

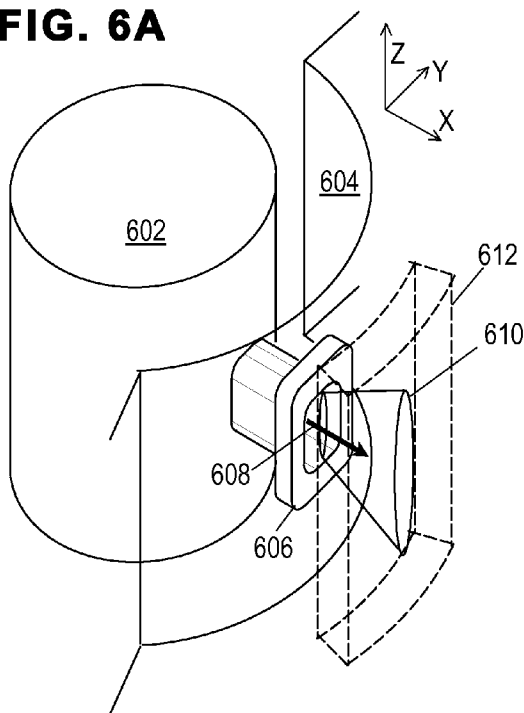


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(54) Title: NMR TRACKING OF INJECTED FLUIDS

FIG. 6A



(57) Abstract: Formation testing systems and methods may inject fluids into a formation to initiate fractures and facilitate measurements of various formation properties. In accordance with certain disclosed embodiments, the injection tools are further provided with nuclear magnetic resonance (NMR) sensors to monitor the injected fluids and provide measurements of near-borehole fracture orientations and volumes. Contrast agents and/or magnetic resonance imaging (MRI) techniques may be employed. The fluid injection may occur via an extendible isolation pad, via a fracturing jet, or via an injection port in an isolated region of the borehole. The systems may employ pressure monitoring in conjunction with the NMR sensors to further enhance estimates of formation and fracture properties.

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NMR TRACKING OF INJECTED FLUIDS

BACKGROUND

Oil field operators demand access to a great quantity of information regarding the parameters and conditions encountered downhole. Such information includes characteristics of the earth formations traversed by the borehole and/or data relating to the size and configuration of the borehole itself. The measured parameters are usually recorded and displayed in the form of a log, i.e., a graph showing the measured parameter as a function of tool position or depth. The collection of information relating to conditions downhole is commonly referred to as "logging".

Many types of downhole tools exist. One available type of downhole tool is a nuclear magnetic resonance (NMR) logging tool. NMR tools operate by using an imposed static magnetic field, B_0 , to preferentially align certain nuclei and thereby produce a bulk magnetization. After a change in the static field, the nuclei converge upon their equilibrium alignment with a characteristic exponential relaxation time constant known as the "spin-lattice" or "longitudinal" relaxation time T_1 . Another relaxation time constant that can be measured is the "spin-spin" or "transverse" relaxation time T_2 . The tool applies a radio frequency electromagnetic pulse whose magnetic component, B_1 , is perpendicular to the static field B_0 . This pulse tips the nuclei's magnetic orientation into the transverse (perpendicular) plane and, once the pulse ends, causes them to precess ("spin") in the transverse plane as they realign themselves with the static field. The T_2 relaxation time constant represents how quickly the transverse plane magnetization disperses through de-phasing and magnitude loss. The precessing nuclei generate a detectable radio frequency signal that can be used to measure statistical distributions of T_1 and T_2 , from which other formation properties such as porosity, permeability,

5 and hydrocarbon saturation can be determined. To enhance the measurement accuracy of the relaxation times, the tool can provide a sequence of radio frequency pulses (such as the well-known Carr-Purcell-Meiboom-Gill “CPMG” pulse sequence) to invert the spin phase and cause the dispersed transverse plane magnetization to gradually refocus into phase, thereby inducing a series of “spin echo” signals. If an NMR tool collects measurements as a function of three spatial
10 dimensions, it is usually called a magnetic resonance imaging (MRI) tool.

Another available downhole tool is a formation tester. Formation testers isolate a portion of the borehole wall, either with an isolation pad or a configuration of one or more inflatable packers. The isolated portion of the borehole wall is optionally “cleaned” and then subjected to a pressure test. The pressure test may include a suction phase in which some volume in front of the
15 isolated borehole wall region is first evacuated and then allowed to fill with fluid from the formation. The fluid sample, together with the pressure-versus-time profile, reveals a great deal of information about formation permeability, fluid type, fluid quality, formation pressure, formation temperature, bubblepoint, and (for multiple measurements) the formation pressure gradient. The pressure test may additionally or alternatively include an injection phase in which
20 the volume in front of the isolated borehole wall region is pressurized to inject a test fluid into the formation. The injection test can be conducted in a variety of ways. For example, the volume may be pressurized to a given pressure and then allowed to equilibrate. Alternatively, the tool may continually increase the pressure until the formation fractures and a certain quantity of fluid has been injected. As yet another option, the tool may attempt to inject a given amount of fluid
25 within a given amount of time. In any event, the pressure-versus-time profile is monitored to determine properties such as formation permeability, fracture initiation pressure, and formation pressure.

