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(56) Documents Cited:
GB 1541658 A **WO 1998/001265 A3**
US 6615492 B2 **US 6223438 B1**

(58) Field of Search:
UK CL (Edition W) **B4B**
INT CL⁷ **B26B**
Other:

(54) Abstract Title: **Dry shaving apparatus provided with a skin agitation member**

(57) A shaving apparatus comprising a first shaving unit, including a first outer cutter 101, 102 and a first undercutter 20 which cooperate together, a skin agitation member, a housing and a drive source (fig 3, 58) mounted in the housing. The outer cutter 101,102 mounted in a frame. The drive source (fig 3, 58) is coupled to the first undercutter 20 to provide oscillatory movement with respect to the frame at a frequency in the range 70 to 280 Hz. The drive source (fig 3, 58) is also coupled to the skin agitation member to provide oscillatory movement at a frequency in the range 5 to 50 Hz. The first outer cutter is un-driven with respect to the frame.

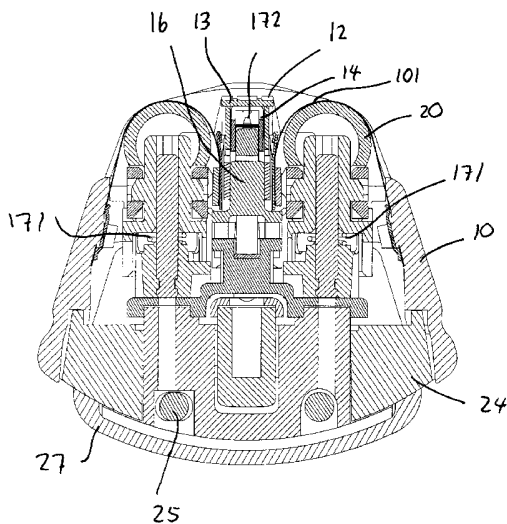


Fig. 4

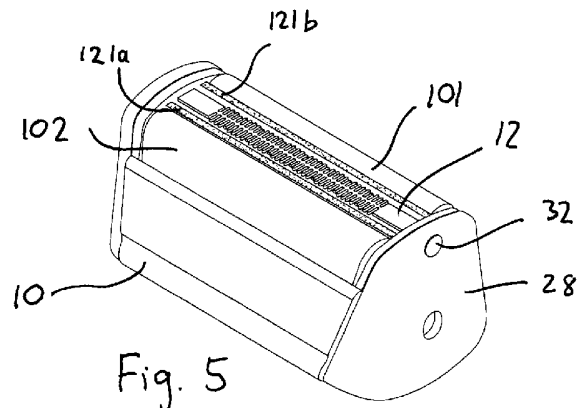


Fig. 5

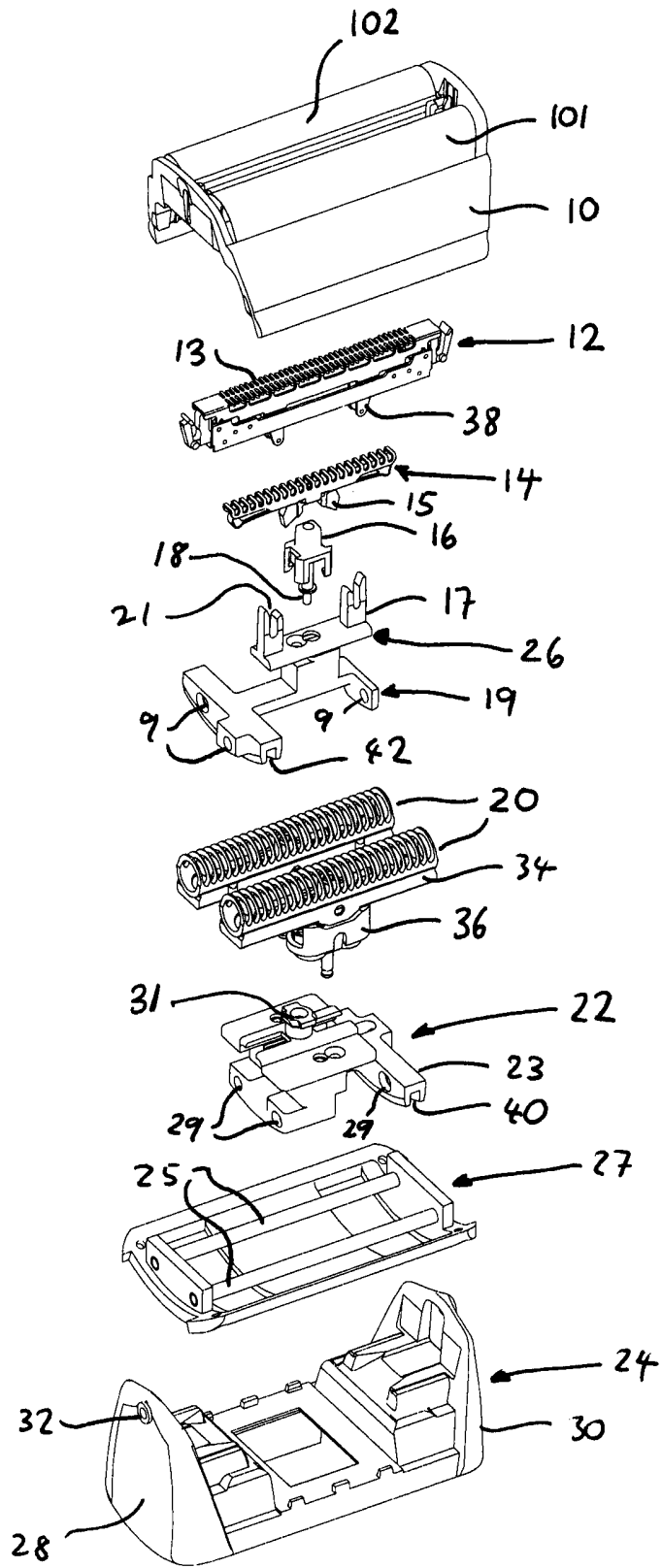


Fig. 1

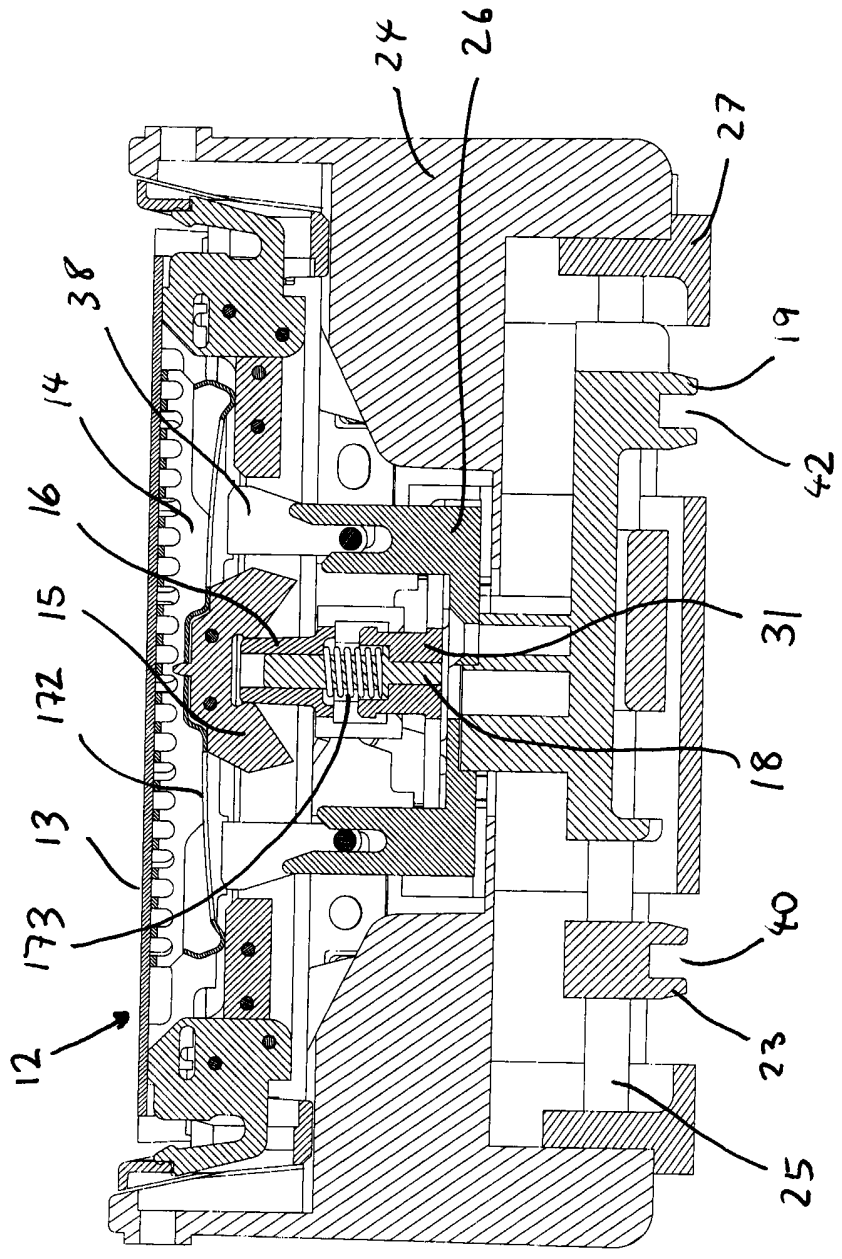


Fig. 2

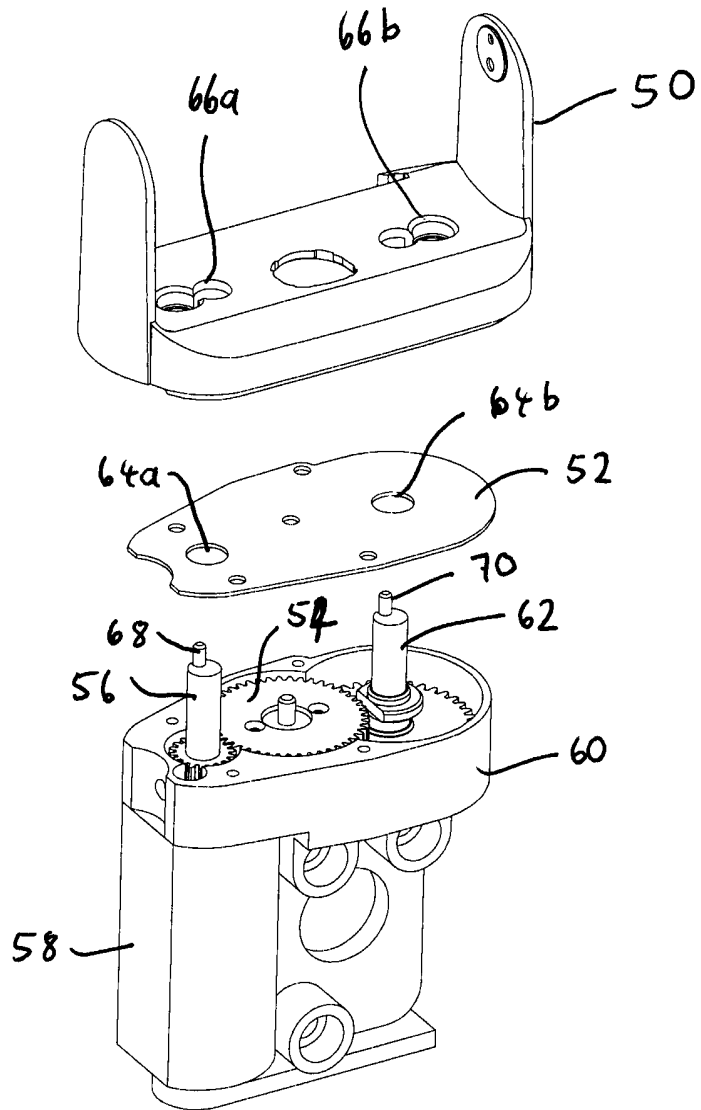


Fig. 3

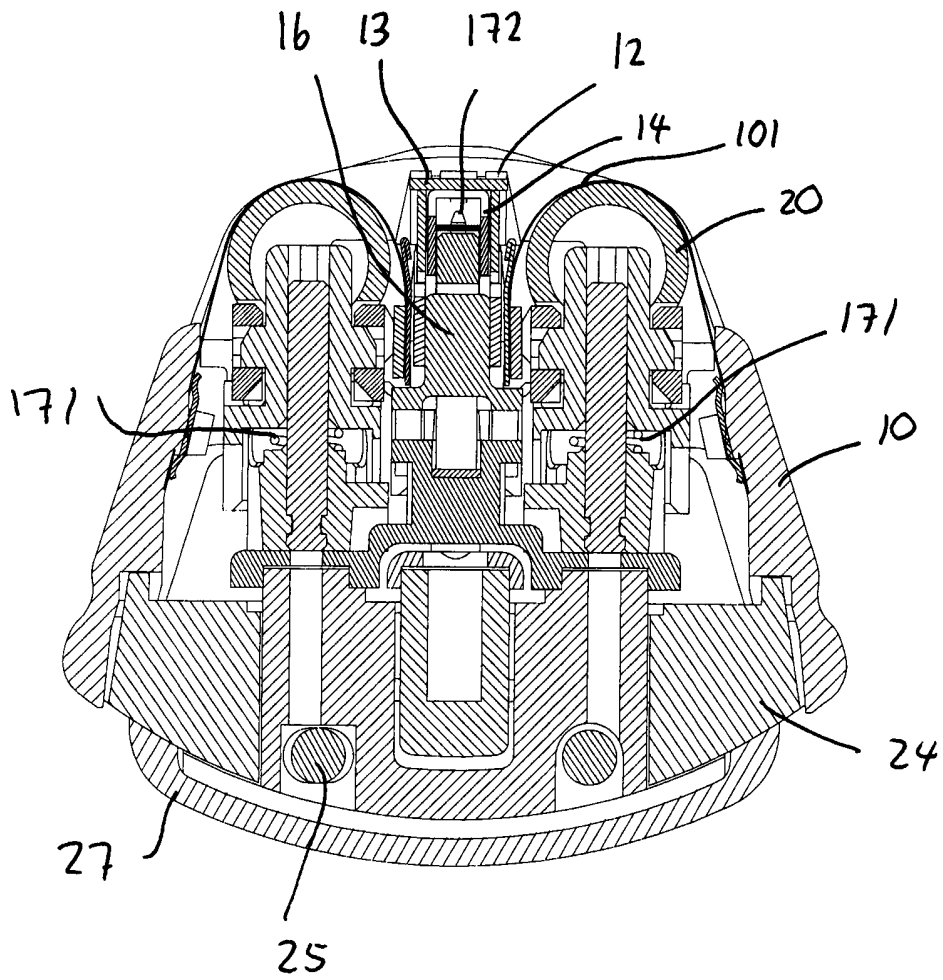


Fig. 4

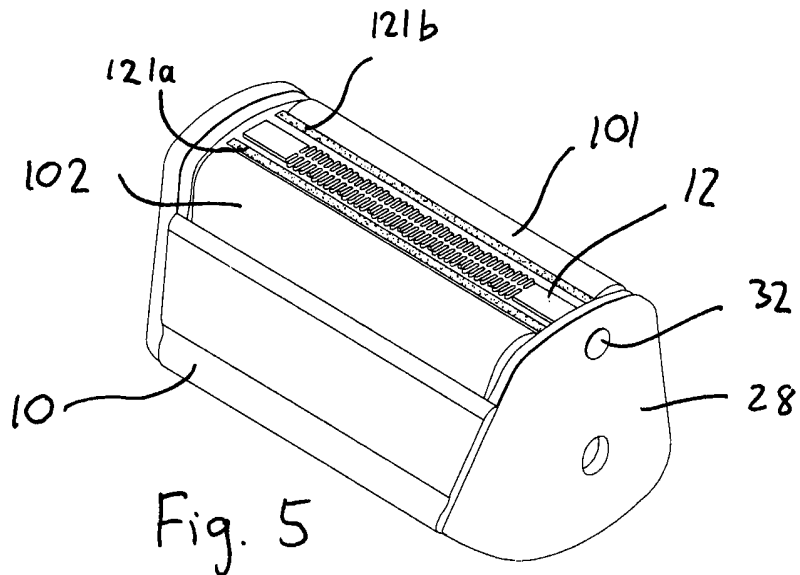


Fig. 5

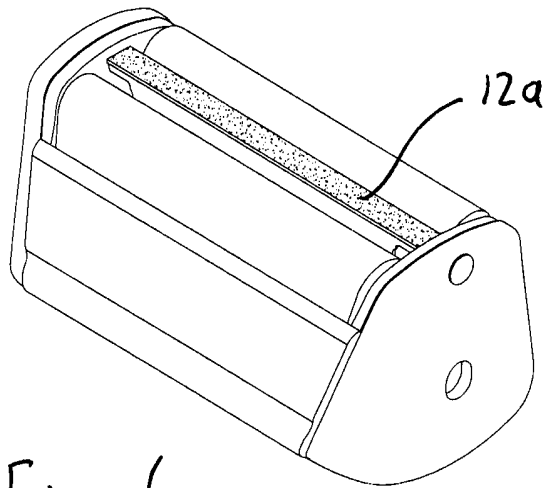


Fig. 6

Shaving Apparatus

Field of the Invention

5 The present invention relates to dry shaving apparatus comprising:
a drive source provided in a housing; at least one shaving unit having an
