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(54) **VEHICLE FLOOR COVER RETENTION SYSTEM AND DEVICE**

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(57) **ABSTRACT**

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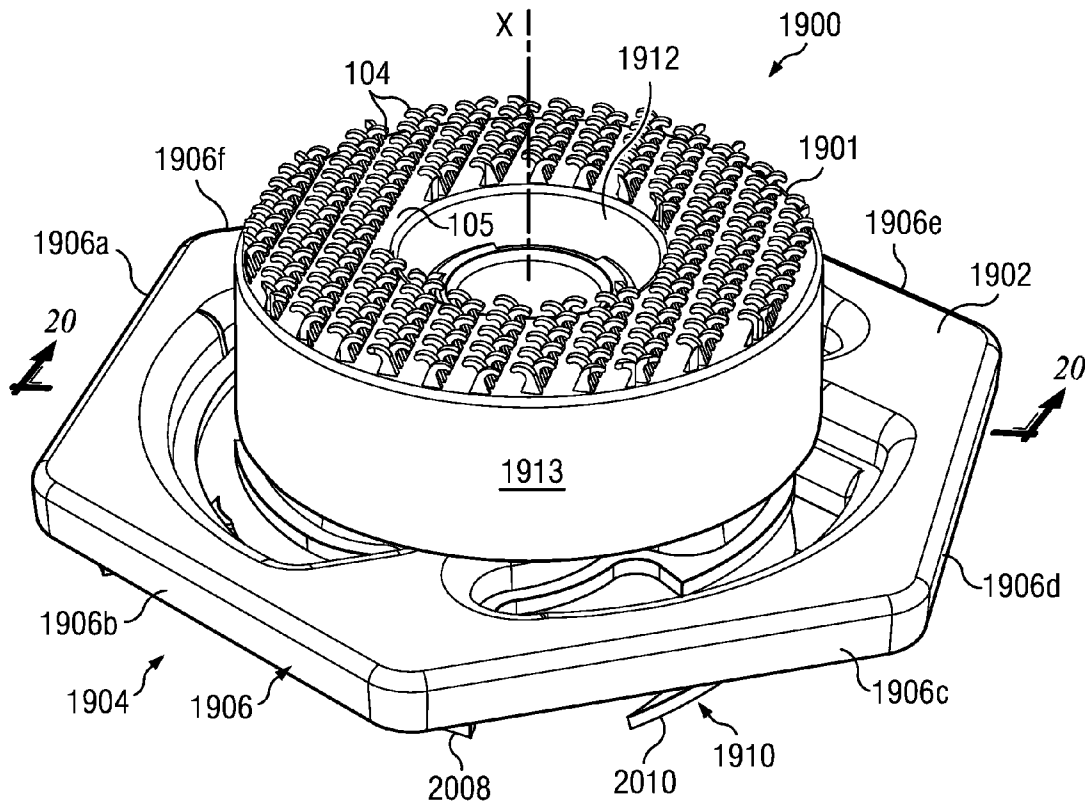
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(2) Date: **Feb. 19, 2015**

Closed sockets are formed in the lower surface of a vehicle floor cover, such as a mat or tray. Each socket is adapted to receive a vehicle floor cover retention device which stands up from the floor of the vehicle foot well in which the floor cover is being installed. The sidewall of the body of each device acts as a physical stop to the sidewall of a respective socket, preventing or mitigating movement of the floor cover within the foot well. The top surface of the device may have a first fastener which is adapted to engage a second fastener on the ceiling of the socket. The device may be an adapter which is fastened to preexisting OEM mat retention structure. Embodiments of the adapter include one assembled from two pieces around an OEM retention post with an enlarged head.

Related U.S. Application Data

(63) Continuation of application No. 13/915,791, filed on Jun. 12, 2013, now Pat. No. 8,851,551.



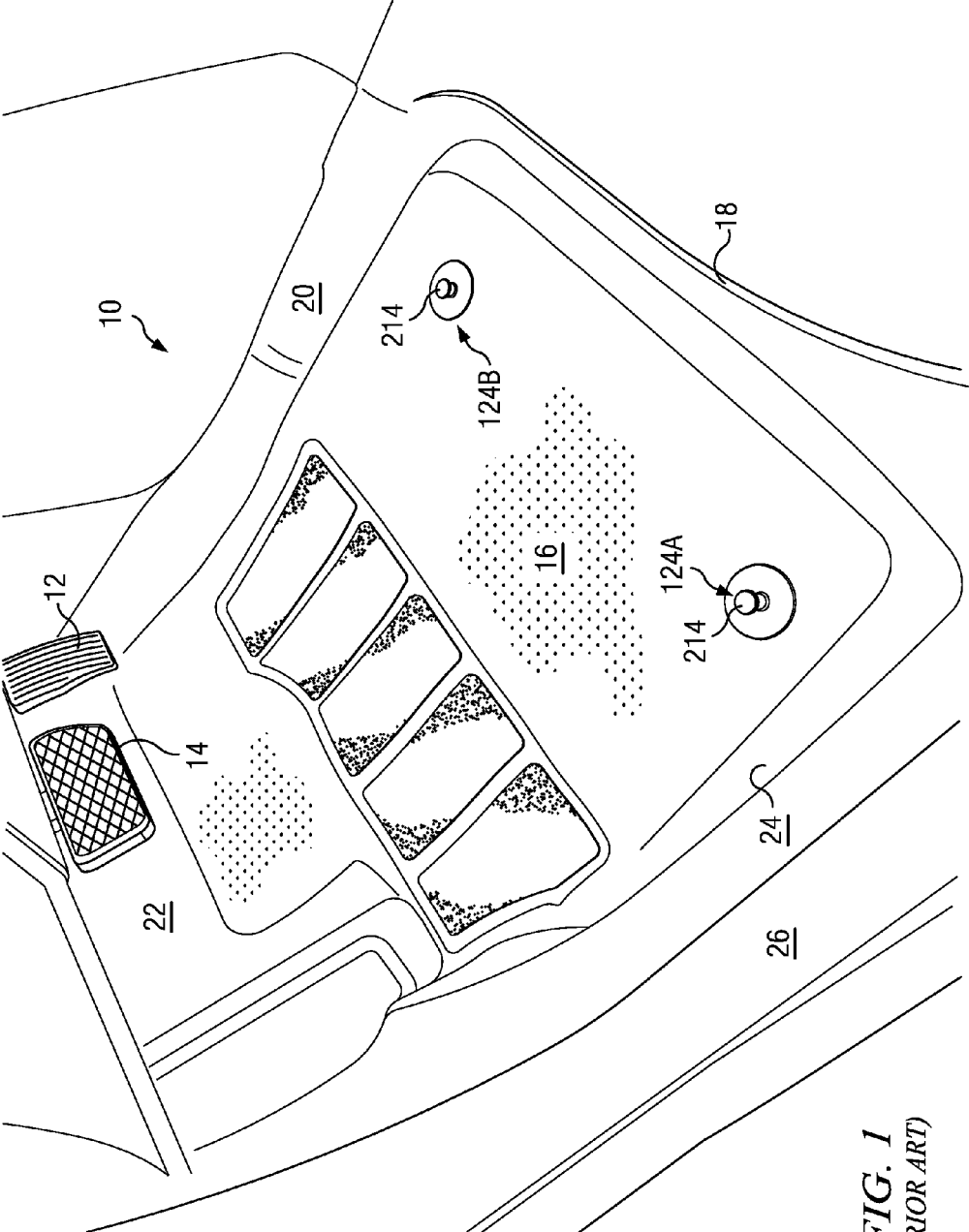


FIG. 1
(PRIOR ART)