5 Despite the availability of the tools described above and many others, there yet remains a number of formation properties that cannot be measured *in situ* by any existing tool. For example, the authors are unaware of any tools that can measure the manner in which formation fractures are initiated and propagated, or which can measure the movement of fluids within a newly formed fracture to provide a real-time indication of fracture volume and orientation.

10

DESCRIPTION OF THE DRAWINGS

A better understanding of the various disclosed embodiments can be obtained when the following detailed description is considered in conjunction with the attached drawings, in which:

Fig. 1 shows an illustrative environment for logging while drilling (“LWD”);

15 Fig. 2 shows an illustrative environment for wireline logging;

Fig. 3 shows an illustrative nuclear magnetic resonance (“NMR”) tool configuration;

Fig. 4 shows an illustrative radial dependence of a static field;

Fig. 5 shows two illustrative T_2 distributions;

Figs. 6a-6c show illustrative tools initiating fractures relative to a sensing region;

20 Fig. 7 shows an illustrative time dependence of an NMR signal; and

Fig. 8 is a flow diagram of an illustrative injected fluid tracking method.

It should be understood that the drawings and detailed description thereto do not limit the disclosure to the particular illustrated embodiments, but on the contrary, the illustrated embodiments provide a foundation for understanding all modifications, equivalents and
25 alternatives falling within the scope of the disclosure and appended claims.

5

DETAILED DESCRIPTION

The issues identified in the background are at least in part addressed by systems and methods that provide nuclear magnetic resonance (NMR) tracking of injected fluids. In accordance with certain disclosed embodiments, the injection tools are provided with nuclear magnetic resonance (NMR) sensors to monitor fluids during the injection process and provide
10 real-time measurements of near-borehole fracture orientations and volumes. Contrast agents and/or magnetic resonance imaging (MRI) techniques may be employed. The fluid injection may occur via an extendible isolation pad, via a fracturing jet, or via an injection port in an isolated region of the borehole. The systems may employ pressure monitoring in conjunction with the NMR sensors to further enhance estimates of formation and fracture properties.

15

The disclosed systems and methods are best understood in the context of the environment in which they operate. Accordingly, Fig. 1 shows an illustrative logging while drilling (LWD) environment. A drilling platform 2 supports a derrick 4 having a traveling block 6 for raising and lowering a drill string 8. A top drive 10 supports and rotates the drill string 8 as the string is lowered through a well head 12. The drill string's rotation (and/or a downhole motor) drives a
20 drill bit 14 to extend the borehole 16. Mud recirculation equipment 18 draws drilling fluid from a retention pit 20 and pumps it through a feed pipe 22 to top drive 10, through the interior of drill string 8 to the drill bit 14, through orifices in drill bit, through the annulus around drill string 8 to a blowout preventer at the surface, and through a discharge pipe into the pit 20. The drilling fluid transports cuttings from the borehole into the pit 20 and aids in maintaining the borehole
25 integrity.

An NMR tool 24 is integrated into the bottom-hole assembly ("BHA") near the bit 14. As the bit extends the borehole through the formations, the NMR tool 24 collects measurements

5 relating to spin relaxation time distributions as a function of depth or position in the borehole. As described further below, the tool 24 may be equipped with a fluid injection port or a fracturing jet configured to induce a formation fracture in or near the NMR tool's sensing region. A probe with an extendible isolation pad or inflatable packer(s) 25 can be included to isolate a region of the borehole wall and reduce the energy required to initiate a formation fracture. Other tools and
10 sensors can also be included in the bottomhole assembly to gather measurements of various drilling parameters such as BHA position, orientation, weight-on-bit, borehole diameter, etc. Control/telemetry module 26 collects data from the various bottomhole assembly instruments (including position and orientation information) and stores them in internal memory. Selected portions of the data can be communicated to surface receivers 28 by, e.g., mud pulse telemetry.
15 Other logging-while drilling telemetry methods also exist and could be employed. For example, electromagnetic telemetry or through-wall acoustic telemetry can be employed with an optional repeater 30 to extend the telemetry range. Most telemetry systems also enable commands to be communicated from the surface to the control and telemetry module to configure the operation of the tools.

20 For mud pulse telemetry, telemetry module 26 modulates a resistance to drilling fluid flow to generate pressure pulses that propagate to the surface. One or more pressure transducers 28 convert the pressure signal into electrical signal(s) for sampling and digitization by a data acquisition system 36, which then communicates the digital data to a computer system 50 or some other form of a data processing device. Computer 50 operates in accordance with software
25 (which may be stored on information storage media 52) and user input received via an input device 54 to process and decode the received signals. The resulting telemetry data may be further analyzed and processed by computer 50 to generate a display of useful information on a

5 computer monitor 56 or some other form of a display device. For example, a driller could employ this system to measure fracturing-related properties of selected formations.

