and the maximum enzymatic activity measured in the course of this same test, the enzymatic activity being measured starting from the hydrolysis of pullulane and the maximum enzymatic activity being fixed arbitrarily at the value of 100.

The pullulanase according to the invention is furthermore stable in a wide range of acid pH values.

Under the conditions described below, it is active at a pH greater than or equal to 3. In fact, the said pullulanase shows a relative enzymatic activity of at least 85 %, measured after an incubation of 60 minutes at a temperature of about 60 °C in the absence of substrate and in a pH range greater than or equal to about 3.5.

Under the conditions described below, it is active at a pH of less than or equal to 7. In fact, the said pullulanase shows a relative enzymatic activity of at least 85 %, measured after an incubation of 60 minutes at a temperature of about 60 °C in the absence of substrate and in a pH range less than or equal to about 5.8.

It preferably shows a relative enzymatic activity of greater than 90 %, measured in a pH range of between about 3.8 and about 5 under these same conditions.

The pullulanase according to the invention develops

an optimum enzymatic activity, measured at a temperature of about 60 °C, in a pH range greater than 4.0. The pullulanase according to the invention develops an optimum enzymatic activity, measured at a temperature of about 5 60 °C, in a pH range less than 4.8. The said pullulanase preferably develops an optimum enzymatic activity, measured at a temperature of about 60 °C, at a pH of about 4.3.

10 The pullulanase according to the invention furthermore develops an optimum enzymatic activity, measured at a pH of about 4.3, in a temperature range of between 55 and 65 °C, and more particularly at 60 °C.

The pullulanase according to the invention develops an enzymatic activity of more than 80 % of the maximum 15 enzymatic activity (the maximum enzymatic activity being measured at a temperature of 60 °C and at a pH of 4.3) in a pH range between about 3.8 and about 4.9 at a temperature of about 60 °C.

20 The pullulanase according to the invention furthermore has all the appropriate properties compatible with actual industrial conditions of saccharification of starch. These properties are an optimum pH of less than 5, an optimum temperature at about 60 °C and a good stability of the enzyme under these conditions of acid pH and elevated temperature. The acid medium is imposed by 25 the simultaneous use of glucoamylase and pullulanase in the industrial saccharification of starch. In fact, the glucoamylase used for saccharification of starch is generally produced by a fungus and in particular by an 30 *Aspergillus* strain, such as *Aspergillus niger*, *Aspergillus awamori* or *Aspergillus foetidus*. The ideal conditions which are suitable for saccharification of liquefied starch in the presence of a glucoamylase are a temperature of about 60 °C and a pH of about 4.0 to 4.5. This is the 35 case, in particular, for the glucoamylase sold under the trade names DIAZYME® L-200 by SOLVAY ENZYMES (Elkhart,

United States) and OPTIDEX® by SOLVAY ENZYMES (Hanover, Germany). Furthermore, the saccharification stage lasts several hours, in general 40 to 60 hours, and it is essential that the enzymes used are stable, active and effective throughout this stage, and these enzymes should therefore have a high heat stability in an acid medium and the longest possible half-life. For this reason, the pullulanase of the present invention is more effective than the known pullulanases.

10 The present invention also relates to a process for the production of a pullulanase which comprises culture of an aerobic (and non-thermophilic) bacterium which is capable of producing pullulanase in a suitable nutrient medium containing sources of carbon and nitrogen and mineral salts under aerobiotic conditions, and harvesting of the pullulanase thus obtained. This culture medium may be solid or liquid. The culture medium is preferably liquid.

20 The present invention also relates to a process for the production of a pullulanase which comprises culture of the strain *Bacillus deramificans* T 89.117D (LMG P-13056) or a derivative of this strain which is capable of producing pullulanase in a suitable nutrient medium containing sources of carbon and nitrogen and mineral salts under aerobiotic conditions, and harvesting of the pullulanase thus obtained.

25 The culture conditions for these bacteria, such as the components of the culture medium, culture parameters, temperature, pH, aeration and stirring, are well-known to the expert.

30 The sources of carbon in the culture medium are usually chosen from starch, partially hydrolysed starch, soluble starch, oligosaccharides, glucose, amylose, amylopectin or a mixture of two or more of these. The sources of carbon in the culture medium are preferably chosen from partially hydrolysed starch, pullulane,

glucose or a mixture of these. Good results have been obtained with glucose and partially hydrolysed starch. The sources of nitrogen in the culture medium are usually chosen from yeast extract, soya flour, cottonseed flour, fish meal, gelatin, potato flour or a mixture of two or more of these. The sources of nitrogen in the culture medium are preferably chosen from yeast extract, soya flour or a mixture of these. Good results have been obtained with yeast extract. The mineral salts in the culture medium are generally chosen, with respect to the anions, from chloride, carbonate, phosphate and sulphate, and, with respect to the cations, from potassium, sodium, ammonium, magnesium, calcium or a mixture of two or more of these. Good results have been obtained with a mixture of the following salts : KH_2PO_4 , $\text{K}_2\text{HPO}_4 \cdot 3\text{H}_2\text{O}$, $(\text{NH}_4)_2\text{SO}_4$, $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$ and $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$.

Culture is generally carried out at a temperature of between 20 and 45 °C, preferably between 25 and 40 °C.

Culture is generally carried out at a pH of between 3.5 and 6, preferably between 4 and 6.

Culture is carried out under aerobiotic conditions in the presence of air or oxygen and while stirring.

The techniques for harvesting the pullulanase produced are well known to the expert. Centrifugation, ultrafiltration, evaporation, precipitation, filtration, microfiltration, crystallization or a combination of one or other of these techniques, such as centrifugation followed by ultrafiltration, is usually employed.

The pullulanase can then be purified, if necessary. The techniques for purification of enzymes are known to the expert, such as, in particular, precipitation with the aid of a salt such as ammonium sulphate, or a solvent such as, chiefly, acetone.

The pullulanase can also be dried by spraying or lyophilization.

The present invention also relates to identification

and provision of a new isolated aerobic bacterium which produces pullulanase. Generally, this belongs to the family of Bacillaceae. It preferably belongs to the Bacillus genus. The said Bacillus is particularly preferably the strain Bacillus deramificans T 89.117D or a derivative or mutant of this strain.

Derivative or mutant of this strain means any naturally or artificially modified bacterium. The derivatives of this strain can be obtained by known modification techniques, such as ultra-violet radiation, X-rays, mutagenic agents or genetic engineering.

The strain Bacillus deramificans T 89.117D has been deposited in the collection called BELGIAN COORDINATED COLLECTIONS OF MICROORGANISMS (LMG culture collection, University of Ghent, Laboratory of Microbiology - K. L. Ledeganckstraat 35, B - 9000 GHENT, Belgium) in accordance with the Treaty of Budapest under number LMG P-13056 on ~~21 June 1993~~ ^{9 December 1992}. The invention thus relates to an isolated and purified culture of Bacillus deramificans T 89.117D and a derived or mutated culture thereof.

The strain of the present invention has been identified by its biochemical characteristics : a Gram-positive, aerobic, rod-shaped bacterium which forms an endospore.

The invention also relates to the isolation and provision of a DNA molecule comprising a nucleotide sequence (SEQ ID NO:10) which codes for the pullulanase of Bacillus deramificans T 89.117D (LMG P-13056) or a modified sequence derived therefrom. This DNA molecule preferably comprises the entire gene of the pullulanase of Bacillus deramificans T 89.117D. The entire gene of the pullulanase means at least the transcription promoter(s), the signal sequence(s), the nucleotide sequence which codes for the mature pullulanase and the transcription terminator(s).

The DNA molecule according to the invention comprises

at least the nucleotide sequence (SEQ ID NO:10) which codes for the mature pullulanase of *Bacillus deramificans* T 89.117D (LMG P-13056) and its signal sequence (pre-sequence) (SEQ ID NO:13). This DNA molecule preferably
5 comprises the entire gene of the pullulanase of *Bacillus deramificans* T 89.117D. Good results have been obtained with a DNA molecule comprising the nucleotide sequence (SEQ ID NO:8). The nucleotide sequence (SEQ ID NO:8) is made up of, in the amino-carboxyl sense and from left to
10 right, the nucleotide sequence (SEQ ID NO:14), the nucleotide sequence (SEQ ID NO:13), the nucleotide sequence (SEQ ID NO:10) and the nucleotide sequence (SEQ ID NO:15).

The pullulanase of the invention is synthesized in the form of a precursor containing an additional sequence
15 of 29 amino acids (SEQ ID NO:12).

The invention also relates to a modified pullulanase, that is to say an enzyme in which the amino acid sequence differs from that of the wild enzyme by at least one amino acid. These modifications can be obtained by the conventional techniques of mutagenesis on DNA, such as exposure
20 to ultra-violet radiation, or to chemical products, such as sodium nitrite or O-methylhydroxylamine, or by genetic-engineering techniques, such as, for example, site-directed mutagenesis or random mutagenesis.

The invention also relates to a mutated pullulanase obtained by modification of the nucleotide sequence of the gene which codes for the pullulanase defined above. The techniques for obtaining such mutated pullulanases are known to the expert and are described in particular in
25 Molecular Cloning - a laboratory manual - SAMBROOK, FRITSCH. MANIATIS - second edition, 1989, in chapter 15.

The invention also relates to the preparation and provision of an expression vector containing the DNA molecule which comprises the nucleotide sequence which
35 codes for the pullulanase of *Bacillus deramificans* T 89.117D. The DNA molecule preferably comprises the

structural gene which codes for the mature pullulanase of *Bacillus deramificans* T 89.117D. This vector is particularly preferably the vector pUBDEBRA1. Good results have also been obtained with the vector pUBCDEBRA11.

5 Expression vector means any DNA sequence which comprises a replicon and other DNA regions (nucleotide sequences) and which functions independently of the host as a complete gene expression unit.

10 Complete gene expression unit means the structural gene and the promoter region(s) and the regulation region(s) necessary for transcription and translation. Structural gene means the coding sequence which is used for transcription into RNA and allows synthesis of the protein by the host.

15 The preferred expression vector is the vector pUBDEBRA1. This vector contains the gene which codes for the pullulanase of the strain *Bacillus deramificans* T 89.117D according to the invention. This vector can be introduced into a suitable host. This host is generally a strain of *Bacillus*. This host is preferably a strain of *Bacillus licheniformis*. This host is particularly preferably a strain of *Bacillus licheniformis* SE2. Excellent results have been obtained with this vector when it is introduced into the strain *Bacillus licheniformis* SE2 delap1, used as the host.

25 The invention also relates to the preparation and provision of a chromosomal integration vector containing the DNA molecule which comprises the nucleotide sequence which codes for the pullulanase of *Bacillus deramificans* T 89.117D. The DNA molecule preferably comprises the structural gene which codes for the mature pullulanase of *Bacillus deramificans* T 89.117D. This chromosomal integration vector is particularly preferably the vector pUBCDEBRA11DNSI.

35 The present invention also relates to recombinant strains in which the said gene which codes for pullulanase

is introduced by genetic-engineering techniques. The gene can be introduced on a plasmid by an expression vector or integrated into the host chromosome in one or more copies by a chromosomal integration vector.

5 The invention also relates to the strains of microorganisms which are different from the starting producer organism and in which the nucleotides which code for the pullulanase are introduced by transformation, either in a form integrated in the chromosomal DNA or in autorepli-
10 cative form (plasmid).

The invention relates to the transformed strain of *Bacillus licheniformis* which comprises the DNA molecule described above. The invention relates to the transformed strain of *Bacillus licheniformis* which comprises the
15 expression vector or the chromosomal integration vector which comprises this DNA molecule. The invention preferably relates to the transformed strain of *Bacillus licheniformis* which comprises the expression vector pUBDEBRA1 or the chromosomal integration vector
20 pUBCDEBRA11DNSI.

The invention also relates to a process for the preparation of a pullulanase starting from a recombinant organism, the process comprising isolation of a DNA
25 DNA fragment which codes for pullulanase, insertion of this fragment into a suitable vector, introduction of this vector into a suitable host or introduction of this DNA fragment into the chromosome of a suitable host, culture of this host, expression of the pullulanase and harvesting of the pullulanase. The suitable host is generally chosen
30 from the group comprising *Escherichia coli*, *Bacillus* or *Aspergillus* microorganisms. The host is usually chosen from the Bacilli. The host is preferably chosen from (aerobic) microorganisms of the genus *Bacillus*. The host is particularly preferably chosen from the microorganisms
35 *Bacillus subtilis*, *Bacillus licheniformis*, *Bacillus alcalophilus*, *Bacillus pumilus*, *Bacillus lentus*, *Bacillus*

amyloliquefaciens or Bacillus deramificans T 89.117D (LMG P-13056).

5 Good results have been obtained when the host for expression of the pullulanase according to the present invention is a recombinant strain derived from Bacillus licheniformis, and preferably the strain Bacillus licheniformis SE2 delap1.

10 The strain of Bacillus licheniformis SE2 was deposited on 21 June 1993 in the collection called BELGIAN COORDINATED COLLECTIONS OF MICROORGANISMS (LMG culture collection, Ghent, Belgium) in accordance with the Treaty of Budapest under number LMG P-14034.

15 The transformed strain SE2 delap1 thus obtained from Bacillus licheniformis SE2 differs from the parent strain by the sole fact that it does not contain in its chromosome the DNA sequence which codes for the mature protease.

20 The invention also relates to a pullulanase produced in a heterologous manner by a microorganism of the genus Bacillus which contains a gene which codes for an alkaline protease in the wild state. This microorganism is preferably a strain of Bacillus licheniformis comprising the DNA molecule which comprises the nucleotide sequence which codes for the pullulanase of Bacillus deramificans T 89.117D. The gene which codes for the alkaline protease has particularly preferably been deleted from this strain of Bacillus. This strain is preferably the strain Bacillus licheniformis SE2 delap1.

30 Produced in a heterologous manner means production which is not effected by the natural microorganism, that is to say the microorganism which contains, in the wild state, the gene which codes for the pullulanase.

35 The pullulanase according to the invention has several outlets in various industries, such as, for example, the food industry, the pharmaceuticals industry or the chemical industry.

The pullulanase can in particular be used in baking

as an "anti-staling" agent, that is to say as an additive to prevent bread becoming stale during storage, or in brewing during production of low-calorie beers.

5 The pullulanase can also be used in the preparation of low-calorie foods in which amylose is used as a substitute for fats.

The pullulanase can also be used to hydrolyse amylopectin and to form oligosaccharides starting from this amylopectin.

10 The pullulanase can also be used to form tetraholosides starting from maltose.

The pullulanase can also be used to condense mono- or oligo-saccharides, creating bonds of the alpha-1,6 type.

15 The pullulanase can be used, for example, to clarify fruit juices.

The pullulanase can be used for liquefaction of starch.

20 For food applications, the pullulanase can be immobilized on a support. The techniques for immobilization of enzymes are well known to the expert.

The pullulanase according to the invention is particularly suitable for treatment of starch and pullulane.

The invention relates to the use of the pullulanase for saccharification of liquefied starch.

25 The present invention also relates to the use of the pullulanase in a process for breaking down starch or partially hydrolysed starch comprising a stage of saccharification of the starch or the partially hydrolysed starch in the presence of a pullulanase. This process is
30 in general carried out in the presence of one or more other enzymes, such as glucoamylase, α -amylase, β -amylase, α -glucosidase or other saccharifying enzymes.

35 Given its biochemical properties, the pullulanase according to the present invention allows the saccharification stage to be carried out under strongly acid conditions, that is to say down to a pH of at least 3.9.

This pH is more acid than that which is acceptable to the known pullulanases.

5 Given its biochemical properties, the pullulanase according to the present invention allows the saccharification stage to be carried out at relatively high temperatures, that is to say up to at least a temperature of 65 °C.

10 Addition of the pullulanase according to the present invention to the saccharification medium allows the content of glucose in the final composition obtained to be increased and therefore the yield of the reaction to be increased.

15 Moreover, addition of the pullulanase of the present invention to the saccharification medium allows the saccharification period to be reduced.

The pullulanase of the present invention allows a high starch conversion level to be achieved.

20 Furthermore, during the saccharification stage, it is possible for a large proportion (at least 60 %) of the glucoamylase usually used to be replaced by the pullulanase of the present invention without affecting the yield of glucose. This replacement is particularly advantageous, and in fact it allows the amount of by-products usually obtained to be reduced considerably.

25 Since the glucoamylase is present in a small proportion, it is unable to catalyse the synthesis reaction of oligosaccharides (containing α -1,6 bonds) starting from glucose; under the normal conditions, glucoamylase catalyses this inverse reaction of oligosaccharide synthesis

30 when high concentrations of dextrose are reached in the saccharification medium, which limits the starch conversion level.

35 Furthermore, the pullulanase of the present invention allows a concentrated saccharification medium, that is to say a medium having a high content of liquefied starch, to be used. This is advantageous from the economic point of

view, and in fact allows the evaporation costs to be reduced.

The present invention also relates to enzymatic compositions comprising the pullulanase according to the invention.

The compositions comprising the pullulanase of the present invention can be used in the solid or liquid form.

The pullulanase is formulated according to the intended uses. Stabilizers or preservatives can also be added to the enzymatic compositions comprising the pullulanase according to the invention. For example, the pullulanase can be stabilized by addition of propylene glycol, ethylene glycol, glycerol, starch, pullulane, a sugar, such as glucose and sorbitol, a salt, such as sodium chloride, calcium chloride, potassium sorbate and sodium benzoate, or a mixture of two or more of these products. Good results have been obtained with propylene glycol. Good results have been obtained with a mixture of starch, sodium benzoate and potassium sorbate.

The enzymatic compositions according to the invention can also comprise, in addition to the pullulanase, one or more other enzymes. Such enzymes are, in particular, carbohydrate hydrolases, such as, for example, glucoamylase, α -amylase, β -amylase, α -glucosidase, isoamylase, cyclomaltodextrin glucotransferase, β -glucanase and glucose isomerase, saccharifying enzymes, enzymes which cleave glucosidic bonds or a mixture of two or more of these.

The present invention preferably relates to an enzymatic composition comprising a glucoamylase and a pullulanase.

Figure 1 shows the restriction map of the plasmid pUBDEBRA1.

Figure 2 shows the restriction map of the plasmid pLD1.

Figure 3 shows the restriction map of the plasmid

pUBCDEBRA11DNSI.

Figure 4 (Figures 4a to 4f) shows the nucleotide sequence (SEQ ID NO:10) which codes for the mature pullulanase, and its translation into amino acids (SEQ ID NO:11).

Figure 5 (Figures 5a to 5g) shows the nucleotide sequence (SEQ ID NO:8) of the DNA fragment from the BamHI site to the PstI site of the plasmid pUBCDEBRA11, and the translation into amino acids (SEQ ID NO:9) of signal and mature sequences of the pullulanase. The nucleotides which have not been determined with certainty have been shown by the symbol N.

The meaning of the symbols and abbreviations used in these figures is summarized in the following table.

Symbol Abbreviation	Meaning
ORIEC	Replication origin in E. coli
REP	Protein required for replication
ORI+	Replication origin of the + strand
ORI-	Replication origin of the - strand
KMR	Gene carrying resistance to kanamycin
BLMR	Gene carrying resistance to bleomycin
AMPR	Gene carrying resistance to ampicillin
PP	Pre/pro sequence
BLIAPR	Sequence which codes for the alkaline protease of B. licheniformis
5'BLIAPR	5' sequence situated before the sequence which codes for the alkaline protease of B. licheniformis
3'BLIAPR	3' sequence situated after the sequence which codes for the alkaline protease of B. licheniformis
BDEPUL	Sequence which codes for the pullulanase of B. deramificans

The present invention is illustrated by the following examples.

Example 1

Isolation and characterization of the strain of Bacillus deramificans

5 The strain Bacillus deramificans T 89.117D was isolated from soil on an agar-agar nutrient medium and selected for its ability to break down a coloured derivative of pullulane known by the name AZCL-pullulane and
10 sold by the company MEGAZYME.

This strain was cultured at 37 °C in MYE growth medium, the composition of which is as follows :
KH₂PO₄ 33 mM; K₂HPO₄·2H₂O 6 mM; (NH₄)₂SO₄ 45 mM;
15 MgCl₂·6H₂O 1 mM; CaCl₂·2H₂O 1 mM; yeast extract 0.5 % (weight/volume); glucose 0.5 % (weight/volume). The pH of the medium is adjusted to pH 4.5 with H₃PO₄.

The agar-agar medium (MYE/agar) additionally comprises 2 % (weight/volume) of agar.

20 The strain of the present invention was identified by its biochemical characteristics : Gram-positive, aerobic, rod-shaped bacterium which forms an endospore. It thus belongs to the Bacillus genus.

The vegetative cells of this strain in a culture on MYE medium at 37 °C have the form of a bacillus of size
25 0.7 x 3.0-3.5 µm. The motility of the vegetative cells is low.

After growth for three days at 37 °C on the MYE medium, microscopic observation reveals the presence of slightly deformed and elliptical (sub)terminal sporangia.

