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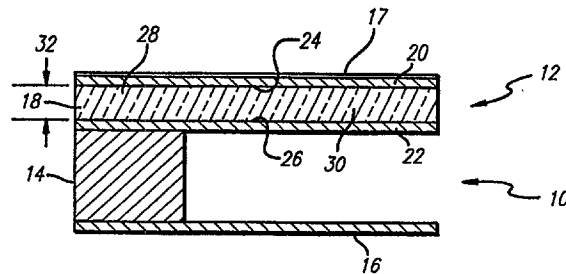
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(54) **SYSTEME DE MIROIRS COMMANDES PAR DES COUCHES
MONOMORPHES MINCE**

(54) **MONOMORPH THIN FILM ACTUATED MIRROR ARRAY**



(57) L'invention concerne un miroir actionné par une couche mince, ayant un substrat (16), une structure déformable (12) montée sur le substrat (16) et une surface de miroir (17) connectée à une structure déformable. La surface du miroir s'incline en réponse à la déformation de la couche de matériau déformable. La déformation se produit par suite de l'apparition d'un gradient de contrainte efficace qui suit l'épaisseur de la couche monomorphe, ce gradient étant créé en faisant varier suivant l'épaisseur le champ électrique ou le paramètre de contrainte. La structure déformable (12) comprend une couche d'un matériau actif (18) fabriquée à partir d'un matériau céramique ferroélectrique semi-conducteur et de deux électrodes métalliques, chacune des électrodes étant montée sur une surface opposée de la couche de matériau actif (18), un signal électrique appliqué transversalement par rapport à la couche de matériau actif (18) entre les électrodes provoquant la déformation de la couche de matériau actif (18). Dans une variante, la couche de matériau actif (18) peut être fabriquée à partir de deux couches, une couche supérieure (36) en un matériau piézoélectrique actif et une couche inférieure (38) en un matériau inactif.

(57) A thin film actuated mirror is disclosed having a substrate (16), a deformable structure (12) mounted to the substrate (16), and a mirror surface (17) interconnected to the deformable structure such that the mirror surface tilts in response to the deformation of the deformable material layer. The deformation occurs due to the effective strain gradient across the monomorph thickness which is accomplished by varying the electric field across the thickness or the strain parameter across the thickness. The deformable structure (12) includes an active material layer (18) fabricated from a semi-conductive ferroelectric ceramic material and two metal electrodes, each of the electrodes being mounted on opposing surfaces of the active material layer (18), wherein an electrical signal applied across the active material layer (18) between the electrodes causes deformation of the active material layer (18). Alternatively, the active material layer (18) may be fabricated from two layers, an upper layer (36) of an active piezoelectric material and a lower layer (38) of an inactive material.



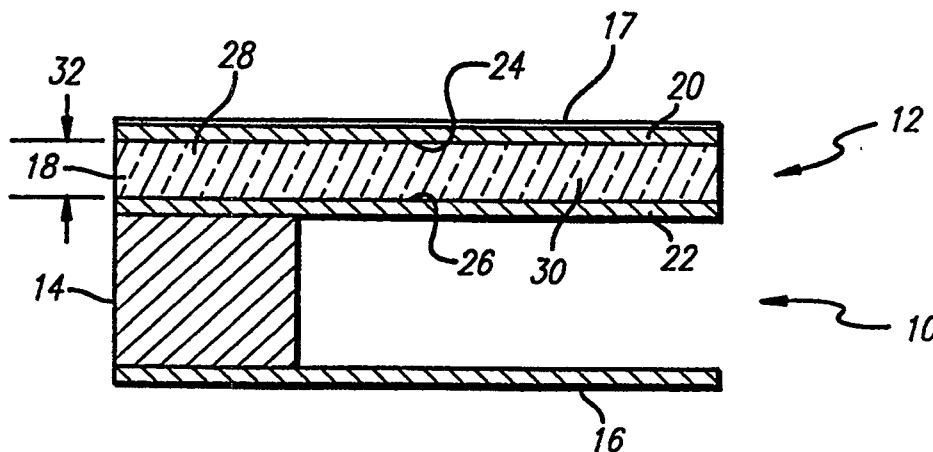
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(54) Title: MONOMORPH THIN FILM ACTUATED MIRROR ARRAY



(57) Abstract

A thin film actuated mirror is disclosed having a substrate (16), a deformable structure (12) mounted to the substrate (16), and a mirror surface (17) interconnected to the deformable structure such that the mirror surface tilts in response to the deformation of the deformable material layer. The deformation occurs due to the effective strain gradient across the thickness of the monomorph thickness which is accomplished by varying the electric field across the thickness or the strain parameter across the thickness. The deformable structure (12) includes an active material layer (18) fabricated from a semi-conductive ferroelectric ceramic material and two metal electrodes, each of the electrodes being mounted on opposing surfaces of the active material layer (18), wherein an electrical signal applied across the active material layer (18) between the electrodes causes deformation of the active material layer (18). Alternatively, the active material layer (18) may be fabricated from two layers, an upper layer (36) of an active piezoelectric material and a lower layer (38) of an inactive material.