At various times during the drilling process, the drill string 8 may be removed from the borehole as shown in Fig. 2. Once the drill string has been removed, logging operations can be conducted using a wireline logging tool 34, i.e., a sensing instrument sonde suspended by a cable
10 42 having conductors for transporting power to the tool and telemetry from the tool to the surface. The wireline logging tool 34 may have pads and/or centralizing springs to maintain the tool near the axis of the borehole as the tool is pulled uphole. As explained further below, tool 34 can include an NMR logging instrument that collects relaxation time distribution measurements and may further include a probe with an extendible isolation pad 38. A logging facility 44
15 collects measurements from the logging tool 34, and includes a computer system 45 for processing and storing the measurements gathered by the logging tool. Tubing-conveyed logging is similar to wireline logging, except that a tubing string is used to move the formation tester/NMR logging instrument through the borehole.

Fig. 3 shows a configuration of an illustrative formation testing/NMR logging tool 302
20 without its external shell. Tool 302 includes an arrangement of permanent magnets to provide an azimuthally-symmetric static field B_0 (shown in cross-section by contour lines 310). Two of the permanent magnets 304, 306 can be seen in Fig. 3. In the region 308 between the end magnets 304, 306 is some number of intermediate (reduced-diameter) magnets arranged with like poles together, i.e., north to north and south to south. Such an arrangement creates a relatively large
25 sensing volume. Also within region 308 are one or more radio frequency antennas designed to provide a radio frequency magnetic field B_1 perpendicular to the static field B_0 and to detect the electromagnetic signature of the nuclei's precession. Permeable materials may be employed to

5 enhance sensitivity of the antennas as well as for favorably shaping field lines. Such permeable materials would typically be positioned directly underneath the antennas. Fig. 3 also shows a probe 314 which can be an extendible isolation pad or a fracturing jet. In either case, the probe 314 can be designed to induce a formation fracture and to inject fluid into the formation generally in the direction of a sensing zone 312.

10 That portion of the static field B_0 having an appropriate strength for NMR measurements can be found within sensing zone 312. Some tools have a sensing zone that remains fixed relative to the tool. Such sensing zones can be symmetric to make the sensing region invariant with respect to tool rotation, or they can be asymmetric so that as the tool rotates, it obtains azimuthally-sensitive measurements. Even with a symmetric sensing zone, azimuthally-sensitive
15 measurements can be obtained through the use of directionally-sensitive antennas. Variable sensing zones are used in tools designed for magnetic resonance imaging (MRI), which move or expand the sensing zone radially to obtain measurements as a function of three spatial dimensions. Such variation can be obtained by adjusting the static field, by adjusting the frequency of the radio frequency field, and/or by making signal measurements over a range of
20 frequencies.

Radial axis 316 extends perpendicularly outward from the tool's longitudinal axis and in the initial flow direction of any injected fluids. Fig. 4 shows the strength of an illustrative static magnetic field along this axis, with the sensing zone 312 indicated in broken outline. For a larger sensing volume (and a higher signal-to-noise ratio), the magnetic field gradient in the sensing
25 region is generally preferred to be small. For a higher spatial resolution, the magnetic field gradient in the sensing zone is generally preferred to be large. MRI tools often employ "high" gradient fields while fixed sensing zone tools often employ "low" gradient fields.

5 Fig. 5 shows two illustrative relaxation time distributions that might be measured by the
NMR tool. Curve 502 shows a distribution representative of a typical formation while curve 504
shows a distribution representative of an injection fluid. The distribution for the injection fluid is
skewed and suppressed, making it easily distinguishable from the typical formation. The
distribution of the injection fluid can be customized to maximize its contrast relative to expected
10 formation distributions.

When injected into a fracture, a pure water or hydrocarbon fluid with essentially no
paramagnetic or ferromagnetic contaminants would be expected to have a strong peak far to the
right, indicating a very long relaxation time constant. If the formation has low permeability, the
tool can easily distinguish fluid in the fractures from fluid in the formation matrix. For reliable
15 measurements in a porous formation, a contrast agent might be added to the injection fluid. Even
at very low concentrations, paramagnetic, ferrimagnetic, and ferromagnetic materials have been
shown to strongly reduce relaxation times and reduce the strength of the signal response (perhaps
by shifting the relaxation times outside the detection limits of the tool).

In addition to selecting the materials and concentrations to customize the relaxation times
20 of the injected fluids, the engineer can adjust the size and form of the contrast agent materials.
For example, the materials can be provided in the form of micrometer-scale nanoparticles to
prevent the contrast agent from entering formation pores. This approach would further enhance
the contrast between formation matrix fluids and formation fracture fluids. The time at which the
contrast agent is injected can also be adjusted to further enhance the contrast. For example, the
25 contrast agent may be omitted during the initial stages of fluid injection and formation fracturing,
but then introduced into the flow stream at a later stage to limit the opportunity for the contrast
agents to diffuse from the fractures to the formation matrix.

5 Most NMR measurements employ radio frequency fields designed to measure the relaxation times of hydrogen nuclei (i.e., protons), which are nearly ubiquitous. As an alternative approach to enhancing the contrast between the injection fluid and the formation, the tool's radio frequency fields can be re-tuned to measure the relaxation times of other nuclei such as, e.g., carbon-13 (^{13}C), that are relatively rare in nature. The injection fluid can be a ^{13}C -enriched liquid hydrocarbon. In accordance with the teachings of Songhua Chen in U.S. Pat. App. Pub. 10 2009/0179636 "Method of discerning water from hydrocarbon fluids using downhole NMR instruments...", the signal measurements may include an undesired hydrogen response which can be compensated through the use of multi-frequency measurements.