outer cutter and an undercutter mounted for relative movement
therebetween; and a skin agitation member mounted adjacent to the
shaving unit. The invention also relates to a method of shaving.

10

Background of the Invention

 Although this specification is primarily concerned with shavers
having shaving units extending in a longitudinal direction provided with
15 linearly oscillating inner cutters as described in US Patents 5,185,926
(Locke) or 5,398,412 (Tanahashi et al.), it will be understood that the
principles described may also be readily applied in dry shavers provided
with rotating inner cutters as known by Japanese patent publication JP-A-
5 317 535 (Yamashita) or WO 96/02368 (Sterk et al.).

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 In addition this application is also concerned with dry shaving
apparatus provided with at least one shaving unit and a skin agitation
member being fixedly mounted on a shaver housing – US-A-5,185,926
(Locke) – or mounted floatably in a shear head frame – DE 43 13 371 C2
25 (Tanahashi et al.) – or mounted in a shear head being pivotably mounted
on a shaver housing – WO93/12916 (Wetzel et al.).

 Although foil type dry shaving apparatus operates very effectively to
remove stubble, problems sometime arise with hairs of a length
30 representing two or three days beard growth. Such hairs no longer readily
penetrate through the apertures of the foil and therefore are not cut by the
interaction between the undercutter and the foil. Various attempts have