MONOMORPH THIN FILM ACTUATED MIRROR ARRAY

5 RELATED APPLICATION DATA

This application is a continuation-in-part of commonly owned, co-pending Serial No. 08/200,861, entitled "Thin Film Actuated Mirror Array" which was filed on February 23, 1994 and is incorporated by reference herein. This application is also related to the commonly owned, co-pending application 10 entitled "Thin Film Mirror Array For Providing Double Tilt Angle" which was filed concurrently herewith and is incorporated herein by reference.

15 FIELD OF THE INVENTION

The present invention relates generally to actuated mirror arrays for optical projection video systems, and more particularly to thin film actuated mirror arrays for optical 20 projection systems.

BACKGROUND OF THE INVENTION

In a particular type of an optical projection video display 25 system, an actuated mirror array is used to control the light modulation for each pixel. In one system, the mirror array is illuminated by a source of optical energy. Under electronic control, the orientation of each of the mirrors in the array is varied to determine a propagation path for a beam of light reflecting from each mirror. An example of an optical 30 projection video display system is shown in Figure 1. In this system light is emitted from a light source 120, and is reflected off a Schlieren stop mirror 122 at an angle toward the actuated mirror array 124. The light is reflected from the 35 actuated mirror array at a controlled angle. The angle is

controlled through the actuation of the mirror array. The light reflected from the mirror array 124 passes through a second lens 126, bypasses the Schlieren stop mirror, and passes through a third lens 128 to a screen. The present invention
5 discloses actuated mirrors for mirror arrays used in such an optical projection video display system.

A unimorph is a piezoelectric element externally bonded to a metal material layer. The metal layer is controlled by
10 applying a DC electrical signal across the piezoelectric material, which causes the piezoelectric material to change shape. The change in shape of the piezoelectric material causing an axial buckling or deflection in the metal layer as the metal layer opposes movement of the piezoelectric
15 material. The degree of buckling of the metal layer is controlled by the amplitude of the DC electrical signal. A bimorph includes two layers of piezoelectric element. It is known in the art to create unimorph and bimorph piezoelectric elements by direct deposition or using adhesives to bond the
20 metal layer to the piezoelectric elements. For example, US Patent No. 5,085,497 discloses methods for fabricating mirror arrays for optical projection systems.

A problem with the known actuated mirror arrays,
25 however, is that the mirror arrays are difficult to manufacture. Another problem with the known actuated mirror arrays is that undesired diffusion occurs between the lower metal layer and the piezoelectric element. For these reasons, an improved actuated mirror array is needed.

30 Piezoelectric ceramic material deforms in relation to the electric field applied across the thickness of the material and the piezo strain constant of the material. Therefore in order to deform or vary the deformation of the material, either
35 the electric field or the piezo constant is varied. The present

invention solves the problems of the known actuated mirror arrays by providing a thin film actuated mirror array that is easily fabricated and which creates deformation by varying either the electric field across the thickness of the material
5 ,the piezo constant of the material, or both..

SUMMARY OF THE INVENTION

Accordingly, it is a primary object of the present
10 invention to overcome one or more disadvantages and limitations of the prior art.

A significant object of the present invention is to provide a monomorph thin film actuated mirror array.

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Another aspect of the present invention is to provide a thin film actuated mirror array that is easily fabricated.

According to a broad aspect of the present invention, a
20 thin film actuated mirror is disclosed having a substrate, a deformable structure mounted to the substrate, and a mirror surface interconnected to the deformable structure such that the mirror surface tilts in response to the deformation of the deformable material layer. The deformable structure includes
25 an active material layer fabricated from a semi-conductive ferroelectric ceramic material and two metal electrodes, each of the electrodes being mounted on opposing surfaces of the active material layer, wherein an electrical signal applied across the active material layer between the electrodes
30 causes deformation of the active material layer. Alternatively, the active material layer may be fabricated from two layers, an upper layer of an active piezoelectric material and a lower layer of an inactive high dielectric material.