30 The catalase test is weakly positive in the presence of 10 % of hydrogen peroxide. The oxidase test is positive in the presence of 1 % of tetramethyl-1,4-phenylene-diammonium dichloride.

This strain is aerobic, that is to say it develops
35 under aerobiosis. It does not develop under anaerobiosis, that is to say under an atmosphere of 84 % (v/v) of N₂,

8 % (v/v) of CO₂ and 8 % (v/v) of H₂ at 37 °C, but on the other hand it develops under microanaerobiosis, that is to say under an atmosphere of 82.5 % (v/v) of N₂, 6 % (v/v) of O₂, 7.5 % (v/v) of H₂ and 4 % (v/v) of CO₂ at 37 °C. The abbreviation % (v/v) represents a percentage expressed as volume per volume.

This strain is not thermophilic. It shows normal development after incubation in MYE medium at 20 °C, 30 °C, 37 °C and 45 °C, but on the other hand it does not develop at 50 °C and 55 °C. It shows normal development after incubation in MYE medium buffered with phosphate buffer to the following pH values : pH 4.0, pH 4.5, pH 5.0 and pH 5.5, but on the other hand it does not develop at pH 7.0. It shows normal development after incubation in MYE medium in the presence of NaCl at concentrations of 2.0 % (w/v) and 3.5 % (w/v), shows weak development in the presence of 5.0 % (w/v) of NaCl and does not develop in the presence of 7.0 % (w/v) of NaCl. The abbreviation % (w/v) represents a percentage expressed as weight per volume.

This strain does not hydrolyse casein : in fact, no lysis zone could be observed after more than 2 weeks of incubation at 37 °C. It decomposes tyrosine slightly, does not produce acetoin from pyruvate and does not reduce nitrate to nitrite or to N₂.

The strain *Bacillus deramificans* T 89.117D according to the invention is taxonomically different from the strain of *Bacillus acidopullulyticus* described in European Patent 0 063 909 and from the strain of *Bacillus naga-noensis* described in U.S. Patent 5,055,403. The strain *Bacillus deramificans* T 89.117D shows growth at a pH of between 4.7 and 5.5, shows no growth at a pH of 7.0, develops in the presence of 3.5 % (w/v) of NaCl, decomposes tyrosine and does not reduce nitrate to nitrite.

The strain *Bacillus deramificans* T 89.117D has been deposited in the collection called the BELGIAN COORDINATED

COLLECTIONS OF MICROORGANISMS (LMG culture collection)
under number LMG P-13056.

Example 2

Preparation of pullulanase

5 The strain *Bacillus deramificans* T 89.117D is
cultured in a liquid medium (MYA), the composition of
which is identical to that of the MYE medium except that
the content of yeast extract and glucose is replaced by
starch, that is to say :

10 Yeast extract 2.5 % (w/v)
Potato starch 2.5 % (w/v).

The culture is carried out while stirring, with
effective aeration, at a temperature of 37 °C.

15 After 68 hours of culture, the pullulanase and the
cell biomass are separated by centrifugation (5000 revo-
lutions per minute for 30 minutes, BECKMAN JA-10). The
pullulanase produced by the strain *Bacillus deramificans*
T 89.117D is extracellular.

20 The pullulanase is then concentrated by ultrafil-
tration (AMICON S10 Y10 membrane) to obtain a concentrated
aqueous solution of pullulanase.

The enzymatic activity of the solution obtained is
measured.

25 One enzymatic unit of pullulanase (PUN) is defined as
the amount of enzyme which, at a pH of 4.5, at a tempe-
rature of 60 °C and in the presence of pullulane, cata-
lyses the release of reducing sugars at a rate of 1 μ M
glucose equivalent per minute.

30 The pullulanase enzymatic activity is measured in
accordance with the following protocol. 1 ml of a 1 %
strength solution of pullulane in a 50 mM acetate buffer
at pH 4.5 is incubated at 60 °C for 10 minutes. 0.1 ml of
a solution of pullulanase corresponding to an activity of
35 between 0.2 and 1 PUN/ml is added thereto. The reaction
is stopped after 15 minutes by addition of 0.4 ml of
0.5 M NaOH. The reducing sugars released are analysed by

the method of SOMOGYI-NELSON [J Biol. Chem., 153 (1944) pages 375-380; and J. Biol. Chem., 160 (1945), pages 61-68], and as in the other examples of this Application.

A second method is used to analyse the pullulanase.
5 The enzymatic reaction in the presence of pullulane is carried out in accordance with the test conditions, and is then stopped by addition of sulphuric acid (0.1 N). The hydrolysis products of pullulane are then subjected to HPLC chromatography (HPX-87H column from BIO-RAD; the
10 mobile phase is 10 mM H₂SO₄) in order to separate the various constituents. The amount of maltotriose formed is estimated by measurement of the area of the peak obtained.

The so-called debranching activity, that is to say the hydrolysis of the α -1,6-glucosidic bonds present in
15 amylopectin, can be quantified by the increase in the blue coloration caused, in the presence of iodine, by the release of amylose from amylopectin.

The debranching enzymatic activity is measured in accordance with the following protocol. 0.4 ml of a 1 %
20 strength amylopectin solution containing a 50 mM acetate buffer at pH 4.5 is incubated at 60 °C for 10 minutes. The reaction is initiated by addition of 0.2 ml of pullulanase, and is stopped after 30 minutes by addition of 0.4 ml of 0.3 M HCl. 0.8 ml of a 0.0025 % (v/v) strength
25 solution of iodine is then added to 0.2 ml of this reaction mixture and the optical density is measured at 565 nm.

In order to purify the pullulanase, the aqueous concentrated solution of pullulanase is diafiltered by 6
30 portions of 500 ml of an aqueous solution of 9 g/l of NaCl, and the pH of the aqueous solution thus obtained is adjusted to pH 3.5 by addition of 25 % (v/v) strength HCl at room temperature. The diafiltration comprises mixing the pullulanase solution with the NaCl solution and then
35 subjecting the solution obtained to ultrafiltration.

The precipitate obtained is removed by centrifugation

(5000 revolutions per minute for 30 minutes, BECKMAN JA-10), and the supernatant from the centrifugation is collected. The pH of this supernatant is adjusted to pH 6.0 by addition of 5 M NaOH. The precipitate obtained
5 is removed by centrifugation.

The supernatant from the centrifugation is collected and is heated at 55 °C for 15 minutes.

The precipitate formed is removed again by centrifugation (5000 revolutions per minute for 30 minutes, BECKMAN JA-10). The supernatant from the centrifugation
10 is collected.

Acetone is added to this supernatant to a final concentration of 60 % (v/v), and the suspension formed is brought to 4 °C over a period of 2 hours. The precipitate
15 formed at 4 °C is dissolved in a buffer of 20 mM MES (2-(N-morpholino)ethanesulphonic acid) and 1 mM CaCl₂ (pH 6.0). This pullulanase solution is called solution A.

This solution A is concentrated again by ion exchange chromatography in order to purify it. A column of about
20 20 ml internal volume, sold under the trade name S-SEPHAROSE® HP HI LOAD 16/10, is first equilibrated with a buffer of 50 mM CH₃COONa and 100 mM NaCl (pH 4.0) at a flow rate of 5 ml/minute. Solution A is diluted 10 times in the acetate buffer and 15 ml of this dilute solution
25 are deposited on the column. An isocratic phase is ensured by elution of 80 ml of acetate buffer (100 mM NaCl), followed by elution by 200 ml of 50 mM acetate buffer (pH = 4.0) containing a linear gradient of NaCl (100-500 mM).

30 The pullulanase activity is measured in each fraction.

The most active fractions are combined into a solution called B (12 ml containing 0.025 mg/ml of proteins and having a pullulanase activity of 0.7 PUN/ml).

35 Starting from this solution B, precipitation is effected with acetone at a final concentration of

80 % (v/v). The precipitate obtained is dissolved in a volume of 0.6 ml of buffer comprising 20 mM MES and 1 mM CaCl₂ (pH 6.0).

This pullulanase solution is called solution C.

- 5 Solution C has a protein content of 0.4 mg/ml, an enzymatic activity of 12 PUN/ml and a specific activity of 30 PUN/mg.

The results are summarized in Table 1.

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30 12 97 52759

TABLE 1

Fractions	Volume	Proteins			Pullulanase activity			Specific activity
	ml	mg/ml	Total	%	PUN/ml	Total	%	PUN/mg
Solution A	1.5	6.48	9.7	100	17.5	26.3	100	2.7
Solution B	12	0.025	0.3	3	0.7	8.4	32	28

Table 1 shows that this purification stage has increased the specific pullulanase activity of the enzymatic solution by a factor of 10.

5 The debranching activity, that is to say the hydrolysis activity with regard to alpha-1,6 bonds in amylopectin, of the pullulanase was also measured as described above by coloration with iodine after hydrolysis of amylopectin. The results show that the debranching activity has also been increased.

10 Example 3

Molecular weight determination

Precipitation by means of trichloroacetic acid (10 % (v/v) final strength) is carried out on solution C as obtained in Example 2. The precipitate obtained is
15 taken up in a buffer composed of 10 mM TRIS/HCl (pH = 8.0), 1 mM EDTA, 2.5 % (w/v) of SDS (sodium dodecyl sulphate), 5 % (v/v) of β -mercaptoethanol and 0.01 % (w/v) of bromophenol blue.

4 μ l of the precipitate taken up in the buffer are
20 deposited on a polyacrylamide gel. The gel system used is the PHASTSYSTEM system from PHARMACIA LKB BIOTECHNOLOGY, with gels containing a polyacrylamide gradient of 10-15 % (v/v) in the presence of SDS. The electrophoresis conditions are those prescribed by the supplier. Coloration of the gel with Coomassie blue reveals a polypeptide of molecular weight of about 105 kDaltons, which is the main component of solution C.

This is confirmed by the estimation made from the amino acid sequence of the mature form of the pullulanase
30 (without the signal sequence), as described in Example 4, and a molecular weight of 102 kDaltons is deduced by calculation.

Example 4

1. Determination of the N-terminal sequence

35 Starting from the gel described in Example 3, the N-terminal sequence of the pullulanase is identified by

following the technique described by BAUW et al., (1987),
Proc. Natl. Acad. Sci. USA, 84, pages 4806-4810.

This sequence (SEQ ID NO:1) thus determined is as
follows in the amino-carboxyl sense and from left to
5 right :

Asp Gly Asn Thr Thr Thr Ile Ile Val His Tyr Phe Cys Pro
Ala Gly Asp Tyr Gln Pro

2. Determination of the amino acid sequence of the
pullulanase

10 The nucleotide sequence (SEQ ID NO:8) of the
BamHI-PstI fragment of about 4.5 Kb of the plasmid
pUBCDEBRA11 containing the gene which codes for the
pullulanase, as obtained in Example 21, was determined by
the chain termination method using dideoxy-nucleotides of
15 SANGER et al. (1977) Proc. Natl. Acad. Sci. USA 74, pages
5463-5467.

The synthetic oligonucleotides used to initiate the
elongation reactions by the T7 DNA polymerase were synthe-
sized by the method of BEAUCAGE et al. (1981) Tetrahedron
20 letters 22, pages 1859-1882. The sequencing was carried
out in accordance with the protocol given by the supplier
of the sequence analysis kit (PHARMACIA), proceeding with
denaturation of double-stranded DNA by treatment with
NaOH.

25 The sequence analysis strategy is described by
SAMBROOK, 1989, pages 13.15 and 13.17. The polyacrylamide
gels for the sequence analysis were prepared in accordance
with the technique described by SAMBROOK, 1989, pages
13.45-13.58.

30 The nucleotide sequence (SEQ ID NO:8) of the DNA
fragment from the BamHI site to the PstI site of
pUBCDEBRA11, and also the translation into amino acids
(SEQ ID NO:9) of the signal and mature sequences of the
pullulanase, was identified (Figure 5). The nucleotides
35 which have not been determined with certainty have been
shown by the symbol N.

TABLE 2

Symbol	Amino acids	Number	(by molecular weight) %
D	aspartic acid	75	8.5
N	asparagine	69	7.7
V	valine	72	7.0
T	threonine	70	6.9
Y	tyrosine	42	6.7
L	leucine	60	6.7
K	lysine	48	6.0
S	serine	64	5.5
I	isoleucine	47	5.2
E	glutamic acid	40	5.1
Q	glutamine	39	4.9
A	alanine	69	4.8
P	proline	46	4.4
G	glycine	75	4.2
F	phenylalanine	27	3.9
W	tryptophan	18	3.3
M	methionine	23	3.0
H	histidine	22	3.0
R	arginine	18	2.8
X	unknown	3	0.3
C	cysteine	1	0.1

Example 6

Determination of the isoelectric point

IEF (isoelectrofocusing) electrophoresis is carried out on solution C, as obtained in Example 2, in a pH gradient varying from 4.0 to 6.5.

A volume corresponding to 0.12 pullulanase units is deposited in triplicate on the gel. After migration, one third of the gel is coloured with Coomassie blue.

The other two portions of the gel are covered by agar gels (1 % weight/volume) buffered with 100 mM CH₃COONa,

1 mM CaCl₂ and 1 mM MgCl₂ (pH 4.5) and containing, respectively, 0.1 % (w/v) of AZCL-pullulane or 1 % (w/v) of amylopectin. The combination (acrylamide gel/agar gel) thus obtained is then incubated at 60 °C in an atmosphere of saturated humidity for 16 hours. The gel covered by the top layer of amylopectin is then incubated at room temperature in a solution containing 3 mM I₂ and 50 mM KI in order to demonstrate the debranching activity by appearance of the blue coloration.

Development of the iodine of the amylopectin gel reveals a deep blue halo, indicating a debranching activity, at an isoelectric point between about 4.1 and about 4.5 for the enzyme of the present invention. Development of the pullulanase activity indicates the same result.

This demonstrates that the pullulanase of the present invention has a pullulanase activity and a debranching activity.

This demonstrates that the pullulanase of the present invention is capable of hydrolysing bonds of the α -1,6 type, both in pullulane and in amylopectin. This demonstrates a low specificity of the pullulanase of the present invention with respect to its substrate.

This is confirmed by the estimation made starting from the amino acid sequence of the mature form of the pullulanase (without the signal sequence) as described in Example 4, and an isoelectric point of 4.5 is deduced by calculation.

Example 7

Activity profile as a function of pH and temperature for the pullulanase produced by the natural strain (*Bacillus deramificans*)

The enzymatic activity of the pullulanase is measured at various temperatures (55, 60 and 65 °C) and at various pH values (from 3.25 to 7) in 50 mM citrate/phosphate buffer by measuring the reducing sugars released. Solution C of pullulanase as obtained in Example 2,

diluted to about 1 PUN/ml, is used.

The results are summarized in Table 3.

In the course of this test, the maximum enzymatic activity was measured by measuring the reducing sugars released for a sample placed at a pH of about 4.3 and at a temperature of about 60 °C over a period of 15 minutes. By definition, a relative enzymatic activity of 100 % was thus attributed to this sample.

This example shows that the pullulanase according to the invention has an optimum enzymatic activity, measured at a temperature of about 60 °C, in a pH range of between 4.0 and 4.8.

This example also shows that the pullulanase according to the invention has an optimum enzymatic activity, measured at a pH of about 4.3, in a temperature range of between 55 and 65 °C.

Furthermore, this example shows that the pullulanase according to the invention develops an enzymatic activity of more than 80 % of the maximum enzymatic activity in a pH range of between about 3.8 and about 4.9.

TABLE 3

Relative activity of the enzyme %			
pH	Temperature °C		
	55	60	65
3.25	5.7	2.2	4.3
3.75	80.8	83.7	11.5
4.30	87.9	100	84.1
4.90	82.4	87.1	68
5.50	50.6	39.6	13.5
6.00	7.5	2.9	0
6.40	0	0	0

Example 8

pH stability of the pullulanase produced by the natural strain (*Bacillus deramificans*)

5 Solution A of the pullulanase as obtained in Example 2 is diluted such that it develops an enzymatic activity of about 0.7 PUN/ml in various 100 mM citrate/phosphate buffers at pH values varying between pH 3.0 and 7.0. The various dilute solutions containing the pullulanase are incubated at 60 °C for 60 minutes.

10 The enzymatic activity of these different solutions after incubation for 60 minutes at pH 4.2 at 60 °C in the presence of 1.6 % (weight/volume) of pullulane is then measured. The amount of maltotriose formed is measured by HPLC chromatography (as described in Example 2). The results are summarized in Table 4.

15 In the course of this test, the maximum enzymatic activity was measured for a sample placed at a pH of about 4.5 and at a temperature of about 60 °C. By definition, a relative enzymatic activity of 100 % was thus attributed to this sample.

20 This example shows that the pullulanase according to the invention is stable in a wide acid pH range, and in fact it has a relative enzymatic activity of at least 85 %, measured after incubation for 60 minutes at a temperature of about 60 °C in the absence of substrate and in a pH range of between about 3.5 and about 5.8. This example also shows that it has a relative enzymatic activity greater than 90 %, measured in a pH range of between about 3.8 and about 5 under these same conditions, and that it is inactivated only at a pH of less than or equal to 3 or greater than or equal to 7.

TABLE 4

pH	Relative activity %
3	0
3.5	90
4	98
4.5	100
5	96
5.5	92
6	89
6.5	75
7	0

Example 9

Determination of the half-life of the pullulanase produced by the natural strain (*Bacillus deramificans*)

5 Solution C of the pullulanase as obtained in Example
2 is diluted such that it develops an enzymatic activity
of about 0.7 PUN/ml in a 100 mM sodium acetate buffer at a
pH of 4.5. The dilute solution containing the pullulanase
is incubated at 60 °C and samples are taken at various
10 times.

The enzymatic activity is then measured by the
reducing sugars method (method of SOMOGYI described
above).

15 In the course of this test, the maximum enzymatic
activity was measured for the sample at time 0. By
definition, a relative enzymatic activity of 100 % was
thus attributed to this sample.

The results are summarized in Table 5.

TABLE 5

Time hours	Relative activity %
0	100
16	76
24	74
40	57
48	54
64	47

This example shows that the pullulanase is heat stable at an acid pH.

5 This example shows that the half-life of the pullulanase is about 55 hours under these conditions. In fact, the pullulanase has a relative enzymatic activity of at least 50 %, measured after an incubation of 55 hours at a temperature of about 60 °C in a solution buffered at a pH of about 4.5 and in the absence of substrate.

10 This example shows moreover that the pullulanase according to the invention has a relative enzymatic activity of at least 55 %, measured after an incubation of 40 hours at a temperature of about 60 °C in a solution buffered at a pH of about 4.5 and in the absence of substrate. This example also shows that it has a relative enzymatic activity of at least 70 %, measured after an incubation of 24 hours under these same conditions.

15 Example 10 and Example 11R (comparison)

Saccharification

20 A saccharification medium is prepared by suspending, in water, maize starch at a concentration of 35 % (weight/weight) by weight of starch dry matter and calcium chloride at a concentration of 0.02 % (weight/volume).

25 This maize-starch suspension is liquefied in the presence of α -amylase, sold under the trade name TAKATHERM® L-340 by SOLVAY ENZYMES, at 105 °C for

5 minutes at pH 6.0.

The liquefied starch thus obtained is cooled rapidly to a temperature of 95 °C and the hydrolysis is continued for 120 minutes at 95 °C, while stirring. At this stage, 5 the degree of hydrolysis is between 10 and 12 DE (DE represents the unit of "dextrose equivalents", that is to say the number of reducing ends expressed as glucose equivalent).

The liquefied starch thus obtained is diluted to a 10 final concentration of 32 g of dry weight per 100 g of saccharification medium.

The saccharification medium obtained is cooled to a temperature of 60 °C.

The pH of this saccharification medium is adjusted to 15 various values of from 3.9 to 4.8 with acetic acid and is kept constant in the course of the saccharification.

An amount of glucoamylase corresponding to 0.176 DU/g.ds (enzymatic units of glucoamylase per g of dry matter of the saccharification medium) is added to the 20 saccharification medium, the glucoamylase used being sold under the trade name DIAZYME L-200 by SOLVAY ENZYMES.

For Example 10 according to the invention, an amount of pullulanase corresponding to 0.075 PUN/g of dry matter is also added to the saccharification medium in the form of an aqueous concentrated solution of pullulanase 25 (solution A) as described in Example 2.

Comparison Example 11R is carried out as described above for Example 10, but without addition of pullulanase.

After 48 hours, the saccharification is stopped and 30 the products obtained are analysed by chromatography (as described in Example 2).

The results are summarized in Table 6.

This example shows that the pullulanase according to the invention is effective in saccharification. The 35 pullulanase of the invention thus has all the appropriate properties compatible with the actual industrial

conditions of saccharification of starch.

This example shows that the starch conversion level is greater in the presence of the pullulanase according to the invention at various pH values down to a highly acid 5 pH, that is to say to at least 3.9.

