



(10) International Publication Number WO 2010/124095 A1

(43) International Publication Date 28 October 2010 (28.10.2010)

- (51) International Patent Classification: *A61F 2/06* (2006.01)
- (21) International Application Number:

PCT/US2010/032059

(22) International Filing Date:

22 April 2010 (22.04.2010)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

61/214,449

23 April 2009 (23.04.2009)

US

- (72) Inventor; and
- (71) Applicant: SAMUELS, Shaun, L.W. [US/US]; 5825 Sw 119th Street, Coral Gables, FL 33156-5754 (US).
- (74) Agent: JOHNSTON, R. Blake; C/O PATENT GROUP, DLA Piper US LLP, 203 N. LaSalle St., Suite 1900, Chicago, IL 60601 (US).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

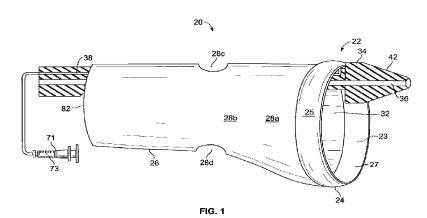
AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report (Art. 21(3))





(57) Abstract: A router device is a intraluminal prosthesis which is used in the repair of aneurysms and other diseases of the aorta. The device also has applications in other vascular beds. The device incorporates an inflatable cuff or sequence of cuffs at one end for fixation and sealing. This cuff may be placed proximal to branch vessels of the aorta. Attached to the cuff is a tubular graft consisting of a generally cylindrical graft material. The graft material may contain one or more fenestrations, intended to align with branch vessels as they emerge from the parent vessel, the aorta in the preferred embodiment. The device features a deliberate taper of its diameter as the device crosses the area of branch vessels. This taper brings the diameter of the graft material to a lesser diameter than that of the parent vessel, leaving a deliberate and distinct space between the device and the wall of the vessel. This space allows more easily achieved engagement of the branch vessels with stents using standard catheterization techniques.





ENDOVASCULAR ROUTER DEVICE AND METHOD

CLAIM OF PRIORITY

[0001] This application claims priority from U.S. Provisional Patent Application Serial No. 61/214,449, filed April 23, 2009, currently pending.

FIELD OF THE INVENTION

[0002] This invention relates generally to an intra-luminal prosthesis for repair of body conduits. More specifically, the invention relates to an intra-arterial prosthesis to aid in the repair of an abnormal vessel.

BACKGROUND

[0003] Various tubular vessel structures within the human body, such as the biliary duct system, excretory system and vascular system, may deteriorate so that medical repair is necessary. For example, aortic aneurysms are abnormal ballooning out of the wall of the vessel, and put a person at risk of death from rupture of the aneurysm. These aneurysms most commonly involve the abdominal aorta just below the level of the arteries that supply the kidneys. The second most common location for such aneurysms is in the thoracic aorta, adjacent to the major branches which supply the head and arms.

[0004] Endovascular devices for repairing such aneurysms are known in the art. Several have been commercialized, including those made by Cook Vascular Incorporated of Vandergrift, Pennsylvania, W.L. Gore & Associates Inc. of Flagstaff, Arizona, Medtronic Inc. of Minneapolis, Minnesota and Endologix, Inc. of Irvine, California. Such prior art devices are generally introduced through a vessel in the groin and tracked over a guidewire. The devices are typically introduced in a constrained condition, so as to allow access through the relatively smaller groin artery.

[0005] The prior art devices have significant similarities in terms of their overall structure. They are usually modular, in which a "main body" is introduced as one device, with a method of fixation and sealing incorporated into the proximate component, and an "ipsilateral limb", which extends into the iliac artery. There is a "gate" as part of the main body, which is then cannulated from the contralateral groin so that a "contralateral limb", a tubular stent-graft component, may be deployed to complete the two-piece endograft system.

[0006] In the thoracic aorta, the design is generally simpler, as the aorta does not branch over the course of the descending thoracic aorta. Hence there is only a single, tubular component to the endograft device.

[0007] In both the abdominal and thoracic aorta, the primary anatomic limitation to the success of aneurysm exclusion is the proximity of the major branch vessels to the aneurysm itself. The interval between the last major branch vessel and the aneurysm is referred to as the "neck." Prior art devices generally specify in their Instructions For Use (IFU's) a minimum neck length for which each device is approved for use. Adequate neck length is critical for achieving a seal between the device and the normal aortic wall. If this length is too short, there may be insufficient wall contact to effectively exclude the aneurysm, leading to persistent flow in the aneurysm, or "endoleak".

[0008] Unfortunately, the necks of both abdominal aortic aneurysms (AAA's) and thoracic aortic aneurysms (TAA's) are often too short for reliably successful endograft placement. In such cases, open surgical repair may be the only option. Many of the patients with AAA or TAA, however, have other conditions that make them very poor open surgical candidates, and hence no good option is available for their treatment.

[0009] In the past several years, many experimental techniques have been developed in an attempt to remedy this problem. These fall primarily into the categories of branched endografts and "fenestrated" endografts. Each involves a modified stent graft, with either holes created to align with the branch vessels (fenestrated), or pre-attached branch limbs which engage the branch vessels. In order to ensure proper alignment of these devices, extremely elaborate systems of guidewires are employed to pre-engage the branch vessels. This is a complex process

which is beyond the skill set of many endovascular specialists, and makes such procedures difficulty to perform, lengthy, and more likely to produce complications.