35

A feature of the present invention is that the thin film actuated mirror arrays are easily manufactured.

Another feature of the present invention is that
5 undesired diffusion between the lower layer of metal and the piezoelectric element is reduced.

These and other objects, advantages and features of the present invention will become readily apparent to those
10 skilled in the art from a study of the following description of an exemplary preferred embodiment when read in conjunction with the attached drawing and appended claims.

BRIEF DESCRIPTION OF THE DRAWING

15

Figure 1 is a diagram showing an optics implementation of the thin film actuated mirror array;

Figure 2 is a side view of a first embodiment of a thin
20 film actuated mirror array in a monomorph form; and

Figure 3 is a side view of an alternative embodiment of the monomorph form.

25

DESCRIPTION OF AN EXEMPLARY PREFERRED EMBODIMENT

Referring first to Figure 2, a first embodiment 10 of a
30 thin film actuated mirror array of the present invention is described. The first embodiment 10 is a monomorph thin film embodiment and includes a deformable structure 12, a pedestal member 14, a substrate 16, and a mirror surface 17. The deformable structure 12 includes a layer of active material 18 disposed intermediate a first layer of metal 20 and a second
35 layer of metal 22. The active material layer 18 has an upper

surface 24 and a lower surface 26. The first layer of metal 20 is in contact with the upper surface 24 of the active material layer and functions as an upper metal electrode. The second layer of metal 22 is in contact with the lower surface 26 of the active material layer and functions as a lower metal electrode. The deformable structure 12 is supported in a cantilevered fashion by the pedestal member 14. The pedestal member 14 is coupled to the substrate 16.

10 In this first embodiment of the present invention, the deformable structure 12 includes a first portion 28 mounted to the pedestal 14 and a second portion 30 cantilevered from the pedestal 14. An electrical field is applied across the deformable structure 12 from the substrate active matrix 16 through the pedestal 14 which conducts the electrical signal. The application of the electric field will either cause the active material layer 18 to contract or expand, depending on the type of active material and the polarity of the electric field. The contracting or expanding of the active layer material 18 causes it to bend. The mirror surface 17 is interconnected to the deformable structure 12 such that the mirror surface tilts in response to the deformation of the active material layer 18.

25 The first embodiment 10 of the present invention creates deformation in the active material layer 18 by varying the electric field across the thickness of the active material layer 18. More specifically, the active material used in the active material layer 18 is preferably a semiconductive ferroelectric ceramic material. The active material layer 18 has a predetermined thickness 32. The active material has an energy barrier across the thickness 32. When an electric field is applied across the thickness 32, a gradient of the electric field across the thickness 32 is created by the energy barrier. As previously described, the change in electric field across the

thickness of the active material layer 18 creates a bending motion in the active material layer 18.

5 Referring now to Figure 3, a second embodiment 34 of the thin film actuated mirror array is shown. The second embodiment 34 creates a bending motion in the deformable structure 12 by using spatial variation of the piezo strain constant, in comparison to the first embodiment which created bending motion by varying the electric field across the
10 thickness of the material. As previously described, varying the piezo constant in the material will cause a deformation of the material when the electric field is applied.

The deformable structure 12 is comprised of a dual layer
15 structure. The dual layer structure includes an upper active material layer 36, a lower inactive material layer 38, a first layer of metal 40, and a second layer of metal 42. The upper active material layer 36 defines an upper surface 44 and a lower surface 46. The first layer of metal 40 is disposed in
20 contact with the upper active material layer upper surface 44 and functions as an upper electrode. The lower inactive material layer 38 also defines an upper surface 48 and a lower surface 50. The lower inactive material layer upper surface 48 is disposed in contact with the upper active material layer
25 lower surface 46. The second layer of metal 42 is disposed in contact with the lower surface 50 of the inactive material layer and functions as a lower metal electrode.

The upper active layer 36 is preferably comprised of an
30 active piezoelectric material. The lower inactive layer 38 may be comprised of an piezoelectric material having a similar dielectric constant as the upper active layer 36, but with a stoichiometry to render it an inactive material. Alternatively, the inactive lower level 38 may be comprised of a PMN
35 material of the highest dielectric constant.

By utilizing an the inactive lower layer 38, the deformable structure 12 does not require a third electrode disposed intermediate the upper and lower layers 36,38, therefore simplifying the manufacturing process. An additional benefit is that the active and inactive layers 36, 38 will adhere together easier than adhering to a third metal layer. This second embodiment further eliminates some steps in the manufacturing process, such as tungsten filling and some masking steps..