TABLE 6

pH	Examples	Products obtained in %			
		Glucose	DP2	DP3	> DP3
3.9	11R	94.18	2.92	0,54	2.37
	10	95.63	2.90	0.73	0.73
4.2	11R	94.18	2.98	0.56	2.29
	10	94.79	4.30	0.56	0.38
4.5	11R	93.72	2.88	0.57	2.83
	10	95.49	3.00	0.75	0.76
4.8	11R	93.32	2.79	0.60	3.30
	10	95.25	2.70	0.87	1.18

DP2 represents the oligosaccharides containing two glucose units (glucose dimer), DP3 the oligosaccharides containing three glucose units (glucose trimer) and > DP3 the oligosaccharides containing more than 3 glucose units.

Example 12 and Example 13R (comparison)

Saccharification

Example 10 is repeated, but the pH of the saccharification medium is fixed at a pH of 4.2.

An amount of glucoamylase corresponding to 0.17 DU/g.ds (enzymatic units per g of dry matter of the saccharification medium) is added to the saccharification medium, the glucoamylase used being sold under the trade name DIAZYME L-200 by SOLVAY ENZYMES.

For Example 12 according to the invention, various amounts of pullulanase corresponding to, respectively,

0.0325 PUN/g.ds., 0.050 PUN/g.ds., 0.075 PUN/g.ds. and 0.10 PUN/g.ds. (enzymatic units of pullulanase per gram of dry matter of the saccharification medium) are also added to the saccharification medium in the form of an aqueous concentrated solution of pullulanase (solution A) as described in Example 2.

Comparison Example 13R is carried out as described above for Example 12, but without addition of pullulanase.

The results are summarized in Table 7.

This example shows that the amount of pullulanase which it is necessary to use to observe an increase in the percentage of glucose produced is less than 0.0325 PUN/g.ds.

TABLE 7

Examples	Pullulanase PUN/g.ds.	Products obtained in %			
		Glucose	DP2	DP3	> DP3
13R	0	94.78	3.55	0.73	0.94
12	0.0325	95.16	3.45	0.78	0.61
	0.050	95.30	3.39	0.74	0.56
	0.075	95.25	3.47	0.74	0.55
	0.10	95.27	3.49	0.70	0.53

Example 14

Construction of the plasmid pUBDEBRA1

The plasmid pUBDEBRA1 (Figure 1) contains the gene which codes for the pullulanase of the strain *Bacillus deramificans* T 89.117D under the control of its own transcription promoter introduced into the vector pUB131. Construction of the plasmid pUBDEBRA1 is described below.

The chromosomal DNA is extracted and purified from a culture of the strain *Bacillus deramificans* T 89.117D (identified under the number LMG P-13056).

For this purpose, a culture of 200 ml of this

bacillus is carried out in liquid MYE medium (Example 1).

When this culture has been realized and is in the stationary phase, it is centrifuged (BECKMAN JA-10 rotor) at 5000 revolutions per minute for 10 minutes. The centrifugation pellet thus obtained is taken up in 9 ml of buffer comprising 0.1 M TRIS-HCl (tris(hydroxymethyl)-aminomethane acidified with HCl) at a pH of 8, 0.1 M EDTA (ethylenediaminetetraacetic acid) and 0.15 M NaCl containing 18 mg of lysozyme, and the suspension thus obtained is incubated for 15 minutes at 37 °C.

The lysate thus obtained is then treated with 200 µl of a solution of 10 mg/ml of RNase at 50 °C for 20 minutes. 1 ml of a 10 % strength solution of SDS (sodium dodecyl sulphate) is then added to this lysate. This lysate is then incubated for 30 minutes at 70 °C.

The lysate is then cooled to about 45 °C and 0.5 ml of a solution of 20 mg/ml of proteinase K (prepared extemporaneously) is then added thereto.

The lysate is incubated at 45 °C, while stirring manually, until a transparent solution is obtained.

Several extractions with phenol are carried out on this transparent solution under the conditions and in accordance with the procedures described in Molecular Cloning - a laboratory manual - SAMBROOK, FRITSCH, MANIATIS - second edition, 1989, on page E.3, until a proper interface, as described there, is obtained.

The DNA is precipitated by 20 ml of ethanol. The precipitate is collected by centrifugation at 5000 revolutions per minute for 5 minutes, and is then suspended in 2 ml of TE buffer at pH 8.0 (10 mM TRIS-HCl, 1 mM EDTA at pH 8.0).

The DNA thus obtained is then partly cleaved by the restriction enzyme Sau3AI. The restriction conditions in this example and in all the other examples of this application are those described by SAMBROOK et al. (page 5.28-5.32), except that these restriction conditions are

increased by a factor of 10 in order to obtain a sufficient amount of DNA for the following purification stages.

5 The ratio between the amount of DNA used and the amount of enzyme is adjusted in order to obtain a maximum of fragments of a size between 5 and 10 kbp (kbp: 10^3 base pairs).

10 The combined fragments thus obtained are then subjected to agarose gel electrophoresis (0.8 %) as described by SAMBROOK et al. (page 6.01-6.19), and the fragments of a size between 5 and 10 kbp are isolated and purified by the GENE CLEAN method. They are then spliced with the plasmid pBR322, which is sold by the company BIOLABS [CLONTECH LABORATORIES (USA) catalogue
15 No. 6210-1], cut at the BamHI site and dephosphorylated as described by SAMBROOK et al. (page 1.60-1.61). This same technique is used in the other examples.

20 The splice thus obtained is transformed into cells of E. coli MC1061 [CLONTECH LABORATORIES, catalogue No. C-1070-1] by electroporation (SAMBROOK et al., page 1.75-1.81); the transformed strains are selected on a Petri dish containing LB (Luria-Bertani) agar-agar medium and 100 μ g/ml of ampicillin, after growth at 37 °C for about 18 hours. The LB medium is described by SAMBROOK et al. (page A.4). This medium contains 10 g/l of tryptone,
25 5 g/l of yeast extract and 10 g/l of sodium chloride.

The colonies obtained on these dishes are then replicated on two dishes of the same medium.

30 One of the two dishes is covered with an agar-agar medium containing 1 % (w/v) of agar, 100 mM sodium acetate (pH 4.5) and 0.1 % (w/v) of AZCL-pullulane. After incubation at 60 °C for 18 hours, the colony showing the largest zone of hydrolysis of the AZCL-pullulane is identified and the corresponding colony is isolated on the
35 other replicated dish.

A strain is thus obtained from which the plasmid

called pBRDEBRA3 is extracted. The EcoRI-BamHI fragment of about 4.6 kbp of the plasmid pBRDEBRA3 is obtained by double digestion of the plasmid pBRDEBRA3 with BamHI and EcoRI, and purification by agarose gel electrophoresis (0.8 % w/v). This fragment is then spliced with the vector pUB131 (described in European Patent Application 0 415 296), which was previously the subject of double digestion with BamHI and EcoRI at the BamHI and EcoRI sites using the strain Bacillus subtilis PSL1 as the host.

The strain Bacillus subtilis PSL1 can be obtained from the B.G.S.C. collection under number 1A510 (BACILLUS GENETIC STOCK CENTER, Ohio State University, United States).

The plasmid pUBDEBRA1 thus obtained is isolated and purified from transformed PSL1 cells by the technique of alkaline lysis (SAMBROOK et al., page 1.25-1.28). This same technique is used in the other examples.

All the transformed strains of Bacillus subtilis are capable of expressing the gene of pullulanase and of secreting pullulanase.

The transformed PSL1 strains containing the plasmid pUBDEBRA1 are subcultured on a Petri dish containing LB medium with 25 µg/ml of kanamycin.

The colonies obtained are covered by a top layer of agarose (1 % weight/volume) containing AZCL-pullulane (0.1 % weight/volume) and sodium acetate (100 mM, pH 4.5). After incubation at 60 °C for 18 hours, it is found that all the colonies of the transformed strains are surrounded by a hydrolysis halo of AZCL-pullulane.

Example 15

Preparation of the strain Bacillus licheniformis SE2 delap1

Identification of the terminal parts of the gene of the alkaline protease of the host strain of Bacillus licheniformis SE2

This example relates to identification of the

terminal parts of the gene of the alkaline protease of the host strain of *Bacillus licheniformis* in order to prepare the deletion plasmid for deletion of the said gene of *Bacillus licheniformis* SE2.

5 1. Extraction of the chromosomal DNA from *B. licheniformis* SE2

In order to isolate the gene of the alkaline protease of the chromosomal DNA of *Bacillus licheniformis* SE2, the chromosomal DNA is first extracted in accordance with the method described in Example 14 for extraction of chromosomal DNA, except that the culture medium comprises LB medium and is purified.

10 2. Identification of the C-terminal part of the gene of the alkaline protease

15 The chromosomal DNA extracted is subjected to a restriction analysis described in Molecular Cloning - SAMBROOK et al. (page 1.85) and Molecular Cloning, a laboratory Manual, MANIATIS et al., 1982 Cold Spring Harbor Laboratory, pages 374-379. The DNA fragments obtained from these digestions are separated according to their size on an 0.8 % (weight/volume) agarose gel.

20 The agarose gel is then subjected to analysis by the SOUTHERN BLOT technique (technique described by SAMBROOK et al. - page 9.31) in order to identify the fragments which contain the nucleotide sequences of the C-terminal part of the gene of the alkaline protease.

25 The probe constructed, which is used for the hybridizations, is a synthetic oligonucleotide corresponding to the C-terminal part of the gene of the alkaline protease.

30 The technique used to construct the synthetic oligonucleotide is described in BEAUCAGE, S.L. et al. (1981), Tetrahedron Letters, 22, pages 1859-1882, using β -cyanoethyl-phosphoramidites in a BIOSEARCH CYCLONE SYNTHESIZER apparatus. The synthetic oligonucleotide sequence which was constructed is as follows

35 (SEQ ID NO:2) :

5'-GGCGGAGCAAGCTTTGTGG-3'

These results show that the C-terminal part of the gene of the alkaline protease is located on the PstI fragment of about 2.7 kbp.

5 The hybridization with the DNA probes is carried out in accordance with the technique described in Molecular Cloning - SAMBROOK et al. - page 9.52-9.55. This same technique is used in the other examples.

10 The preparation of the extracted chromosomal DNA originating from the strain of Bacillus licheniformis SE2 is then digested with the enzyme PstI and the fragments obtained are separated according to their size by agarose gel electrophoresis (0.8 %).

15 The PstI fragments obtained of about 2.7 kbp are extracted from the gels and purified by the so-called "GENE CLEAN" technique, which uses glass beads and is marketed by the company BIO101 (USA).

20 The PstI fragments of 2.7 kbp are then spliced (SAMBROOK et al., page 1.68-1.69) with the plasmid pUC18 (CLONTECH Laboratories, No. 6110-1) which has first been digested at the PstI site and dephosphorylated. The splice thus obtained was then transformed into the cells of Escherichia coli MC1061 by the technique with CaCl₂ (SAMBROOK et al. - page 1.82-1.84). The technique which
25 allows dephosphorylation of the DNA fragments or linearization of the vectors is described by SAMBROOK et al. (page 1.60-1.61). The splicing technique is also described by SAMBROOK et al. (page 1.68-1.69).

30 The transformed strains are selected on Petri dishes containing LB agar-agar medium supplemented with 100 µg/ml of ampicillin. The strains transformed starting from E. coli MC1061 thus obtained are then selected by hybridization with the synthetic oligonucleotide labelled using the C-terminal probe used in the SOUTHERN study and the
35 plasmid pKC1 is isolated.

The synthetic oligonucleotide is labelled by phospho-

rylation with ^{32}P - γ -ATP using the T4 polynucleotide kinase of the phage T4 and in accordance with the technique described by SAMBROOK et al. (page 11.31-11.33).

5 3. Identification of the N-terminal part of the gene of the alkaline protease

The chromosomal DNA extracted is subjected to restriction analysis. The DNA fragments obtained from these digestions are separated according to their size on a 0.8 % agarose gel.

10 The agarose gel is then subjected to analysis by the SOUTHERN BLOT technique in order to identify the fragments which contain the nucleotide sequences of the N-terminal part of the gene of the alkaline protease.

15 The probe which is used for the hybridizations is a synthetic oligonucleotide corresponding to the N-terminal part of the gene of the alkaline protease. The sequence of the synthetic oligonucleotide which has been constructed is as follows (SEQ ID NO:3) :

5'-ATGGCTCCTGGCGCAGGC-3'

20 These results show that the N-terminal part of the gene of the alkaline protease is located on the PstI fragment of about 5.5 kbp and also on a smaller BclI-PstI fragment of about 2 kbp. This fragment does not contain the restriction sites XbaI, ClaI, HpaI and SphI.

25 The preparation of the extracted chromosomal DNA originating from the strain of Bacillus licheniformis SE2 is then digested with the enzyme PstI and the fragments obtained are separated according to their size by agarose gel electrophoresis (0.8 %).

30 The fragments obtained of about 5.5 kbp are extracted from the gels and purified by the so-called "GENE CLEAN" technique (company BIO 101).

35 The PstI fragments of 5.5 kbp thus obtained are then subjected to a series of digestions with BclI, XbaI, ClaI, HpaI and SphI. The DNA fragments thus produced are spliced with the plasmid pMK4 (as described in SULLIVAN et

al., (1984), Gene 29, pages 1-26) which has first been linearized by BamHI and PstI. The plasmid pMK4 can be obtained from the B.G.S.C. collection (Bacillus Genetic Stock Center (Ohio State University) Columbus, Ohio, USA) under number 1E29.

The splices thus obtained were then transformed into the cells of Escherichia coli MC1061 by the technique with CaCl₂.

The transformed strains are selected on Petri dishes containing LB agar-agar medium supplemented with 100 µg/ml of ampicillin. The strains transformed starting from E. coli MC1061 thus obtained are then selected by hybridization with the synthetic oligonucleotide labelled using the N-terminal probe in the SOUTHERN study and the plasmid pKP1 is isolated.

Example 16

Sequences of the alkaline protease

The sequences of the fragments introduced into the plasmids pKP1 and pKC1 are determined from the PstI sites up to the SacI sites in accordance with the technique described by SAMBROOK et al. (pages 13.15 and 13.17 and Figure 13.3B).

Example 17

Construction of the plasmid pLD1

The plasmid pLD1 (Figure 2) is constructed with the aim of preparing the strain Bacillus licheniformis SE2 delap1. The construction of the plasmid pLD1 is described below.

The plasmid pKP1 (as obtained in Example 15) is unstable in E. coli MC1061. For this reason, the chromosomal DNA fragment containing the N-terminal part of the gene of the alkaline protease of B. licheniformis SE2 was introduced into the vector pACYC184 (BIOLABS, USA, under number #401-M). This introduction was carried out by introducing the EcoRI-EcoRI fragment of 1849 bp of the plasmid pKP1 into the EcoRI site of the plasmid pACYC184

and the splicing is used to transform the cells of *E. coli* MC1061. The plasmid pKPN11 is thus obtained.

The transformed strains are selected on a Petri dish containing LB agar-agar medium supplemented with
5 12.5 µg/ml of tetracycline. The orientation of the EcoRI-EcoRI fragment of 1849 bp in the plasmid pKPN11 is determined by restriction analysis (SAMBROOK et al. - page 1.85 and MANIATIS et al. - page 374-379).

The plasmid pKPN12 is obtained in the following
10 manner: the StyI-StyI fragment of 1671 bp of the plasmid pKPN11 is removed by digestion with StyI, followed by replacement of this fragment by the following synthetic double-stranded DNA, which has been produced beforehand :

5' - CTTG GAGCTC GTTAAC AGATCT - 3' (SEQ ID NO:4)
15 3' - CTCTGAG CAATTG TCTAGA GTTC - 5' (SEQ ID NO:5)

(StyI) SacI HpaI BalII (StyI)

Digestion of plasmids with restriction enzymes is carried out in accordance with the technique described by
SAMBROOK et al. - 1989 - chapters 5.28-5.32.

20 The DNA fragment originating from the plasmid pUB131 which codes for the resistance to kanamycin and to bleomycin or to phleomycin was obtained as follows :

The PstI-TaqI fragment of 2666 bp, which carries the genes which code for resistance to kanamycin and to
25 bleomycin or to phleomycin, is obtained by double digestion of PstI-TaqI of the plasmid pUB131. This fragment is introduced into the PstI-AccI sites of the plasmid pBS- (STRATAGENE, USA, under number 211202). The plasmid pBSKMPM is thus obtained.

30 During the preparation of the plasmid pBSKMPM, a small deletion in the region of the bond with the plasmid pBS- appears, which causes the loss of the SphI and PstI sites in the plasmid pBSKMPM. The plasmid pBSKMPM is used to produce a single-stranded DNA used to effect site-
35 directed mutagenesis with the aim of introducing the two synthetic nucleotides, the SmaI sites of which are iden-

tified below, one being situated in front of and the other after the genes of resistance to kanamycin and to phleomycin.

5 The technique of site-directed mutagenesis is described by SAMBROOK et al. - page 15.74-15.79. It uses the mutagenesis kit sold by BIO-RAD (No. 170-3576).

The sequences of the synthetic oligonucleotides used for the mutagenesis are as follows (SEQ ID NO:6 and SEQ ID NO:7 respectively) :

10 5'-CATCTAATCTTCAACACCCGGGCCGTTTGTGAAC-3'

SmaI

5'-CAAATAAAAAAGATACAACCCGGGTCTCTCGTATCTTTTAT-3'

SmaI

15 The plasmid obtained by this mutagenesis in the presence of the two oligonucleotides is the plasmid pBSKMPM1. This plasmid contains two SmaI restriction sites which allow isolation of the DNA fragment containing the genes which code for resistance to kanamycin and phleomycin.

20 The SmaI-SmaI fragment of 1597 bp of the plasmid pBSKMPM1 is then introduced into the SmaI site of the plasmid pKPN12, and the plasmid pKPN14 is thus obtained.

25 Proper orientation of the fragment introduced into the plasmid pKPN14 is verified by carrying out a selection on preparations of plasmid DNA by restriction analysis (SAMBROOK et al. - page 1.85).

30 The DNA fragment present on the plasmid pKCl and located before the N-terminal sequence of the alkaline protease is isolated on the SacI-HindIII fragment of 1.2 kbp of the plasmid pKCl (as obtained in Example 15) by digestion, initially with HindIII.

35 The projecting 5' end of HindIII is rendered blunt-ended by treatment with the Klenow fragment of DNA polymerase (SAMBROOK et al. - page F.2-F.3). The SacI restriction is thus effected in order to produce the desired blunt-ended SacI-HindIII fragment. This fragment

is introduced into the HpaI and SacI sites of the plasmid pKPN14, producing the plasmid pLID1.

All these constructions are effected by transformation of the strain *E. coli* MC1061 in the presence of tetracycline (12 µg/ml) for selection of the transformed strains.

A plasmid which is capable of multiplying in *B. subtilis* and in *B. licheniformis* is constructed from the plasmid pLID1 by replacing the replication functions of the *E. coli*, which are carried by the BglII-BglII fragment of 3623 bp of the plasmid pLID1, by the fragment which carries the replication functions of the *Bacillus* : fragment BglII-BamHI of 2238 bp isolated from the plasmid pUB131.

This replacement of replication functions of *E. coli* by *Bacillus* cells was effected by first isolating the BglII-BglII fragment of 3.6 kbp from the plasmid pLID1 by digestion of the plasmid pLID1 with BglII and BamHI. Supplementary BamHI digestion was necessary, and in fact BglII digestion alone would result in fragments of identical size which could not be separated by agarose gel electrophoresis. The BglII-BglII fragment of 3.6 kbp is thus cloned in the strain of *Bacillus subtilis* SE3 in the fragment BglII-BamHI of 2238 bp which has been isolated from the plasmid pUB131, producing the plasmid pLD1 (Figure 2).

The strain *Bacillus subtilis* SE3 was deposited on 21 June 1993 at the collection called the BELGIAN COORDINATED COLLECTIONS OF MICROORGANISMS in accordance with the Treaty of Budapest under number LMG P-14035.

Example 18

Construction of *Bacillus licheniformis* SE2 delap1

The desired modifications in the chromosomal DNA of the strain *Bacillus licheniformis* SE2 are effected by techniques based on homologous recombination. The modifications are effected to produce the strain *Bacillus*

licheniformis SE2 delap1.

The plasmid pLD1 is transformed in *B. licheniformis* SE2 by the protoplast technique described by Molecular Biological Methods for *Bacillus* (pages 150-151) and under the conditions defined, except for the following modifications : the lysozyme powder is added in an amount of 5 mg/ml in the SMMP, instead of 1 mg/ml as defined in stage 7 of the procedure described, the incubation period to obtain maximum lysis with the lysozyme is 60 minutes, and the regeneration is carried out in DM3 medium (described by Molecular Biological Methods for *Bacillus* (HARWOOD et al., eds) John Wiley and Sons (1990) (pages 150-151)) containing 200 μ g/ml of kanamycin.

A transformed strain is isolated and the restriction map of the plasmid pLD1 introduced into this strain is verified.

The transformed strain is cultured in 50 ml of an LB medium supplemented with 2 g/l of glucose and 25 μ g/ml of kanamycin for 18 hours at 37 °C.