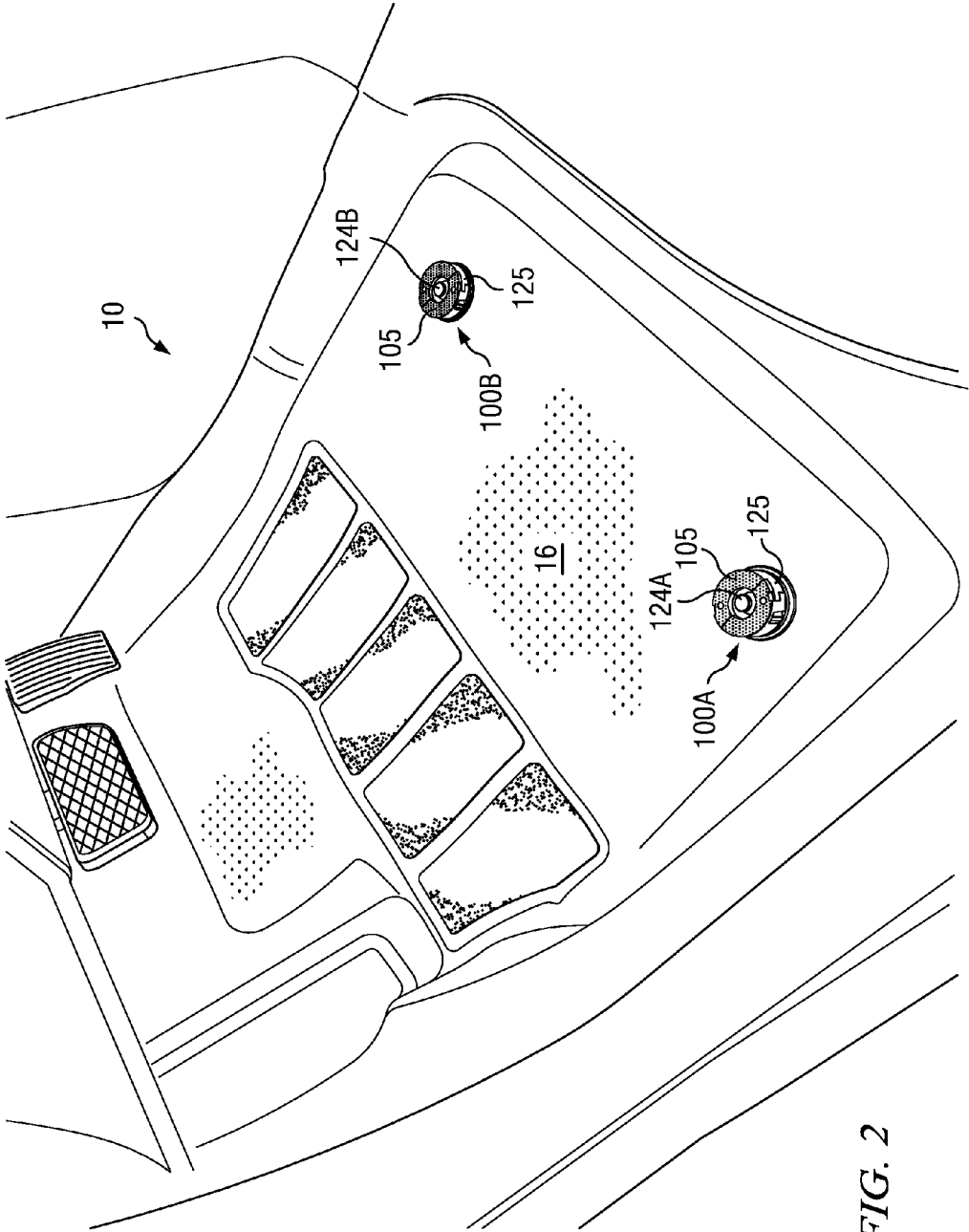


FIG. 2

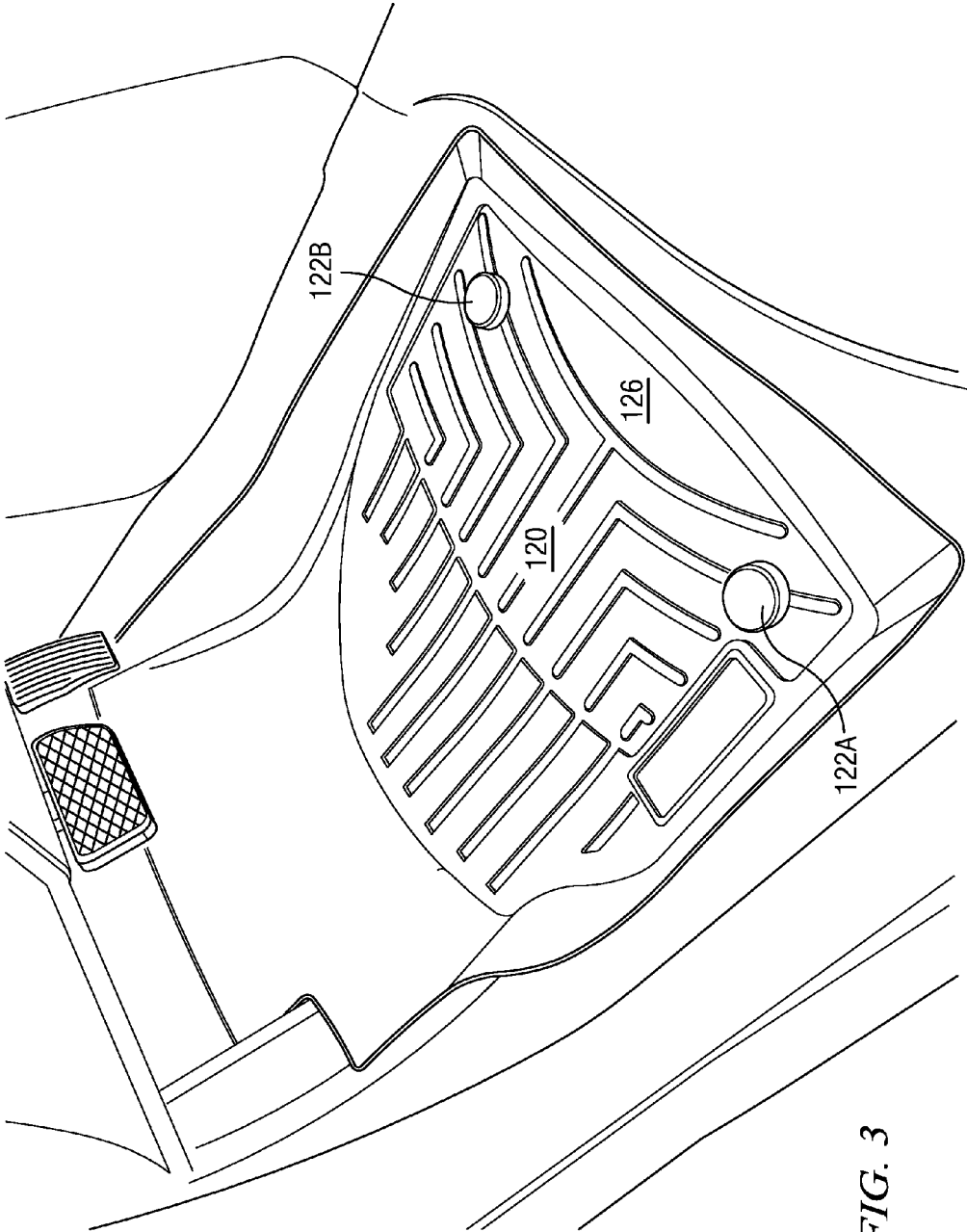


FIG. 3

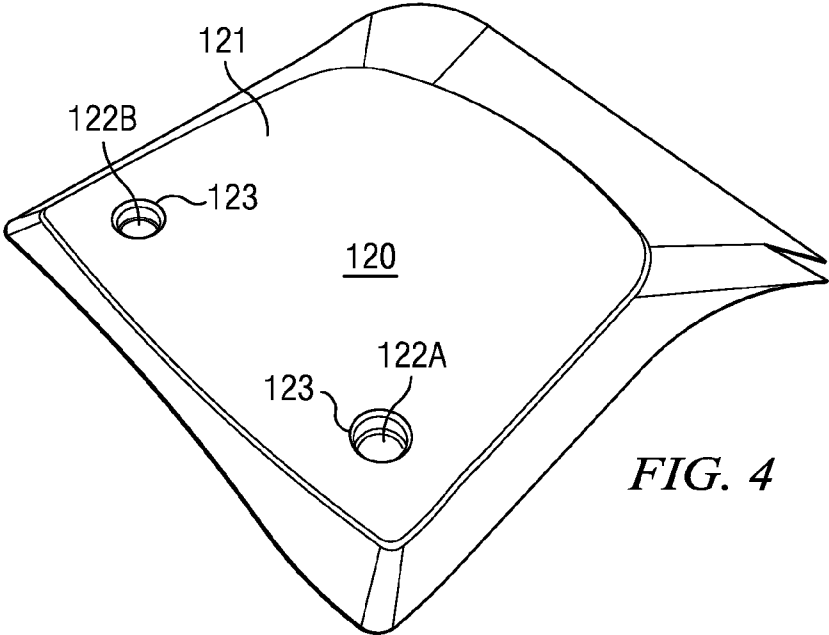


FIG. 4

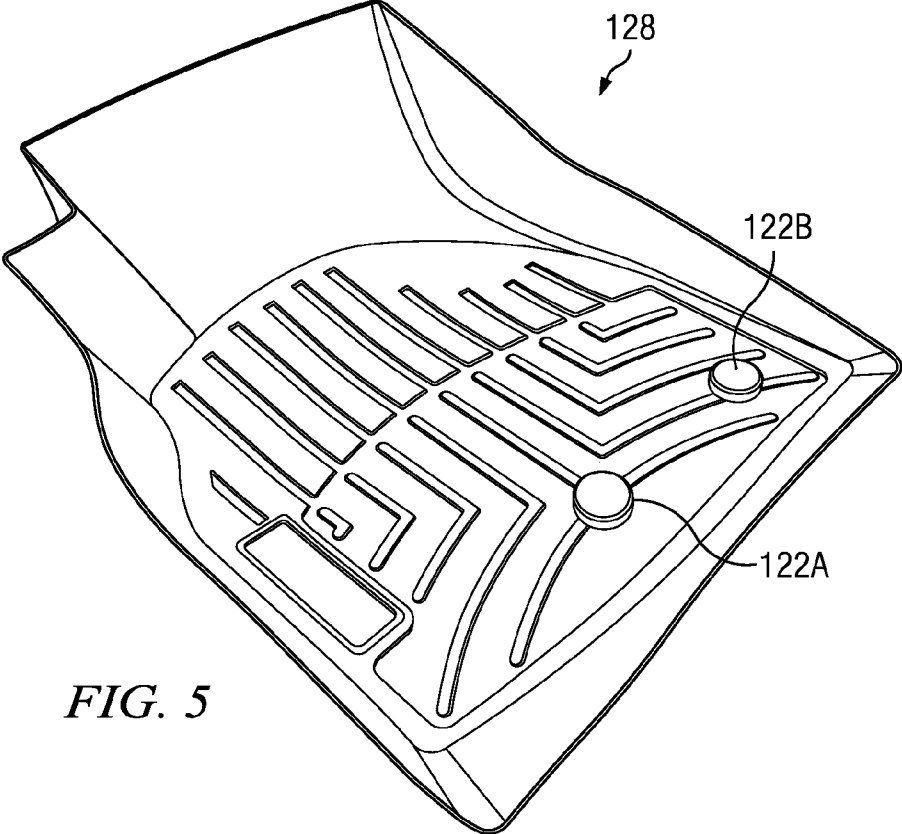


FIG. 5