[0010] In addition, all of the currently available endograft systems depend on a metallic endoskeleton for fixation, which is achieved through continuously outward frictional force generated by the spring-like metal. The metal, however, is relatively stiff, and hence does not conform well to the aorta when there is significant tortuosity of the vessel, or angulation of the vessel segments. Furthermore, the endografts fully supported by this metallic endoskeleton cannot be repositioned once deployed. Hence any malalignment of the endograft with side branches cannot be corrected, and this constitutes a potentially catastrophic limitation. For these reasons, adoption of fenestrated endografts has been extremely limited, and this has greatly limited the options available to a large subgroup of patients with life-threatening aneurysms.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011] Fig. 1 is a perspective view of an embodiment of the router device of the present invention with a cross-sectional view of the deployment catheter attached to the router device;

[0012] Figs. 2A and 2B are cross-sectional views of the deployment catheter of Fig. 1 with the router device removed and with the router device in a collapsed condition over the catheter, respectively;

[0013] Figs. 3A and 3B are enlarged perspective views of an embodiment of the inflation port and valve of the inflatable cuff of Fig. 1 and the inflation stem of the catheter of Fig. 2A with the stem disengaged from the port and valve and the stem engaging the port and valve, respectively;

[0014] Figs. 4A-4D are cross-sectional views of an abdominal aortic aneurysm and branch arteries with the router device and catheter of Figs. 1-3B, a endograft device and stents being deployed therein in accordance with an embodiment of the method of the present invention;

[0015] Figs. 5A-5C are cross-sectional views of the aorta and renal arteries of Figs. 4A-4D taken along line 5-5 of Fig. 4D showing the positioning and attachments of stents to the router device in accordance with an embodiment of the method of the present invention;

[0016] Figs. 6A-6C are cross-sectional views of a thoracic aortic aneurysm and branch arteries with an embodiment of the router device of the present invention, an endograft device and stents being deployed therein in accordance with an embodiment of the method of the present invention;

[0017] Fig. 7 is a side elevational view of a tubular graft wall of an embodiment of the router device of the present invention with a malleable portion surrounding a fenestration;

[0018] Figs. 8A-8C are cross-sectional views of the aorta showing the positioning and attachments of a stent to the fenestration of the router device of Fig. 7 in accordance with an embodiment of the method of the present invention;

[0019] Fig. 9 is a side elevational view of a tubular graft wall of Fig. 8C taken in the direction of arrow 9 in Fig. 8C.

DETAILED DESCRIPTION OF EMBODIMENTS

[0020] The present invention is directed towards an intraluminal prosthesis for aiding in the repair of an abnormal tubular vessel of a patient. In preferred embodiments, described below, the present invention is used in the repair of aortic aneurysms.

[0021] With reference to Fig. 1, a preferred embodiment of the router device is indicated in general at 20. The device 20, shown in its inflated and deployed configuration, consists of a generally tubular structure, having a proximal or first end, indicated in general at 22, provided with an arrangement for affixing the device to the interior surface of the artery. In the preferred embodiment, this fixation consists of an inflatable element, preferably in the form of an inflatable cuff 24 incorporated into the first end of the device.

[0022] The cuff 24 is preferably composed of bioinert, polymeric plastic, and, as illustrated in Fig. 1, is of cylindrical shape and defines a comparatively large central opening 32 surrounded by the relatively thin inflatable element (the inflatable cuff 24). An annular inflatable chamber, a section of which is indicated in phantom at 23 in Fig. 1, is defined between the outer and inner surfaces of the cuff, indicated at 25 and 27, respectively. When deployed, the inflatable cuff 24 is disposed transversely within a vessel lumen, juxtaposed circumferentially to the interior surface of the vessel. The cuff preferably includes a friction-enhancing outer surface 25 which may include, for example, circumferential ridges and/or a course texture formed, for example, by a combination of raised and lowered surface portions. In addition, it may be desirable in some applications to provide the cuff with an outer surface that promotes tissue ingrowth. Such a surfaced material could include, for example, TEFLON.

[0023] While one cuff is illustrated in Fig. 1, multiple inflatable cuffs may alternatively be provided. In addition, the cuff(s) may take on a variety of configurations and, as described below, may be inflated and deflated, before a final inflation in the desired location is performed.

A suitable construction and use of the cuff is disclosed in commonly owned U.S. Patent No. 6,007,575, the contents of which are hereby incorporated herein by reference.

[0024] The router device also features a generally tubular graft 26 to which the cuff is attached at the proximal end. The tubular graft is preferably constructed from a biocompatible synthetic material, such as DACRON or TEFLON, but is not limited to these two materials. For example, the tubular graft 26 could be made of polyester or polytetrafluoroethylene or any other biocompatible material. In addition, as explained in greater detail below, the tubular graft is provided with a number of fenestrations 28a-28d. While four generally round fenestrations are illustrated in Fig. 1, it will be apparent that the tubular graft may be provided with a greater or lesser number of fenestrations and fenestrations of different shapes and sizes.

[0025] The tubular graft at the proximal or first end 22 is of a diameter equal to or slightly greater than the diameter of the non-aneurysmal aortic wall proximate to the aneurysm and branch vessels. The inflatable cuff is intended for positioning proximate to the major branch vessels in either a abdominal aortic ancurysm (AAA) or a thoracic aortic aneurysm (TAA). In the case of a AAA, this proximate location may be above the renal arteries, or above the superior mesenteric artery and renal arteries, or, lastly, above the celiac axis, superior mesenteric artery, and renal arteries. In each of these cases, the construction of the tubular graft component of the device differs: there is one fenestration for each branch vessel. In the case of a suprarenal fixation, therefore, there are two fenestrations; for a supramesenteric fixation, there are three: one for the superior mesenteric artery, and one for each renal artery. There are four fenestrations for the supraceliac fixation, with the last fenestration corresponding to the origin of the celiac axis.

[0026] The positions of the fenestrations (28a-28d of Fig. 1), which are placed as part of the fabrication process of the device, are preferably determined by previously obtained imaging, usually consisting of a computed tomography (CT) scan. Such scans identify very precisely the location of the major branch vessels. The data set is made available to the fabricator of the device, and the fenestrations located accordingly. Alternatively, a standard set of fenestrations may be incorporated into a set of non-customized devices, based on general anatomic data which encompass a certain, presumably large percentage of the population.

[0027] The tubular graft 26 is preferably of a generally tapered configuration, with the diameter of the tubular graft decreasing as the distance from the inflatable cuff increases. The average diameter of the fenestrated section is less than that of the adjacent aortic wall. This is the case whether or not the segment of aorta from which the branch vessels originate is aneurysmal or not.

[0028] As illustrated in Figs. 1 and 2B, the inflatable cuff is attached by its inner surface to a deployment catheter 34. The deployment catheter 34 without the inflatable cuff attached is illustrated in Fig. 2A. The catheter 34 is preferably constructed of a polymeric plastic which is bioinert and features a central or guidewire lumen 36 and an inflation lumen 38.