A sample of culture (0.1 ml) is taken and used to inoculate a conical flask containing 50 ml of the same LB medium. The culture is incubated at 37 °C for 18 hours. A sample of this culture is taken and tested on a Petri dish containing LB agar-agar medium supplemented with 25 μ g/ml of kanamycin and 1 % (weight/volume) of skimmed milk (DIFCO) to detect the presence of protease.

The absence of a hydrolysis halo around the colonies which show growth on these Petri dishes indicates that these colonies are unable to produce an alkaline protease.

The cultures and tests are repeated until a strain (apr⁻, Km^r), that is to say both no longer producing alkaline protease (apr⁻) and resistant to kanamycin (Km^r), is obtained.

The plasmid pLD1 present in this strain of *Bacillus licheniformis* SE2 delap1 is then removed from it by culture on a growth medium at 37 °C in the absence of

antibiotic.

This strain is cultured in 50 ml of LB medium supplemented with 2 g/l of glucose for 18 hours at 37 °C. A volume of 0.1 ml of this culture is taken and used to inoculate another conical flask also containing 50 ml of the same medium, culture lasting 18 hours at 37 °C. A sample is then taken and is spread out on a Petri dish containing LB medium. The colonies isolated are subcultured on a second dish of LB medium supplemented with 25 µg/ml of kanamycin. A strain which is sensitive to kanamycin (Km^s) is isolated. Its phenotype is confirmed (apr⁻, Km^s).

The chromosomal DNA of this strain is then isolated and purified and the structure of the chromosomal deletion is verified by the SOUTHERN BLOT technique. The deletions identified are correct as regards their position, having taken place by homologous double recombination in the sequences situated before (5') and after (3') in the gene of the alkaline protease.

The strain obtained is called *B. licheniformis* SE2 delap1. It does not produce alkaline protease.

Example 19

Transformation of *Bacillus licheniformis* SE2 delap1 with the expression vector

The plasmid pUBDEBRA1 (Figure 1) described in Example 14 is extracted from its host, isolated and purified (SAMBROOK et al., 1989, pages 1.25-1.28).

A culture of the strain *B. licheniformis* SE2 delap1 described in Example 18 is prepared and this strain is then transformed with this plasmid in accordance with the protoplast technique described by MANIATIS et al. (pages 150-151).

The transformed strain is selected on a Petri dish, isolated and purified by screening.

Example 20

Production of pullulanase by B. licheniformis SE2 delap1 (pUBDEBRA1)

The strain B. licheniformis SE2 delap1 transformed by the plasmid pUBDEBRA1 as obtained in Example 19 is cultured for 17 hours at 37 °C in a preculture LB medium supplemented with 0.5 % (w/v) of glucose and 20 µg/ml of kanamycin. This preculture is transferred (5 % v/v) into 50 ml of M2 medium supplemented with 20 µg/ml of kanamycin. The M2 medium contains 30 g of soya flour, 75 g of soluble starch, 2 g of sodium sulphate, 5 mg of magnesium chloride, 3 g of NaH₂PO₄, 0.2 g of CaCl₂·H₂O and 1000 ml of water. The pH of this M2 medium is adjusted to 5.8 with 10 N NaOH before its sterilization. The culture is incubated, while stirring, for 80 hours at 37 °C. After 80 hours, the biomass is eliminated by centrifugation at 5000 revolutions per minute for 10 minutes. The supernatant from the centrifugation is kept. The enzymatic activity of this supernatant is measured and the presence of a pullulanase activity is recorded.

Example 21

Construction of Bacillus licheniformis SE2 delap1 (pUBCDEBRA11DNSI) - chromosomal integration

This example relates to integration of the gene which codes for the pullulanase into the chromosome of the strain Bacillus licheniformis SE2 delap1.

For this purpose, the EcoRI-BamHI fragment of 4.6 kb of the plasmid pBRDEBRA3 is cloned into the EcoRI and BamHI sites of the pUBC131 vector by transformation of the strain E. coli MC1061, thus generating the plasmid pUBCDEBRA11.

The integration vector pUBCDEBRA11DNSI (Figure 3) is then constructed by deleting the NsiI-NsiI fragment of 886 bp of the plasmid pUBCDEBRA11. The plasmid thus obtained has lost the possibility of replicating itself in Bacillus owing to the loss of the NsiI fragment of 886 bp.

To effect this construction, the plasmid pUBCDEBRA11 is cleaved by the NsiI restriction enzyme and the NsiI-NsiI fragment of about 9.4 kbp is purified by agarose gel electrophoresis. This fragment is then subjected to splicing in order to recircularize it. The splicing is transformed into E. coli MC1061 and the plasmid pUBCDEBRA11DNSI1 is obtained.

In order to integrate the plasmid pUBCDEBRA11DNSI1 into the strain B. licheniformis SE2 delap1, it is necessary for this plasmid to carry a DNA fragment homologous to the chromosomal DNA. Chromosomal Sau3AI fragments originating from B. licheniformis were thus cloned into the BamHI site of the integration vector pUBCDEBRA11DNSI1.

For this purpose, the chromosomal DNA extracted from the strain Bacillus licheniformis SE2 delap1 is partially cleaved by the Sau3AI restriction enzyme. The DNA fragments of a size between 1.5 and 3 kb are then purified by agarose gel and spliced with the plasmid pUBCDEBRA11DNSI1 cleaved by the BamHI restriction enzyme and dephosphorylated. The splice thus obtained is transformed into the cells of MC1061 by electroporation. After selection on LB agar-agar medium containing 100 µg/ml of ampicillin, about 3000 colonies are obtained. All of these colonies are suspended in LB medium and the plasmids are extracted by the alkaline lysis technique (SAMBROOK et al., pages 1.25-1.28).

The preparation of plasmids thus obtained is thus introduced into the strain Bacillus licheniformis SE2 delap1 by transformation by the protoplast technique. The transformed cells are selected on DM3 regeneration medium (described in Molecular Biological Methods for Bacillus (Harwood, C.R. and Cutting, S.M., eds) J. Wiley and sons, 1990, pages 150-151) for their resistance to phleomycin (17 µg/ml), which can be conferred on them only by chromosomal integration of one of the plasmids constructed above.

The colonies thus obtained are subcultured on LB agar-agar medium supplemented with 5 μ g/ml of phleomycin and 0.06 % of AZCL-pullulane. The colony having the largest hydrolysis halo of AZCL-pullulane is then isolated and subcultured on LB agar-agar medium.

The plasmid content of this strain is then extracted. The preparation thus obtained is subjected to analysis by agarose gel electrophoresis, which shows the absence of plasmid.

The chromosomal DNA is extracted and purified as described in Example 14 and subjected to analysis by the SOUTHERN technique, which shows that the plasmid pUBCDEBRA11DNSI has been integrated into the chromosomal DNA by homologous recombination into an Sau3AI fragment of about 3 kb.

This demonstrates that the gene which codes for the pullulanase of *B. deramificans* is expressed in *B. licheniformis* in the integrated state in the chromosome.

Example 22

Process for the production of pullulanase by the strain *Bacillus licheniformis* SE2 delap1 (pUBCDEBRA11DNSI)

The strain *B. licheniformis* SE2 delap1 containing the gene of pullulanase in the integrated form in the chromosomal DNA as obtained in Example 21 is cultured for 17 hours at 37 °C in a preculture LB medium supplemented with 0.5 % (w/w) of glucose and 5 μ g/ml of phleomycin. A volume of 10 ml of this preculture is inoculated in 250 ml of M2 medium (described in Example 20) supplemented with 5 μ g/ml of phleomycin in baffled flasks.

After incubation for 24 hours, while stirring, at 37 °C, all of the culture thus obtained is introduced into a fermenter containing 6.5 l of M2 medium. Fermentation is continued for 72 hours at 37 °C. The pH is kept at a value below 7.0 by addition of concentrated phosphoric acid, the air flow rate is kept at 4 litres/minute and the stirring is adjusted in order to obtain a dissolved oxygen

content of greater than 30 % (v/v) of the content of saturation.

After addition to the culture obtained of 50 ml of a flocculating agent based on polyamine, sold under the trade name OPTIFLOC® FC 205 by SOLVAY DEUTSCHLAND, the biomass is removed by centrifugation (BECKMAN JA-10) at 5000 revolutions/minute for 15 minutes and the supernatant obtained is acidified to pH 4.5 with a solution of 1 M HCl. The solution obtained is centrifuged again at 8000 revolutions/minute for 15 minutes (BECKMAN JA-10).

The supernatant is then concentrated to a final volume of 1 liter by ultrafiltration using an ultrafiltration unit fitted with a membrane with a resolution limit of 5000 Daltons.

Acetone is then added to this concentrated solution to a final concentration of 60 % (v/v). The suspension formed is incubated at 4 °C for 2 hours and then centrifuged at 8000 revolutions/minute for 15 minutes (BECKMAN JA-10). The centrifugation residue obtained is suspended in 100 ml of an aqueous solution containing 30 % (w/v) of starch of the trade name MALTRIN® 250 (GRAIN PROCESSING CORPORATION), 0.3 % (w/v) of sodium benzoate and 0.15 % (w/v) of potassium sorbate at a pH of 4.5. The purified preparation of the pullulanase produced by the recombinant strain thus obtained is called solution D.

The activity of the pullulanase of solution D, measured by the reducing sugars method, is 150 PUN/ml.

Example 23

Stability of the pullulanase produced by the strain Bacillus licheniformis SE2 delap1 (pUBCDEBRA11DNSI, with respect to temperature

Solution D of pullulanase as obtained in Example 22 is diluted such that it develops an enzymatic activity of between 10 and 15 PUN/ml in a 0.05 M citrate phosphate buffer at a pH of 4.75.

This dilute solution containing the pullulanase is

divided into 9 tubes in an amount of 5 ml of dilute solution per tube.

The various tubes containing the dilute solution are incubated in water baths at temperatures of between 40 and 80 °C for 75 minutes.

After this incubation, the tubes are placed in an ice bath for rapid cooling.

The enzymatic activity of the various solutions is then measured (measurement conditions : temperature of 60 °C, pH of 4.5, incubation period of 15 minutes).

In the course of this test, the maximum enzymatic activity was measured for the sample placed at a pH of about 4.75 and at a temperature of about 55 °C. By definition, a relative enzymatic activity of 100 % was thus attributed to this sample.

The results are summarized in Table 12.

TABLE 12

Temperature	Relative enzymatic activity %
40	99
45	99
50	100
55	100
60	96
65	83
70	2
80	1

This example shows that the pullulanase according to the invention has a relative enzymatic activity of at least 80 %, measured after an incubation of 75 minutes at a pH of 4.75 in the absence of substrate and in a temperature range of less than or equal to 65 °C.

SEQUENCE LISTING

(1) GENERAL INFORMATION :

(i) APPLICANT :

- (A) NAME : SOLVAY (Société Anonyme)
- (B) STREET : rue du Prince Albert, 33
- (C) CITY : Bruxelles
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- (G) PHONE : (02) 509.61.11

(ii) TITLE OF INVENTION : Pullulanase, microorganisms which produce it, processes for the preparation of this pullulanase and the uses thereof.

(iii) NUMBER OF SEQUENCES : 15

(iv) COMPUTER READABLE FORM :

- (A) MEDIUM TYPE : Floppy disk
- (B) COMPUTER : IBM PC compatible
- (C) OPERATING SYSTEM : PC-DOS/MS-DOS
- (D) SOFTWARE : PatentIn Release #1.0, Version #1.25

(OEB)

(2) INFORMATION FOR SEQ ID NO:1:

(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 20 amino acids
- (B) TYPE : amino acid
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : peptide

(v) FRAGMENT TYPE : N-terminal fragment

(vi) ORIGINE SOURCE :

(A) ORGANISME : Bacillus deramificans

(B) STRAIN : T 89.117D

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:1:

Asp Gly Asn Thr Thr Thr Ile Ile Val His Tyr Phe Cys Pro Ala Gly
1 5 10 15

Asp Tyr Gln Pro
20

(2) INFORMATION FOR SEQ ID NO:2:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH : 19 base pairs

(B) TYPE : nucleic acid

(C) STRANDEDNESS : single

(D) TOPOLOGY : linear

(ii) MOLECULE TYPE : nucleic acid (oligonucléotide synthétique)

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:2:

GGCGGAGCAA GCTTTGTGG

19

(2) INFORMATION FOR SEQ ID NO:3:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH : 18 base pairs

(B) TYPE : nucleic acid

(C) STRANDEDNESS : single

(D) TOPOLOGY : linear

(ii) MOLECULE TYPE : nucleic acid (synthetic oligonucleotide)

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:3:

ATGGCTCCTG GCGCAGGC

18

(2) INFORMATION FOR SEQ ID NO:4:

- (i) SEQUENCE CHARACTERISTICS:
(A) LENGTH : 22 base pairs
(B) TYPE : nucleic acid
(C) STRANDEDNESS : single
(D) TOPOLOGY : linear

(ii) MOLECULE TYPE : nucleic acid (synthetic oligonucleotide)

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:4:

CTTGGAGCTC GTTAACAGAT CT

22

(2) INFORMATION FOR SEQ ID NO:5:

- (i) SEQUENCE CHARACTERISTICS :
(A) LENGTH : 22 base pairs
(B) TYPE : nucleic acid
(C) STRANDEDNESS : single
(D) TOPOLOGY : linear

(ii) MOLECULE TYPE : nucleic acid (synthetic oligonucleotide)

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:5:

CTTGAGATCT GTTAACGAGC TC

22

(2) INFORMATION FOR SEQ ID NO:6:

(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 36 base pairs
- (B) TYPE : nucleic acid
- (C) STRANDEDNESS : single
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : nucleic acid (synthetic oligonucleotide)

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:6:

CATCTAATCT TCAACACCCG GGCCCGTTTG TTGAAC

36

(2) INFORMATION FOR SEQ ID NO:7:

(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 42 base pairs
- (B) TYPE : nucleic acid
- (C) STRANDEDNESS : single
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : nucleic acid (synthetic oligonucleotide)

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:7:

CAAAATAAAA AAGATAACAAC CCGGGTCTCT CGTATCTTTT AT

42

(2) INFORMATION FOR SEQ ID NO:8:

- (i) SEQUENCE CHARACTERISTICS :
 - (A) LENGTH : 4464 base pairs
 - (B) TYPE : nucleic acid
 - (C) STRANDEDNESS : single
 - (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : genomic DNA

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:8:

GGATCCTGTT	AGACTATTTC	AGGAGTTTGC	AACACTTGAT	GTTTTATCCA	AAGGAAAGGGC	60
CGGAGATCAT	CGCTGGTCGA	GGTGCTTTCG	GTGAAGCATT	TTCGCTATTT	TGGGTATAAC	120
CGGGCGCATT	ACGATCAATT	GTTTGAAGAG	CATCTTGATT	TACTTCAAAA	GCTGAATGCT	180
TCGAAAAGAA	TAACATGGAG	CGGGCTTTAT	CGAACACCTA	TACATGATGC	AGATATCGCA	240
CCCCGCCCTG	TTCAGAAAAA	CATTCCTTTG	TGGGTGGGGG	TGGGTGGGAC	NMNTGAAASC	300
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CCGAACGATC	TGAAAGTAGG	AGTGACAGGG	CATGCGTTTA	TTGGAAAGAC	GTCGCAGCAG	480
GCACTCAATG	ACTATTACCC	CTATCACGGC	AATTATTGGC	TAACACTGAA	CCAACAATTA	540
GGGCAGCCGT	TACCCAGCA	ATACGTGAGG	GAATTTAATT	TATTAGCCTC	CCCAGAGCAA	600
GCCTTATATG	TGGGAAGCTC	TCAACAAGTG	GGCAGGNAAA	AATTTTGC	CAACATGAGG	660
NATTTGGTNA	TAAACGTTTT	ATCGCACAGA	TCCGACATTG	CGGAATGCCC	TTTAAAACAG	720
TGGCCAAGAA	TATTGAGCGG	TTAGGCCACT	GAGGTTGCAC	CTGTCGTACC	AAGAGCAACA	780
AGAGGGTAAT	GGTAATAATC	TATTTAACTG	TTTATTAGAA	AACTTGGTAT	CTGTTTARTT	840
AAATAACAGG	AGCCTGGAAG	TGGGCCAAGG	CTCCTTTCTA	GGGAAACCTT	TTTCTATTTA	900
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CATTGAAACA	AAGGAGGACA	TTATGGCTAA	AAAATAATT	TATGTGTGTT	TAAGTGTTTG	1200
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AGCAAATAAG	GATATTCCAG	TGACATCTGT	GAAGGATGCA	AGTCTTGGTC	AAGATGTAAC	1740
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(2) INFORMATION FOR SEQ ID NO:9:

(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 4464 base pairs
- (B) TYPE : nucleic acid
- (C) STRANDEDNESS : single
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : genomic DNA

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:9:

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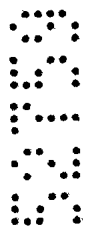
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 Asp Gly Gly Gly Ala Glu Tyr Asp Phe Asn Gln Pro Ala Asp Ser Phe
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GGA GCT GTT GCA AGT GCT GAT AIT CCA GGA AAC CCA AGT CAG GTA GGA 1429
 Gly Ala Val Ala Ser Ala Asp Ile Pro Gly Asn Pro Ser Gln Val Gly
 45 50 55 60

AIT ATC GTT CGC ACT CAA GAT TGG ACC AAA GAT GTG AGC GCT GAC CGC 1477
 Ile Ile Val Arg Thr Gln Asp Trp Thr Lys Asp Val Ser Ala Asp Arg
 65 70 75

TAC ATA GAT TTA AGC AAA GGA AAT GAG GTG TGG CTT GTA GAA GGA AAC 1525
 Tyr Ile Asp Leu Ser Lys Gly Asn Glu Val Trp Leu Val Glu Gly Asn
 80 85 90

AGC CAA ATT TTT TAT AAT GAA AAA GAT GCT GAG GAT GCA GCT AAA CCC 1573
 Ser Gln Ile Phe Tyr Asn Glu Lys Asp Ala Glu Asp Ala Ala Lys Pro
 95 100 105



GCT Ala 110	GTA Val 110	AGC Ser 110	AAC Asn 110	GCT Ala 110	TAT Tyr 115	TTA Leu 115	GAT Asp 115	GCT Ala 115	TCA Ser 115	AAC Asn 120	CAG Gln 120	GTG Val 120	CTG Leu 120	GTT Val 120	AAA Lys 120	1621
CTT Leu 125	AGC Ser 125	CAG Gln 125	CCG Pro 125	TTA Leu 130	ACT Thr 130	CTT Leu 130	GGG Gly 130	GAA Glu 135	GGN Gly 135	NNA Xaa 135	AGC Ser 135	GGC Gly 135	TTT Phe 140	ACG Thr 140	GTT Val 140	1669
CAT His 145	GAC Asp 145	GAC Asp 145	ACA Thr 145	GCA Ala 145	AAT Asn 145	AAG Lys 145	GAT Asp 145	ATT Ile 150	CCA Pro 150	GTG Val 150	ACA Thr 155	TCT Ser 155	GTG Val 155	AAG Lys 155	GAT Asp 155	1717
GCA Ala 160	AGT Ser 160	CTT Leu 160	GGT Gly 160	CAA Gln 160	GAT Asp 165	GTA Val 165	ACC Thr 165	GCT Ala 165	GTT Val 165	TTG Leu 170	GCA Ala 170	GGT Gly 170	ACC Thr 170	TTC Phe 170	CAA Gln 170	1765
CAT His 175	ATT Ile 175	TTT Phe 175	GGA Gly 175	GGT Gly 175	TCC Ser 180	GAT Asp 180	TGG Trp 180	GCA Ala 180	CCT Pro 185	GAT Asp 185	AAT Asn 185	CAC His 185	AGT Ser 185	ACT Thr 185	TTA Leu 185	1813
TTA Leu 190	AAA Lys 190	AAG Lys 190	GTG Val 190	ACT Thr 195	AAC Asn 195	AAT Asn 195	CTC Leu 195	TAT Tyr 195	CAA Gln 200	TTC Phe 200	TCA Ser 200	GGA Gly 200	GAT Asp 200	CTT Leu 200	CCT Pro 200	1861
GAA Glu 205	GGA Gly 205	AAC Asn 210	TAC Tyr 210	CAA Gln 210	TAT Tyr 210	AAA Lys 210	GTG Val 215	GCT Ala 215	TTA Leu 215	AAT Asn 215	GAT Asp 215	AGC Ser 215	TGG Trp 220	AAT Asn 220	AAT Asn 220	1909
CCG Pro 225	AGT Ser 225	TAC Tyr 225	CCA Pro 225	TCT Ser 225	GAC Asp 225	AAC Asn 230	ATT Ile 230	AAT Asn 230	TTA Leu 230	ACA Thr 230	GTC Val 235	CCT Pro 235	GCC Ala 235	GGC Gly 235	GGT Gly 235	1957
GCA Ala 240	CAC His 240	GTC Val 240	ACT Thr 240	TTT Phe 245	TCG Ser 245	TAT Tyr 245	ATT Ile 245	CCG Pro 245	TCC Ser 245	ACT Thr 250	CAT His 250	GCA Ala 250	GTC Val 250	TAT Tyr 250	GAC Asp 250	2005
ACA Thr 255	ATT Ile 255	AAT Asn 255	AAT Asn 255	CCT Pro 260	AAT Asn 260	GCG Ala 260	GAT Asp 260	TTA Leu 260	CAA Gln 265	GTA Val 265	GAA Glu 265	AGC Ser 265	GGG Gly 265	GTT Val 265	AAA Lys 265	2053
ACG Thr 270	GAT Asp 270	CTC Leu 270	GTG Val 270	ACG Thr 275	GTT Val 275	ACT Thr 275	CTA Leu 275	GGG Gly 280	GAA Glu 280	GAT Asp 280	CCA Pro 280	GAT Asp 280	GTG Val 280	AGC Ser 280	CAT His 280	2101
ACT Thr 285	CTG Leu 285	TCC Ser 285	ATT Ile 290	CAA Gln 290	ACA Thr 290	GAT Asp 290	GGC Gly 295	TAT Tyr 295	CAG Gln 295	GCA Ala 295	AAG Lys 295	CAG Gln 300	GTG Val 300	ATA Ile 300	CCT Pro 300	2149
CGT Arg 305	AAT Asn 305	GTG Val 305	CTT Leu 305	AAT Asn 305	TCA Ser 305	TCA Ser 310	CAG Gln 310	TAC Tyr 310	TAC Tyr 310	TAT Tyr 310	TCA Ser 315	GGA Gly 315	GAT Asp 315	GAT Asp 315	CTT Leu 315	2197
GGG Gly 320	AAT Asn 320	ACC Thr 320	TAT Tyr 320	ACA Thr 320	CAG Gln 325	AAA Lys 325	GCA Ala 325	ACA Thr 325	ACC Thr 325	TTT Phe 330	AAA Lys 330	GTC Val 330	TGG Trp 330	GCA Ala 330	CCA Pro 330	2245
ACT Thr 335	TCT Ser 335	ACT Thr 335	CAA Gln 340	GTA Val 340	AAT Asn 340	GTT Val 340	CTT Leu 340	CTT Leu 340	TAT Tyr 345	GAC Asp 345	AGT Ser 345	GCA Ala 345	ACG Thr 345	GGT Gly 345	TCT Ser 345	2293
GTA Val 350	ACA Thr 350	AAA Lys 350	ATC Ile 350	GTA Val 355	CCT Pro 355	ATG Met 355	ACG Thr 355	GCA Ala 360	TCG Ser 360	GGC Gly 360	CAT His 360	GGT Gly 360	GTG Val 360	TGG Trp 360	GAA Glu 360	2341