Fig. 6A shows a formation tester/NMR logging tool 602 in a borehole through a formation 15 604. A probe with an extendable isolation pad 606 is pressed against the borehole wall 604 to inject a fluid stream represented by arrow 608. Fig. 6A further shows a fracture 610 being opened by the injection fluid stream 608, the fluid (and the fracture) passing through the tool's sensing zone 612. The direction and orientation of the fractures will depend on various formation properties including the grain boundaries and stress field.

20 If the radial axis 316 (Fig. 3) is treated as the x-axis in a Cartesian coordinate system and the tool's longitudinal axis is treated as the z-axis, the fracture plane in Fig. 6A is substantially perpendicular to the y-axis. Such fracture orientations may be termed "longitudinal" and are often considered to be the most desirable fracture orientation. In Fig. 6B, the fluid flow opens a fracture 620 that is substantially perpendicular to the z-axis. Such fracture orientations may be 25 termed "transverse". In Fig. 6C, fracture 630 is substantially perpendicular to the x-axis. Such fracture orientations may be termed "tangential". Tangential fractures generally divert the injection fluid flow from its desired path and may be regarded as undesirable. Each orientation

5 has a different degree of intersection between the fracture and the sensing zone 612. (The tangential orientation in particular can entirely miss the sensing zone.) In practice, the fracture plane can have some intermediate orientation that is a combination of longitudinal, transverse, and tangential.

Fig. 7 shows two illustrative curves for a NMR signal response strength versus time. The
10 signal response strength can, in some embodiments, be calculated as an integral of the relaxation time distribution over a predetermined range of time constants. Curve 702 shows the signal strength over time for an unfractured formation that is penetrated by a diffusion mechanism of the injection fluid. On the other hand, curve 704 shows the signal strength over time for a formation that gets fractured by the injection fluid. The signal strength's sudden change in slope
15 corresponds to the fracture formation and the ensuing gradual slope changes correspond to the rate at which the injection fluid increases the fracture volume.

The tool will also measure the pressure-versus-time curve for the injection fluid that is still in the borehole. This curve may serve as an indicator of fracture formation and expansion. The pressure-versus-time curve, together with a known or measured injection rate for the fluid,
20 provides a first measure of fracture extent and volume. The NMR signal measurements provide a measure of fracture orientation and volume within the sensing zone. Orientation and volume can be estimated by correlating the NMR signal strength-versus-time with the pressure-versus-time curves to measure the relative size and propagation of the fracture in the sensing zone and the fracture as a whole. (Different fracture plane orientations are expected to yield different relative
25 size estimates.) Alternatively fracture orientation and volume can be measured directly using MRI techniques.

5 Fig. 8 is a flow diagram for an illustrative injected fluid tracking method. In block 802, the operator positions the tool at a desired position in the borehole. In block 804, the operator performs an initial NMR measurement of the formation, e.g., obtaining a measure of the T_2 distribution. In block 806 the operator conducts a formation fracturing and fluid injection procedure, repeating the NMR measurements continuously during the procedure. In block 808,
10 the operator analyzes the changes in the NMR measurements to verify that a fracture was successfully formed. In block 810, the operator estimates the volume and orientation of the fracture based at least in part on the NMR measurements, and at least in some embodiments, on the pressure versus time and the injection rate measurements. In block 812, the operator determines whether further tests are needed, and if so, blocks 802-812 are repeated. In block 814,
15 the results are compiled into a log that is then displayed to the operator. The log may show various fracture-related parameters as a function of borehole position, the parameters possibly including fracture initiation pressure, fracture orientation, and fracture volume. Some or all of the operations represented in Fig. 8 can be performed with the assistance of software running in a processor in the downhole tool and/or software running in a processing system on the surface.

20 Numerous variations, modifications and equivalents will become apparent to those skilled in the art once the above disclosure is fully appreciated. It is intended that the following claims be interpreted broadly to embrace all such variations, modifications, and equivalents.