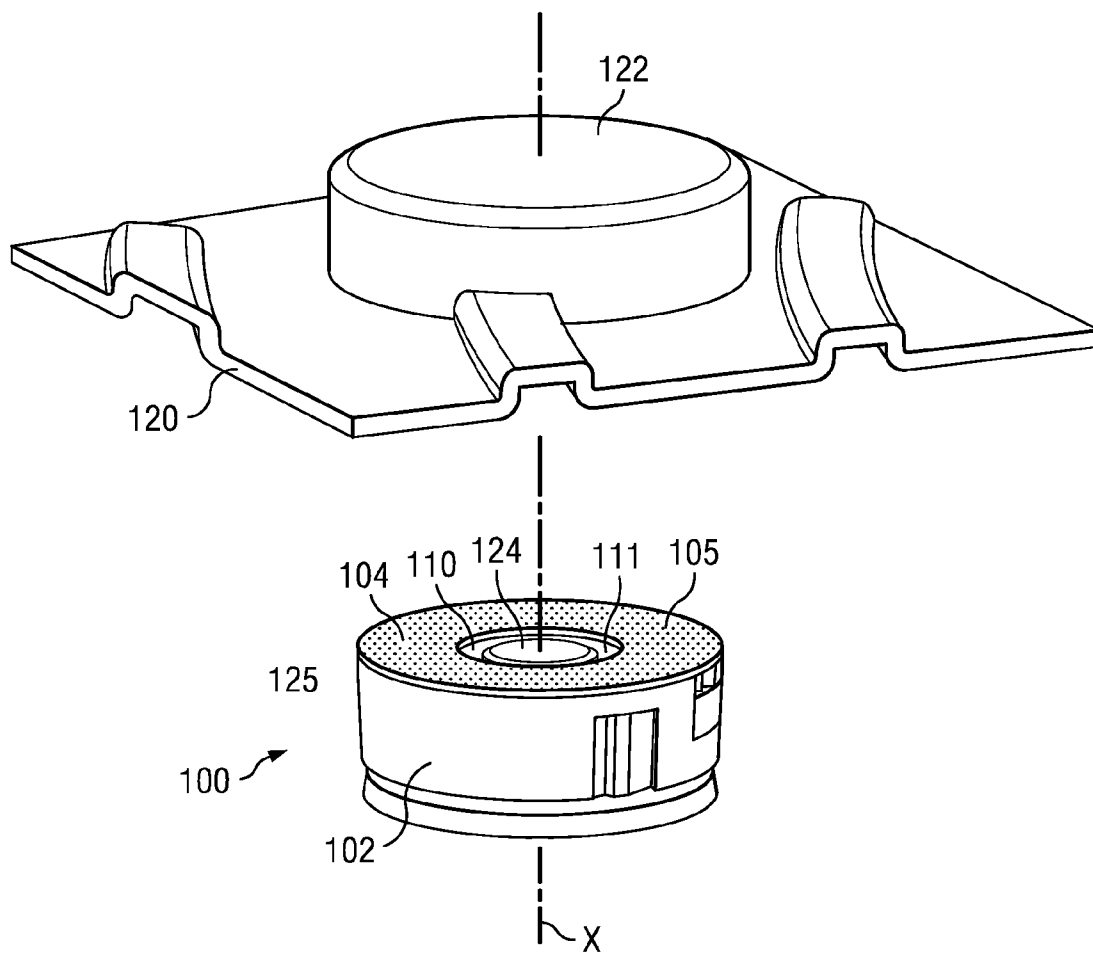


FIG. 6

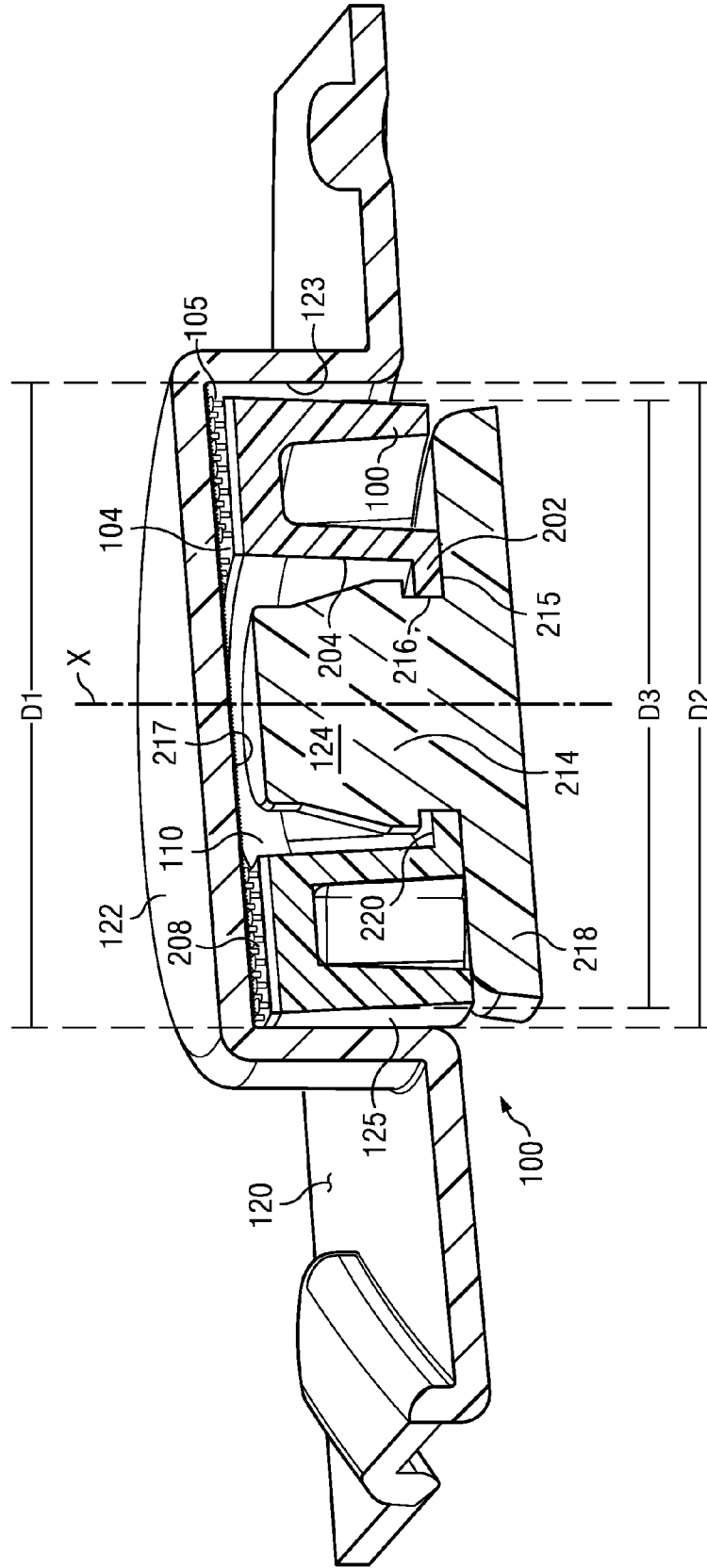


FIG. 7

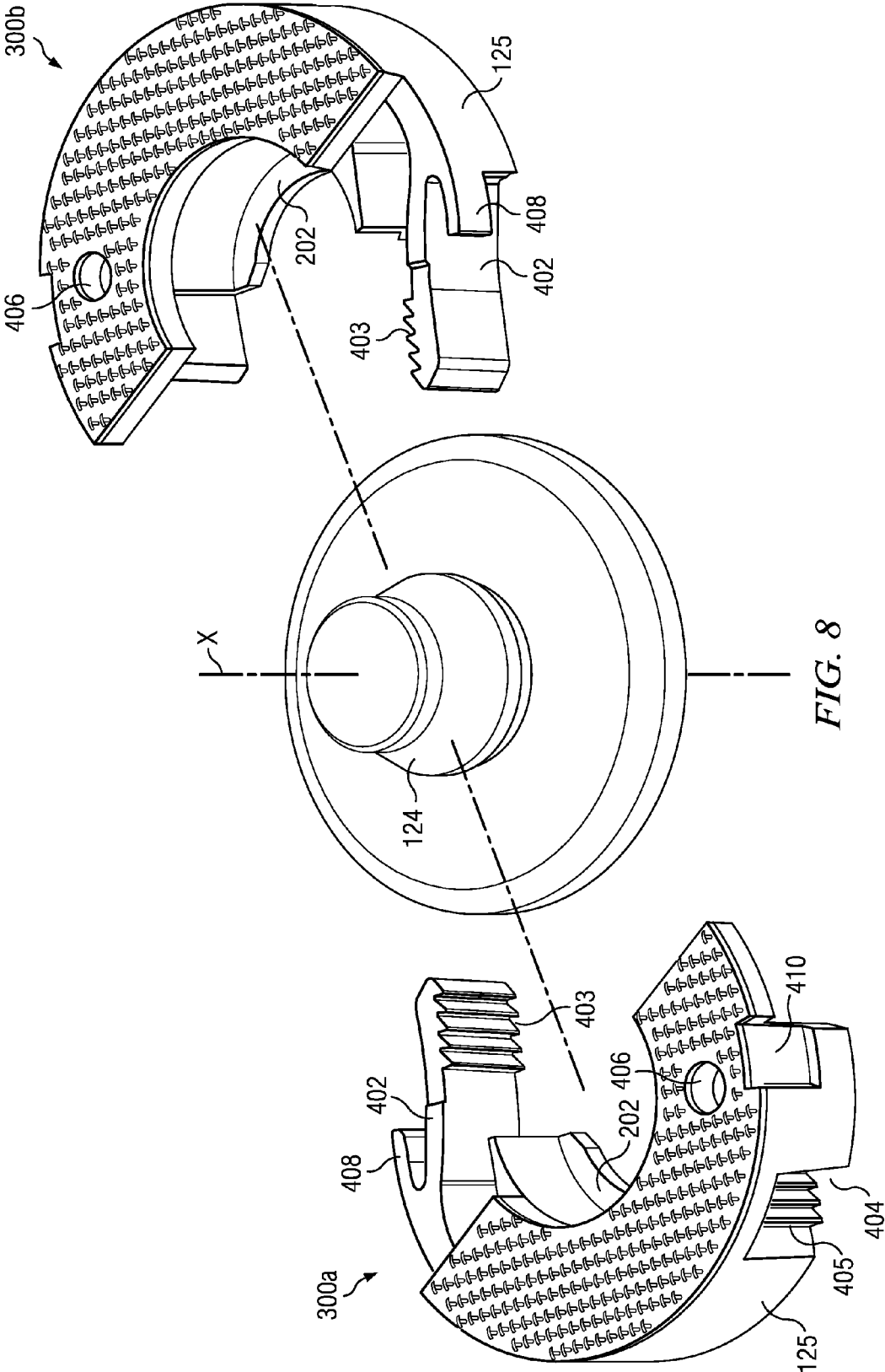


FIG. 8

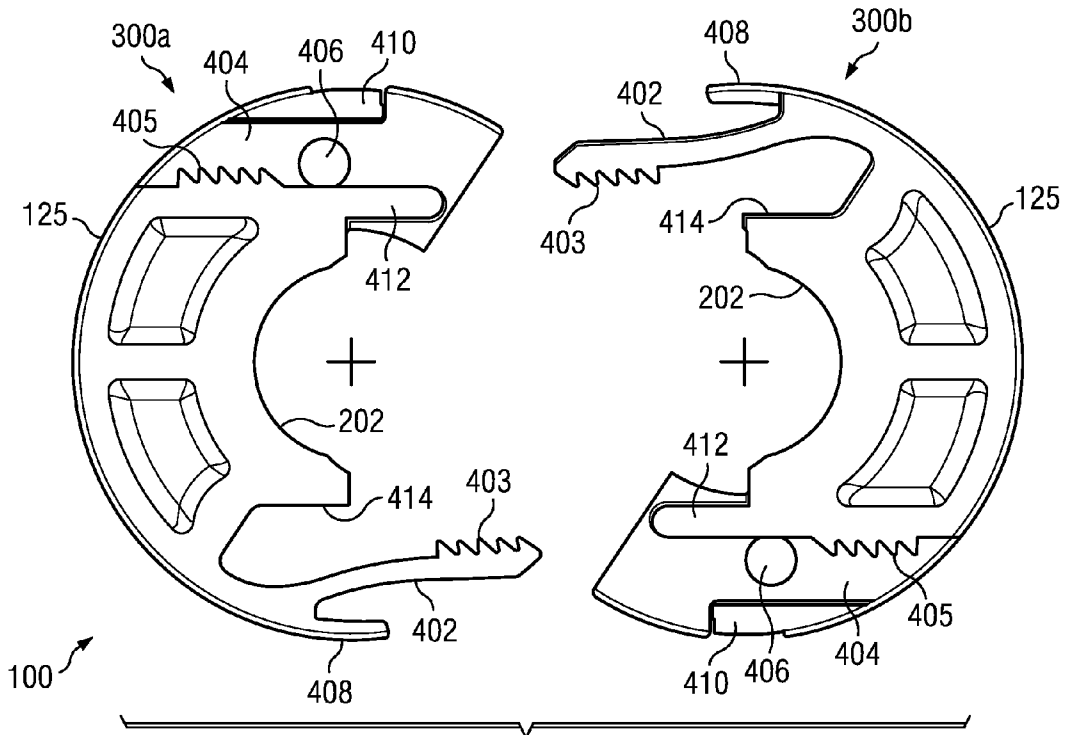


FIG. 9