been made over the years to combat this problem. For example, US Patent 2,309,431 (Alexay) discloses a dry shaver having a pair of shaving units in which not only the undercutters but also the outer skin-engaging cutters are caused to oscillate in anti-phase. By thus moving the cutting heads on the skin, the hair receiving openings were intended to move over the skin surface with a "scanning" action, so that all parts of the skin beneath the cutting head would be successively brought into register with the hair receiving openings. However, to avoid excessive discomfort it was considered inadvisable to reciprocate the outer cutting heads at more than 3,000 revolutions per minute (50 Hz), although the undercutters were caused to reciprocate at from 3 to 5 times that frequency. Moreover, making use of a somewhat complex cam operated drive assembly, the outer cutters were reciprocated in opposite directions which produces a stationary skin zone mid-way between the cutters. This zone was occupied by a stationary guide plate.

GB Patent 714,863 (Peterson) discloses a device with two outer cutters and a single undercutter. Of the two outer cutters, one may be stationary whilst the other is reciprocated at a slower rate than the single undercutter.

US Patent 5,398,412 (Tanahashi et al.), US Patent 5,704,126 (Franke et al.) and GB Patent 1,367,445 (Sunbeam Corporation) all disclose similar devices which comprise two cutting heads with a third cutting head positioned between them. The outer cutters of each of the three cutting heads are stationary with only the undercutters being reciprocated.

