J. C. HENDERSON. FLEXIBLE INSULATED ELECTRICAL CONDUCTOR. APPLICATION FILED NOV. 3, 1916.

1,228,670.

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UNITED STATES PATENT OFFICE.

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FLEXIBLE INSULATED ELECTRICAL CONDUCTOR.

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To all whom it may concern:

Be it known that I, JOHN C. HENDERSON, a citizen of the United States, residing at Washington, in the District of Columbia, have invented certain new and useful Improvements in Flexible Insulated Electrical Conductors, of which the following is a full, clear, and exact description.

My invention relates to improvements in 10 insulated electrical conductors. Electrical

- conductors in which a plurality of conducting portions,-each composed of closely associated wires uninsulated from each other throughout their length and surrounded by
- 15 a common sheath,—are bound together by an external sheath, are old and my invention has for its object to produce a conductor having a plurality of thoroughly insulated conducting portions, the conducting por-20 tions being each made up of a plurality of
- closely associated conducting wires insulated from one another throughout their intermediate portions and in electrical contact at their ends so as to be in multiple relatively
- 25 to one another. A further object of my invention is to produce a conductor having sub-divided conducting portions in which there will be no readily combustible material touching the conducting elements. A
- 30 further object of my invention is to produce a conductor in which the effect of short-circuiting will be localized so that when a short-circuit occurs the conductors will not be put entirely out of commission. A fur-
- 85 ther object of the invention is to produce a flexible conductor, the conducting portions being composed of separately insulated elements and surrounded by a flexible sheath, the sheathed members being surrounded by a common sheath. 40
- The following is a description of an embodiment of my invention, reference being had to the accompanying drawing, in which, Figure 1 shows a flexible conductor em-
- 45 bodying my invention; Fig. 2 shows an enlarged portion thereof in side elevation; and

Fig. 3 shows an enlarged transverse section.

Referring more particularly to the draw-50 ing, 1-1 are conducting portions or cables, each made up of a large number of fine copper wires grouped together, each copper wire being separately coated with a flexible

55 enamel insulation 2 such as japan or ozocer-

ite or the like, applied in liquid form and hardened thereon. Two such conducting portions are separately covered at their intermediate portions with braided asbestos 3, or other fireproof material and two of 30 these asbestos covered cables are bound together with a braided silk or cotton covering The exposed ends of the wires of each cable are uninsulated, the insulating enamel upon the exposed portions having been re- 35 The ends of the fine wires at these moved. uninsulated portions are brought together so as to be in electrical contact with one another, thus connecting the otherwise insulated conducting elements of each con- 70 ducting portion in multiple with the result that if by any chance any short-circuiting occurs only a few of the individual strands of each cable are affected, leaving the cable for the most part intact. The ends of the 75 asbestos sheaths are secured by windings 5 and the ends of the outer sheath by windings 6. The wires in each cable are preferably slightly twisted together.

In this conductor all readily combustible 30 material is kept out of contact with the con-ducting portion. The insulation used is also very resistant to heat. There is no rubber to deteriorate through aging, or decompose through heat or chemical action. The cost 35 of manufacture is low. The covered conducting portions are protected from mois-ture and corrosion and also from oxidation. There is practically no capillary attraction such as would exist along cotton covered 90 cables of fine naked contacting wires. The conductor is of smaller diameter and radiates heat more readily than conductors of similar capacities heretofore used. The conductor is of less weight. The amount of 95 covering material is small. The conductor has greater flexibility than is the case where the intermediate rubber or cotton coating is employed.

As will be evident to those skilled in the 100 art, my invention permits of various modifications without departing from the spirit thereof or the scope of the appended claims. What I claim is:

1. An electrical conductor, comprising a 105 plurality of sets of conducting wires, each set composed of a plurality of closely associated conducting wires individually insulated throughout their intermediate portions and free from insulation at their ends, the 110

adjacent ends of the individual wires of each set being in electrical contact so as to place all the individual conducting wires of that set in parallel, a fireproof sheath for 5 each set surrounding that set individually,

and an external sheath surrounding the intermediate portions of all of said sheathed sets.

2. An electrical conductor, comprising a 10 plurality of sets of conducting wires, each set composed of a plurality of closely associated conducting wires individually coated with enamel insulation throughout their intermediate portions and free from insulation

15 at their ends, the adjacent ends of the individual wires of each set being in electrical contact so as to place all the individual conducting wires of that set in parallel, a fireproof sheath for each set surrounding that 20 set individually, and an external sheath surrounding the intermediate portions of all of said sheathed sets.

3. An electrical conductor, comprising a plurality of sets of conducting wires, each 25 set composed of a plurality of closely associated conducting wires individually insu-lated throughout their intermediate portions and free from insulation at their ends, the adjacent ends of the individual wires of each ³⁰ set being in electrical contact so as to place

all the individual conducting wires of that set in parallel, a fireproof sheath for each set surrounding that set individually, and an external sheath surrounding the intermediate portions of all of said sheathed 35 sets, the insulation and sheaths being flexible.

4. A flexible conductor, comprising two cables covered with a fibrous fireproof sheathing, the cables being made up of fine 40 conducting wires, each separately insulated by enamel except at their ends, the ends of the fine wires of each cable being free from insulation and in electrical contact with one another so as to place all the individual 45 conducting wires of each cable in parallel.

5. A flexible conductor, comprising a plu-rality of cables covered with a fibrous fireproof sheathing, the cables being made up of fine conducting wires, each separately ⁵⁰ insulated by enamel except at their ends, the ends of the fine wires of each cable being free from insulation and in electrical contact with one another so as to place all the individual conducting wires of each ca- 55 ble in parallel, and a fibrous sheathing holding said plurality of such sheathed cables together.

JOHN C. HENDERSON.