GCA Ala 365	ACG Thr	GTT Val	AAT Asn	CAA Gln	AAC Asn 370	CTT Leu	GAA Glu	AAT Asn	TGG Trp	TAT Tyr 375	TAC Tyr	ATG Met	AAT Tyr	GAG Glu	GTA Val 380	2389
ACA Thr	GGC Gly	CAA Gln	GGC Gly	TCT Ser 385	ACC Thr	CGA Arg	ACG Thr	GCT Ala	GTT Val	GAT Asp 390	CCT Pro	TAT Tyr	GCA Ala	ACT Thr	GCG Ala 395	2437
ATT Ile	GCA Ala	CCA Pro	AAT Asn 400	GGA Gly	ACG Thr	AGA Arg	GGC Gly	ATG Met 405	ATT Ile	GTG Val	GAC Asp	CTG Leu	GCT Ala 410	AAA Lys	ACA Thr	2485
GAT Asp	CCT Pro	GCT Ala 415	GGC Gly	TGG Trp	AAC Asn	AGT Ser	GAT Asp 420	AAA Lys	CAT His	ATT Ile	ACG Thr	CCA Pro 425	AAG Lys	AAT Asn	ATA Ile	2533
GAA Glu 430	GAT Asp	GAG Glu	GTC Val	ATC Ile	TAT Tyr	GAA Glu 435	ATG Met	GAT Asp	GTC Val	CGT Arg	GAC Asp 440	TTT Phe	TCC Ser	ATT Ile	GAC Asp	2581
CCT Pro 445	AAT Asn	TCG Ser	GGT Gly	ATG Met	AAA Lys 450	AAT Asn	AAA Lys	GGG Gly	AAG Lys	TAT Tyr 455	TTG Leu	GCT Ala	CTT Leu	ACA Thr	GAA Glu 460	2629
AAA Lys	GGA Gly	ACA Thr	AAG Lys	GGC Gly 465	CCT Pro	GAC Asp	AAC Asn	GTA Val	AAG Lys 470	ACG Thr	GGG Gly	ATA Ile	GAT Asp	TCC Ser 475	TTA Leu	2677
AAA Lys	CAA Gln	CTT Leu	GGG Gly 480	ATT Ile	ACT Thr	CAT His	GTT Val	CAG Gln 485	CTT Leu	ATG Met	CCT Pro	GTT Val	TTC Phe	GCA Ala	TCT Ser 490	2725
AAC Asn	AGT Ser	GTC Val	GAT Asp	GAA Glu	ACT Thr	GAT Asp	CCA Pro	ACC Thr	CAA Gln	GAT Asp	AAT Asn	TGG Trp	GGT Gly	TAT Tyr	GAC Asp	2773
CCT Pro 510	CGC Arg	AAC Asn	TAT Tyr	GAT Asp	GTT Val	CCT Pro 515	GAA Glu	GGG Gly	CAG Gln	TAT Tyr	GCT Ala 520	ACA Thr	AAT Asn	GCG Ala	AAT Asn	2821
GGT Gly 525	AAT Asn	GCT Ala	CGT Arg	ATA Ile	AAA Lys 530	GAG Glu	TTT Phe	AAG Lys	GAA Glu	ATG Met 535	GTT Val	CTT Leu	TCA Ser	CTC Leu	CAT His 540	2869
CGT Arg	GAA Glu	CAC His	ATT Ile	GGG Gly	GTT Val	AAC Asn	ATG Met	GAT Asp	GTT Val	GTC Val	TAT Tyr	AAT Asn	CAT His	ACC Thr	TTT Phe	2917
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AAA Lys 590	TTG Leu	CAN Xaa	GCN Ala	GAA Glu	AGG Arg	CCA Pro	ATG Met	GTT Val	CAA Gln	AAA Lys	TTT Phe	ATT Ile	ATT Ile	GAT Asp	TCC Ser	3061
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Asn Asp Phe Thr Ser Ser Pro Gly Glu Thr Ile Asn Tyr Val Thr Ser	
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GTC AAT GAG TTT GAT TGG AGC AGG AAA GCT CAA TAT CCA GAT GTT TTC	3685
Val Asn Glu Phe Asp Trp Ser Arg Lys Ala Gln Tyr Pro Asp Val Phe	
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AAC TAT TAT AGC GGG CTA ATC CAC CTT CGT CTT GAT CAC CCA GCC TTC	3733
Asn Tyr Tyr Ser Gly Leu Ile His Leu Arg Leu Asp His Pro Ala Phe	
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CGC ATG ACG ACA GCT AAT GAA ATC AAT AGC CAC CTC CAA TTC CTA AAT	3781
Arg Met Thr Thr Ala Asn Glu Ile Asn Ser His Leu Gln Phe Leu Asn	
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GAC AAA TGG GGA AAT ATC ATT GTT GTT TAT AAC CCA AAT AAA ACT GTA	3877
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865 870 875	

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895 900 905

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Val Pro Gly Ile Ser Met Met Ile Leu His Gln Glu Val Ser Pro Asp
910 915 920

CAC GGT AAA AAG TAATAGAAAA AAGTAAAATC CCCTCAAGAT GTTTGAGGGG 4073
His Gly Lys Lys
925

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TAATGCTTG GGAAATAGGG ATGGACCCTG ACATCACGAT AATCATAATA CTAATAACAC 4313

GACCGAATAA CTTAGGTGGA ATAAGCGTAT GGTAAACGCT TGGAGCAATA ATATTAACCG 4373

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(2) INFORMATION FOR SEQ ID NO:10:

(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 2784 base pairs
- (B) TYPE : nucleic acid
- (C) STRANDEDNESS : single
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : genomic DNA

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:10:

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AGCAAAGGAA ATGAGGTGTG GCTTGTAGAA GGAAACAGCC AAATTTTTTA TAATGAAAAA 300
GATGCTGAGG ATGCAGCTAA ACCCGCTGTA AGCAACGCTT ATTTAGATGC TTCAAACCCAG 360
GTGCTGGTTA AACTTAGCCA GCCGTAACT CTYGGGGAAG GNNNAAGCGG CTTTACGGTT 420
CATGACGACA CAGCAAATAA GGATATTCCA GTGACATCTG TGAAGGATGC AAGTCTTGGT 480
CAAGATGTAA CCGCTGTTTT GGCAGGTACC TTCCAACATA TTTTGGAGG TTCCGATTGG 540
GCACCTGATA ATCACAGTAC TTTATTAAAA AAGGTGACTA ACAATCTCTA TCAATPCTCA 600

GGAGATCTTC	CTGAAGGAAA	CTACCAATAT	AAAGTGGCTT	TAAATGATAG	CTGGAATAAT	660
CCGAGTTACC	CATCTGACAA	CATTAATTTA	ACAGTCCCTG	CCGGCGGTGC	ACACGTCACT	720
TTTTCGTATA	TTCCGTCCAC	TCATGCAGTC	TATGACACAA	TTAATAATCC	TAATGCGGAT	780
TTACAAGTAG	AAAGCGGGGT	TAAAACGGAT	CTCGTGACGG	TTACTCTAGG	GGAGATCCA	840
GATGTGAGCC	ATACTCTGTC	CATTCAAACA	GATGGCTATC	AGGCAAAGCA	GGTGATACCT	900
CGTAATGTGC	TTAATTCATC	ACAGTACTAC	TATTCAGGAG	ATGATCTTGG	GAATACCTAT	960
ACACAGAAAG	CAACAACCTT	TAAAGTCTGG	GCACCAACTT	CTACTCAAGT	AAATGTTCTT	1020
CTTTATGACA	GTGCAACGGG	TTCTGTAACA	AAAATCGTAC	CTATGACGGC	ATCGGGCCAT	1080
GGTGTGTGGG	AAGCAACGGT	TAATCAAAC	CTTGAAAATT	GGTATTACAT	GTATGAGGTA	1140
ACAGGCCAAG	GCTCTACCCG	AACGGCTGTT	GATCCTTATG	CAACTGCGAT	TGCACCAAAT	1200
GGAACGAGAG	GCATGATTGT	GGACCTGGCT	AAAACAGATC	CTGCTGGCTG	GAACAGTGAT	1260
AAACATATTA	CGCCAAAGAA	TATAGAAGAT	GAGGTCATCT	ATGAAATGGA	TGTCCGTGAC	1320
TTTTCCATTG	ACCCTAATTC	GGGTATGAAA	AATAAAGGGA	AGTATTTGGC	TCTTACAGAA	1380
AAAGGAACAA	AGGGCCCTGA	CAACGTAAAG	ACGGGGATAG	ATTCTTTAAA	ACAACCTGGG	1440
ATTACTCATG	TTCAGCTTAT	GCCTGTTTTT	GCATCTAACA	GTGTCGATGA	AACTGATCCA	1500
ACCCAAGATA	ATTGGGGTTA	TGACCCTCGC	AACTATGATG	TTCCTGAAGG	GCAGTATGCT	1560
ACAAATGCGA	ATGGTAATGC	TCGTATAAAA	GAGTPTAAGG	AAARTGGTTCT	TTCACTCCAT	1620
CGTGAACACA	TTGGGGTTAA	CATGGATGTT	GTCTATAATC	ATACCTTTGC	CACGCAAAT	1680
TCTGACTTCG	ATAAAATTGT	ACCAGAATAT	TATTACCGTA	CGATGATGCA	GGTAATTATA	1740
CCAACGGGATC	AGGTACTGGA	AATGAAATFG	CANGCNGAAA	GGCCAATGGT	TCAAAAATTT	1800
ATTATTGATT	CCCTTAAGTA	TTGGGTCAAT	GAGTATCATA	TTGACGGCTT	CCGTTTTGAC	1860
TTAATGGCGC	TGCTTGGAAA	AGACACGATG	TCCAAAGCTG	CCTCGGAGCT	TCATGCTATT	1920
AATCCAGGAA	TTGCACITTA	CGGTGAGCCA	TGGACGGGTG	GAACCTCTGC	ACTGCCAGAT	1980
GATCAGCTTC	TGACAAAAGG	AGCTCAAAAA	GGCATGGGAG	TAGCGGTGTT	TAATGACAAAT	2040
TTACGAAACG	CGTTGGACGG	CAATGTCTTT	GATTCCTCCG	CTCAAGGTTT	TGCGACAGGT	2100
GCAACAGGCT	TAAGTATGTC	AATTAAGAAT	GGCGTTGAGG	GGAGTATTAA	TGACTTTACC	2160
TCTTCACCCAG	GTGAGACAAAT	TAACTATGTC	ACAAGTCATG	ATAACTACAC	CCTTTGGGAC	2220
AAAATAGCCC	TAAGCAATCC	TAATGATTC	GAAGCGGATC	GGATTAATAAT	GGATGAACTC	2280
GCACAAGCAG	TTGTTATGAC	CTCACAAGGC	GTTCCATTCA	TGCAAGGCGG	GGAGAAGATG	2340
CTTCGTANAA	AAGGCGGCAA	CGACAATAGT	TATAATGCAG	GCGATGCGGT	CAATGAGTTT	2400
GATTTGGAGCA	GGAAAGCTCA	ATATCCAGAT	GTTTCAACT	ATTATAGGGG	GCTAATCCAC	2460
CTTCGTCTTG	ATCACCAGG	CTTCCGATG	ACGACAGCTA	ATGAAATCAA	TAGCCACCTC	2520
CAATTCCTAA	ATAGTCCAGA	GAACACAGTG	GCCTATGAAT	TAACTGATCA	TGTTAATAAA	2580
GACAAATGGG	GAAATATCAT	TGTTGTTTAT	AACCCAAATA	AAACTGTAGC	AACCATCAAT	2640
TTGCCGAGCG	GGAAATGGGC	AATCAATGCT	ACGAGCGGTA	AGGTAGGAGA	ATCCACCCTT	2700
GGTCAAGCAG	AGGGAATGT	CCAAGTACCA	GGTAAATCTA	TGATGATCCT	TCATCAAGAG	2760
GTAAGCCCAG	ACCACGGTAA	AAAG				2784

(2) INFORMATION FOR SEQ ID NO:11:

(i) SEQUENCE CHARACTERISTICS :

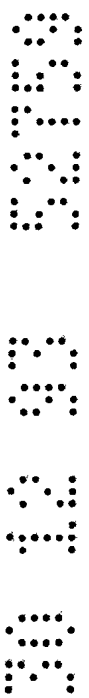
- (A) LENGTH : 928 amino acids
- (B) TYPE : amino acids
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : protein

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:11:

- 1 -

Asp Gly Asn Thr Thr Thr Ile Ile Val His Tyr Phe Cys Pro Ala Gly
 1 5 10 15
 Asp Tyr Gln Pro Trp Ser Leu Trp Met Trp Pro Lys Asp Gly Gly Gly
 20 25 30
 Ala Glu Tyr Asp Phe Asn Gln Pro Ala Asp Ser Phe Gly Ala Val Ala
 35 40 45
 Ser Ala Asp Ile Pro Gly Asn Pro Ser Gln Val Gly Ile Ile Val Arg
 50 55 60
 Thr Gln Asp Trp Thr Lys Asp Val Ser Ala Asp Arg Tyr Ile Asp Leu
 65 70 75 80
 Ser Lys Gly Asn Glu Val Trp Leu Val Glu Gly Asn Ser Gln Ile Phe
 85 90 95
 Tyr Asn Glu Lys Asp Ala Glu Asp Ala Ala Lys Pro Ala Val Ser Asn
 100 105 110
 Ala Tyr Leu Asp Ala Ser Asn Gln Val Leu Val Lys Leu Ser Gln Pro
 115 120 125
 Leu Thr Leu Gly Glu Gly Xaa Ser Gly Phe Thr Val His Asp Asp Thr
 130 135 140
 Ala Asn Lys Asp Ile Pro Val Thr Ser Val Lys Asp Ala Ser Leu Gly
 145 150 155 160
 Gln Asp Val Thr Ala Val Leu Ala Gly Thr Phe Gln His Ile Phe Gly
 165 170 175
 Gly Ser Asp Trp Ala Pro Asp Asn His Ser Thr Leu Leu Lys Lys Val
 180 185 190
 Thr Asn Asn Leu Tyr Gln Phe Ser Gly Asp Leu Pro Glu Gly Asn Tyr
 195 200 205
 Gln Tyr Lys Val Ala Leu Asn Asp Ser Trp Asn Asn Pro Ser Tyr Pro
 210 215 220
 Ser Asp Asn Ile Asn Leu Thr Val Pro Ala Gly Gly Ala His Val Thr
 225 230 235 240
 Phe Ser Tyr Ile Pro Ser Thr His Ala Val Tyr Asp Thr Ile Asn Asn
 245 250 255
 Pro Asn Ala Asp Leu Gln Val Glu Ser Gly Val Lys Thr Asp Leu Val
 260 265 270
 Thr Val Thr Leu Gly Glu Asp Pro Asp Val Ser His Thr Leu Ser Ile
 275 280 285
 Gln Thr Asp Gly Tyr Gln Ala Lys Gln Val Ile Pro Arg Asn Val Leu
 290 295 300
 Asn Ser Ser Gln Tyr Tyr Tyr Ser Gly Asp Asp Leu Gly Asn Thr Tyr
 305 310 315 320
 Thr Gln Lys Ala Thr Thr Phe Lys Val Trp Ala Pro Thr Ser Thr Gln
 325 330 335
 Val Asn Val Leu Leu Tyr Asp Ser Ala Thr Gly Ser Val Thr Lys Ile
 340 345 350



Val Pro Met Thr Ala Ser Gly His Gly Val Trp Glu Ala Thr Val Asn
355 360 365

Gln Asn Leu Glu Asn Trp Tyr Tyr Met Tyr Glu Val Thr Gly Gln Gly
370 375 380

Ser Thr Arg Thr Ala Val Asp Pro Tyr Ala Thr Ala Ile Ala Pro Asn
385 390 395 400

Gly Thr Arg Gly Met Ile Val Asp Leu Ala Lys Thr Asp Pro Ala Gly
405 410 415

Trp Asn Ser Asp Lys His Ile Thr Pro Lys Asn Ile Glu Asp Glu Val
420 425 430

Ile Tyr Glu Met Asp Val Arg Asp Phe Ser Ile Asp Pro Asn Ser Gly
435 440 445

Met Lys Asn Lys Gly Lys Tyr Leu Ala Leu Thr Glu Lys Gly Thr Lys
450 455 460

Gly Pro Asp Asn Val Lys Thr Gly Ile Asp Ser Leu Lys Gln Leu Gly
465 470 475 480

Ile Thr His Val Gln Leu Met Pro Val Phe Ala Ser Asn Ser Val Asp
485 490 495

Glu Thr Asp Pro Thr Gln Asp Asn Trp Gly Tyr Asp Pro Arg Asn Tyr
500 505 510

Asp Val Pro Glu Gly Gln Tyr Ala Thr Asn Ala Asn Gly Asn Ala Ar
515 520 525

Ile Lys Glu Phe Lys Glu Met Val Leu Ser Leu His Arg Glu His Ile
530 535 540

Gly Val Asn Met Asp Val Val Tyr Asn His Thr Phe Ala Thr Gln Ile
545 550 555 560

Ser Asp Phe Asp Lys Ile Val Pro Glu Tyr Tyr Tyr Arg Thr Met Met
565 570 575

Gln Val Ile Ile Pro Thr Asp Gln Val Leu Glu Met Lys Leu Xaa Ala
580 585 590

Glu Arg Pro Met Val Gln Lys Phe Ile Ile Asp Ser Leu Lys Tyr Trp
595 600 605

Val Asn Glu Tyr His Ile Asp Gly Phe Arg Phe Asp Leu Met Ala Leu
610 615 620

Leu Gly Lys Asp Thr Met Ser Lys Ala Ala Ser Glu Leu His Ala Ile
625 630 635 640

Asn Pro Gly Ile Ala Leu Tyr Gly Glu Pro Trp Thr Gly Gly Thr Ser
645 650 655

Ala Leu Pro Asp Asp Gln Leu Leu Thr Lys Gly Ala Gln Lys Gly Met
660 665 670

Gly Val Ala Val Phe Asn Asp Asn Leu Arg Asn Ala Leu Asp Gly Asn
675 680 685

Val Phe Asp Ser Ser Ala Gln Gly Phe Ala Thr Gly Ala Thr Gly Leu
690 695 700

Thr Asp Ala Ile Lys Asn Gly Val Glu Gly Ser Ile Asn Asp Phe Thr
705 710 715 720

Ser Ser Pro Gly Glu Thr Ile Asn Tyr Val Thr Ser His Asp Asn Tyr
725 730 735

Thr Leu Trp Asp Lys Ile Ala Leu Ser Asn Pro Asn Asp Ser Glu Ala
740 745 750

Asp Arg Ile Lys Met Asp Glu Leu Ala Gln Ala Val Val Met Thr Ser
755 760 765

Gln Gly Val Pro Phe Met Gln Gly Gly Glu Glu Met Leu Arg Xaa Lys
770 775 780

Gly Gly Asn Asp Asn Ser Tyr Asn Ala Gly Asp Ala Val Asn Glu Phe
785 790 795 800

Asp Trp Ser Arg Lys Ala Gln Tyr Pro Asp Val Phe Asn Tyr Tyr Ser
805 810 815

Gly Leu Ile His Leu Arg Leu Asp His Pro Ala Phe Arg Met Thr Thr
820 825 830

Ala Asn Glu Ile Asn Ser His Leu Gln Phe Leu Asn Ser Pro Glu Asn
835 840 845

Thr Val Ala Tyr Glu Leu Thr Asp His Val Asn Lys Asp Lys Trp Gl
850 855 860

Asn Ile Ile Val Val Tyr Asn Pro Asn Lys Thr Val Ala Thr Ile Asn
865 870 875 880

Leu Pro Ser Gly Lys Trp Ala Ile Asn Ala Thr Ser Gly Lys Val Gly
885 890 895

Glu Ser Thr Leu Gly Gln Ala Glu Gly Ser Val Gln Val Pro Gly Ile
900 905 910

Ser Met Met Ile Leu His Gln Glu Val Ser Pro Asp His Gly Lys Lys
915 920 925

(2) INFORMATION FOR SEQ ID NO:12:

(i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH : 29 amino acids
- (B) TYPE : peptide
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : peptide

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:12:

Met Ala Lys Lys Leu Ile Tyr Val Cys Leu Ser Val Cys Leu Val Leu
 -25 -20 -15

Thr Trp Ala Phe Asn Val Lys Gly Gln Ser Ala His Ala
 -10 -5 -1


(2) INFORMATION FOR SEQ ID NO:13:

(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 87 base pairs
- (B) TYPE : nucleic acid
- (C) STRANDEDNESS : single
- (D) TOPOLOGY : linear


(ii) MOLECULE TYPE : nucleic acid

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:13:



ATG GCT AAA AAA CTA ATT TAT GTG TGT TTA AGT GTT TGT TTA GTG TTG 60
Met Ala Lys Lys Leu Ile Tyr Val Cys Leu Ser Val Cys Leu Val Leu
 -25 -20 -15

ACC TGG GCT TTT AAT GTA AAA GGG CAA TCT GCT CAT GCT 87
Thr Trp Ala Phe Asn Val Lys Gly Gln Ser Ala His Ala
 -10 -5 -1



(2) INFORMATION FOR SEQ ID NO:14:



(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 1162 base pairs
- (B) TYPE : nucleic acid
- (C) STRANDEDNESS : single
- (D) TOPOLOGY : linear



(ii) MOLECULE TYPE : nucleic acid

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:14:

GGATCCTGTT	AGACTATTTG	AGGAGTTTGC	AACACTTGAT	GTTTTATCCA	AAGGAAGGGC	60
CGGAGATCAT	CGCTGGTCGA	GGTGCCTTCG	GTGAAGCATT	TTCGCTATTT	TGGGTATAAC	120
CGGGCGCATT	ACGATCAATT	GTTTGAAGAG	CATCTTGATT	TACTTCAAAA	GCTGAATGCT	180
TCGAAAAGAA	TAACATGGAG	CGGGCTTTAT	CGAACACCTA	TACATGATGC	AGATATCGCA	240
CCCCGCCCTG	TTCAGAAAAA	CATTCCTTTG	TGGGTTGGGG	TGGGTGGGAC	NMNTGAAASC	300
NSYKCKYYGT	GCRNVSNNNT	ATGGTGCCGG	CTTAGCATGG	GTATTTTGTG	AGGCGATTGG	360
CTTCGGTTTA	AGGCACTTTC	GGACCTTTAT	CGGCAGGCCG	GCCAACAAGC	ANGGTATTCA	420
CCGAACGATC	TGAAAGTAGG	AGTGACAGGG	CATGCGTTTA	TTGGAAAGAC	GTCGCAGCAG	480
GCACTCAATG	ACTATTACCC	CTATCACGGG	AATTATTGGC	TAACACTGAA	CCAACAATTA	540
GGGCAGCCGT	TACCCAGCA	ATACGTGAGG	GAATTTAATT	TATTAGCCTC	CCCAGAGCAA	600
GCCTTATATG	TGGGAAGCTC	TCAACAAGTG	GGCAGGNAAA	AATTTTGC	CAACATGAGG	660
NATTTGGTNA	TAAACGTTTT	ATCGCACAGA	TCGACATTGG	CGGAATGCC	TTTAAAACAG	720
TGGCCAAGAA	TATTGAGCGG	TTAGGCCACT	GAGGTTGCAC	CTGTGCTACG	AAGAGCAACA	780
AGAGGGTAAT	GGTAATAATC	TATTTAACTG	TTTATTAGAA	AACTTGGTAT	CTGTTTAATT	840
AAATAACAGG	AGCCTGGAAG	TGGGCCAAGG	CTCCTTTCTA	GGGAAACCTT	TTTCTATTTA	900
TATAGGCGTT	GTTGCCTAAG	GCTAABGTAG	GATTTTATTA	AAAATATAGG	AATTGCTCTT	960
TTATTGACAC	CAATTATTCA	ATGGAATACG	ATAAAATGGA	GAGTGTATGT	AAGCGTTATA	1020
TTTTATTGGG	GGGCTGATAG	AAGAAAAGGG	ATGCGACAGG	GTCTATTAGC	TAGTTTGGTA	1080
TTCCGATTTCA	GATCAATGCA	ACGTACGAGT	TTTTTATTGA	CTGCTTTGTG	CAAGCGATTG	1140
CATTGAAACA	AAGGAGGACA	TT				1162

(2) INFORMATION FOR SEQ ID NO:15:

(i) SEQUENCE CHARACTERISTICS :

- (A) LENGTH : 431 base pairs
- (B) TYPE : nucleic acid
- (C) STRANDEDNESS : single
- (D) TOPOLOGY : linear

(ii) MOLECULE TYPE : nucleic acid

(xi) SEQUENCE DESCRIPTION : SEQ ID NO:15:

TAATAGAAAA	AAGTAAAATC	CCCTCAAGAT	GTTTGAGGGG	GATTTAGTTA	CTTATTATCC	60
AATTAATTTG	CGGCTTCGGT	GTTTTCAATG	GGCTCCGTAT	CCGTTCCGGT	GTGTGATCGG	120
ACAAATGGGA	GTGAATAGGT	CACAAGAGCA	GCAGCCATTT	CAAGCAGACC	AGCGAAAGTA	180
AACATTTCGT	CTGGTGCAA	TCCGGTCATC	AACCAACCGG	TAATTGCTTG	GGAAATAGGG	240
ATGGACCCTG	ACATCACGAT	AATCATAATA	CTAATAACAC	GACCGAATAA	CTTAGGTGGA	300
ATAAGCGTAT	GGTTAACGCT	TGGAGCAATA	ATATTAACCG	CCGTTTCATG	AGCGCCAACA	360
AGCACTAGAA	GGGCTAAAAT	AACCCATAAG	TTGTGTGTAA	ATCCTATAAA	AAATAACATA	420
AGGCCCTGCA	G					431

The claims defining the invention are as follows:-

1. Pullulanase, characterized in that it is produced by the strain *Bacillus deramificans* or by a derivative or mutant of this strain and has an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

2. The pullulanase of claim 1 having an amino acid sequence consisting of SEQ ID NO:11.

3. The pullulanase of claims 1 or 2, having a relative activity of greater than 50% after about 16 hours at a temperature of 60°C and a pH of about 4.5.

4. Isolated pullulanase heterologously produced by a microorganism of the genus *Bacillus* containing a gene which codes for a protease in the wild state, said gene having been deleted from the microorganism of the genus *Bacillus*, said isolated pullulanase having an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

5. The pullulanase of any one of claims 1-4 which is purified and having an amino acid sequence obtained by modifying DNA coding for the pullulanase, wherein said modifying includes site-directed mutagenesis or random mutagenesis of said DNA or exposure of said DNA to ultraviolet radiation, to sodium nitrite or to O-methylhydroxylamine.

6. Pullulanase, characterized in that its N-terminal sequence (SEQ ID NO:1) is as follows, in the aminocarboxyl sense and from left to right:

Asp	Gly	Asn	Thr	Thr	Thr	Ile	Ile	Val	His
1				5					10
Tyr	Phe	Cys	Pro	Ala	Gly	Asp	Tyr	Gln	Pro
				15					20



7. Isolated and purified pullulanase, characterized in that it includes the amino acid sequence of 1 to 928 amino acids as illustrated in Figure 4 (SEQ ID NO:11) or a modified sequence derived therefrom and has an optimum enzymatic activity at a pH of about 4.3 measured at a temperature of 60°C.

5

8. The pullulanase of Claim 7, wherein said amino acid sequence consists of SEQ ID NO:11.

9. Pullulanase according to Claim 7, characterized in that it is synthesized in the form of a precursor containing an additional sequence of 29 amino acids (SEQ ID NO:12).

10. The pullulanase of Claim 9, wherein said amino acid sequence consists of SEQ ID NO:11 and a precursor sequence consisting of SEQ ID NO:12.

15

11. The pullulanase of any one of Claims 7-10, having an isoelectric point of between about 4.1 and about 4.5.

12. The pullulanase of any one of Claims 7-11, having a relative activity of greater than 50% after about 16 hours at a temperature of 60°C and a pH of about 4.5.

13. The pullulanase of any one of Claims 7-12, naturally produced by a strain of the genus *Bacillus*.

25

14. The pullulanase of Claim 13, naturally produced by *Bacillus deramificans*.

15. The pullulanase of Claim 13, wherein the strain of the genus *Bacillus* is *Bacillus deramificans* T 89.117D (LMG P-13056).

30



16. The pullulanase of any one of Claims 7-12, produced in a heterologous manner by a microorganism of the genus *Bacillus* into which a gene which codes for the pullulanase has been introduced.

5 17. The pullulanase of claim 16 wherein said microorganism of the genus *Bacillus* in a wild state contains a gene which codes for an alkaline protease, said gene which codes for said alkaline protease having been modified or deleted from the microorganism so that said microorganism does not produce a functional alkaline protease.

10

18. The pullulanase of Claims 16 or 17 wherein said microorganism is of the species *Bacillus licheniformis*.

15

19. The pullulanase of Claim 18, wherein the microorganism is *Bacillus licheniformis* SE2.

20

20. Pullulanase, characterized in that it is produced in a heterologous manner by a microorganism of the genus *Bacillus* which contains a gene which codes for an alkaline protease in the wild state, the gene which codes for the alkaline protease having been deleted from the microorganism of the genus *Bacillus*, said pullulanase having an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

25

21. The pullulanase of Claim 20, wherein the microorganism is of the species *Bacillus licheniformis*.

22. The pullulanase of Claim 21, wherein the microorganism is *Bacillus licheniformis* SE2.

30

23. The pullulanase of any one of claims 20-22, wherein said amino acid sequence consists of SEQ ID NO:11.



24. A purified pullulanase having an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C, wherein said pullulanase is a *Bacillus deramificans* pullulanase.

5 25. The pullulanase of Claim 24, having an amino acid sequence consisting of SEQ ID NO:11.

26. The pullulanase of Claims 24 or 25, further having a relative activity of greater than 50% after about 16 hours at a temperature of 60°C and a pH of
10 about 4.5.

27. The pullulanase of any one of Claims 24-26, naturally produced by a strain of the genus *Bacillus*.

15 28. The pullulanase of Claim 27, naturally produced by *Bacillus deramificans*.

29. The pullulanase of Claim 27, wherein the strain of the genus *Bacillus* is *Bacillus deramificans* T 89.117D (LMG P-13056).

20 30. The pullulanase of any one of Claims 24-26, produced in a heterologous manner by a microorganism of the genus *Bacillus* into which a gene which codes for the pullulanase has been introduced.

25 31. The pullulanase of Claim 30, wherein said microorganism of the genus *Bacillus* in a wild state contains a gene which codes for an alkaline protease, said gene which codes for said alkaline protease having been modified or deleted from the microorganism so that said microorganism does not produce a functional alkaline protease.

30 32. The pullulanase of Claim 31, wherein the microorganism is of the species *Bacillus licheniformis*.



33. The pullulanase of Claim 32, wherein the microorganism is *Bacillus licheniformis* SE2.

34. The purified pullulanase of any one Claims 24-26, having an amino acid sequence obtained by modifying DNA coding for the pullulanase, wherein said
5 modifying includes site-directed mutagenesis or random mutagenesis of said DNA or exposure of said DNA to ultraviolet radiation, to sodium nitrite or to 0-methylhydroxylamine.

10 35. A purified pullulanase having a relative activity of greater than about 50% after about 16 hours at a temperature of 60°C and a pH of about 4.5, wherein said pullulanase is a *Bacillus deramificans* pullulanase.

15 36. The pullulanase of Claim 35, naturally produced by a strain of the genus *Bacillus*.

37. The pullulanase of Claim 35, naturally produced by *Bacillus deramificans*.

20 38. The pullulanase of Claim 37, wherein said strain of the genus *Bacillus* is *Bacillus deramificans* T 89.117D.

39. The pullulanase of Claim 35, produced in a heterologous manner by a microorganism of the genus *Bacillus* into which a gene which codes for the pullulanase has been introduced.

25

40. The pullulanase of Claim 39, wherein said microorganism of the genus *Bacillus* in a wild state contains a gene which codes for an alkaline protease, said gene which codes for said alkaline protease having been modified or deleted from the microorganism so that said microorganism does not produce a functional
30 alkaline protease.



41. The pullulanase of Claim 40, wherein the microorganism is of the species *Bacillus licheniformis*.

42. The pullulanase of Claim 41, wherein the microorganism is *Bacillus*
5 *licheniformis* SE2.

43. The purified pullulanase of Claim 35, having an amino acid sequence
obtained by modifying DNA coding for the pullulanase, wherein said modifying
includes site-directed mutagenesis or random mutagenesis of said DNA or
10 exposure of said DNA to ultraviolet radiation, to sodium nitrite or to 0-
methylhydroxylamine.

44. A purified pullulanase naturally produced by *Bacillus deramificans* or by a
derivative or mutant thereof which produces said pullulanase and which has the
15 identifying characteristics of *Bacillus deramificans*, said purified pullulanase
having an optimum enzymatic activity at a pH of about 4.3, measured at a
temperature of 60°C.

45. A purified pullulanase, obtained by modifying DNA coding for the
20 pullulanase of SEQ ID NO:11, wherein said modifying includes site-directed
mutagenesis or random mutagenesis of said DNA or exposure of said DNA to
ultraviolet radiation, to sodium nitrite or to 0-methylhydroxylamine, said purified
pullulanase having an optimum enzymatic activity at a pH of about 4.3, measured
at a temperature of 60°C.

25

46. Process for the production of a pullulanase according to any one of Claims
1 to 17, 20, 24-31, 34-40 and 43-45, characterized in that it includes culture of the
strain *Bacillus deramificans* or of a derivative of this strain which is capable of
producing pullulanase in a suitable nutrient medium containing sources of carbon
30 and nitrogen and mineral salts under aerobic conditions and harvesting of the
pullulanase obtained.



47. Process for the preparation of a pullulanase according to any one of Claims 1 to 12, 16-26, 30-35, 39-43 and 45 characterized in that it includes isolation of a DNA fragment which codes for the pullulanase, insertion of this DNA fragment into a suitable vector, introduction of this vector into a suitable host or
 5 introduction of this DNA fragment into the chromosome of a suitable host, culture of this host, expression of the pullulanase and harvesting of the pullulanase.

48. Use of a pullulanase according to any one of Claims 1-45 for the saccharification of starch.

10

49. DNA molecule including the nucleotide sequence (SEQ ID NO:10) which codes for the pullulanase of *Bacillus deramificans* or a modified sequence derived therefrom which codes for pullulanase which is capable of catalysing hydrolysis of
 15 alpha-1, 6-glucosidic bonds and which has an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

50. DNA molecule according to Claim 49, characterized in that it includes the entire gene (SEQ ID NO:8) of the pullulanase of *Bacillus deramificans* T 89.117D.

20 51. Expression vector or chromosomal integration vector containing the DNA molecule according to Claims 49 or 50.

52. Expression vector pUBDEBRA1.

25 53. Chromosomal integration vector pUBCDEBRA11DNSI.

54. Transformed strain of *Bacillus licheniformis* including the DNA molecule according to Claims 49 or 50.

30 55. Transformed strain of *Bacillus licheniformis* including the expression vector or the chromosomal integration vector according to Claim 51.



56. Transformed strain of *Bacillus licheniformis* including the expression vector pUBDEBRA1 or the chromosomal integration vector pUBCDEBRA11DNSI.

57. Pullulanase produced by the transformed strain of *Bacillus licheniformis* according to Claims 54, 55 or 56.

58. An isolated and purified culture of *Bacillus deramificans* and culture derived or mutated therefrom which provides pullulanase which is capable of catalyzing hydrolysis of alpha-1, 6-glucosidic bonds and which has an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

59. Pullulanase, characterised in that it is produced by the strain *Bacillus deramificans* T 89.117D (LMG P-13056) or a derivative or mutant of this strain, said pullulanase produced by said derivative or mutant being capable of catalyzing hydrolysis of alpha-1, 6-glucosidic bonds having an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

60. An isolated and purified culture of *Bacillus deramificans* T 89.117D and culture derived or mutated therefrom which provides pullulanase which is capable of catalyzing hydrolysis of alpha-1, 6-glucosidic bonds and which has an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

61. An isolated DNA molecule including a nucleotide sequence which codes for a pullulanase which is capable of catalyzing hydrolysis of alpha-1, 6-glucosidic bonds and which has an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C.

62. Process for cloning a DNA molecule including a nucleotide sequence which codes for pullulanase capable of catalyzing hydrolysis of alpha-1, 6-glucosidic bonds and having an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C and derived from a bacteria of the genus *Bacillus* including;



isolating said DNA molecule and inserting said DNA molecule into a suitable vector.

- 5 63. A vector including a nucleotide sequence which codes for a pullulanase which is capable of catalyzing hydrolysis of alpha-1, 6-glucosidic bonds and which has an optimum enzymatic activity at a pH of about 4.3, measured at a temperature of 60°C and derived from a bacteria of the genus bacillus.

- 10 64. Pullulanase substantially as hereinbefore defined with reference to any one of Examples 2-10, 12, 20, 22 or 23.

15 65. A process for producing Pullulanase substantially as hereinbefore defined with reference to any one of Examples 2, 20 or 22.

DATED: 26 November, 1997
PHILLIPS ORMONDE & FITZPATRICK

20 Attorneys for:
GENENCOR INTERNATIONAL INC



A B S T R A C T

Pullulanase, microorganisms
which produce it, processes for the preparation of this
pullulanase and the uses thereof

The invention relates to a heat-stable pullulanase having the property of hydrolysing glucosidic bonds of the α - 1,6 type in amylopectin and having an enzymatic activity in an acid medium and at a temperature of about 60 °C.

The invention also relates to strains of microorganisms which produce this pullulanase and processes for the preparation of this pullulanase.

