



(86) Date de dépôt PCT/PCT Filing Date: 2004/07/14
(87) Date publication PCT/PCT Publication Date: 2005/02/03
(45) Date de délivrance/Issue Date: 2010/04/27
(85) Entrée phase nationale/National Entry: 2006/01/13
(86) N° demande PCT/PCT Application No.: US 2004/022790
(87) N° publication PCT/PCT Publication No.: 2005/010520
(30) Priorité/Priority: 2003/07/18 (US10/623,480)

(51) Cl.Int./Int.Cl. *G01N 27/447* (2006.01),
G01N 27/453 (2006.01)
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(54) Titre : GELS EN PLAQUES D'ELECTROPHORESE PRE-COULES A PARTIR DE SOLUTIONS MONOMERES COMPLETEES

(54) Title: PRE-CAST ELECTROPHORESIS SLAB GELS FROM SUPPLEMENTED MONOMER SOLUTIONS

(57) **Abrégé/Abstract:**

In pre-cast slab gel cassettes, the formation of pathways in which proteins can migrate between the gel and the walls of the cassette to form shadow bands is avoided by including a nonionic amphiphilic polymer of molecular weight exceeding 100,000 in the monomer solution from which the gel is formed and casting the gel with the polymer included. The nonionic amphiphilic polymer also prevents the resulting gel from sticking to the walls when the gel is to be removed from the cassette after electrophoresis.



(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
3 February 2005 (03.02.2005)

PCT

(10) International Publication Number
WO 2005/010520 A1

(51) International Patent Classification⁷: G01N 27/447,
27/453

(21) International Application Number:
PCT/US2004/022790

(22) International Filing Date: 14 July 2004 (14.07.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
10/623,480 18 July 2003 (18.07.2003) US

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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,

AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,
SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

Declaration under Rule 4.17:

— of inventorship (Rule 4.17(iv)) for US only

Published:

— with international search report
— with amended claims and statement

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: PRE-CAST ELECTROPHORESIS SLAB GELS FROM SUPPLEMENTED MONOMER SOLUTIONS

(57) Abstract: In pre-cast slab gel cassettes, the formation of pathways in which proteins can migrate between the gel and the walls of the cassette to form shadow bands is avoided by including a nonionic amphiphilic polymer of molecular weight exceeding 100,000 in the monomer solution from which the gel is formed and casting the gel with the polymer included. The nonionic amphiphilic polymer also prevents the resulting gel from sticking to the walls when the gel is to be removed from the cassette after electrophoresis.

WO 2005/010520 A1

PRE-CAST ELECTROPHORESIS SLAB GELS FROM SUPPLEMENTED MONOMER SOLUTIONS

BACKGROUND OF THE INVENTION

5 1. Field of the Invention

[0001] This invention relates to polyacrylamide gels as used in slab gel electrophoresis.

2. Description of the Prior Art

[0002] When electrophoresis is performed in a slab gel, several samples can be analyzed simultaneously in the same gel and the resulting electropherograms can be observed and read
10 visually by identifying the locations of the bands on the gel that correspond to the individual components. Polyacrylamide is a gel material that is widely used in slab gels.

[0003] Slab gels are frequently supplied in pre-cast form in cassettes that typically contain two flat transparent plates with the gel retained between them. The plates may be glass or plastic, one commonly used plastic being a polystyrene-acrylonitrile blend. A difficulty with
15 certain pre-cast polyacrylamide gels is that during storage the gels appear to separate from the cassette plates. This creates a pathway between the gel and one or both of the plates in which the sample can migrate during electrophoresis. This migration causes shadow bands in the electropherogram which obscure the clarity and identification of the parent bands, i.e., those that are formed as a direct result of the electrophoretic separation. Shadow bands occur most
20 frequently in pre-cast gels that have been stored without cooling.

[0004] Another problem encountered with polyacrylamide slab gels is a tendency of the gels to stick or adhere to the plates. This presents a difficulty once the separation is completed and the gel must be removed from the plates for purposes of staining, photographing or other observation, detection or recordation. Attempts to remove a gel that

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is sticking to one or both of the plates can result in a damaged gel and a ruined experiment. This problem is especially acute for gels of low concentration and for gels used for isoelectric focusing.

[0005] The polymerization reaction to form polyacrylamide is inhibited when dissolved oxygen is present in the gel-forming liquid at or near the gel plate. This is especially true when the gel plates are plastic, such as polystyrene-acrylonitrile, for example. To prevent this inhibition from occurring, a coating of polyvinylidene chloride or polyvinyl dichloride (PVDC) is often applied to the plates prior to contacting the plates with the polyacrylamide gel material. Unfortunately, these coatings exacerbate the sticking problem when the gel is an isoelectric focusing gel, for example one with a pH ranging from 5 to 8. In addition, electrophoresis images produced both with and without these coatings often contain irregularities that appear to be the result of a separation between the gel and the plate.