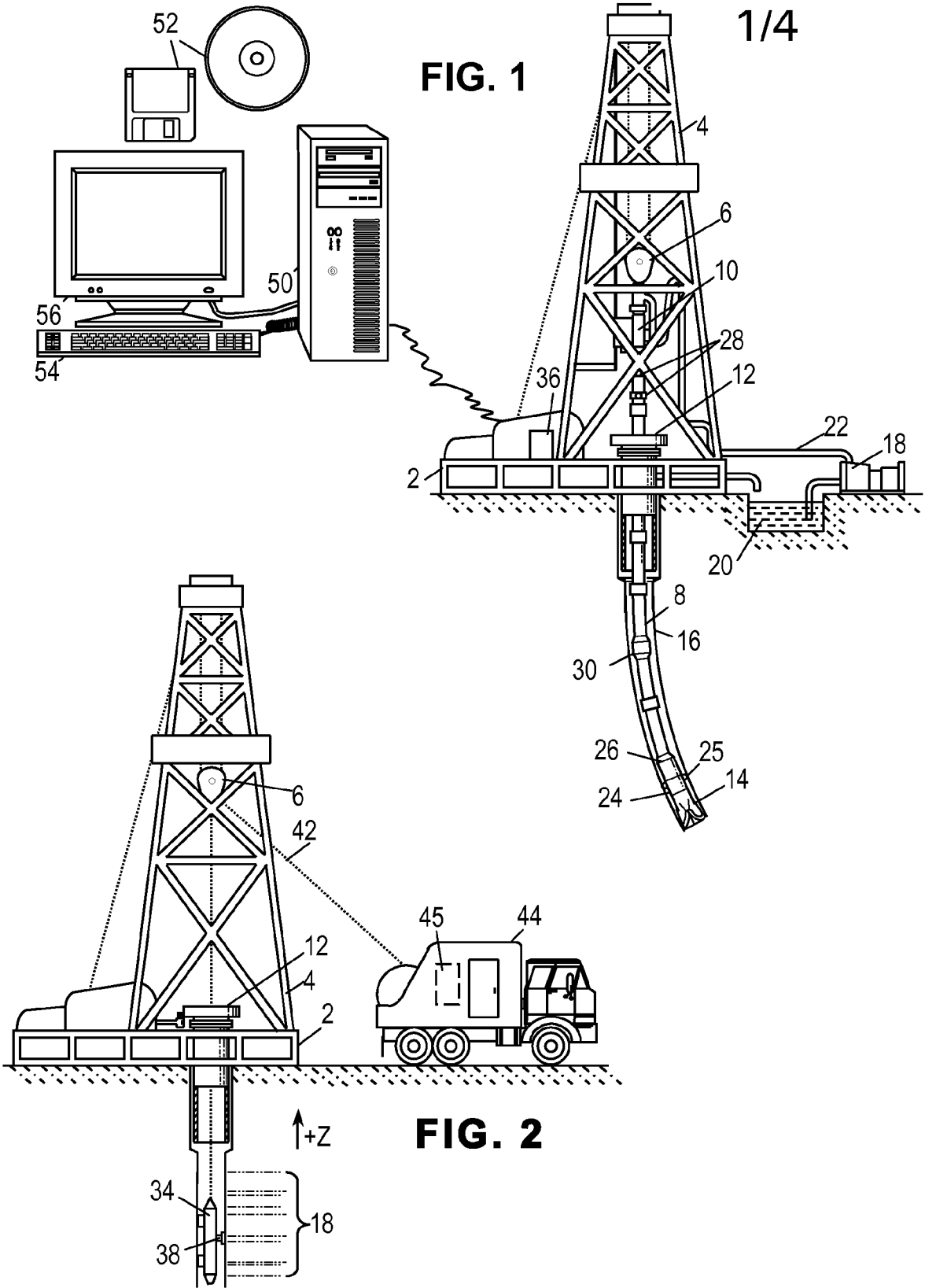
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CLAIMS

What is claimed is:

1. A logging system that comprises:
 - a logging tool that provides measurements indicative of nuclear magnetic resonance (NMR) signals in a sensing zone;
 - 10 a fluid injector that injects a fluid to open a fracture in or proximate to the sensing zone; and
 - a processor that derives, based at least in part on said measurements, a fracture volume.
2. The system of claim 1, wherein the processor further derives a fracture orientation.
3. The system of claim 1, wherein the logging tool collects magnetic resonance imaging (MRI) measurements.
- 15 4. The system of claim 1, wherein the logging tool measures one or more relaxation time distributions.
5. The system of claim 1, wherein the fluid includes an NMR contrast agent.
6. The system of claim 5, wherein the contrast agent includes paramagnetic, ferrimagnetic, or ferromagnetic materials to reduce a relaxation time of the fluid.
- 20 7. The system of claim 5, wherein the contrast agent includes nanoparticles that resist diffusion into the formation matrix.
8. The system of claim 5, wherein the contrast agent is only added to the fluid after the fracture has been opened.
9. The system of claim 1, wherein the contrast fluid includes carbon-13 (^{13}C).
- 25 10. The system of claim 1, wherein the fluid injector comprises a fracturing jet.
11. The system of claim 1, wherein the fluid injector comprises an extendible isolation pad.

- 5 12. A formation testing method that comprises:
- injecting a fluid into a formation to open a fracture through or near to a sensing zone;
 - collecting nuclear magnetic resonance (NMR) measurements from the sensing zone while
 - injecting said fluid; and
 - determining an orientation of said fracture based at least in part on said NMR measurements.
- 10 13. The method of claim 12, further comprising estimating a volume of said fracture based at least in part on said NMR measurements.
14. The method of claim 13, further comprising displaying the fracture volume and orientation to a user.
- 15 15. The method of claim 12, further comprising adding a contrast agent to said fluid after the fracture has opened.
16. The method of claim 12, wherein said collecting includes adjusting the sensing zone to obtain NMR measurements as a function of at least azimuth and radial distance.
17. The method of claim 12, wherein said injecting includes inflating one or more packers to isolate a borehole region near the sensing zone.
- 20 18. The method of claim 12, wherein said injecting includes extending a probe to seat an isolation pad against a borehole wall near the sensing zone.