US Patent 4,174,569 (Schenk et al.) and US Patent 3,156,045 (Godefroy) disclose similar proposals to each other in which a single outer shearing cutter is caused to oscillate in contact with the skin, whilst an undercutter oscillates beneath the outer cutter. As in US Patent 2,309,431 (Alexay), the frequency of oscillation of the undercutter is considerably

higher than that of the outer cutter although no specific values are given for these frequencies.

5 In the same manner, International Patent Applications WO 98/01264 and WO 98/01265 (both Parsonage et al.) disclose a dry shaver apparatus having at least one shaving unit acting as short hair cutter situated adjacent a long hair cutter. The short hair cutter is provided with a fixed outer cutter or foil and a driven undercutter. The long hair cutter is provided with a driven outer cutter and a driven undercutter. This long hair
10 cutter may operate as a skin agitation member by activating the skin surface so that it moves to and fro across the skin-engaging surface of the adjacent short hair cutter. This action aids penetration of the hairs into the short hair cutter and minimises the likelihood of discomfort. Separate drives are provided so that the short hair undercutter and the long hair
15 undercutter may be driven together, with the long hair outer cutter driven separately. However, there is no discussion of particular ratios of frequency at which the undercutters and outer cutters are respectively driven. Nor is there any mention of the effect these ratios of different frequencies may have.