Additionally, due to the high dielectric constant of the inactive material layer 38, the voltage drop across the inactive material is minimal. A minor increase in voltage is not detrimental in the thin film structure, as the voltage level is generally adequate.

The second embodiment of the invention shown in Figure 3 may be cantilevered from a pedestal as described herein with reference to Figure 2. It is to be understood, however, that both the first embodiment 10 and the second embodiment 34 of the monomorph thin film structure may be mounted to the active substrate 16 and interconnected to the mirror surface 17 in other ways known in the art, or described in this application or in other applications incorporated herein by reference.

It is to be understood that a spatial variation of the piezo strain constant may be achieved by other known methods. Moreover, the first embodiment and second embodiment of the present invention may be combined to create a bending motion by varying both the electric field across the active material layer and the piezo strain constant of the material.

It is also to be noted that, although the descriptions of the embodiments refer to piezoelectric material, other type of motion-inducing material may be used. For example, electrostrictive or magnetostrictive material may be used to
5 obtain the desired expansion or shrinkage.

There has been described hereinabove several exemplary preferred embodiments of the thin film actuated mirror array according to the principles of the present invention. Those
10 skilled in the art may now make numerous uses of, and departures from, the above-described embodiments without departing from the inventive concepts disclosed herein. Accordingly, the present invention is to be defined solely by the scope of the following claims.

15

THE CLAIMS

I claim as my invention:

- 1 1. A thin film actuated mirror comprising:
2 an active substrate;
3 at least one deformable structure mounted to said
4 substrate, said deformable structure further comprising an
5 active material layer, said active material layer having two
6 opposing surfaces, a thickness and a strain constant, and two
7 metal electrodes, each of said electrodes being mounted on a
8 respective one of said opposing surfaces of said active
9 material layer, wherein an electrical field is applied across
10 said active material layer between said electrodes;
11 means for varying the electric field applied across the
12 thickness of said active material layer in order to cause
13 deformation of said active material layer; and
14 a mirror surface, said mirror surface being
15 interconnected to said deformable structure such that said
16 mirror surface tilts in response to the deformation of said
17 deformable material layer.
- 1 2. A thin film actuated mirror in accordance with Claim 1
2 wherein said active material layer is comprised of a semi-
3 conductive ferroelectric ceramic material.
- 1 3. A thin film actuated mirror in accordance with Claim 1
2 further comprising means for varying the strain constant of
3 the active material layer across the thickness.
- 1 4. A thin film actuated mirror comprising:
2 an active substrate;
3 at least one deformable structure mounted to said
4 substrate, said deformable structure further comprising an
5 active material layer having an upper and a lower surface, a
6 strain constant and a thickness, a first metal electrode
7 disposed in contact with the upper surface of said active

8 material layer and a second metal electrode disposed in
9 contact with the lower surface of said active material layer,
10 wherein an electrical field is applied across said active
11 material layer between said electrodes to create deformation
12 of said active material layer;

13 means for varying the strain constant of the active
14 material layer across the thickness; and

15 a mirror surface, said mirror surface being
16 interconnected to said deformable structure such that said
17 mirror surface tilts in response to the deformation of said
18 deformable material layer.

1 5. A thin film actuated mirror in accordance with Claim 4
2 wherein said active material layer further comprises a first
3 active material layer having an lower surface and a second
4 inactive material layer having an inactive upper surface,
5 wherein said inactive upper surface is disposed in contact
6 with said active lower surface.

1 6. A thin film actuated mirror in accordance with Claim 5
2 wherein said inactive material layer is comprised of an
3 inactive piezoelectric material.

1 7. A thin film actuated mirror in accordance with Claim 2
2 wherein said inactive material layer is comprised of a PMN
3 material.

1 8. A thin film actuated mirror comprising:

2 a pedestal;

3 at least one deformable structure cantilevered from said
4 pedestal, said deformable structure further comprising an
5 active material layer having two opposing surfaces, and two
6 metal electrodes, each of said electrodes being mounted on a
7 respective one of said opposing surfaces of said active
8 material layer, wherein an electrical signal applied across
9 said active material layer between said electrodes causes
10 deformation of said active material layer; and

11 a mirror surface, said mirror surface being
12 interconnected to said deformable structure such that said
13 mirror surface tilts in response to the deformation of said
14 deformable material layer.

1 9. A thin film actuated mirror in accordance with Claim 8
2 wherein said active material layer is comprised of a
3 semiconductive ferroelectric ceramic material.