15

SUMMARY OF THE INVENTION

[0006] The present invention resides in the discovery that both the occurrence of shadow bands due to apparent pathways between a polyacrylamide gel and a gel cassette plate and the adherence of the gel to the plate can be prevented by forming the gel from a monomer solution that includes a high molecular weight, nonionic amphiphilic polymer in addition to the monomers. The polymer is added to the solution before the gel is cast, and casting is then performed with the polymer still present.

20

According to a first aspect of the invention, there is provided a method for manufacturing a pre-cast polyacrylamide slab gel for use in slab electrophoresis, said method comprising:

25

(a) placing a gel-forming liquid mixture inside a gel enclosure defined by a pair of chemically inert, transparent plates separated from each other by fixed distance, said gel-forming mixture comprising an acrylamide monomer, a crosslinking agent, a buffer, and a nonionic amphiphilic polymer, in aqueous solution; and

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(b) polymerizing said gel-forming mixture into the gel; wherein the nonionic amphiphilic polymer is selected from polyethylene oxide and polyethylene glycol in a concentration of from 0.01% to 0.3% by weight.

5 According to a second aspect of the invention, there is provided a pre-cast polyacrylamide slab gel for use in slab gel electrophoresis, said pre-cast slab gel comprising: a pair of chemically inert, transparent plates, and a polyacrylamide gel cast between said plates, said polyacrylamide gel formed by polymerization of an acrylamide monomer and a crosslinking agent in aqueous solution comprising said
10 monomer, said crosslinking agent, a buffer, and a nonionic amphiphilic polymer selected from polyethylene oxide and polyethylene glycol in a concentration of from 0.01% to 0.3% by weight.

15 **DETAILED DESCRIPTION OF THE INVENTION**
AND PREFERRED EMBODIMENTS

[0007] Examples of nonionic amphiphilic polymers that can be used in the practice of this invention are poly(vinyl alcohol), agarose, poly(vinyl pyrrolidone), poly(ethylene glycol), poly(ethylene oxide), poly(propylene glycol), poly(propylene
20 glycol)/poly(ethylene glycol) copolymers, and linear polyacrylamide. These polymers are fully formed prior to being added to the gel-forming solution, are soluble in the gel-forming solution, and do not have sites available for crosslinking reactions. Polymers for use in this invention are those having molecular weights above 100,000, preferably between about 100,000 and about 8,000,000, more preferably between
25 about 100,000 and about 5,000,000, and most preferably between about 100,000 and about 1,000,000. The weight percent of the polymer in the monomer solution can range widely, although lowering the molecular weight tends to permit equivalent

or similar results with higher weight percents of the polymer. In the case of polyvinyl alcohol, for example, a preferred concentration range is from about 0.5% to about 5% by weight of the monomer solution. When poly(ethylene glycol) or poly(ethylene oxide) is used, a preferred concentration is from about 0.01% to about 0.3% by weight. The

5 concentrations and molecular weights of other nonionic amphiphilic polymers are readily determined by routine experimentation and will in many cases be readily apparent to those skilled in the art.

[0008] The gel-forming solution is an aqueous solution of a monomer mixture that is polymerizable, generally by a free-radical reaction, to form polyacrylamide. Any monomer
10 mixture that has been used or is described in the literature as being useful in forming polyacrylamide gels can be used in the practice of this invention. The monomer mixture typically includes acrylamide, a crosslinking agent, and a free radical initiator. Preferred crosslinking agents are bisacrylamides, and a particularly convenient crosslinking agent is N,N'-methylene-bisacrylamide.

15 [0009] The gel-forming solution will also typically include a free radical initiator system. The most common system used is N,N,N',N'-tetramethylethylenediamine (TEMED) in combination with ammonium persulfate. Other systems will be apparent to those skilled in the art. The gel-forming solution can also contain additional components that are known or used in electrophoresis gels for various reasons. Buffering agents are commonly included
20 since electrophoretic separations are typically performed at designated pH values. Density control agents, such as glycerol, are also useful in many systems, particularly when the resolving gel is formed underneath a stacking gel.