[0029] As illustrated in Figs. 1-2B, guidewire lumen 36 passes through the center of catheter 34, coaxial with the longitudinal axis of the catheter, and is preferably of sufficient diameter to accommodate a guidewire of at least 0.035 inch diameter. The guidewire lumen 36 opens into a port affixed at the proximal end of catheter 34, which remains outside of the patient's body. Guidewire lumen 36 is preferably of consistent general diameter throughout its length.

[0030] The distal portion of catheter 34 undergoes a concentric gentle tapering to a size only slightly larger than guidewire lumen 36 at its tip 42.

[0031] The inflation lumen, indicated at 38 in Figs. 1-2B, is disposed parallel to the guidewire lumen 36, and is used for inflation and deflation of cuff 24. This lumen may be of any size that allows cuff 24 to be easily inflated or deflated and is generally consistent diameter throughout the length of catheter 34. As shown in Fig. 1, one end of inflation lumen 38 terminates at a junction with cuff 24 so that inflation lumen 38 and cuff 24 are in fluid communication with one another. The other end of inflation lumen 38 emerges from the catheter 34 at a location external to the body of the patient.

[0032] The cuff 24 includes a valve, indicated generally at 37 in Figs. 3A and 3B, which is integral with inflation port 39 of cuff 24. Preferably, valve 37 combines a breakaway valve 43 with a "duck bill" or "mitre" valve 45. Mitre valve 45 features opposing leaflets 51 and 53 which are constructed of a non-elastomeric, biologically inert material. Breakaway valve 43 features a circumferential rim 55 formed upon the interior surface of inflation port 39. As

illustrated in Fig. 2A, catheter 34 is provided with an inflation stem 61 having a passage that is in fluid communication with the inflation lumen. As illustrated in Figs. 3A and 3B, inflation stem 61 features mating end 63 and circumferential notch 65. As shown in Fig. 3B, when inflation stem 61 is in an engaged configuration with valve 37, mating end 63 separates the opposing leaflets 51 and 53 of mitre valve so that cuff 24 may be inflated or deflated. When in this configuration, again as shown in Fig. 3B, the circumferential notch 65 of the inflation stem 61 engages the circumferential rim 55 so as to secure inflation stem 61 within inflation port 39.

[0033] Referring to Figs. 3A and 3B, once cuff 24 has been inflated to the desired level, a sharp tug on the catheter 34, and thus inflation stem 61, in a direction away from inflation port 39 causes circumferential notch 65 and circumferential rim 55 to disengage. This allows easy withdrawal of mating end 63 from mitre valve 45 and inflation port 39. Upon withdrawal of the mating end 63 of inflation stem 61, as shown in Fig. 3A, opposing leaflets 51 and 53 of mitre valve 45 close to seal the inflated cuff 24.

[0034] Alternative valve arrangements known in the art may be substituted for the valve 37 of Figs. 3A and 3B.

[0035] Referring back to Fig. 1, cuff 24 is inflated by way of an inflation syringe 71 with an inflation material 73. The inflation material could be a saline-based fluid or a material that contains a photo-activated or heat-activated hardening agent or any hardening agent that hardens over time. Typically, the inflation syringe 71 is mounted in a screw-feed pressure generating device provided with a manometer in order to accurately gauge inflation pressures. After cuff 17 has been installed and inflated, the material 73 hardens over time to permanently affix router device within the tubular structure of the body.

[0036] Figs. 4A-4D and 5A-5C illustrate the steps to be performed in deploying the aortic router device of Fig. 1 to treat an abdominal aortic aneurysm in the accordance with an embodiment of the method of the present invention.

[0037] As illustrated in Fig. 4A (and Fig. 2B), the inflatable cuff 24 and tubular graft 26 are collapsed around the catheter 34 behind catheter tapered portion 42. Referring to Fig. 4A, a guide wire 72 is initially fed from outside of the patient's body, through an incision into the groin

artery 75 and finally through the aortic artery and past the aneurysm 74. The absence of a metal endoskeleton allows the overall size of the router device to be reduced, and hence there is the potential to introduce it through a smaller catheter delivery system.

[0038] Once guide wire 72 is in place, catheter 34, with the aortic router device collapsed over it, is advanced along guide wire 72 so as to become positioned at the desired location within the artery, as illustrated in Fig. 4A. As illustrated in Figs. 4A and 4B, the desired location positions the fenestrations 28a-28d in alignment with the branch arteries proximal to the aneurysm 76a-76d.

[0039] As shown in Fig. 4B, the cuff 24 is next inflated using the technique described above so as to circumferentially engage the interior surface of the aortic wall 78. As a result, the inflatable cuff achieves both fixation and sealing to the interior surface of the aortic wall.

[0040] Because the aortic router may be positioned without causing damage to the surrounding tissue, it may be deflated and repositioned if the original position is not optimal. More specifically, after the cuff 24 has been inflated so that the router device is affixed to the aortic wall without penetration, the position of the cuff is examined fluoroscopically to determine if it is optimal. If not, the cuff may be deflated, repositioned and then re-inflated. When the optimal position is achieved, the cuff preferably is finally inflated with a hardening agent.

[0041] When this stage of the procedure has been completed, the catheter 34 is disconnected from the inflatable cuff 24 so that the catheter may be removed from the artery. The valve of the cuff described above allows the inflation stem of the catheter to be removed from the cuff inflation port so that the cuff is sealed in an inflated condition.

[0042] Once properly positioned, the router device allows the placement of a commercially available endograft in an otherwise untreatable aneurysm. In the example presented below, the introduction of the endograft precedes the introduction of the covered stent branches. It is to be understood, however, that the method of the present invention could be performed instead in reverse order (covered stent branches introduced before the endograft).

[0043] With reference to Figs. 4B and 4C, the distal end 82 of the tubular graft 26 of the router device, in its preferred embodiment, is open ended, so as to form distal lumen 84, and tapered to a diameter less than that of the endograft to be introduced for aneurysm repair (see also Fig. 1). The distal end 82 of the router device is cannulated during the course of the procedure with a second guidewire, indicated at 86 in Fig. 4B, and one of the commercially available endografts, indicated in general at 88 in Fig. 4C, is advanced over the second guidewire and the metallic exoskeleton 92 of the endograft deployed within the distal lumen 84, as illustrated in Fig. 4C. The original guidewire 72 may alternatively be used to insert and position the endograft. Because the graft material for the distal end of the tubular graft is of a slightly smaller diameter than the commercial endograft, and is preferably tapered to successively smaller diameter as it extends distal, the metallic exoskeleton of the deployed endograft forms a frictional fit seal with essentially no risk for distal migration. Again, the endograft deployment may take place before the branch covered stents are introduced, but may also be done afterwards.