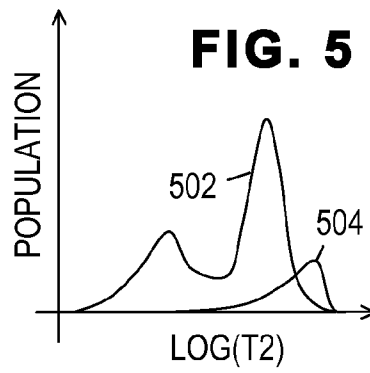
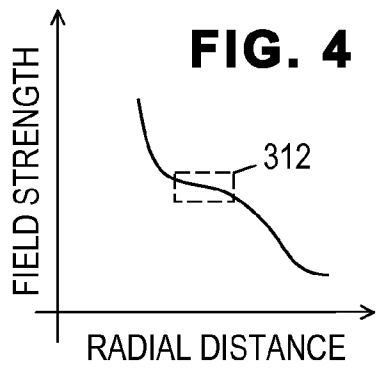
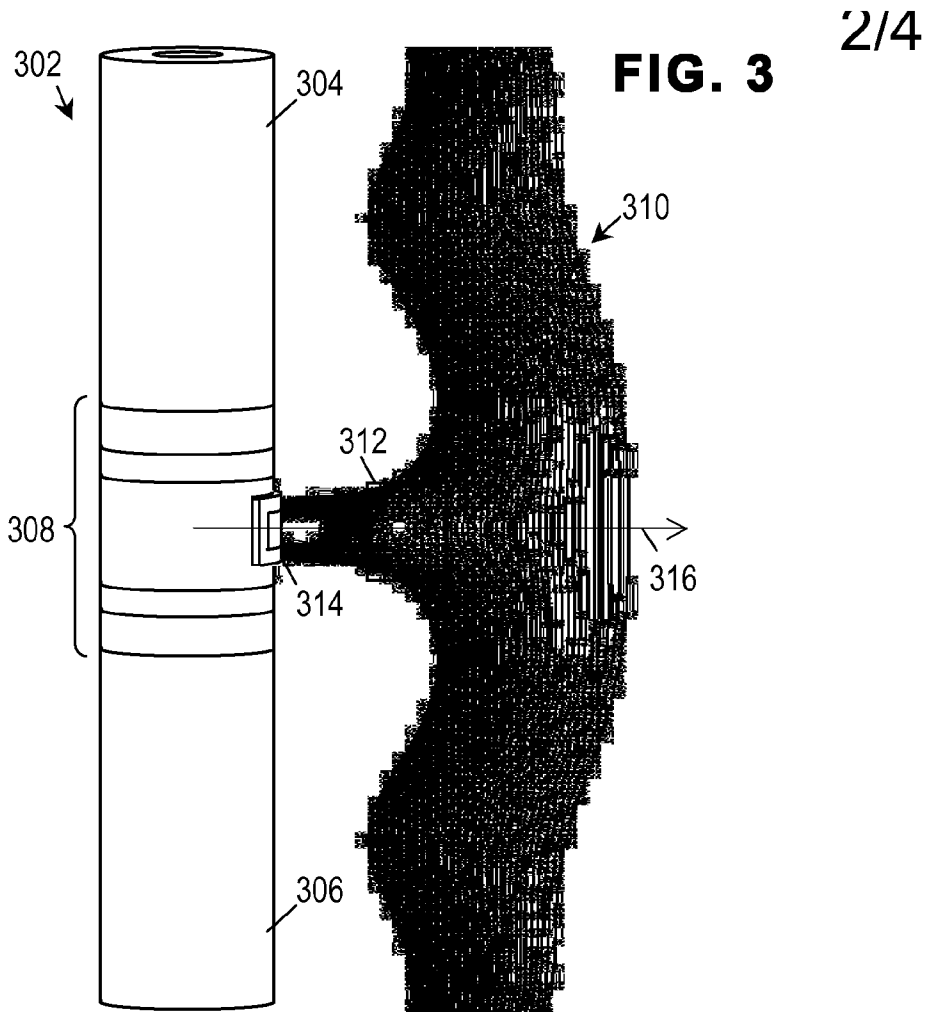
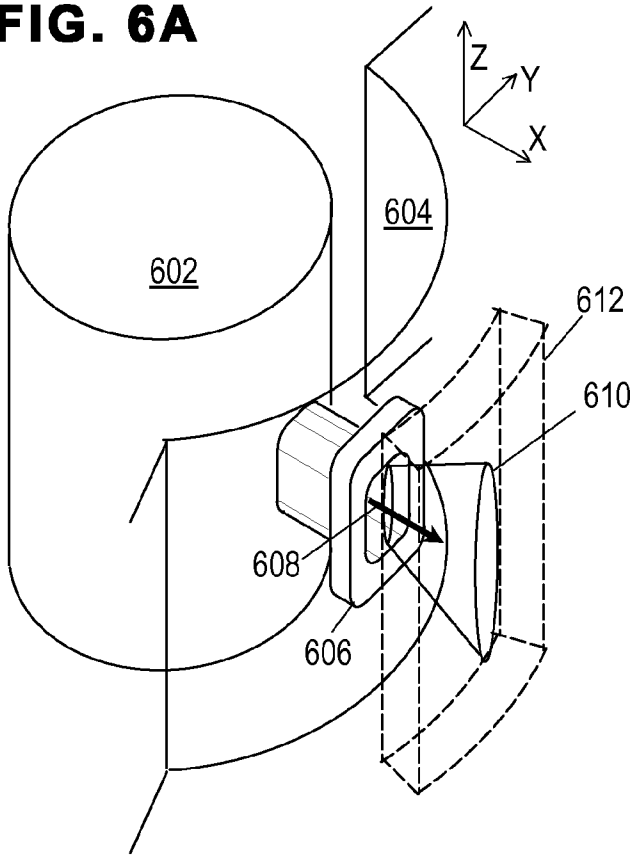