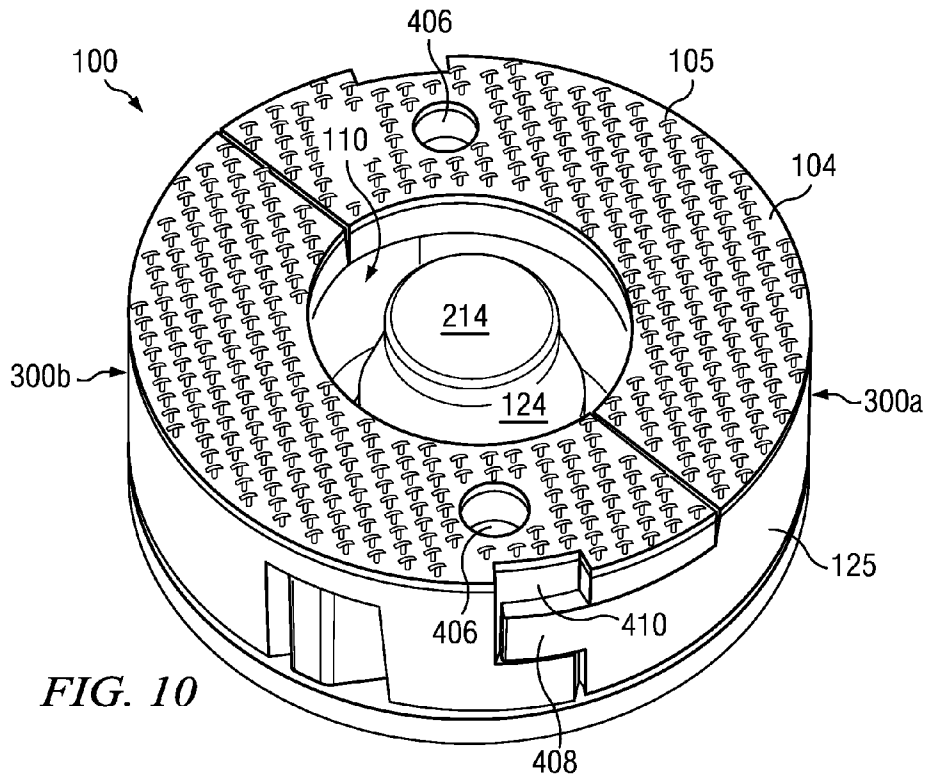


FIG. 10

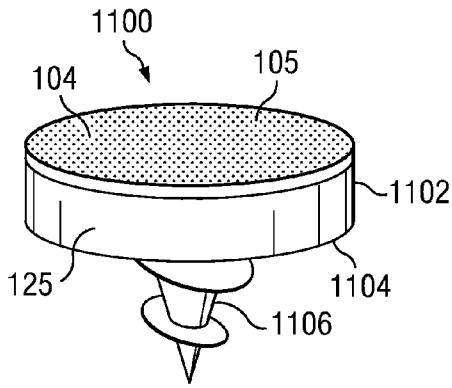


FIG. 11A

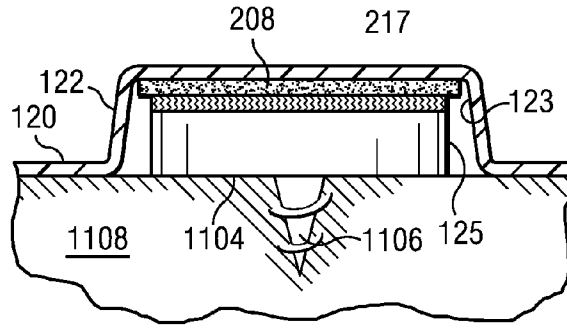


FIG. 11B

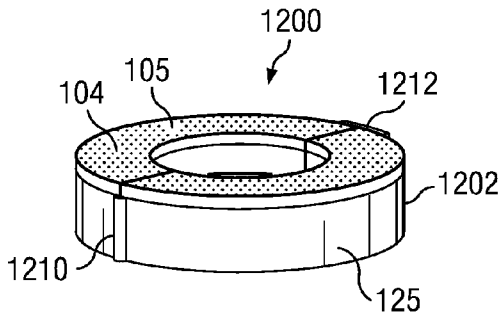


FIG. 12A