[0044] It is important to note that at no time is flow to branch vessels 76a-76d interrupted during deployment of the router and the endograft device. Hence, the router device may actually be placed during an earlier procedure, and the introduction of the endograft may be accomplished during a later procedure, if the patient cannot tolerate a more prolonged procedure or the physician prefers for whatever reason to stage the procedure.

[0045] Once the cuff 24 has been inflated with a hardening agent and secured to the wall, the fenestrations 28a-28d (Figs. 4B and 4C) are cannulated separately, and bridging small covered stents, illustrated at 96a-96d in Figs. 4D and 5A-5C, are deployed. Suitable stents are well known in the art and are commercially available from, for example, W.L. Gore & Associates Inc. of Flagstaff, Arizona, C.R. Bard, Inc. of Murray Hill, New Jersey and Atrium Medical Corporation of Hudson, New York. As is known in the art, such stents are initially introduced into a vessel in a collapsed condition and then expand for affixing to the interior wall of a vessel or other structure. Furthermore, the stent of commonly owned U.S. Patent No. 6,007,575 may be used.

[0046] As illustrated in Fig. 5A, guidewires 102c and 102d are inserted into the patient's renal arteries 76c and 76d and the stents 96c and 96d are moved, in a collapsed condition, over the

guidewire and into position within the corresponding fenestrations 28c and 28d. As illustrated in Fig. 5B, the stents 96c and 96d are then expanded so that they engage the fenestrations 28c and 28d (Figs. 4B, 4C and 5A) in an interference fit fashion, and are thus secured to and within, the fenestrations of the tubular graft 26 of the router device. The guidewires may them be removed from the renal arteries, as illustrated in Fig. 5C. Stents 96a and 96b of Fig. 4D may be positioned within, and attached to, fenestrations 28a and 28b of the tubular graft 26 of the router device in a similar fashion. Alternative methods and arrangements known in the art may be used to attach the stents to the fenestrations of the tubular graft in place of the method and arrangement described above.

[0047] Flow through the aorta is maintained throughout the process. Thus, even in procedures of long duration, and as noted previously, flow is maintained to all branch vessels. The absence of the endoskeleton in the router device allows for the more easy tapering of the tubular graft immediately below the level of the cuff. This taper to a smaller diameter creates a slightly wider gap between the tubular graft of the router device and the branch vessel origins. This is extremely beneficial as it allows cannulation of sidebranches even if the alignment of the fenestration is suboptimal. This greatly reduces the precision required in the deployment of the device, and greatly increases the ease with which the branch vessels may be cannulated via the corresponding fenestrations.

[0048] As illustrated in Fig. 4D, the placement of the covered stents 96a-96d through the fenestrations of the tubular graft 26 of the router device to create branch connections, in combination with the attachment of the endograft 88 to the distal end of the router device, creates a sealed continuous inner lumen which effectively excludes the aneurysm 74 from the circulation.

[0049] Figs. 6A-6C illustrate the steps to be performed in deploying an embodiment of the router device, indicated in general at 120, to treat a thoracic aortic aneurysm 122 in the accordance with an embodiment of the method of the present invention.

[0050] The router device 120 features a construction similar to the router device 20 of Figs. 1-5C, the exception being that it features two inflatable cuffs 124a and 124b attached to the

proximal end of the tubular graft 126. Each cuff features its own inflation port and valve, each of the type illustrated at 39 and 37 in Figs. 3A and 3B, and the catheter features two inflation stems (each of the type illustrated at 61 in Figs. 3A and 3B) that are in fluid communication with the catheter inflation lumen and that removably engage the inflation ports of the two cuffs.

[0051] The router device is initially inserted into the thoracic artery in a collapsed condition over a catheter using a guidewire 122, as described above with respect to Figs. 4A and 4B.

[0052] The catheter, with the aortic router device collapsed over it, is advanced along guide wire 122 so as to become positioned at the desired location within the artery. As illustrated in Fig. 6A, the cuffs 124a and 124b are inflated with the router device in the desired location, that is, with the fenestrations 128a-128c, in alignment with the branch arteries proximal to the aneurysm 136a-136c. As described above with respect to Fig. 4B, the catheter is removed from the artery when the router device has been optimally positioned and the cuffs inflated with a hardening agent.

[0053] As illustrated in Fig. 6B, once the router device 120 is properly positioned, its tapered distal end 140 is cannulated and a commercially available endograft 138 is attached therein by way of the endograft's metallic exoskeleton 144. In the example presented below, the introduction of the endograft precedes the introduction of the covered stent branches. It is to be understood, however, that the process could be performed instead in reverse order (covered stent branches introduced before the endograft).

[0054] Once the cuffs 124a and 124b have been inflated with a hardening agent and secured to the wall, and either before or after attachment of the endograft device 138, the fenestrations 128a-128c are cannulated separately, and bridging small covered stents, illustrated at 146a-146c in Fig. 6C, are deployed therein, as described above with respect to Figs. 5A-5C.

[0055] As illustrated in Fig. 6C, the placement of the covered stents 146a-146c through the fenestrations 128a-128c of the tubular graft 126 of the router device to create branch connections, in combination with the attachment of the endograft 138 to the distal end of the router device, creates a sealed continuous inner lumen which effectively excludes the aneurysm 122 from the circulation.