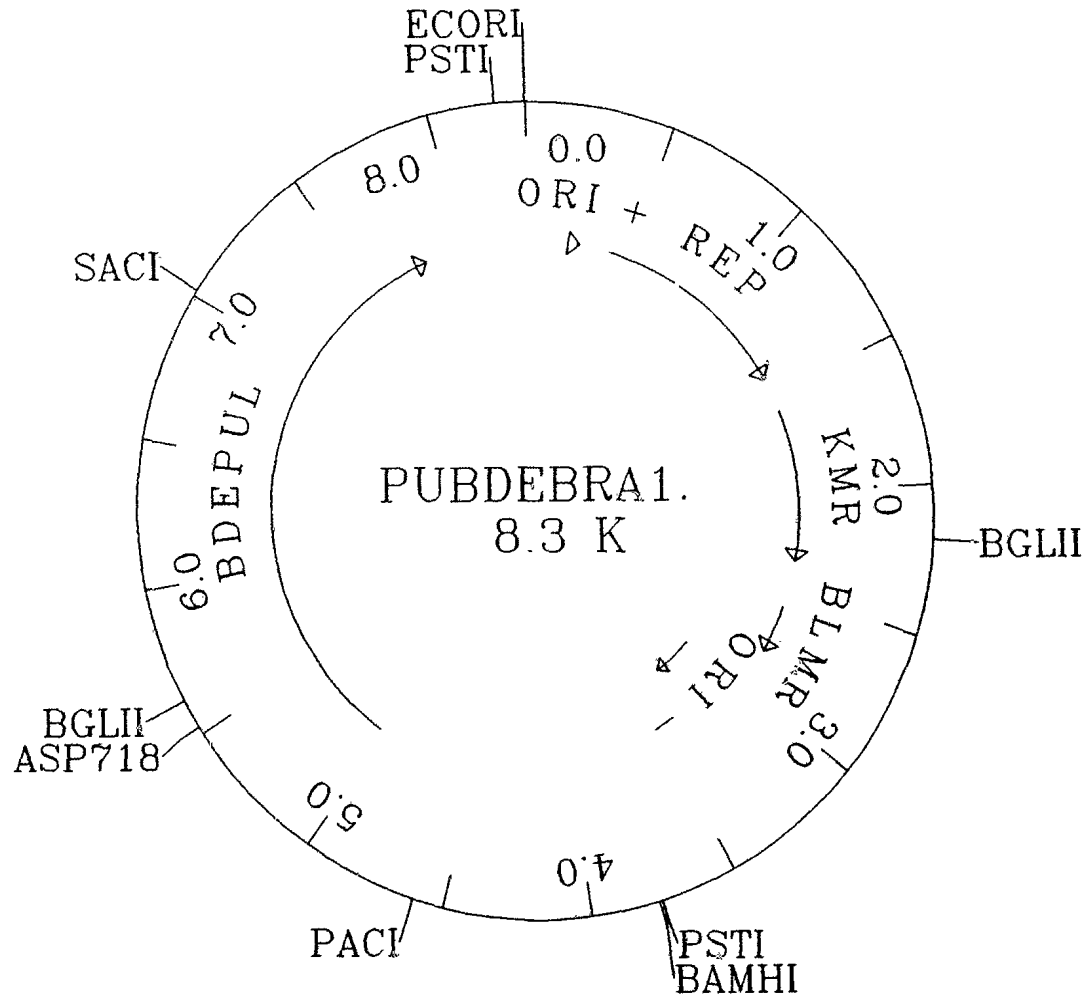
The invention also relates to the uses thereof and compositions comprising the product.

The invention also relates to a DNA molecule. The invention relates to an expression vector containing this DNA molecule and to a chromosomal integration vector containing this DNA molecule.

Figure 1.

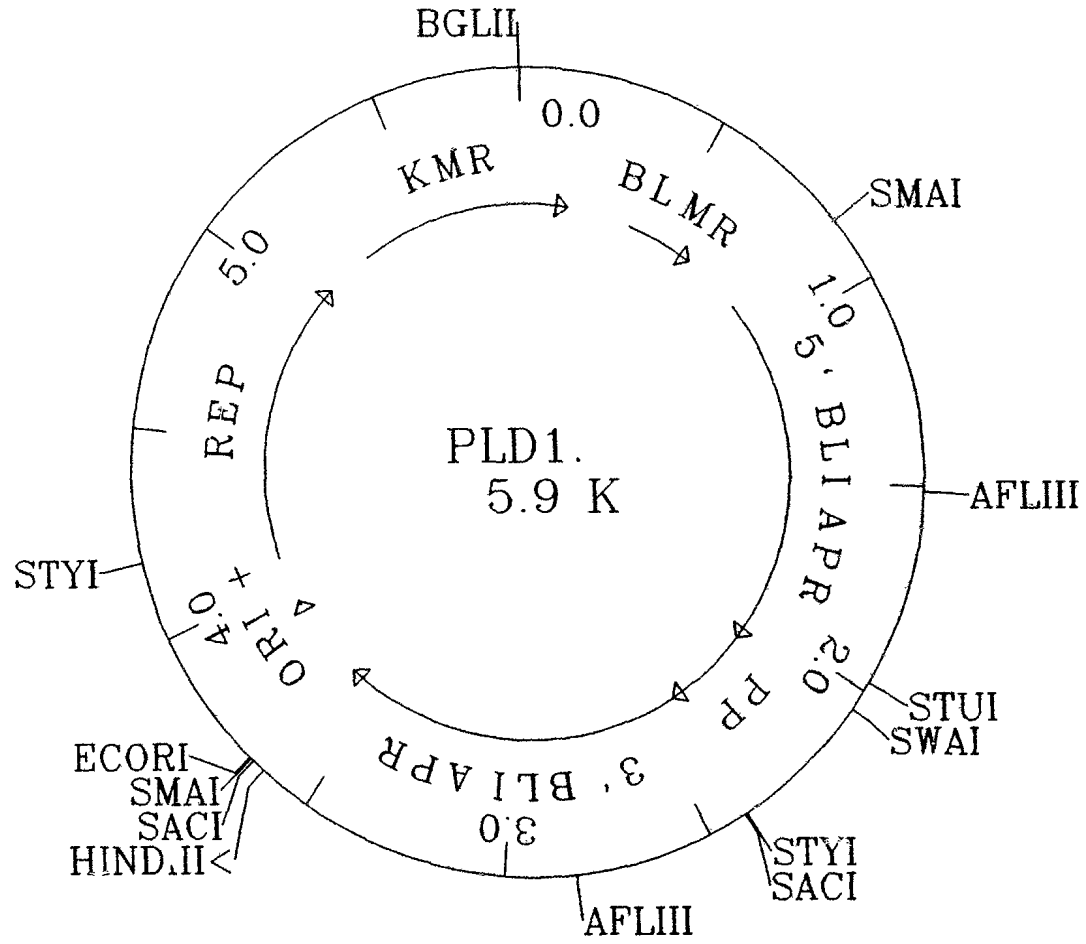


FIG. 1



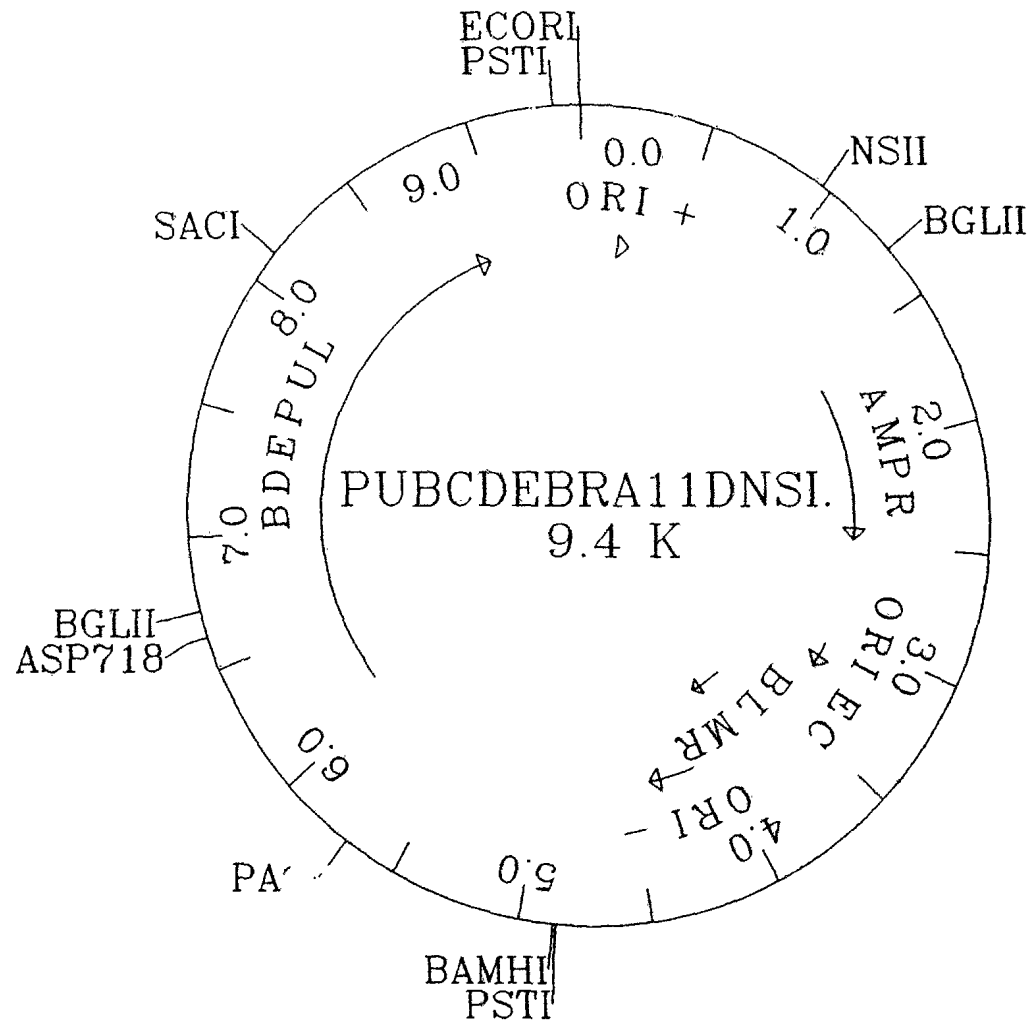
0925 08 27 05

FIG. 2



09125 05 77 05

FIG. 3



0975 05 27 00

FIGURE 4

Figure 4a






	GAT GGG AAC ACG ACA ACG Asp Gly Asn Thr Thr Thr +1 5	18	
ATC ATT GTC CAC TAT TTT TGC CCT GCT GGT GAT TAT CAA Ile Ile Val His Tyr Phe Cys Pro Ala Gly Asp Tyr Gln 10 15		57	
CCT TGG AGT CTA TGG ATG TGG CCA AAA GAC GGA GGT GGG Pro Trp Ser Leu Trp Met Trp Pro Lys Asp Gly Gly Gly 20 25 30		96	
GCT GAA TAC GAT TTC AAT CAA CCG GCT GAC TCT TTT GGA Ala Glu Tyr Asp Phe Asn Gln Pro Ala Asp Ser Phe Gly 35 40 45		135	
GCT GTT GCA AGT GCT GAT ATT CCA GGA AAC CCA AGT CAG Ala Val Ala Ser Ala Asp Ile Pro Gly Asn Pro Ser Gln 50 55		174	
GTA GGA ATT ATC GTT CGC ACT CAA GAT TGG ACC AAA GAT Val Gly Ile Ile Val Arg Thr Gln Asp Trp Thr Lys Asp 60 65 70		213	
GTG AGC GCT GAC CGC TAC ATA GAT TTA AGC AAA GGA AAT Val Ser Ala Asp Arg Tyr Ile Asp Leu Ser Lys Gly Asn 75 80		252	
GAG GTG TGG CTT GTA GAA GGA AAC AGC CAA ATT TTT TAT Glu Val Trp Leu Val Glu Gly Asn Ser Gln Ile Phe Tyr 85 90 95		291	
AAT GAA AAA GAT GCT GAG GAT GCA GCT AAA CCC GCT GTA Asn Glu Lys Asp Ala Glu Asp Ala Ala Lys Pro Ala Val 100 105 110		330	
AGC AAC GCT TAT TTA GAT GCT TCA AAC CAG GTG CTG GTT Ser Asn Ala Tyr Leu Asp Ala Ser Asn Gln Val Leu Val 115 120		369	
AAA CTT AGC CAG CCG TTA ACT CTT GGG GAA GGN NNA AGC Lys Leu Ser Gln Pro Leu Thr Leu Gly Glu Gly Xaa Ser 125 130 135		408	
GGC TTT ACG GTT CAT GAC GAC ACA GCA AAT AAG GAT ATT Gly Phe Thr Val His Asp Asp Thr Ala Asn Lys Asp Ile 140 145		447	

Figure 4b

CCA GTG ACA TCT GTG AAG GAT GCA AGT CTT GGT CAA GAT Pro Val Thr Ser Val Lys Asp Ala Ser Leu Gly Gln Asp 150 155 160	486
GTA ACC GCT GTT TTG GCA GGT ACC TTC CAA CAT ATT TTT Val Thr Ala Val Leu Ala Gly Thr Phe Gln His Ile Phe 165 170 175	525
GGA GGT TCC GAT TGG GCA CCT GAT AAT CAC AGT ACT TTA Gly Gly Ser Asp Trp Ala Pro Asp Asn His Ser Thr Leu 180 185	564
TTA AAA AAG GTG ACT AAC AAT CTC TAT CAA TTC TCA GGA Leu Lys Lys Val Thr Asn Asn Leu Tyr Gln Phe Ser Gly 190 195 200	603
GAT CTT CCT GAA GGA AAC TAC CAA TAT AAA GTG GCT TTA Asp Leu Pro Glu Gly Asn Tyr Gln Tyr Lys Val Ala Leu 205 210	642
AAT GAT AGC TGG AAT AAT CCG AGT TAC CCA TCT GAC AAC Asn Asp Ser Trp Asn Asn Pro Ser Tyr Pro Ser Asp Asn 215 220 225	681
ATT AAT TTA ACA GTC CCT GCC GGC GGT GCA CAC GTC ACT Ile Asn Ala Thr Val Pro Ala Gly Gly Ala His Val Thr 230 235 240	720
TTT TCG TAT ATT CCG TCC ACT CAT GCA GTC TAT GAC ACA Phe Ser Tyr Ile Pro Ser Thr His Ala Val Tyr Asp Thr 245 250	759
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GTT AAA ACG GAT CTC GTG ACG GTT ACT CTA GGG GAA GAT Val Lys Thr Asp Leu Val Thr Val Thr Leu Gly Glu Asp 270 275	837
CCA GAT GTG AGC CAT ACT CTG TCC ATT CAA ACA GAT GGC Pro Asp Val Ser His Thr Leu Ser Ile Gln Thr Asp Gly 280 285 290	876
TAT CAG GCA AAG CAG GTG ATA CCT CGT AAT GTG CTT AAT Tyr Gln Ala Lys Gln Val Ile Pro Arg Asn Val Leu Asn 295 300 305	915
TCA TCA CAG TAC TAC TAT TCA GGA GAT GAT CTT GGG AAT Ser Ser Gln Tyr Tyr Tyr Ser Gly Asp Asp Leu Gly Asn 310 315	954



Figure 4c







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CCA ACT TCT ACT CAA GTA AAT GTT CTT CTT TAT GAC AGT Pro Thr Ser Thr Gln Val Asn Val Leu Leu Tyr Asp Ser 335 340	1032	
GCA ACG GGT TCT GTA ACA AAA ATC GTA CCT ATG ACG GCA Ala Thr Gly Ser Val Thr Lys Ile Val Pro Met Thr Ala 345 350 355	1071	
TCG GGC CAT GGT GTG TGG GAA GCA ACG GTT AAT CAA AAC Ser Gly His Gly Val Trp Glu Ala Thr Val Asn Gln Asn 360 365 370	1110	
CTT GAA AAT TGG TAT TAC ATG TAT GAG GTA ACA GGC CAA Leu Glu Asn Trp Tyr Tyr Met Tyr Glu Val Thr Gly Gln 375 380	1149	
GGC TCT ACC CGA ACG GCT GTT GAT CCT TAT GCA ACT GCG Gly Ser Thr Arg Thr Ala Val Asp Pro Tyr Ala Thr Ala 385 390 395	1188	
ATT GCA CCA AAT GGA ACG AGA GGC ATG ATT GTG GAC CTG Ile Ala Pro Asn Gly Thr Arg Gly Met Ile Val Asp Leu 400 405	1227	
GCT AAA ACA GAT CCT GCT GGC TGG AAC AGT GAT AAA CAT Ala Lys Thr Asp Pro Ala Gly Trp Asn Ser Asp Lys His 410 415 420	1266	
ATT ACG CCA AAG AAT ATA GAA GAT GAG GTC ATC TAT GAA Ile Thr Pro Lys Asn Ile Glu Asp Glu Val Ile Tyr Glu 425 430 435	1305	
ATG GAT GTC CGT GAC TTT TCC ATT GAC CCT AAT TCG GGT Met Asp Val Arg Asp Phe Ser Ile Asp Pro Asn Ser Gly 440 445	1344	
ATG AAA AAT AAA GGG AAG TAT TTG GCT CTT ACA GAA AAA Met Lys Asn Lys Gly Lys Tyr Leu Ala Leu Thr Glu Lys 450 455 460	1383	
GGA ACA AAG GGC CCT GAC AAC GTA AAG ACG GGG ATA GAT Gly Thr Lys Gly Pro Asp Asn Val Lys Thr Gly Ile Asp 465 470	1422	
TCC TTA AAA CAA CTT GGG ATT ACT CAT GTT CAG CTT ATG Ser Leu Lys Gln Leu Gly Ile Thr His Val Gln Leu Met 475 480 485	1461	

Figure 4d







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ACC CAA GAT AAT TGG GGT TAT GAC CCT CGC AAC TAT GAT Thr Gln Asp Asn Trp Gly Tyr Asp Pro Arg Asn Tyr Asp 505 510	1539	
GTT CCT GAA GGG CAG TAT GCT ACA AAT GCG AAT GGT AAT Val Pro Glu Gly Gln Tyr Ala Thr Asn Ala Asn Gly Asn 515 520 525	1578	
GCT CGT ATA AAA GAG TTT AAG GAA ATG GTT CTT TCA CTC Ala Arg Ile Lys Glu Phe Lys Glu Met Val Leu Ser Leu 530 535	1617	
CAT CGT GAA CAC ATT GGG GTT AAC ATG GAT GTT GTC TAT His Arg Glu His Ile Gly Val Asn Met Asp Val Val Tyr 540 545 550	1656	
AAT CAT ACC TTT GCC ACG CAA ATC TCT GAC TTC GAT AAA Asn His Thr Phe Ala Thr Gln Ile Ser Asp Phe Asp Lys 555 560 565	1695	
ATT GTA CCA GAA TAT TAT TAC CGT ACG ATG ATG CAG GTA Ile Val Pro Glu Tyr Tyr Arg Thr Met Met Gln Val 570 575	1734	
ATT ATA CCA ACG GAT CAG GTA CTG GAA ATG AAA TTG CAN Ile Ile Pro Thr Asp Gln Val Leu Glu Met Lys Leu Xaa 580 585 590	1773	
GCN GAA AGG CCA ATG GTT CAA AAA TTT ATT ATT GAT TCC Ala Glu Arg Pro Met Val Gln Lys Phe Ile Ile Asp Ser 595 600	1812	
CTT AAG TAT TGG GTC AAT GAG TAT CAT ATT GAC GGC TTC Leu Lys Tyr Trp Val Asn Glu Tyr His Ile Asp Gly Phe 605 610 615	1851	
CGT TTT GAC TTA ATG GCG CTG CTT GGA AAA GAC ACG ATG Arg Phe Asp Leu Met Ala Leu Leu Gly Lys Asp Thr Met 620 625 630	1890	
TCC AAA GCT GCC TCG GAG CTT CAT GCT ATT AAT CCA GGA Ser Lys Ala Ala Ser Glu Leu His Ala Ile Asn Pro Gly 635 640	1929	
ATT GCA CTT TAC GGT GAG CCA TGG ACG GGT GGA ACC TCT Ile Ala Leu Tyr Gly Glu Pro Trp Thr Gly Gly Thr Ser 645 650 655	1968	

Figure 4e






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AAA GGC ATG GGA GTA GCG GTG TTT AAT GAC AAT TTA CGA Lys Gly Met Gly Val Ala Val Phe Asn Asp Asn Leu Arg 670 675 680	2046	
AAC GCG TTG GAC GGC AAT GTC TTT GAT TCT TCC GCT CAA Asn Ala Leu Asp Gly Asn Val Phe Asp Ser Ser Ala Gln 685 690 695	2085	
GGT TTT GCG ACA GGT GCA ACA GGC TTA ACT GAT GCA ATT Gly Phe Ala Thr Gly Ala Thr Gly Leu Thr Asp Ala Ile 700 705	2124	
AAG AAT GGC GTT GAG GGG AGT ATT AAT GAC TTT ACC TCT Lys Asn Gly Val Glu Gly Ser Ile Asn Asp Phe Thr Ser 710 715 720	2163	
TCA CCA GGT GAG ACA ATT AAC TAT GTC ACA AGT CAT GAT Ser Pro Gly Glu Thr Ile Asn Tyr Val Thr Ser His Asp 725 730	2202	
AAC TAC ACC CTT TGG GAC AAA ATA GCC CTA AGC AAT CCT Asn Tyr Thr Leu Trp Asp Lys Ile Ala Leu Ser Asn Pro 735 740 745	2241	
AAT GAT TCC GAA GCG GAT CGG ATT AAA ATG GAT GAA CTC Asn Asp Ser Glu Ala Asp Arg Ile Lys Met Asp Glu Leu 750 755 760	2280	
GCA CAA GCA GTT GTT ATG ACC TCA CAA GGC GTT CCA TTC Ala Gln Ala Val Val Met Thr Ser Gln Gly Val Pro Phe 765 770	2319	
ATG CAA GGC GGG GAA GAA ATG CTT CGT ANA AAA GGC GGC Met Gln Gly Gly Glu Glu Met Leu Arg Xaa Lys Gly Gly 775 780 785	2358	
AAC GAC AAT AGT TAT AAT GCA GGC GAT GCG GTC AAT GAG Asn Asp Asn Ser Tyr Asn Ala Gly Asp Ala Val Asn Glu 790 795	2397	
TTT GAT TGG AGC AGG AAA GCT CAA TAT CCA GAT GTT TTC Phe Asp Trp Ser Arg Lys Ala Gln Tyr Pro Asp Val Phe 800 805 810	2436	
AAC TAT TAT AGC GGG CTA ATC CAC CTT CGT CTT GAT CAC Asn Tyr Tyr Ser Gly Leu Ile His Leu Arg Leu Asp His 815 820 825	2475	