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Summary of the Invention

It is an object of the invention to provide a dry shaving apparatus which effectively removes short and long hairs. It is a further object of the
25 invention to provide a skin agitation member which feeds hairs into the short hair cutters.

In one aspect of the invention there is provided a shaving apparatus comprising a first shaving unit including a first outer cutter and a first
30 undercutter cooperating together wherein said outer cutter is mounted in a frame, a skin agitation member, a housing and a drive source mounted in said housing and coupled with said first undercutter to provide oscillatory movement with respect to said frame of said first undercutter in response thereto at a frequency in the range 70 to 280 Hz, and being coupled to

said skin agitation member to provide oscillatory movement of said skin agitation member at a frequency in the range 5 to 50 Hz, said first outer cutter being static with respect to said frame.

5 In the construction described above, the first outer cutter is fixed relative to the frame in which it is mounted, and thus static or undriven. Conversely, the associated first undercutter is driven so that it oscillates with respect to the outer cutter and frame. However, the frame and undercutter may also be driven, in an oscillatory or other manner, with
10 respect to the housing in which the drive source is mounted.

 According to another aspect of the invention, there is provided a method of shaving in which the skin is agitated by an agitation member oscillating at a frequency in the range 5 to 50 Hz and is simultaneously
15 shared by a shaving unit having a static outer cutter and an undercutter oscillating at a frequency in the range 70 to 280 Hz.

 Further embodiments are disclosed in the dependent claims attached hereto.

20

Brief Description of the Drawings

 The present invention and its advantages will be better understood by referring, by way of example, to the following detailed description and
25 the attached Figures, in which;

- Figure 1** shows an exploded isometric view of the shaving apparatus according to one embodiment of the invention;
- 30 **Figure 2** shows an orthographic cross section of a shaver head of the embodiment of **Figure 1**;
- Figure 3** shows a partial exploded isometric view of a drive system for the shaver head;

- Figure 4** shows a cross-section through the centre line of the shaver head of **Figure 2**;
- 5 **Figure 5** shows a swivel head frame for a triple-headed shaver, in which a central long hair cutter unit is positioned between adjacent short hair cutter units; and
- 10 **Figure 6** shows a swivel head frame for a shaver in which a skin contacting member is positioned between adjacent short hair cutter units.

Detailed Description of the Invention

15 **Figure 1** represents one embodiment of the shaving apparatus assembled from nine separate modules: a foil frame assembly 10, a long hair outer cutter sub-assembly 12 also functioning as a skin agitation assembly, a long hair undercutter 14, a long hair undercutter drive latch 16, a low speed drive coupling 26, short hair undercutters 20, a high
20 speed drive coupling 22, a drive cover 27 and a chassis module 24.

The foil frame assembly 10 comprises two short hair outer cutters 101, 102 mounted in a frame such that they can move vertically but not axially. In the illustrated embodiment, these outer cutters are conventional
25 shaving foils.

Each short hair undercutter 20 comprises a generally tubular member, as shown in **Figure 1**, provided with a plurality of transverse slots to provide a plurality of arcuate blades which cooperate in a shearing
30 action during shaving with the corresponding outer cutter or foil 101, 102, to which it is positively biased. Each cutter member is mounted on a support 34. This support 34 is pivotably connected to a bearing block 36. Motion is transmitted to the undercutters, as discussed below, from the

high speed drive coupling 22 on which the support can rotate and move laterally to ensure effective cutter contact with the foil outer cutter.

In the illustrated embodiment, the skin agitation assembly 12
5 comprises a long hair outer cutter 13 and an undercutter 14. The long hair undercutter 14 is coupled to an undercutter drive latch 16, which engages between lugs 15, and may be positively biased towards the outer cutter 13 to ensure greater cutting efficiency. This drive latch 16 is connected to the high speed drive coupling 22 by means of a cutter drive pin 18 which
10 engages in a boss 31 on the upper side of the high speed drive coupling 22. Moreover, the short hair undercutters 20 are mounted on the high speed drive coupling 22, which includes a slider 23. This slider has guide bores 29. These bores fit over guides 25 which form part of the drive cover 27 enabling the high speed drive to slide in a reciprocating manner back
15 and forth, without undue vertical movement, when driven. At the base of the slider 23, a groove 40 is formed. This groove interacts with a drive mechanism which is described in more detail below.

Returning now to the long hair outer cutter 13, this is driven by the
20 separate low speed drive coupling 26. This low speed drive coupling has two arms 17 each with a corresponding slot 21 at their ends. Two drive tabs 38 are located on the underside of the long hair outer cutter sub-assembly 12. These drive tabs 38 engage into corresponding ones of the slots 21 located on the arms 17.

25 The low speed drive coupling 26 is connected to a slider 19. This slider has guide bores 9 which fit over the guides 25 forming part of the drive cover 27 as described above. The guides 25 hold the slider 19 in place so that the low speed drive may slide in a reciprocating manner back
30 and forth, without undue vertical movement, when driven. At the base of the slider 19 is a groove 42. This groove interacts with the drive mechanism which is described in more detail below.

The chassis module 24 is arranged to pivot about two axial stubs (not shown) which engage in bearing apertures in the respective end plates 28, 30. One such bearing aperture 32 is shown in end plate 28. It may be seen that the base of the chassis module 24 is curved. This is to permit the shaving head to pivot about the two axial stubs without interference from the main body of the shaving apparatus. Further, the bases of the sliders 19, 23 are also curved in a similar manner to that of the base of the chassis module 24. The grooves 40, 42 formed in these bases are also curved. The grooves 40, 42, both extend in an arc centred about the bearing apertures. Further details of this are discussed below.