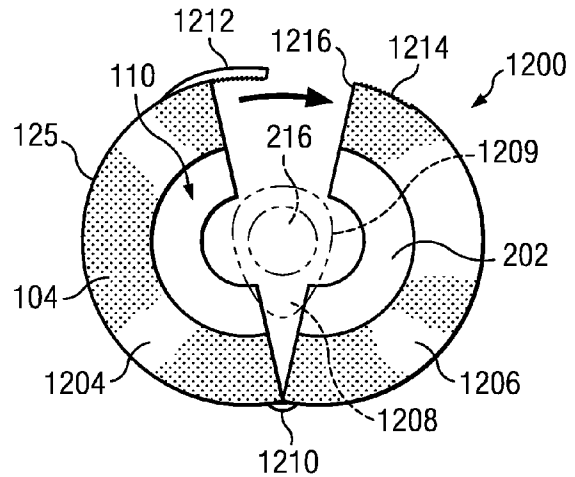


FIG. 12B

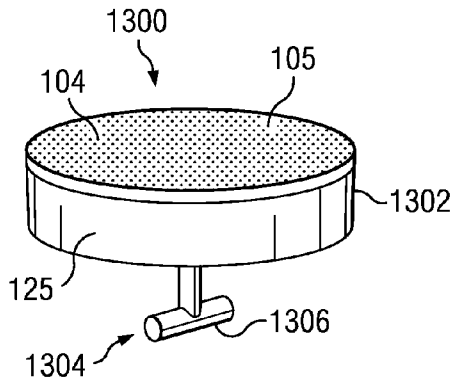


FIG. 13A

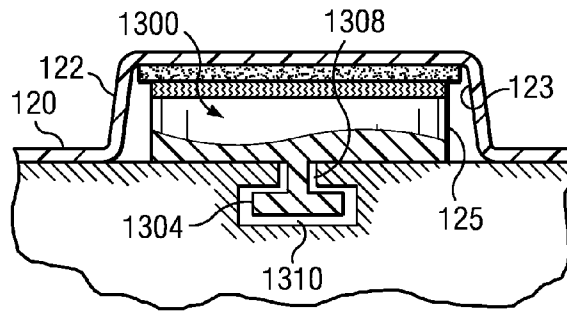


FIG. 13B

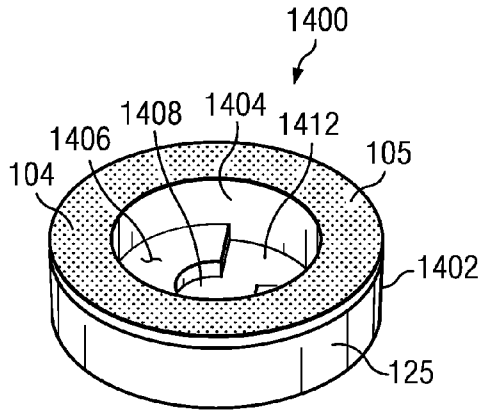


FIG. 14A