[0010] Among those skilled in the use of electrophoresis and the preparation of electrophoresis gels, polyacrylamide gels are characterized by the parameters T and C, which
25 are expressed as percents and defined as follows (in which "bis" denotes the bisacrylamide crosslinker):

$$T = \frac{(\text{combined weight of acrylamide and bis in grams})}{(\text{volume of aqueous solution in mL})} \times 100$$

$$C = \frac{(\text{weight of bis})}{(\text{combined weight of acrylamide and bis})} \times 100$$

The values of T and C can vary in the present invention as they do in the use of
30 polyacrylamide gels in general. For the purposes of the present invention, a preferred range of T values is from about 3% to about 30%, and most preferably from about 5% to about 20%. A preferred range of C values of from about 1% to about 10% (corresponding to a

range of weight ratio of acrylamide to bisacrylamide of from about 10:1 to about 100:1), and most preferably from about 2% to about 4% (corresponding to a range of weight ratio of acrylamide to bisacrylamide of from about 25:1 to about 50:1).

[0011] The invention is applicable to gels of uniform concentration as well as gradient gels.

5 The methods for forming both uniform and gradient gels are well known in the art.

[0012] The plates that form the gel cassette are chemically inert, transparent materials, either glass or plastic or both. A wide variety of plastics can be used. The plastics are generally injection moldable plastics, and the selection is limited only by the need for the plastic to be inert to the gel-forming solution, the gel itself, the solutes (typically proteins) in
10 the samples to be analyzed in the cassette, the buffering agents, and any other components that are typically present in the samples. Examples of these plastics are polycarbonate, polystyrene, acrylic polymers, styrene-acrylonitrile copolymer (SAN, NAS), BAREX® acrylonitrile polymers (Barex Resins, Naperville, Illinois, USA), poly(ethylene terephthalate) (PET), poly(ethylene terephthalate glycolate) (PETG), and poly(ethylene
15 naphthalenedicarboxylate) (PEN).

[0013] The following examples are offered for illustrative purposes and are not intended to limit the scope of the invention.

EXAMPLE 1

[0014] This example illustrates the use of poly(ethylene oxide)s of molecular weights
20 116,000, 205,000, 400,000, and 438,000 in separate experiments as a high molecular weight nonionic amphiphilic polymer gel additive in accordance with the present invention.

[0015] Gradient gels were formed by including the various poly(ethylene oxide)s in the following aqueous solutions (all percents by weight):

Solution A:

25 acrylamide/N,N'-methylene-bisacrylamide (T = 21%, C = 2.6%)
10% glycerol
0.1% TEMED
0.022% poly(ethylene oxide)

Solution B:

30 acrylamide/N,N'-methylene-bisacrylamide (T = 6%, C = 2.6%)
0.2% TEMED
0.022% poly(ethylene oxide)

Solution C:

1.125 M tris-HCl (tris(hydroxymethyl)aminomethane hydrochloride), pH 8.6
0.15% ammonium persulfate

[0016] The gels were formed in a cassette consisting of two styrene-acrylonitrile plastic
5 plates defining a gel space measuring 13.4 cm × 8.4 cm × 1 mm. Each gel was formed by
first pumping a mixture of Solution B and Solution C at a volume ratio of two-thirds B to
one-third C into the cassette from the bottom, to achieve a T = 4% stacking gel solution with
a poly(ethylene oxide) concentration of 0.015% by weight. A gradient gel was then formed
under the stacking gel by pumping a mixture of Solutions A, B, and C at varying amounts of
10 A and B into the cassette under the 4% gel solution. A ratio of two parts by volume of A plus
B to one part by volume of C was maintained while the volume ratio of A to B was varied to
produce a T gradient extending from 10.5% to 14%.

[0017] Electrophoretic separations were performed on the gels, utilizing a broad molecular-
weight range protein standard from Bio-Rad Laboratories, Inc. (Hercules, California USA),
15 consisting of a selection of nine proteins with molecular weights ranging from 6,500 to
200,000, of which five are resolvable by a typical Tris-HCl gel. The separations were
conducted with a voltage of 200 V, using a running buffer containing tris-glycine sodium
dodecyl sulfate at approximately 35°C for approximately 55 minutes. Separations under
these conditions were performed on gels immediately after casting and also on gels that had
20 been stored for 6 days at 37°C.

[0018] A comparison between the fresh gels without poly(ethylene oxide) and the fresh
gels with poly(ethylene oxide) at the various molecular weights revealed that the sharpest
protein bands were in the gels containing the poly(ethylene oxide) of 438,000 molecular
weight, with the sharpness of the bands increasing as the poly(ethylene oxide) molecular
25 weight increased. Comparisons among the 6-day gels revealed a similar progression, with
band sharpness again increasing as the poly(ethylene oxide) molecular weight increased.

EXAMPLE 2

[0019] This example is another illustration of the use of poly(ethylene oxide)s as the gel
additive in accordance with the present invention, this time using molecular weights of
30 511,000, 600,000, 1,000,000, 5,000,000, and 8,000,000.