[0056] While the preferred embodiments of the invention, as described above, use one or more inflatable cuffs as the attachment mechanism or arrangement for affixing the device to the interior surface of the vessel, other embodiments for the attachment mechanism are feasible. A self expanding stent arrangement, well known in the art, may be attached to the proximal end of the graft and deployed through a standard sheath introducer. Further, such a self expanding stent arrangement, in order to maintain the advantage detailed above of repositionability, may incorporate a constraining wire arrangement that allows partial deployment of the self expanding stent to a diameter less than its fully expanded state, or a diameter less than that of the adjacent By this arrangement, the graft may be repositioned prior to the removal of the constraining wire so as to best align the fenestrations 28a-d with the branch vessels 76a-d. In another embodiment, the graft 26 is deployed initially in the absence of the accompanying attachment mechanism, with the proximal end 24 free floating in the arterial lumen and expanded against the adjacent wall by the pressure of the flowing blood. The attachment of graft 26 to the deployment catheter 34 is maintained through a removable binding mechanism such as a suture, such that movement and rotation of the deployment catheter 34 will still effect the desired change in position in graft 26 to optimize alignment of fenestrations 28a-d (or 128a-c) with branch vessels 76-a-d (or 136 a-c). In this embodiment, the preferred sequence would then be introduction of covered stents 96a-d (or 146a-c), aiding in the fixation of the graft 26 (or 126) which until that point will not have undergone definitive fixation. Subsequently, an inflatable cuff element as embodied in 24 or 124 may be introduced and deployed separately, achieving such fixations. Similarly, a self expanding stent, as exists in the art, or a balloon expandable stent, as also exists in the art, may be introduced and deployed at the proximal end of graft 26 or 126 to achieve fixation. Other possible strategies for fixation of the proximal end may be possible as well.

[0057] The router device of the present invention may optionally be provided with a malleable portion circumferentially surrounding each fenestration, as indicated in Fig. 7 where the ring-shaped malleable portion 152 surrounds fenestration 154. As described previously with regard to router device 20 of Fig. 1 and router device 120 of Figs. 6A-6C, the fenestration 154 is formed in the wall 156 of the tubular graft of the router device.

[0058] The malleable portion 152 is preferably constructed from a variety of synthetic plastics, such as urethane based materials, which are bioinert, but other malleable materials known in the art may be used instead. The malleable material itself may be encapsulated within an enveloping synthetic material, which, in the preferred embodiment, is composed of the same synthetic material as the tubular graft 156 (or 26 and 126 in Figs. 1 and 6A, respectively) itself. This limits the possibility of any fragmentation of the malleable material during the process of compression by the branch covered stent.

[0059] As illustrated in Fig. 8A, after the router device featuring tubular graft wall 156 is positioned within a tubular vessel, such as a result, a guidewire 164 is passed through a branch artery 166 and fenestration 154. As illustrated in Fig. 8B, a stent 168 in a collapsed condition is then passed over the guidewire 164 through branch artery 166 and into the fenestration 154. With reference to Fig. 8C, the stent 168 is then expanded radially so as to engage the malleable portion 152 surrounding the fenestration. As a result, the malleable portion 152 deforms to form a deformed portion 172 which is securely sealed against the exterior surface of the stent, as illustrated in Figs. 8C and 9.

[0060] The aortic router device and method described above therefore offers several advantages over the prior art. It allows the construction of the body of the device to be free of a metallic endoskeleton and thus conforms well to the aorta, even when there is significant tortuosity of the vessel, or angulation of the vessel segments. Second, the inflatable cuff, through use of a valve, can be inflated and deflated so that repositioning can be undertaken. Optimal positioning can be achieved before final inflation of the cuff, with a hardening agent, is performed. Flow through the aorta is maintained throughout the installation of the router device and the stents so that, even in procedures of long duration, flow is maintained to all branch vessels. The absence of the endoskeleton allows for the more easy tapering of the graft material immediately below the level of the cuff. This taper to a smaller diameter creates a slightly wider gap brtween the device and the branch vessel origins which permits cannulation of sidebranches, even if the alignment of the fenestration is suboptimal. The absence of the metal endoskeleton also allows the overall size of the aortic router device to be reduced, and hence there is the potential to introduce it through a smaller catheter delivery system.

[0061] The router device of the present invention may be constructed in many different sizes and shapes. The only criterion which must be met is that the inflatable cuff must be of an appropriate width and diameter so that the device, branch stents and endografts are fully supported within the tubular structure by the inflatable cuff. As a result, not only can the invention be practiced in small structures, such as the vascular system, but also, the device may be affixed within much larger structures, such as the excretory system.

[0062] While the preferred embodiments of the invention have been shown and described, it will be apparent to those skilled in the art that changes and modifications may be made therein without departing from the spirit of the invention, the scope of which is defined by the appended claims.

CLAIMS

WHAT IS CLAIMED IS:

1. A router device for repairing a tubular vessel of a patient, where the tubular vessel is joined to at least one branch vessel, the router device comprising:

- a) a tubular graft having a proximal end and an distal end and at least one
 fenestration formed therein, said fenestration adapted to receive a stent and sized
 and positioned to generally align with the branch vessel;
- b) said distal end of the tubular graft having a diameter less than a diameter of the proximal end; and
- c) an arrangement for affixing the proximal end of the tubular graft to an interior surface of the tubular yessel.
- 2. The router device of claim 1 wherein the arrangement for affixing the proximal end of the tubular graft includes an inflatable cuff.
- 3. The router device of claim 2 wherein the inflatable cuff includes a frictionenhancing outer surface.
- 4. The router device of claim 3 wherein the friction-enhancing outer surface includes a material that promotes tissue ingrowth.

5. The router device of claim 1 further comprising a deployment catheter having a guidewire lumen and an inflation lumen in fluid communication with the inflatable cuff.

- 6. The router device of claim 5 wherein the inflatable cuff includes an inflation port having a valve and the deployment catheter includes an inflation stem removably engaging the inflation port and valve.
- 7. The router device of claim 6 wherein the valve includes a mitre valve and a breakaway valve.
- 8. The router device of claim 5 further comprising an inflation syringe containing a supply of inflation material, said inflation syringe in fluid communication with the inflation lumen of the deployment catheter.
- 9. The router device of claim 1 wherein the arrangement for affixing the proximal end of the tubular graft includes a plurality of inflatable cuffs.
- 10. The router device of claim 1 wherein the distal end of the tubular graft is adapted to receive an endograft.
- 11. The router device of claim 1 wherein the tubular graft is constructed of a biocompatible synthetic material.

12. The router device of claim 1 further comprising a malleable portion surrounding the fenestration.

- 13. The router device of claim 12 wherein the malleable portion is constructed from a bioinert synthetic plastic.
- 14. The router device of claim 1 wherein the tubular graft is tapered so as to have a generally decreasing diameter when moving from the proximal end to the distal end
- 15. A system for repairing a tubular vessel of a patient, where the tubular vessel is joined to at least one branch vessel, the system comprising:
 - a) a tubular graft having a proximal end and a distal end and at least one fenestration formed therein, said fenestration sized and positioned to generally align with the branch vessel;
 - a stent secured within the fenestration and adapted to engage an interior surface of the branch vessel;
 - c) said distal end of the tubular graft having a diameter less than a diameter of the proximal end of tubular graft; and
 - d) an arrangement for affixing the proximal end of the tubular graft to an interior surface of the tubular vessel.
- 16. The system of claim 15 further comprising an endograft attached to the distal end of the tubular graft.