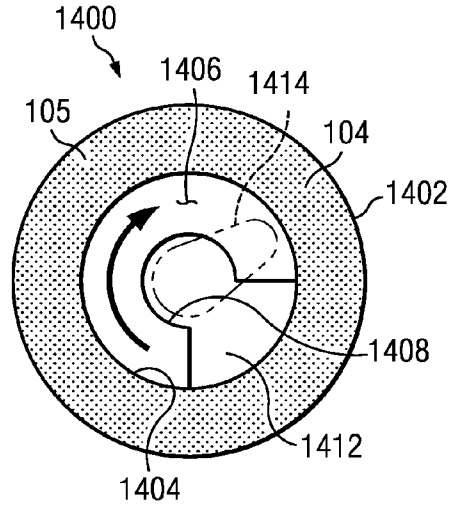


FIG. 14B

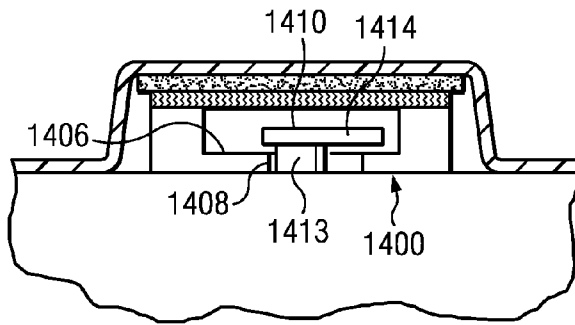


FIG. 14C

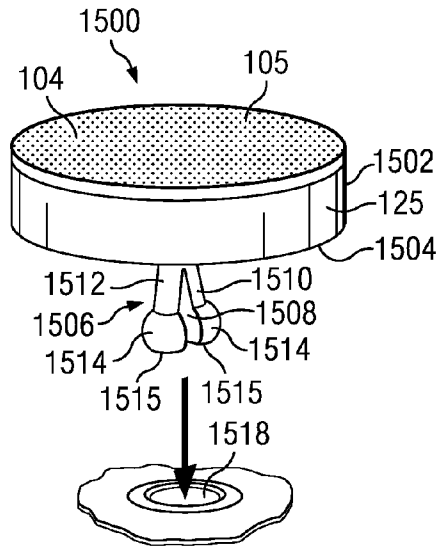


FIG. 15A

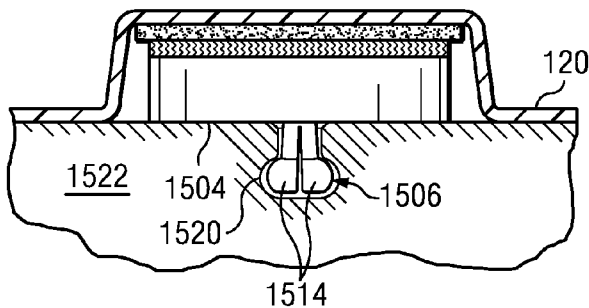


FIG. 15B

