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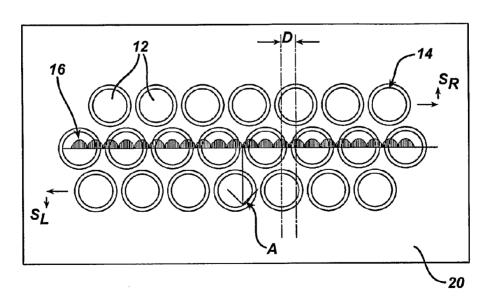
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[Continued on next page]

(54) Title: SHAVING RAZORS



(57) Abstract: Razor blades (20) and razors are provided. The razor blades include apertures (12), the perimeter of each aperture forming a cutting edge. The razor blades and razors are constructed so as to minimize gaps between the effective shaving zones (14) of the apertures.



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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2006/021045

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A. CLASSI INV.	FICATION OF SUBJECT MATTER B26B21/20 B26B19/38 B26B21/5	6			
According to	International Patent Classification (IPC) or to both national classification	tion and IPC			
B. FIELDS	SEARCHED				
Minimum do B26B	cumentation searched (classification system followed by classification	n symbols)			
	ion searched other than minimum documentation to the extent that s				
EPO-In	ata base consulted during the international search (name of data bas	e and, where practical, sear	ch terms used)		
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the rele	evant passages	Relevant to claim No.		
X	EP 0 039 567 A1 (WILKINSON SWORD LTD [GB]) 11 November 1981 (1981-11-11) page 2, paragraph 3 - page 3, paragraph 3; claims 1-4; figures 1-3				
A					
Α	US 2 439 909 A (HENRY RUSKIN) 20 April 1948 (1948-04-20) column 3, line 74 - column 4, lin figure 1	1			
A	16 July 1991 (1991-07-16)	US 5 031 318 A (BROWN ROBERT L [US] ET AL) 16 July 1991 (1991-07-16) 16 July 1991 (1991-07-16) 17 July 1991 (1991-07-16) 18 July 1991 (1991-07-16) 20 July 1991 (1991-07-16)			
Furti	ner documents are listed in the continuation of Box C.	X See patent family an	inex.		
* Special c	ategories of cited documents :	'T" later document published	after the international filing date		
consid "E" earlier o	ent defining the general state of the art which is not ered to be of particular relevance locument but published on or after the international	cited to understand the invention	n conflict with the application but principle or theory underlying the levance: the claimed invention		
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	actual completion of the international search	Date of mailing of the inte	·		
	15 November 2006 22/11/2006				
Name and n	nalling address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk	Authorized officer			
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	RATTENBERGER, B			

International application No. PCT/US2006/021045

INTERNATIONAL SEARCH REPORT

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. X As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-12

razor blade and shaving system comprising a metallic foil sheet with apertures therein

2. claims: 13-18

a method of optimizing the shaving performance of a razor by oscillating a blade by means of a powered drive

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/US2006/021045

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