FIG. 6A



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FIG. 6B

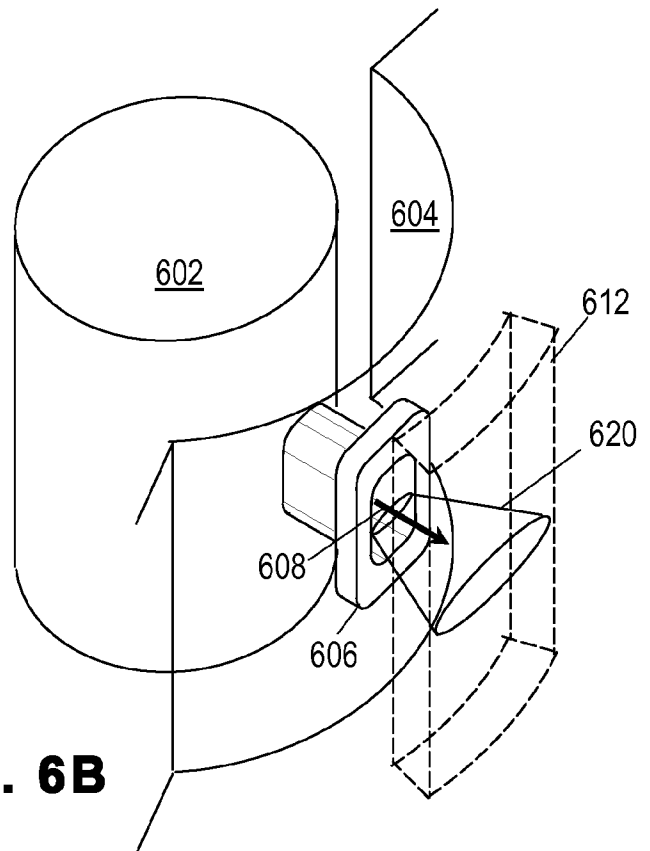
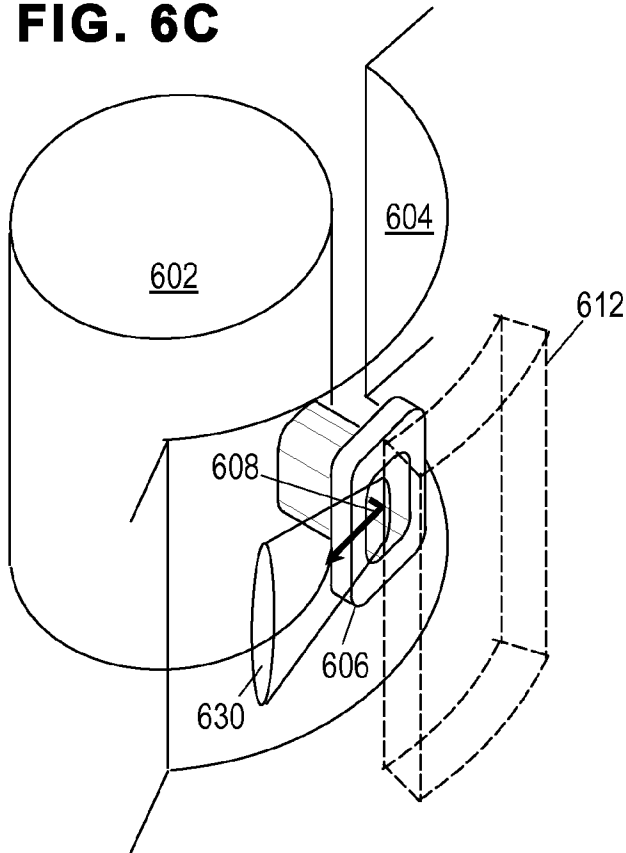