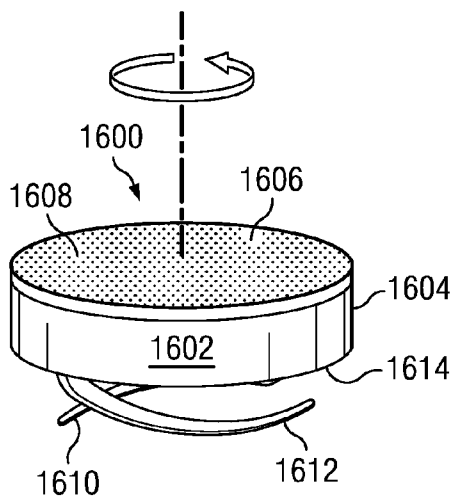


FIG. 16

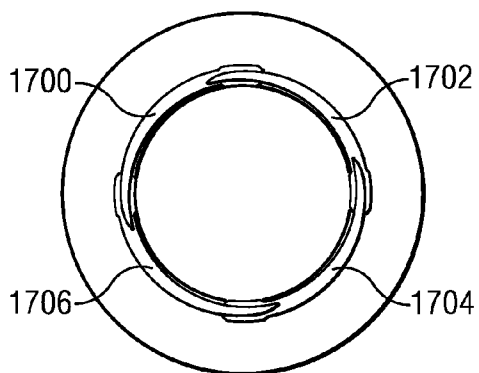


FIG. 17

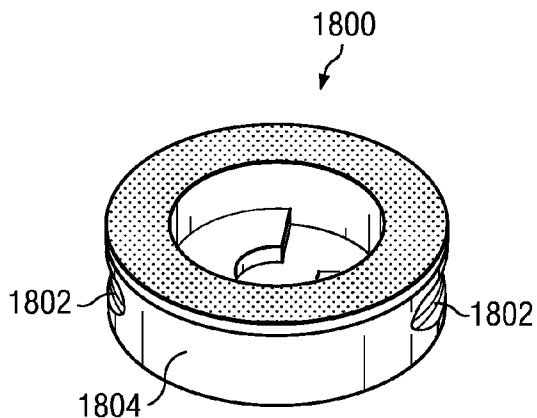


FIG. 18A

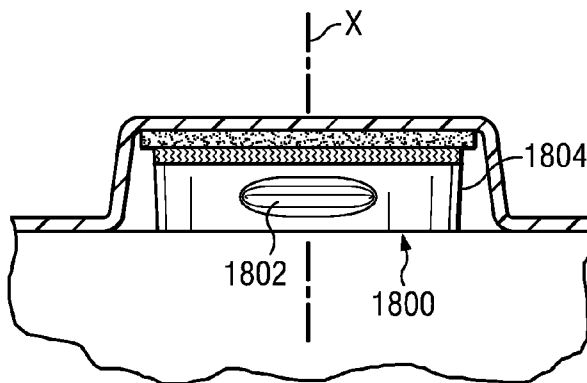


FIG. 18B