Figure 2 is an orthographic cross-section of the shaver of Fig. 1. The long hair outer cutter 13 and undercutter 14 are visible. The drive latch 16 which transmits motion to the long hair undercutter 14 may be seen between the drive tabs 38. These tabs 38 transmit motion to the outer cutter 13 as explained below.

In the illustrated embodiment it may thus be seen that the two cutters 13,14 of the long hair cutting unit 12 are driven separately. The undercutter 14 is driven by the high speed drive coupling 22, whilst the outer cutter 13 is driven by the low speed drive coupling 26 via the drive tabs 38. A leaf spring 172 biases the undercutter 14 against the outer cutter 13. A further spring 173 provides a resilient mounting for the long hair cutter assembly, and permits a degree of vertical or "floating" movement.

Figure 3 is an exploded view of the drive mechanism. This mechanism comprises a motor 58 which directly drives a high speed shaft 56. At the end of the shaft 56 a pin 68 is eccentrically positioned. The shaft 56 passes through holes 64a and 66a provided in the gearbox cover 52 and the base of the yoke 50 respectively. The pin 68 engages in the groove 40 on the base of the slider 23 described above with reference to **Figure 1**. By rotation of the pin, the groove 40 and hence the slider 23 reciprocate back and forth along the guides 25. This movement is then

transmitted to the long hair undercutter 14 as described above, so that it also reciprocates. Further, the high speed drive coupling 22 also connects to the bearing block 36 which in turn is connected to the short hair undercutters 20. Thus the short hair undercutters 20 are also driven by the
5 high speed drive coupling 22.

Also shown in **Figure 3** is an input gear wheel 54. This is driven from the high speed drive shaft 56 and in turn rotates a low speed drive shaft 62. The speed of rotation is reduced so that the low speed drive shaft rotates at a slower speed than the high speed drive shaft. This is
10 effected by means of gearing as may be generally seen in the gear box body 60.

At the end of the low speed drive shaft 62 is another pin 70. This is also placed eccentrically with respect to the axis of the shaft. The shaft 62 passes through holes in the gearbox cover 52 and the base of the yoke 50. The pin 70 engages in the groove 42 found on the base of the slider 19. As the pin 70 rotates it urges the slider 19 to move back and forth along the guides 25. Since the slider 19 is connected to the low speed drive coupling 26, as discussed above with reference to **Figure 1**, the low
15 speed drive coupling 26 also reciprocates back and forth. This motion is then transmitted to the long hair outer cutter 13 via arms 17, slots 21 and drive tabs 38, as discussed above, so that it also moves in a reciprocating
20 manner.

As discussed above with reference to **Figure 1**, the bases of the two sliders 19 and 23 and the grooves 40, 42 formed within them are curved. Accordingly, when the shaving head is pivoted about the bearing apertures 32, the pins 68, 70 which remain stationary with respect to the
25 shaving head, will remain in contact with these sliders and thus ensure that the reciprocating motion is not interrupted by the pivoting of the head.
30

In the illustrated embodiment the long hair undercutter 14 is driven separately from the long hair outer cutter 13. This allows the cutters to be driven at different speeds.

5 **Figure 4** shows a cross-section through the centre line of an assembled shaving head. The curved shape of the base of this head may be clearly seen. Further, the guide rods 25 may also be clearly seen towards the base of the head. Also visible are the short hair undercutters 20, the short hair outer cutters 101, the long hair outer cutter 13 and the
10 corresponding long hair undercutter 14. The foil frame assembly 10 may be seen in its typical position assembled with the chassis module 24.

 Springs 171 are located within the apparatus to positively bias the short hair undercutters towards their respective outer cutters (or foils), and
15 spring 172 to positively bias the long hair undercutter towards the long hair outer cutter.

 A swivel head frame for a triple-headed shaver arrangement is shown in **Figure 5**, in which a central long hair cutter unit 12 is positioned
20 between adjacent short hair cutter units 101, 102. An end plate 28 including one bearing aperture 32 is shown fitting over the end of the head. Further the foil frame assembly is shown in its typical position fitted over the chassis module 24, which itself cannot be seen due to the presence of the foil frame assembly 10 and end plate 28. This
25 embodiment also includes skin-contacting members 121a,121b positioned on each side of the central long-hair cutter 12. In this embodiment, the skin-contacting members 121a,121b could be driven together with the outer cutter 13 of the long hair cutter unit 12. Alternatively, the outer cutter 13 could be static, and the slow-speed drive coupled only to the skin
30 contacting member 121a,121b.

 In this embodiment the long hair cutting unit 12 is situated between two short hair cutting units 101,102. However, in another embodiment

there may be only one short hair cutting unit with an adjacent long hair cutting unit.

In the embodiment shown in the Figures it has already been
5 described how the long hair outer cutter may be driven separately from
both the long hair undercutter and the short hair undercutters. This feature
allows the frequency of the long hair outer cutter to be lower than that of
the undercutters. Such a frequency for this long hair outer cutter may lie in
the range 5 to 50 Hz. More particularly, this range may lie between 6 and
10 28 Hz. A particularly preferred frequency is 12 Hz.

Experimentation has shown that a frequency of 12 Hz, when
combined with undercutters driven at a relatively high frequency, improves
the feeding of long hairs through the foil of the adjacent short hair cutters.