[0020] Slab gels were prepared as in Example 1, using the higher molecular weight
poly(ethylene oxide)s cited in the preceding paragraph, all at a concentration of 0.022 weight

%, with a storage time of 7 days. All other materials, procedures, and conditions were the same.

5 [0021] A comparison between the fresh gels without poly(ethylene oxide) and the fresh gels with poly(ethylene oxide) at the various molecular weights revealed that the sharpest and straightest protein bands were in the gels containing the poly(ethylene oxide) of 600,000 molecular weight, with the sharpness of the bands decreasing and waviness appearing as the poly(ethylene oxide) molecular weight increased above 600,000. Comparisons among the 7-day gels revealed a similar optimum at 600,000 molecular weight. The 7-day gels with this poly(ethylene oxide) had shorter and lighter trailing regions than those with no poly(ethylene oxide), but the trailing regions darkened as the poly(ethylene oxide) molecular weight increased. With poly(ethylene oxide)s of increasing molecular weights, the resulting bands had an increasing waviness in appearance, possibly due to the increasing viscosity of the monomer solutions. This increasing viscosity may have interfered with the mixing of the monomer and buffer solutions (A and C or B and C).

15 [0022] The foregoing description is primarily for purposes of illustration. Further modifications, substitutions and variations will be apparent to those skilled in the art and will be included within the scope of the invention.

CLAIMS

1. A method for manufacturing a pre-cast polyacrylamide slab gel for use in slab electrophoresis, said method comprising:
 - (a) placing a gel-forming liquid mixture inside a gel enclosure defined by a pair of chemically inert, transparent plates separated from each other by fixed distance, said gel-forming mixture comprising an acrylamide monomer, a crosslinking agent, a buffer, and a nonionic amphiphilic polymer, in aqueous solution; and (b) polymerizing said gel-forming mixture into the gel; wherein the nonionic amphiphilic polymer is selected from polyethylene oxide and polyethylene glycol in a concentration of from 0.01% to 0.3% by weight.
2. The method in accordance with claim 1 in which said nonionic amphiphilic polymer has a molecular weight between 100,000 and 8,000,000.
3. The method in accordance with claim 1 in which said nonionic amphiphilic polymer has a molecular weight between 100,000 and 5,000,000.
4. The method in accordance with claim 1 in which said nonionic amphiphilic polymer has a molecular weight between 100,000 and 1,000,000.
5. The method in accordance with claim 1 in which said plates are glass.
6. The method in accordance with claim 1 in which said plates are plastic.
7. The method in accordance with claim 6 in which said plastic is a member selected from the group consisting of polycarbonate, polystyrene, acrylic polymers, styrene-acrylonitrile copolymer, acrylonitrile polymers, poly(ethylene terephthalate), poly(ethylene terephthalate glycolate), and poly(ethylene naphthalenedicarboxylate).
8. The method in accordance with claim 6 in which said plastic is a polystyrene-acrylonitrile blend.
9. A pre-cast polyacrylamide slab gel for use in slab gel electrophoresis, said pre-cast slab gel comprising:
 - a pair of chemically inert, transparent plates, and

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a polyacrylamide gel cast between said plates, said polyacrylamide gel formed by polymerization of an acrylamide monomer and a crosslinking agent in aqueous solution comprising said monomer, said crosslinking agent, a buffer, and a nonionic amphiphilic polymer selected from polyethylene oxide and polyethylene glycol in a concentration of from 0.01% to 0.3% by weight.

10. The pre-cast polyacrylamide slab gel in accordance with claim 9 in which said nonionic amphiphilic polymer has a molecular weight between 100,000 and 8,000,000.

11. The pre-cast polyacrylamide slab gel in accordance with claim 9 in which said nonionic amphiphilic polymer has a molecular weight between 100,000 and 5,000,000.

12. The pre-cast polyacrylamide slab gel in accordance with claim 9 in which said nonionic amphiphilic polymer has a molecular weight between 100,000 and 1,000,000.

13. The pre-cast polyacrylamide slab gel in accordance with claim 9 in which said plates are glass.

14. The pre-cast polyacrylamide slab gel in accordance with claim 9 in which said plates are plastic.

15. The pre-cast polyacrylamide slab gel in accordance with claim 9 in which said plates are a plastic selected from the group consisting of polycarbonate, polystyrene, acrylic polymers, styrene-acrylonitrile copolymer, acrylonitrile polymers, poly(ethylene terephthalate), poly(ethylene terephthalate glycolate), and poly(ethylene naphthalenedicarboxylate).

16. The pre-cast polyacrylamide slab gel in accordance with claim 13 in which said plastic is a polystyrene-acrylonitrile blend.