17. The system of claim 15 wherein the arrangement for affixing the proximal end of the tubular graft includes an inflatable cuff.

- 18. The system of claim 17 wherein the inflatable cuff includes a friction-enhancing outer surface.
- 19. The system of claim 18 wherein the friction-enhancing outer surface includes a material that promotes tissue ingrowth.
- 20. The system of claim 17 further comprising a deployment catheter having a guidewire lumen and an inflation lumen in fluid communication with the inflatable cuff.
- 21. The system of claim 20 wherein the inflatable cuff includes an inflation port having a valve and the deployment catheter includes an inflation stem in fluid communication with the inflation lumen and removably engaging the inflation port and valve.
- 22. The system of claim 21 wherein the valve includes a mitre valve and a breakaway valve.
- 23. The system of claim 20 further comprising an inflation syringe containing a supply of inflation material, said inflation syringe in fluid communication with the inflation lumen of the deployment catheter.

24. The system of claim 15 wherein the arrangement for affixing the proximal end of the tubular graft includes a plurality of inflatable cuffs.

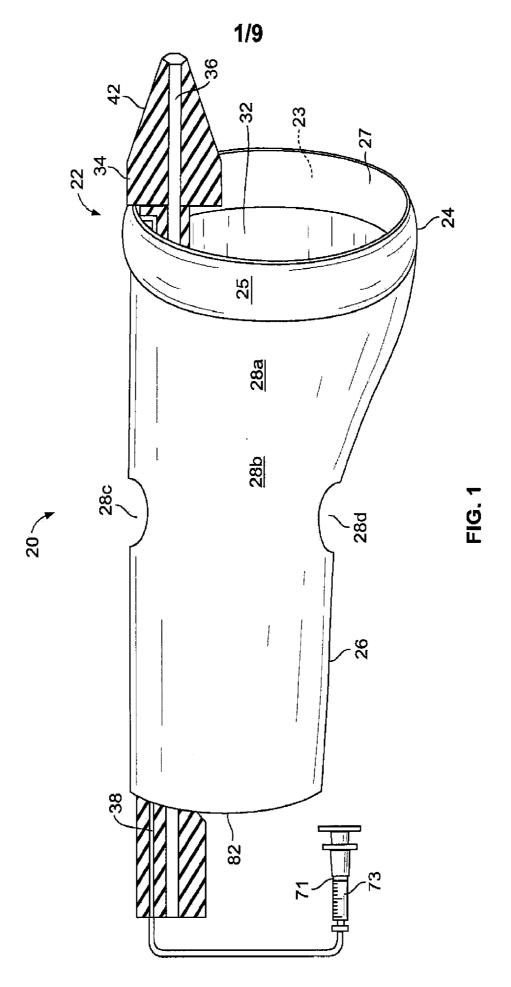
- 25. The system of claim 15 wherein the tubular graft is constructed of a biocompatible synthetic material.
- 26. The system of claim 15 further comprising a malleable portion surrounding the fenestration.
- 27. The router device of claim 26 wherein the malleable portion is constructed from a bioinert synthetic plastic.
- 28. The router device of claim 15 wherein the tubular graft is tapered so as to have a generally decreasing diameter when moving from the proximal end to the distal end
- 29. A method for repairing a tubular vessel of a patient, where the tubular vessel is joined to at least one branch vessel, the method comprising the steps of:
 - a) providing a router device including a tubular graft having a proximal end and a
 distal end and at least one fenestration formed therein, said fenestration sized and
 positioned to generally align with the branch vessel;
 - b) inserting a first guidewire into the tubular vessel;
 - c) collapsing the router device on a deployment catheter;

d) advancing the deployment catheter along the first guidewire into a position where the fenestration is generally aligned with the branch vessel;

- e) affixing the proximal end of the tubular graft to an interior wall of the tubular vessel;
- f) inserting a second guidewire into the branch vessel;
- g) advancing a stent in a collapsed condition along the second guidewire through the branch vessel and into the fenestration; and
- h) expanding the stent to affix it to the fenestration an interior surface of the branch vessel.
- 30. The method of claim 29 further comprising the step of attaching an endograft device to the distal end of the tubular graft.
- 31. The method of claim 29 further comprising the step of performing a computed tomography scan on the patient to determine the proper location of the fenestrations prior to providing the router device of step a).
- 32. The method of claim 29 wherein the vessel is an abdominal aorta having an aneurysm.
- 33. The method of claim 29 wherein the vessel is a thoracic aorta having an aneurysm.

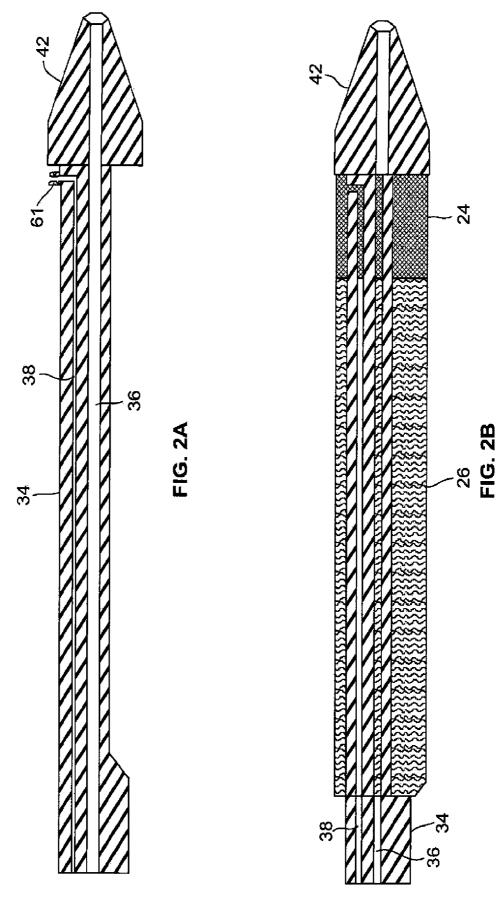
34. The method of claim 29 wherein step e) is accomplished using an inflatable cuff.