FIG. 6C



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FIG. 7

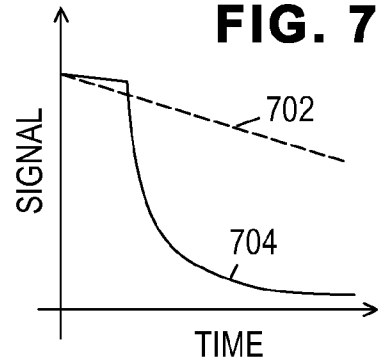
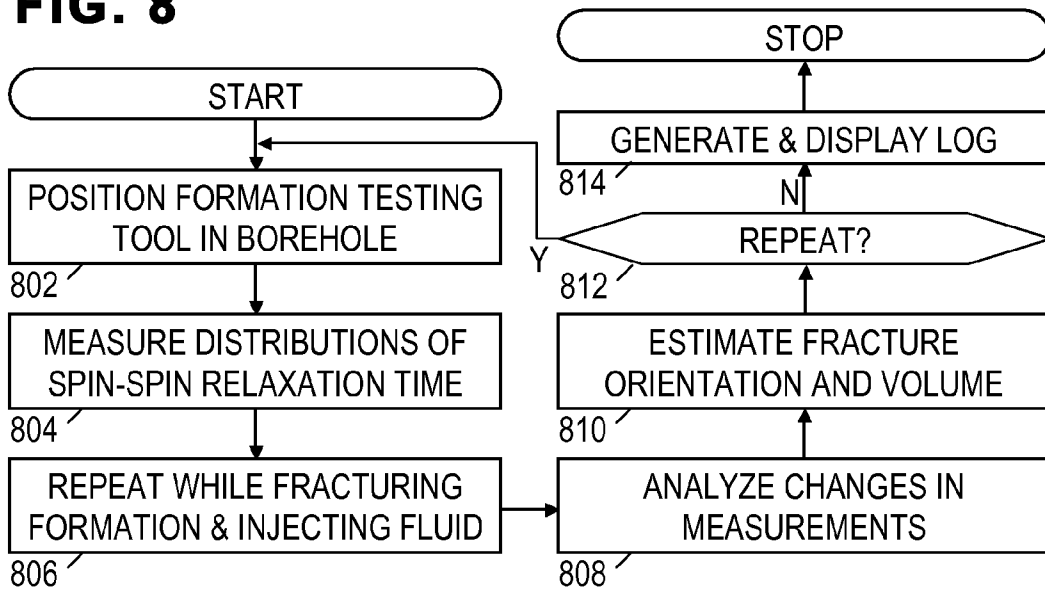


FIG. 8



INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2011/043678

<p>A. CLASSIFICATION OF SUBJECT MATTER IPC(8) - G01V 3/32 (2011.01) USPC - 324/307 According to International Patent Classification (IPC) or to both national classification and IPC</p>																										
<p>B. FIELDS SEARCHED</p> <p>Minimum documentation searched (classification system followed by classification symbols) IPC(8) - G01N 24/08; G01R 33/44; G01V 3/32 (2011.01) USPC - 324/303, 307, 319; 702/6, 12</p> <p>Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched</p> <p>Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Patbase, Google Patent, Google Scholar, IP.com</p>																										
<p>C. DOCUMENTS CONSIDERED TO BE RELEVANT</p> <table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th style="width:10%;">Category*</th> <th style="width:70%;">Citation of document, with indication, where appropriate, of the relevant passages</th> <th style="width:20%;">Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td>X</td> <td>US 2010/0286918 A1 (MOOS et al) 11 November 2010 (11.11.2010) entire document</td> <td>1-3, 9-14, 18</td> </tr> <tr> <td>---</td> <td></td> <td>-----</td> </tr> <tr> <td>Y</td> <td></td> <td>4-8, 15-17</td> </tr> <tr> <td>Y</td> <td>Applicant's Admitted Prior Art, p. 1, lines 15-28</td> <td>4</td> </tr> <tr> <td>Y</td> <td>US 3,657,730 A (ROBINSON et al) 18 April 1972 (18.04.1972) entire document</td> <td>5-8, 15, 17</td> </tr> <tr> <td>Y</td> <td>US 2008/0045865 A1 (KISLEV) 21 February 2008 (21.02.2008) entire document</td> <td>7</td> </tr> <tr> <td>Y</td> <td>US 4,350,955 A (JACKSON et al) 21 September 1982 (21.09.1982) entire document</td> <td>16</td> </tr> </tbody> </table>			Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	X	US 2010/0286918 A1 (MOOS et al) 11 November 2010 (11.11.2010) entire document	1-3, 9-14, 18	---		-----	Y		4-8, 15-17	Y	Applicant's Admitted Prior Art, p. 1, lines 15-28	4	Y	US 3,657,730 A (ROBINSON et al) 18 April 1972 (18.04.1972) entire document	5-8, 15, 17	Y	US 2008/0045865 A1 (KISLEV) 21 February 2008 (21.02.2008) entire document	7	Y	US 4,350,955 A (JACKSON et al) 21 September 1982 (21.09.1982) entire document	16
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<p>* Special categories of cited documents:</p> <table style="width:100%;"> <tr> <td style="width:50%;"> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </td> <td style="width:50%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p> </td> </tr> </table>			<p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>																						
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<p>Date of the actual completion of the international search</p> <p>20 October 2011</p>		<p>Date of mailing of the international search report</p> <p align="center">02 NOV 2011</p>																								
<p>Name and mailing address of the ISA/US</p> <p>Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-3201</p>		<p>Authorized officer:</p> <p align="center">Blaine R. Copenheaver</p> <p>PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774</p>																								