1 10. A thin film actuated mirror in accordance with Claim 8
2 wherein said active material layer further comprises an upper
3 layer and a lower layer, said upper layer being comprised of an
4 active piezoelectric material and said lower layer being
5 comprised of an inactive piezoelectric material.

1 11. A thin film actuated mirror in accordance with Claim 8
2 wherein said active material layer further comprises an upper
3 layer and a lower layer, said upper layer being comprised of an
4 active piezoelectric material and said lower layer being
5 comprised of a PMN material.

1 12. A thin film actuated mirror in accordance with Claim 8
2 wherein said mirror surface is mounted directly to one of said
3 metal electrodes.

1 13. A thin film actuated mirror in accordance with Claim 8
2 further comprising:
3 a spacer member, said spacer member being mounted
4 intermediate said deformable structure and said mirror
5 surface.

1 14. A thin film actuated mirror in accordance with Claim 13
2 wherein said deformable structure includes a proximal end and
3 a distal end, said deformable structure being mounted to the
4 pedestal at the proximal end of said deformable structure, and
5 said spacer being mounted to the distal end of said deformable
6 structure.

1 15. A thin film actuated mirror in accordance with Claim 8
2 wherein said deformable structure includes a proximal end and
3 a distal end, said pedestal being mounted to the proximal end
4 of said deformable structure and said mirror surface being
5 interconnected to the distal end of said deformable structure.

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FIG. 1

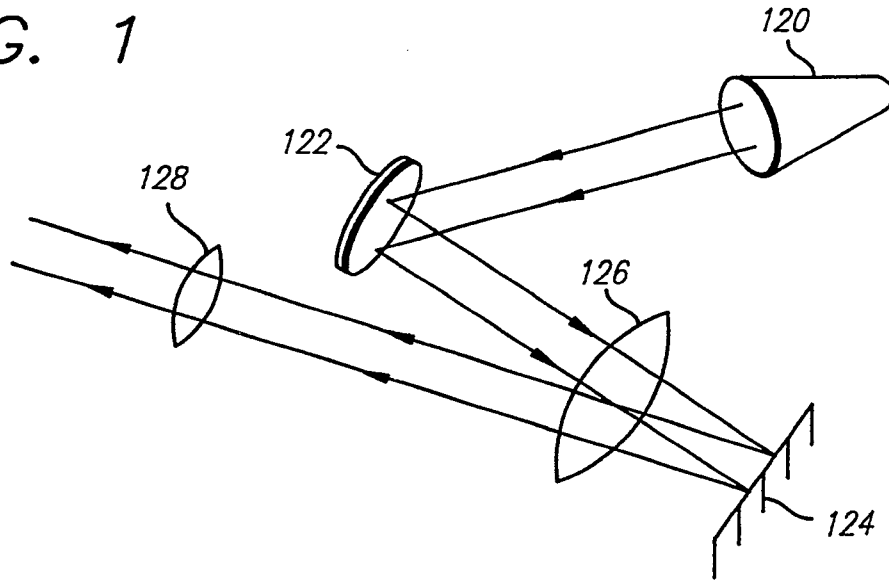


FIG. 2

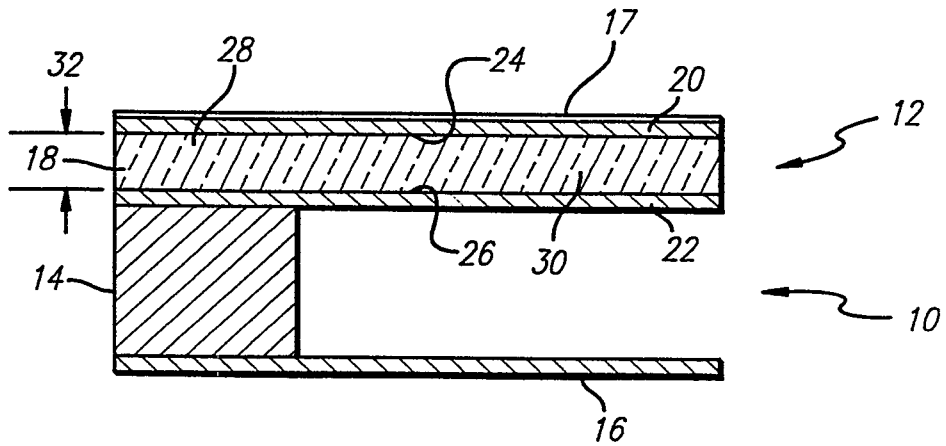


FIG. 3