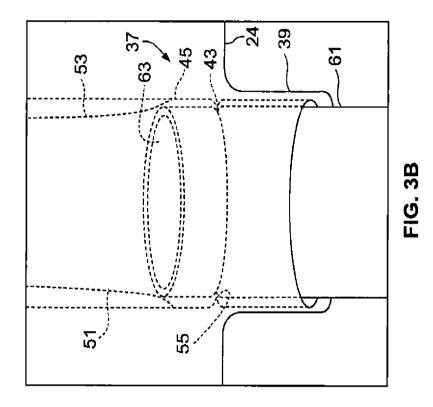
35. The method of claim 34 wherein the inflatable cuff of step e) is inflated through an inflation lumen formed in the deployment catheter.

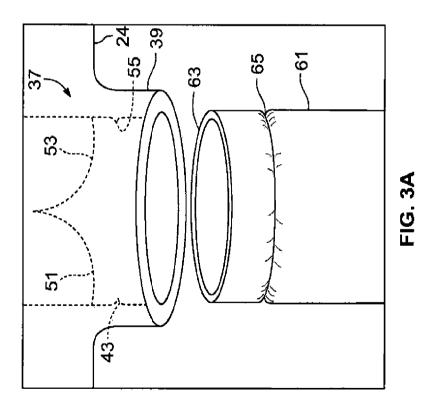


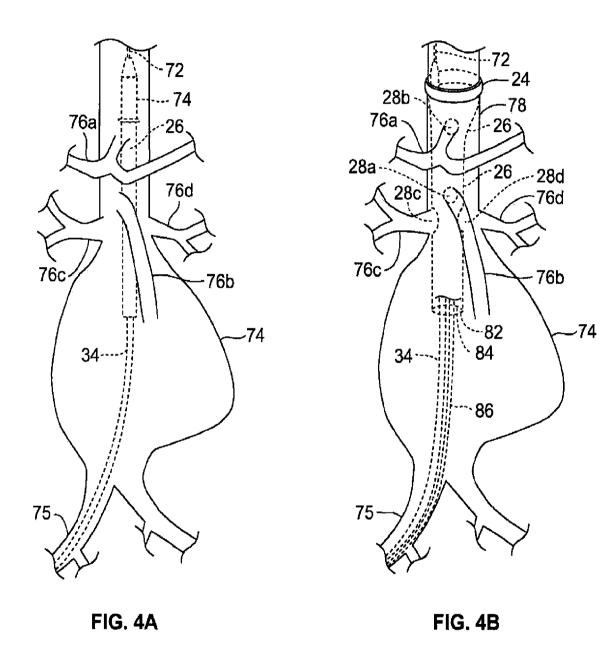
SUBSTITUTE SHEET (RULE 26)