Figure 4f






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CAC CTC CAA TTC CTA AAT AGT CCA GAG AAC ACA GTG GCC	2553	
His Leu Gln Phe Leu Asn Ser Pro Glu Asn Thr Val Ala		
840 845 850		
TAT GAA TTA ACT GAT CAT GTT AAT AAA GAC AAA TGG GGA	2592	
Tyr Glu Leu Thr Asp His Val Asn Lys Asp Lys Trp Gly		
855 860		
AAT ATC ATT GTT GTT TAT AAC CCA AAT AAA ACT GTA GCA	2631	
Asn Ile Ile Val Val Tyr Asn Pro Asn Lys Thr Val Ala		
865 870 875		
ACC ATC AAT TTG CCG AGC GGG AAA TGG GCA ATC AAT GCT	2670	
Thr Ile Asn Leu Pro Ser Gly Lys Trp Ala Ile Asn Ala		
880 885 890		
ACG AGC GGT AAG GTA GGA GAA TCC ACC CTT GGT CAA GCA	2709	
Thr Ser Gly Lys Val Gly Glu Ser Thr Leu Gly Gln Ala		
895 900		
GAG GGA AGT GTC CAA GTA CCA GGT ATA TCT ATG ATG ATC	2748	
Glu Gly Ser Val Gln Val Pro Gly Ile Ser Met Met Ile		
905 910 915		
CTT CAT CAA GAG GTA AGC CCA GAC CAC GGT AAA AAG	2784	
Leu His Gln Glu Val Ser Pro Asp His Gly Lys Lys		
920 925		

FIGURE 5

Figure 5a

GGATCCTGTT	AGACTATTTG	AGGAGTTTGC	AACACTTGAT	GTTTTATCCA	50
AAGGAAGGGC	CGGAGATCAT	CGCTGGTCGA	GGTGCTTTCG	GTGAAGCATT	100
TTCGCTATTT	TGGGTATAAC	CGGGCGCATT	ACGATCAATT	GTTTGAAGAG	150
CATCTTGATT	TACTTCAAAA	GCTGAATGCT	TCGAAAAGAA	TAACATGGAG	200
CGGGCTTTAT	CGAACACCTA	TACATGATGC	AGATATCGCA	CCCCGCCCTG	250
TTCAGAAAAA	CATTCTTTG	TGGGTGGGG	TGGGTGGGAC	NMNTGAAASC	300
NSYKCKYYGT	GCRNVSNMNT	ATGGTGCCGG	CTTAGCATGG	GTATTTTGTG	350
AGGCGATTGG	CTTCGGTTTA	AGGCACTTTC	GGACCTTTAT	CGGCAGGCCG	400
GCCAACAAGC	ANGGTATTCA	CCGAACGATC	TGAAAGTAGG	AGTGACAGGG	450
CATGCGTTTA	TTGGAAGAC	GTCGCAGCAG	GCACTCAATG	ACTATTACCC	500
CTATCACGCG	AATTATTGGC	TAACACTGAA	CCAACAATTA	GGGCAGCCGT	550
TACCCAGCA	ATACGTGAGG	GAATTTAATT	TATTAGCCTC	CCCAGAGCAA	600
GCCTTATATG	TGGGAAGCTC	TCAACAAGTG	GGCAGGNAAA	AATTTGCGC	650
CAACATGAGG	NATTTGGTNA	TAAACGTTTT	ATCGCACAGA	TCGACATTGG	700
CGGAATGCCC	TTTAAAACAG	TGGCCAAGAA	TATTGAGCGG	TTAGGCCACT	750
GAGGTTGCAC	CTGTCGTACG	AAGAGCAACA	AGAGGGTAAT	GGTAATAATC	800
TATTTAACTG	TTTATTAGAA	AACTTGGTAT	CTGTTTAATT	AAATAACAGG	850
AGCCTGGAAG	TGGGCCAAGG	CTCCTTTCTA	GGGAAACCTT	TTTCTATTTA	900
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AATTGCTCTT	TTATTCGACA	CAATTATTCA	ATGGAATACG	ATAAAATGGA	1000
GAGTGATGT	AAGCGTTATA	TTTTATTGGG	GGGCTGATAG	AAGAAAAGGG	1050
ATGCGACAGG	GTCTATTAGC	TAGTTTGGTA	TTTCGATTTCA	GATCAATGCA	1100
ACGTACGAGT	TTTTTATTGA	CTGCTTTGTG	CAAGCGATTG	CATTGAAACA	1150
AAGGAGGACA	TT ATG GCT	AAA AAA CTA	ATT TAT GTG	TGT	1189

Met Ala Lys Lys Leu Ile Tyr Val Cys
-25

TTA AGT GTT TGT TTA GTG TTG ACC TGG GCT TTT AAT GTA	1228
Leu Ser Val Cys Leu Val Leu Thr Trp Ala Phe Asn Val	
-20 -15 -10	

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Lys Gly Gln Ser Ala His Ala Asp Gly Asn Thr Thr Thr	
-5 -1 +1 5	

ATC ATT GTC CAC TAT TTT TGC CCT GCT GGT GAT TAT CAA	1306
Ile Ile Val His Tyr Phe Cys Pro Ala Gly Asp Tyr Gln	
10 15	

CCT TGG AGT CTA TGG ATG TGG CCA AAA GAC GGA GGT GGG	1345
Pro Trp Ser Leu Trp Met Trp Pro Lys Asp Gly Gly Gly	
20 25 30	

GCT GAA TAC GAT TTC AAT CAA CCG GCT GAC TCT TTT GGA	1384
Ala Glu Tyr Asp Phe Asn Gln Pro Ala Asp Ser Phe Gly	
35 40 45	

GCT GTT GCA AGT GCT GAT ATT CCA GGA AAC CCA AGT CAG	1423
Ala Val Ala Ser Ala Asp Ile Pro Gly Asn Pro Ser Gln	
50 55	



Figure 5b






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Val Ser Ala Asp Arg Tyr Ile Asp Leu Ser Lys Gly Asn		
75 80		
GAG GTG TGG CTT GTA GAA GGA AAC AGC CAA ATT TTT TAT	1540	
Glu Val Trp Leu Val Glu Gly Asn Ser Gln Ile Phe Tyr		
85 90 95		
AAT GAA AAA GAT GCT GAG GAT GCA GCT AAA CCC GCT GTA	1579	
Asn Glu Lys Asp Ala Glu Asp Ala Ala Lys Pro Ala Val		
100 105 110		
AGC AAC GCT TAT TTA GAT GCT TCA AAC CAG GTG CTG GTT	1618	
Ser Asn Ala Tyr Leu Asp Ala Ser Asn Gln Val Leu Val		
115 120		
AAA CTT AGC CAG CCG TTA ACT CTT GGG GAA GGN NNA AGC	1657	
Lys Leu Ser Gln Pro Leu Thr Leu Gly Glu Gly Xaa Ser		
125 130 135		
GGC TTT ACG GTT CAT GAC GAC ACA GCA AAT AAG GAT ATT	1696	
Gly Phe Thr Val His Asp Asp Thr Ala Asn Lys Asp Ile		
140 145		
CCA GTG ACA TCT GTG AAG GAT GCA AGT CTT GGT CAA GAT	1735	
Pro Val Thr Ser Val Lys Asp Ala Ser Leu Gly Gln Asp		
150 155 160		
GTA ACC GCT GTT TTG GCA GGT ACC TTC CAA CAT ATT TTT	1774	
Val Thr Ala Val Leu Ala Gly Thr Phe Gln His Ile Phe		
165 170 175		
GGA GGT TCC GAT TGG GCA CCT GAT AAT CAC AGT ACT TTA	1813	
Gly Gly Ser Asp Trp Ala Pro Asp Asn His Ser Thr Leu		
180 185		
TTA AAA AAG GTG ACT AAC AAT CTC TAT CAA TTC TCA GGA	1852	
Leu Lys Lys Val Thr Asn Asn Leu Tyr Gln Phe Ser Gly		
190 195 200		
GAT CTT CCT GAA GGA AAC TAC CAA TAT AAA GTG GCT TTA	1891	
Asp Leu Pro Glu Gly Asn Tyr Gln Tyr Lys Val Ala Leu		
205 210		
AAT GAT AGC TGG AAT AAT CCG AGT TAC CCA TCT GAC AAC	1930	
Asn Asp Ser Trp Asn Asn Pro Ser Tyr Pro Ser Asp Asn		
215 220 225		

Figure 5c







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Phe Ser Tyr Ile Pro Ser Thr His Ala Val Tyr Asp Thr		
245 250		
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Ile Asn Asn Pro Asn Ala Asp Leu Gln Val Glu Ser Gly		
255 260 265		
GTT AAA ACG GAT CTC GTG ACG GTT ACT CTA GGG GAA GAT	2086	
Val Lys Thr Asp Leu Val Thr Val Thr Leu Gly Glu Asp		
270 275		
CCA GAT GTG AGC CAT ACT CTG TCC ATT CAA ACA GAT GGC	2125	
Pro Asp Val Ser His Thr Leu Ser Ile Gln Thr Asp Gly		
280 285 290		
TAT CAG GCA AAG CAG GTG ATA CCT CGT AAT GTG CTT AAT	2164	
Tyr Gln Ala Lys Gln Val Ile Pro Arg Asn Val Leu Asn		
295 300 305		
TCA TCA CAG TAC TAC TAT TCA GGA GAT GAT CTT GGG AAT	2203	
Ser Ser Gln Tyr Tyr Tyr Ser Gly Asp Asp Leu Gly Asn		
310 315		
ACC TAT ACA CAG AAA GCA ACA ACC TTT AAA GTC TGG GCA	2242	
Thr Tyr Thr Gln Lys Ala Thr Thr Phe Lys Val Trp Ala		
320 325 330		
CCA ACT TCT ACT CAA GTA AAT GTT CTT CTT TAT GAC AGT	2281	
Pro Thr Ser Thr Gln Val Asn Val Leu Leu Tyr Asp Ser		
335 340		
GCA ACG GGT TCT GTA ACA AAA ATC GTA CCT ATG ACG GCA	2320	
Ala Thr Gly Ser Val Thr Lys Ile Val Pro Met Thr Ala		
345 350 355		
TCG GGC CAT GGT GTG TGG GAA GCA ACG GTT AAT CAA AAC	2359	
Ser Gly His Gly Val Trp Glu Ala Thr Val Asn Gln Asn		
360 365 370		
CTT GAA AAT TGG TAT TAC ATG TAT GAG GTA ACA GGC CAA	2398	
Leu Glu Asn Trp Tyr Tyr Met Tyr Glu Val Thr Gly Gln		
375 380		
GGC TCT ACC CGA ACG GCT GTT GAT CCT TAT GCA ACT GCG	2437	
Gly Ser Thr Arg Thr Ala Val Asp Pro Tyr Ala Thr Ala		
385 390 395		

Figure 5d


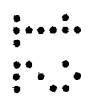
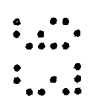
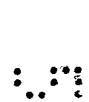
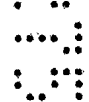

ATT GCA CCA AAT GGA ACG AGA GGC ATG ATT GTG GAC CTG Ile Ala Pro Asn Gly Thr Arg Gly Met Ile Val Asp Leu 400 405	2476	
GCT AAA ACA GAT CCT GCT GGC TGG AAC AGT GAT AAA CAT Ala Lys Thr Asp Pro Ala Gly Trp Asn Ser Asp Lys His 410 415 420	2515	
ATT ACG CCA AAG AAT ATA GAA GAT GAG GTC ATC TAT GAA Ile Thr Pro Lys Asn Ile Glu Asp Glu Val Ile Tyr Glu 425 430 435	2554	
ATG GAT GTC CGT GAC TTT TCC ATT GAC CCT AAT TCG GGT Met Asp Val Arg Asp Phe Ser Ile Asp Pro Asn Ser Gly 440 445	2593	
ATG AAA AAT AAA GGG AAG TAT TTG GCT CTT ACA GAA AAA Met Lys Asn Lys Gly Lys Tyr Leu Ala Leu Thr Glu Lys 450 455 460	2632	
GGA ACA AAG GGC CCT GAC AAC GTA AAG ACG GGG ATA GAT Gly Thr Lys Gly Pro Asp Asn Val Lys Thr Gly Ile Asp 465 470	2671	
TCC TTA AAA CAA CTT GGG ATT ACT CAT GTT CAG CTT ATG Ser Leu Lys Gln Leu Gly Ile Thr His Val Gln Leu Met 475 480 485	2710	
CCT GTT TTC GCA TCT AAC AGT GTC GAT GAA ACT GAT CCA Pro Val Phe Ala Ser Asn Ser Val Asp Glu Thr Asp Pro 490 495 500	2749	
ACC CAA GAT AAT TGG GGT TAT GAC CCT CGC AAC TAT GAT Thr Gln Asp Asn Trp Gly Tyr Asp Pro Arg Asn Tyr Asp 505 510	2788	
GTT CCT GAA GGG CAG TAT GCT ACA AAT GCG AAT GGT AAT Val Pro Glu Gly Gln Tyr Ala Thr Asn Ala Asn Gly Asn 515 520 525	2827	
GCT CGT ATA AAA GAG TTT AAG GAA ATG GTT CTT TCA CTC Ala Arg Ile Lys Glu Phe Lys Glu Met Val Leu Ser Leu 530 535	2866	
CAT CGT GAA CAC ATT GGG GTT AAC ATG GAT GTT GTC TAT His Arg Glu His Ile Gly Val Asn Met Asp Val Val Tyr 540 545 550	2905	
AAT CAT ACC TTT GCC ACG CAA ATC TCT GAC TTC GAT AAA Asn His Thr Phe Ala Thr Gln Ile Ser Asp Phe Asp Lys 555 560 565	2944	

Figure 5e






ATT GTA CCA GAA TAT TAT TAC CGT ACG ATG ATG CAG GTA Ile Val Pro Glu Tyr Tyr Tyr Arg Thr Met Met Gln Val 570 575	2983	
ATT ATA CCA ACG GAT CAG GTA CTG GAA ATG AAA TTG CAN Ile Ile Pro Thr Asp Gln Val Leu Glu Met Lys Leu Xaa 580 585 590	3022	
GCN GAA AGG CCA ATG GTT CAA AAA TTT ATT ATT GAT TCC Ala Glu Arg Pro Met Val Gln Lys Phe Ile Ile Asp Ser 595 600	3061	
CTT AAG TAT TGG GTC AAT GAG TAT CAT ATT GAC GGC TTC Leu Lys Tyr Trp Val Asn Glu Tyr His Ile Asp Gly Phe 605 610 615	3100	
CGT TTT GAC TTA ATG GCG CTG CTT GGA AAA GAC ACG ATG Arg Phe Asp Leu Met Ala Leu Leu Gly Lys Asp Thr Met 620 625 630	3139	
TCC AAA GCT GCC TCG GAG CTT CAT GCT ATT AAT CCA GGA Ser Lys Ala Ala Ser Glu Leu His Ala Ile Asn Pro Gly 635 640	3178	
ATT GCA CTT TAC GGT GAG CCA TGG ACG GGT GGA ACC TCT Ile Ala Leu Tyr Gly Glu Pro Trp Thr Gly Gly Thr Ser 645 650 655	3217	
GCA CTG CCA GAT GAT CAG CTT CTG ACA AAA GGA GCT CAA Ala Leu Pro Asp Asp Gln Leu Leu Thr Lys Gly Ala Gln 660 665	3256	
AAA GGC ATG GGA GTA GCG GTG TTT AAT GAC AAT TTA CGA Lys Gly Met Gly Val Ala Val Phe Asn Asp Asn Leu Arg 670 675 680	3295	
AAC GCG TTG GAC GGC AAT GTC TTT GAT TCT TCC GCT CAA Asn Ala Leu Asp Gly Asn Val Phe Asp Ser Ser Ala Gln 685 690 695	3334	
GGT TTT GCG ACA GGT GCA ACA GGC TTA ACT GAT GCA ATT Gly Phe Ala Thr Gly Ala Thr Gly Leu Thr Asp Ala Ile 700 705	3373	
AAG AAT GGC GTT GAG GGG AGT ATT AAT GAC TTT ACC TCT Lys Asn Gly Val Glu Gly Ser Ile Asn Asp Phe Thr Ser 710 715 720	3412	
TCA CCA GGT GAG ACA ATT AAC TAT GTC ACA AGT CAT GAT Ser Pro Gly Glu Thr Ile Asn Tyr Val Thr Ser His Asp 725 730	3451	

Figure 5f






AAC TAC ACC CTT TGG GAC AAA ATA GCC CTA AGC AAT CCT Asn Tyr Thr Leu Trp Asp Lys Ile Ala Leu Ser Asn Pro 735 740 745	3490	
AAT GAT TCC GAA GCG GAT CGG ATT AAA ATG GAT GAA CTC Asn Asp Ser Glu Ala Asp Arg Ile Lys Met Asp Glu Leu 750 755 760	3529	
GCA CAA GCA GTT GTT ATG ACC TCA CAA GGC GTT CCA TTC Ala Gln Ala Val Val Met Thr Ser Gln Gly Val Pro Phe 765 770	3568	
ATG CAA GGC GGG GAA GAA ATG CTT CGT ANA AAA GGC GGC Met Gln Gly Gly Glu Glu Met Leu Arg Xaa Lys Gly Gly 775 780 785	3607	
AAC GAC AAT AGT TAT AAT GCA GGC GAT GCG GTC AAT GAG Asn Asp Asn Ser Tyr Asn Ala Gly Asp Ala Val Asn Glu 790 795	3646	
TTT GAT TGG AGC AGG AAA GCT CAA TAT CCA GAT GTT TTC Phe Asp Trp Ser Arg Lys Ala Gln Tyr Pro Asp Val Phe 800 805 810	3685	
AAC TAT TAT AGC GGG CTA ATC CAC CTT CGT CTT GAT CAC Asn Tyr Tyr Ser Gly Leu Ile His Leu Arg Leu Asp His 815 820 825	3724	
CCA GCC TTC CGC ATG ACG ACA GCT AAT GAA ATC AAT AGC Pro Ala Phe Arg Met Thr Thr Ala Asn Glu Ile Asn Ser 830 835	3763	
CAC CTC CAA TTC CTA AAT AGT CCA GAG AAC ACA GTG GCC His Leu Gln Phe Leu Asn Ser Pro Glu Asn Thr Val Ala 840 845 850	3802	
TAT GAA TTA ACT GAT CAT GTT AAT AAA GAC AAA TGG GGA Tyr Glu Leu Thr Asp His Val Asn Lys Asp Lys Trp Gly 855 860	3841	
AAT ATC ATT GTT GTT TAT AAC CCA AAT AAA ACT GTA GCA Asn Ile Ile Val Val Tyr Asn Pro Asn Lys Thr Val Ala 865 870 875	3880	
ACC ATC AAT TTG CCG AGC GGG AAA TGG GCA ATC AAT GCT Thr Ile Asn Leu Pro Ser Gly Lys Trp Ala Ile Asn Ala 880 885 890	3919	
ACG AGC GGT AAG GTA GGA GAA TCC ACC CTT GGT CAA GCA Thr Ser Gly Lys Val Gly Glu Ser Thr Leu Gly Gln Ala 895 900	3958	

Figure 5g

GAG GGA AGT GTC CAA GTA CCA GGT ATA TCT ATG ATG ATC	3997
Glu Gly Ser Val Gln Val Pro Gly Ile Ser Met Met Ile	
905 910 915	
CTT CAT CAA GAG GTA AGC CCA GAC CAC GGT AAA AAG TAATAGAAAA	4043
Leu His Gln Glu Val Ser Pro Asp His Gly Lys Lys	
920 925	
AAGTAAAATC CCCTCAAGAT GTTTGAGGGG GATTTAGTTA CTTATTATCC	4093
AATTAATTTG CGGCTTCGGT GTTTCAATG GGCTCCGTAT CCGTTCGGTT	4143
GTGTGATCGG ACAAATGGGA GTGAATAGGT CACAAGAGCA GCAGCCATTT	4193
CAAGCAGACC AGCGAAAGTA AACATTCGTT CTGGTGCAAA TCGGGTCATC	4243
AACCAACCGG TAATTGCTTG GGAAATAGGG ATGGACCCTG ACATCACGAT	4293
AATCATAATA CTAATAACAC GACCGAATAA CTTAGGTGGA ATAAGCGTAT	4343
GTTAACGCT TGGAGCAATA ATATTAACCG CCGTTTCATG AGCGCCAACA	4393
AGCACTAGAA GGGCTAAAAT AACCCATAAG TTGTGTGFAA ATCCTATAAA	4443
AAATAACATA AGGCCCTGCA G	4464