15 The improved hair feeding provided by the long hair outer cutter is
related to the ratio of frequencies of the long hair outer cutter and the
adjacent short hair undercutters. It has been found that such a desirable
ratio is one in which the long hair outer cutter is driven at a frequency an
20 order of magnitude less than the frequency of the adjacent short hair
undercutters. As has been stated, the frequency of the long hair outer
cutter lies in a range between 5 and 50 Hz. More particularly, this range
may lie between 6 and 28 Hz, and most preferably 12 Hz. Accordingly,
the frequency of the short hair undercutters should lie in the range 70 to
25 280 Hz.

Both the short hair and long hair undercutters may be driven by a
single drive. However, the short hair undercutters may also be driven
separately from the long hair undercutter. The short hair outer cutters are
30 un-driven and therefore static with respect to the frame in which they are
mounted.

The outer surface of the long hair outer cutter which is in contact
with the user's face has an inherent coefficient of friction. However, by

using different materials to manufacture the outer cutter, or by finishing the outer surface in different ways, for example with different textures, or even by the addition of a different material adhered to the outer surface, this coefficient of friction may be altered.

5

A higher coefficient of friction will cause the skin to move more readily and thus facilitate the feeding of hairs into the adjacent short hair cutters, and thus improve the closeness of the shave. However, such a high coefficient may also increase the discomfort to the user.

10

It has been found that by reducing the amplitude of the cutters the coefficient of friction may be correspondingly increased without an increase in discomfort. However, reducing the amplitude may have a detrimental effect on the closeness and efficiency of the shave.

15 Consequently, a balance is preferably struck between discomfort and efficiency by the careful choosing of amplitude and coefficient of friction.

With regard to amplitude, this term takes its usual meaning in that it specifies half the total displacement of the oscillating object during its motion. For the present invention the amplitude of the short hair undercutters may be in the range 0.8 to 1.8 mm. More preferably the amplitude is 1.2 mm. For the long hair outer cutter the amplitude may lie in the range 0.3 to 1.5 mm. More preferably the amplitude is 0.6 mm.

25 It should be noted that the construction of the shaving apparatus may include a short hair cutter situated either side of the long hair cutter. This would improve the efficiency of the shave in that long hairs would be fed into the short hair cutters when the shaver was operated in either direction. In other words this feeding of long hairs would occur with bi-
30 directional shaving motion. However, it is possible to have a construction where the long hair cutter is situated to the side of two short hair cutters. Further, a construction having three short hair cutters evenly interspaced with two long hair cutters is conceived.

Figure 6 shows an alternative construction comprising a skin contacting member 12a in place of the long hair cutter. The skin contacting member is driven in the same manner as the long hair outer cutter. However, no long hair undercutter is provided. The skin contacting member may be driven in the same frequency range as the long hair outer cutter, 5 to 50 Hz, and acts to agitate the skin.

This skin contacting member 12a of Fig. 6 and also the members 121a, 121b of Fig. 5 may have the coefficient of friction of the outer surface varied in the same manner as described for the long hair outer cutter. Preferably the skin contacting members may be made of metal. Alternatively, other materials could be used such as elastomer. The surface finish of the skin contacting members may also be knurled or roughened for example. In **Figures 5 and 6**, the surface of the skin contacting members 12a, 101a and 101b is slightly roughened.

With regard to the drive mechanism and the associated gear reduction assembly, it is possible to have two motors instead of just one. The first would drive at one speed with the other driving at a different speed. For instance, in one embodiment, one motor could drive the high speed drive coupling, as described above with reference to Figures 1 and 3, whilst the other would drive the low speed drive coupling. Such an arrangement would remove the necessity for a gear reduction mechanism.

A further construction is also envisaged in which instead of one or more motor, solenoids are employed. Solenoids, as is well known, produce a linear movement as opposed to the rotary movement which motors produce. This linear movement could be used to drive the various cutters directly without the need for some of the components described above with regard to Figure 3, for instance the eccentrically placed pins 68, 70.

Further still, although with reference to the Figures, a swivel headed shaving apparatus has been described, a fixed head shaving apparatus is

envisaged. Such an apparatus would not require the grooves 40, 42 which allow transfer of the eccentric rotational motion of the pins 68, 70 to lateral movement (thus driving the sliders 19, 23 and the drive couplings 22, 26) whatever position the shaving head is in relative to the body of the apparatus.

The following reference numbers, included in the specification, have the meaning as listed below :

10	<u>Reference No.</u>	<u>Meaning</u>
	09	guide bore
	10	frame assembly
	12	long hair cutter unit
15	12a	skin contacting member
	13	long hair outer cutter
	14	long hair undercutter
	15	drive lug
	16	long hair undercutter drive coupling
20	17	arms
	18	long hair cutter drive pin
	19	slider
	20	short hair undercutter
	21	slot
25	22	high speed drive coupling
	23	slider
	24	chassis module
	25	guide
	26	low speed drive coupling
30	27	drive cover
	28, 30	end plates
	29	guide slot
	31	boss on high speed coupling
	32	bearing aperture

	34	support
	36	bearing block
	38	drive tab
	40	groove
5	42	groove
	50	yoke
	52	gearbox cover
	54	input gear wheel
	56	high speed drive shaft
10	58	motor
	60	gear box body
	62	low speed drive shaft
	64a	hole
	66a	hole
15	68	pin
	70	pin
	101, 102	short hair outer cutters
	121a, 121b	skin contacting members
	171, 172, 173	bias springs

Claims:

1. A shaving apparatus comprising:
 - a first shaving unit including a first outer cutter (101,102) and a first undercutter (20) cooperating together wherein said outer cutter is mounted in a frame (10);
 - a skin agitation member;
 - a housing; and
 - a drive source (58) mounted in said housing and coupled with said first undercutter to provide oscillatory movement with respect to said frame of said first undercutter in response thereto at a frequency in the range 70 to 280 Hz, and being coupled to said skin agitation member to provide oscillatory movement of said skin agitation member at a frequency in the range 5 to 50 Hz, said first outer cutter being static with respect to said frame.
2. Apparatus according to Claim 1, wherein the frequency of said first undercutter is an order of magnitude higher than the frequency of said skin agitation member.
3. Apparatus according to Claim 1 or 2, wherein the skin agitation member is formed without structure for cutting hair.
4. Apparatus according to Claim 1 or 2, wherein said skin agitation member comprises an outer cutter (13) of a long hair cutting unit (12), and cooperates with a second undercutter (14).
5. Apparatus according to Claim 4, wherein said second undercutter is coupled to said drive source for driving at a frequency in the range of 70 to 280 Hz.

6. Apparatus according to any preceding claim, further comprising an additional shaving unit located adjacent the skin agitation member on the opposite side from the first shaving unit and having a second outer cutter (101, 102) and an additional undercutter (20), wherein said second outer cutter is mounted in said frame and said additional undercutter is coupled to the drive source for providing oscillatory movement thereto with respect to said frame, said second outer cutter being static with respect to said frame.
7. Apparatus according to Claim 6, wherein the undercutter of said additional shaving unit is coupled to the drive source to be driven at a frequency in the range of 70 to 280 Hz.
8. Apparatus according to any one of claims 3 to 7, wherein said undercutters are all coupled to the drive system for driving at the same frequency.
9. Apparatus according to any preceding claim, in which the skin agitation member is coupled to the drive source via gearing (60).
10. Apparatus according to any preceding claim, in which the skin agitation member is mounted for oscillating movement in a direction parallel to the direction of oscillation of said first undercutter.
11. Apparatus according to any preceding claim, in which the drive source (58) is coupled to the skin agitation member to provide oscillation at a frequency in the range 6 to 28 Hz.
12. Apparatus according to Claim 11, in which the drive source (58) is coupled to the skin agitation member to provide oscillation at substantially a frequency of 12 Hz.

13. Apparatus according to any preceding claim, in which said drive source is connected directly to said short hair undercutters and indirectly to said skin agitation member via gearing.
14. Apparatus according to Claim 13, wherein said drive source is connected to said short hair undercutters via an eccentrically rotated pin (68) interacting with a high speed drive coupling (22).
15. Apparatus according to either Claim 13 or 14, wherein said drive source is connected to said skin agitation member via an eccentrically rotated pin (70) interacting with a low speed drive coupling (26).
16. A method of shaving in which the skin is agitated by an agitation member oscillating at a frequency in the range 5 to 50 Hz and is simultaneously shaved by a shaving unit having a static outer cutter and an undercutter oscillating at a frequency in the range 70 to 280 Hz.
17. A method according to Claim 15, in which the first undercutter is oscillated at a frequency an order of magnitude higher than the frequency of said skin agitation member.
18. A method according to Claim 16 or 17 in which the agitation member engages the skin without cutting hair.
19. A method according to Claim 16 or 17, wherein said skin agitation member is an outer cutter (13) of a long hair cutting unit (12), and cooperates with a second undercutter (14) to cut hair.
20. A method according to Claim 19, wherein said second undercutter is driven at a frequency in the range of 70 to 280 Hz.
21. A method according to any of Claims 16 to 20 in which the skin is shaved by an additional shaving unit located adjacent the skin agitation member on the opposite side from the first shaving unit and having a

second outer cutter (101,102) and an additional undercutter (20), said additional undercutter being oscillated and said second outer cutter being static.

22. A method according to Claim 21, wherein the undercutter of said additional shaving unit is driven at a frequency in the range of 70 to 280 Hz.

23. A method according to any one of Claims 19 to 22, wherein said undercutters are all driven at the same frequency.

24. A method according to any one of Claims 16 to 23, in which the skin agitation member is oscillated in a direction parallel to the direction of oscillation of said first undercutter.

25. A method according to any one of Claims 16 to 24, in which the skin agitation member is oscillated at a frequency in the range 6 to 28 Hz.

26. A method according to any of Claims 16 to 25, in which the skin agitation member is oscillated at substantially a frequency of 12 Hz.



INVESTOR IN PEOPLE

Application No: GB0416387.9

19

Examiner: Mr John Bray

Claims searched: 1-26

Date of search: 9 November 2004

Patents Act 1977: Search Report under Section 17

Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance
Y	1, 16 at least	GB 1541658 A (GILLETTE) see esp p3 ln88-ln118, p4 ln17-ln36 & figs
Y	1, 16 at least	WO 98/01265 A3 (GILLETTE) see esp p11 ln8-ln34, p19 ln1-ln9 & figs
Y	1, 16 at least	US6615492 B2 (PARSONAGE) see esp col 8 ln64-col 9 ln4 & figs
Y	1, 16 at least	US 6223438 B1 (PARSONAGE) see esp figs

Categories:

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art.
Y	Document indicating lack of inventive step if combined with one or more other documents of same category.	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.

Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKC^w :

B4B

Worldwide search of patent documents classified in the following areas of the IPC⁰⁷

B26B

The following online and other databases have been used in the preparation of this search report

On line: EPODOC; WPI ; JAPIO