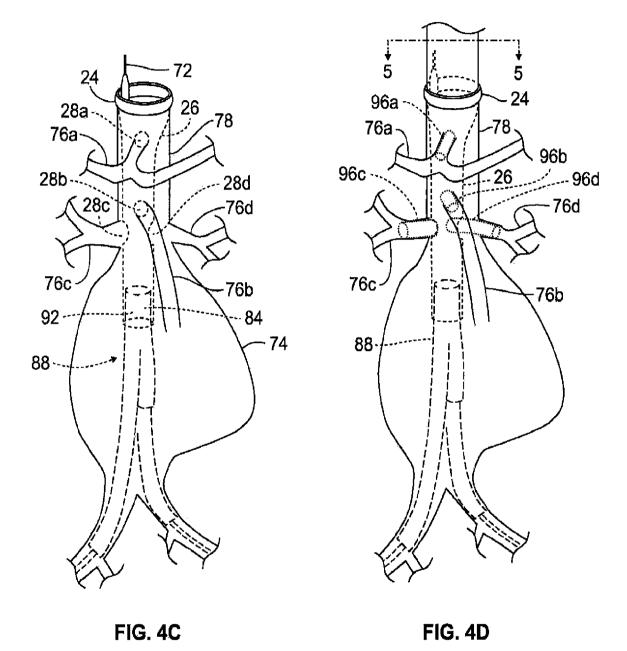


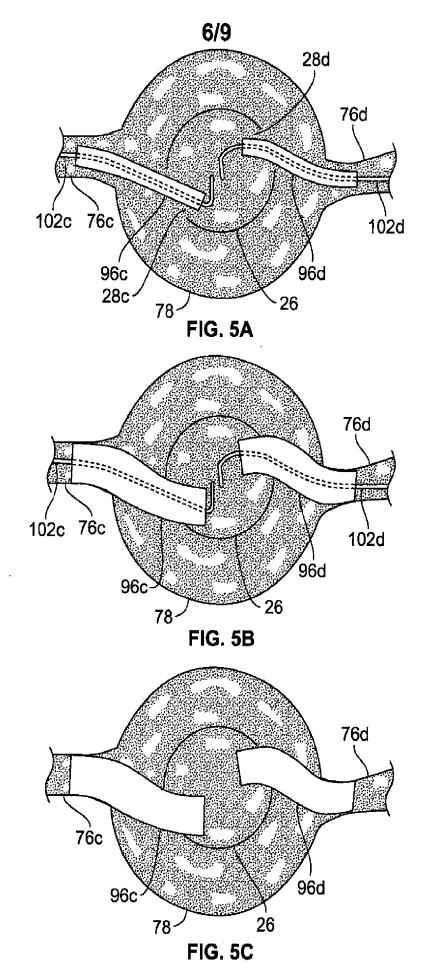


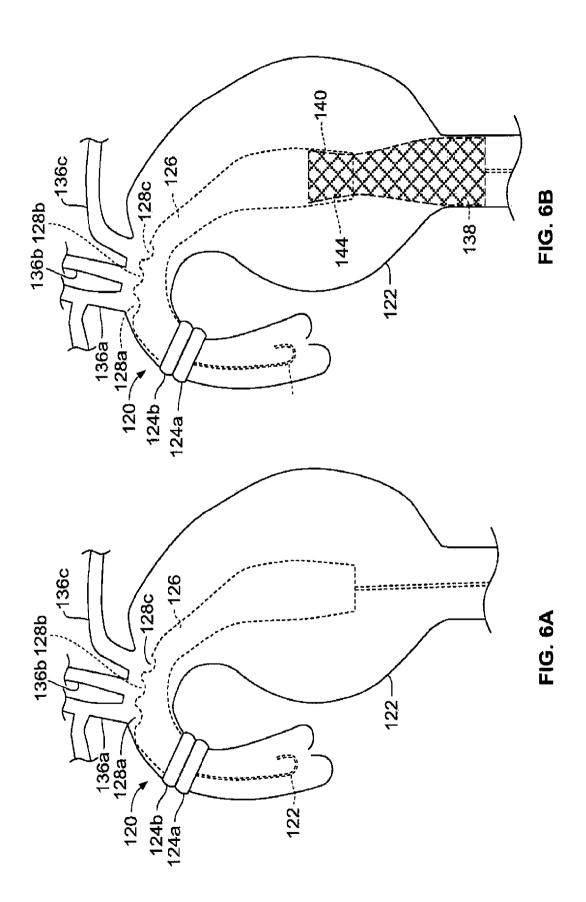


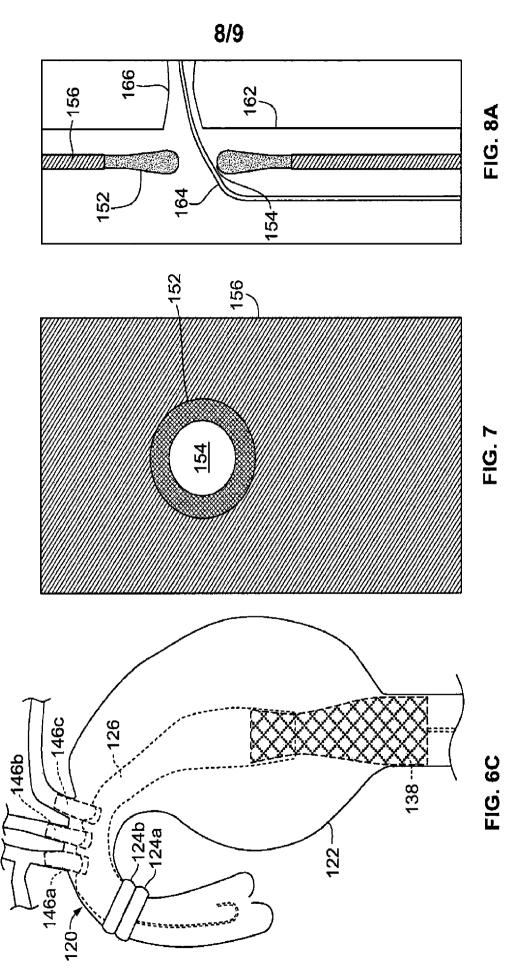




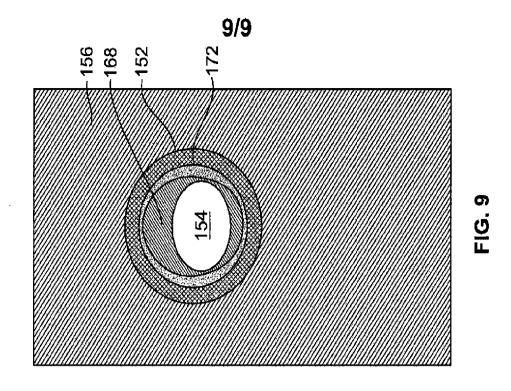


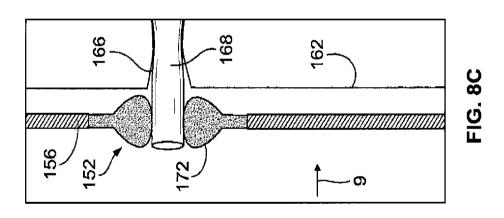


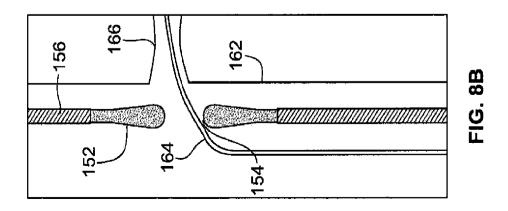




SUBSTITUTE SHEET (RULE 26)







INTERNATIONAL SEARCH REPORT

International application No. PCT/US2010/032059

A. CLASSIFICATION OF SUBJECT MATTER IPC(8) - A61F 2/06 (2010.01) USPC - 623/1.15 According to International Patent Classification (IPC) or to both national classification and IPC			
B. FIELDS SEARCHED			
Minimum documentation searched (classification system followed by classification symbols) IPC(8) - A61F 2/01, 2/02, 2/06, 2/24, 2/82 (2010.01) USPC - 606/192, 194, 195, 198; 623/1.15, 23.7			
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched			
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) MicroPatent			
C. DOCUMENTS CONSIDERED TO BE RELEVANT			
Category*	Citation of document, with indication, where ap	ppropriate, of the relevant passages	Relevant to claim No.
X Y	US 6,428,565 B1 (WISSELINK) 06 August 2002 (06.0	3.2002) entire document	29, 31-33
Y	US 6,007,575 A (SAMUELS) 28 December 1999 (28.1	2 1999) entire document	30, 34, 35 1-28, 30, 34, 35
Υ	US 7,520,890 B2 (PHILLIPS) 21 April 2009 (21.04.2009) entire document		1-28
	, , , , , , , , , , , , , , , , , , , ,	,	
	•		
			:
*			
Furthe	or documents are listed in the continuation of Box C.		
* Special categories of cited documents: "T" later document published after the international filing date or priority			
to be of	to be of particular relevance the principle or theory underlying the invention		
filing date "L" document which may throw doubts on priority claim(s) or which is step which the publication date of another citation or other		considered novel or cannot be considered step when the document is taken alone	ered to involve an inventive
special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "O" document of particular relevance; the claimed invenconsidered to involve an inventive step when the combined with one or more other such documents, such being obvious to a person skilled in the art		step when the document is locuments, such combination	
"P" docume	6 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		
Date of the actual completion of the international search Date of mailing of the international search report			
11 June 2010 28 JUN 2010			
	nailing address of the ISA/US	Authorized officer:	aver
Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 PCT		Blaine R. Copenheaver	
racsimile No	p. 571-273-3201	PCT OSP: 571-272-7774	