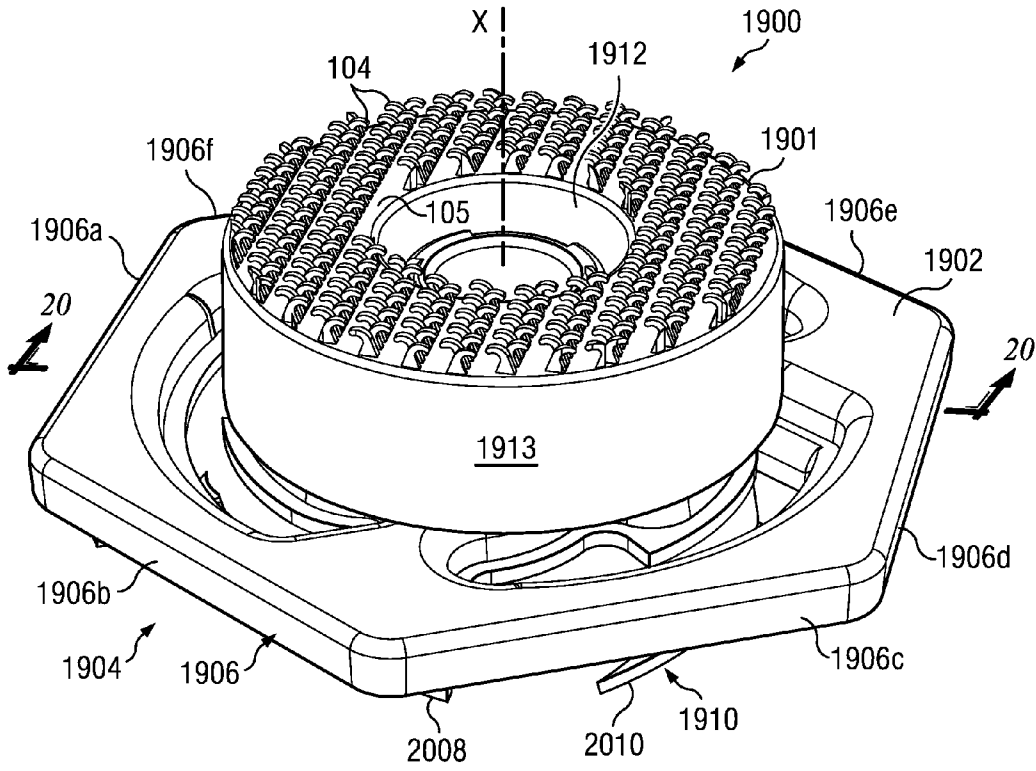


FIG. 19

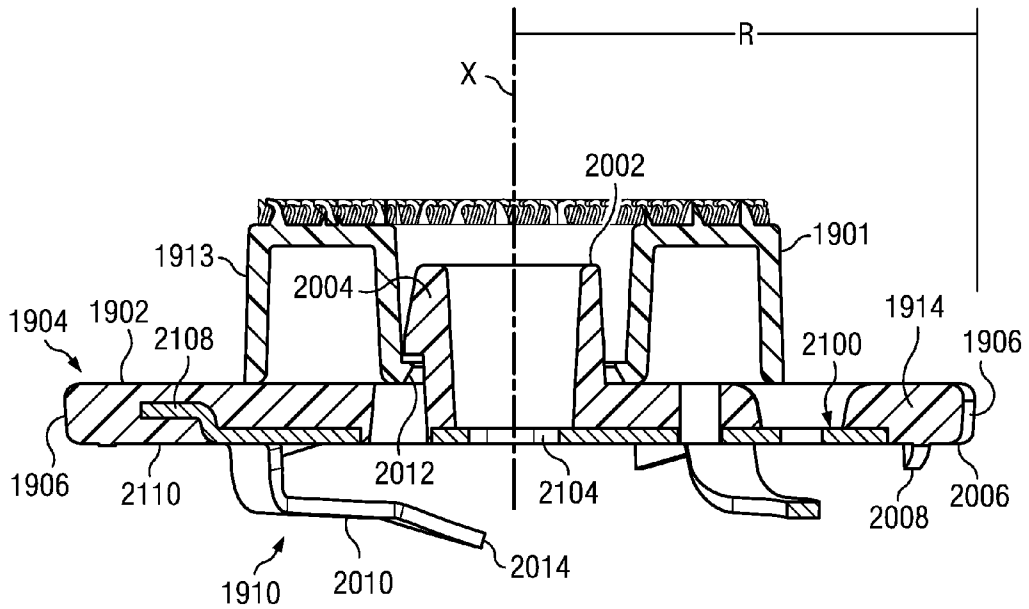


FIG. 20

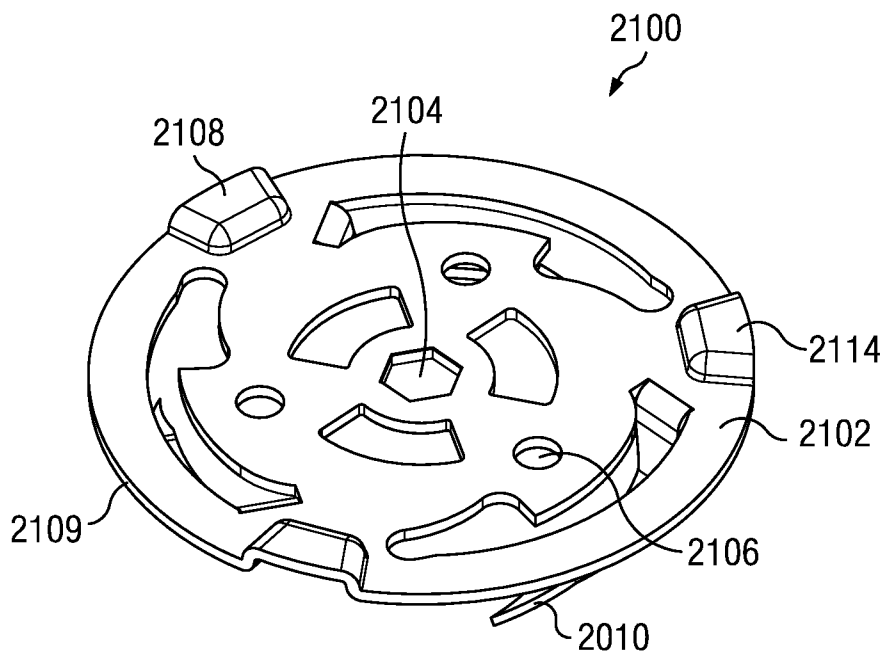


FIG. 21A

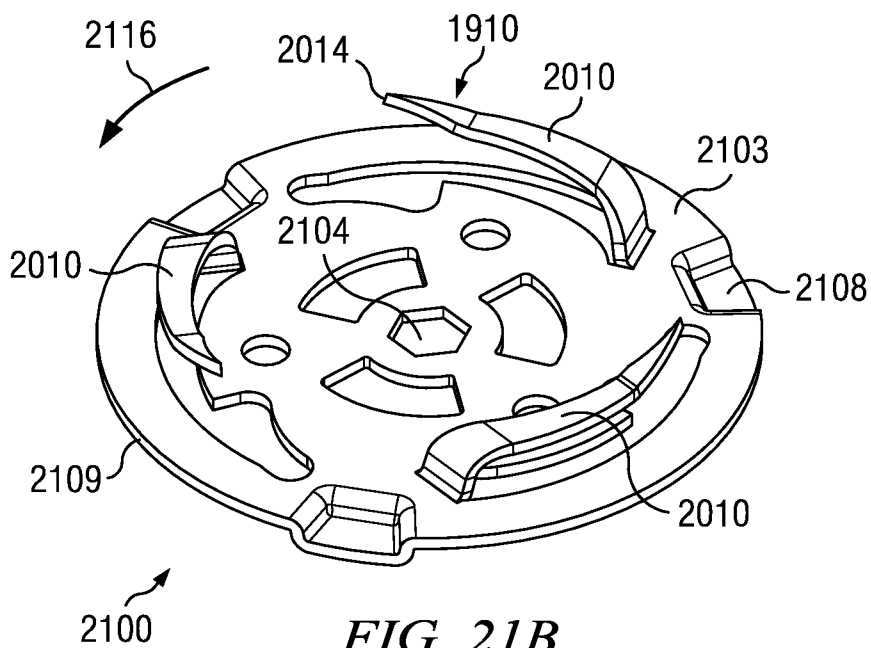


FIG. 21B

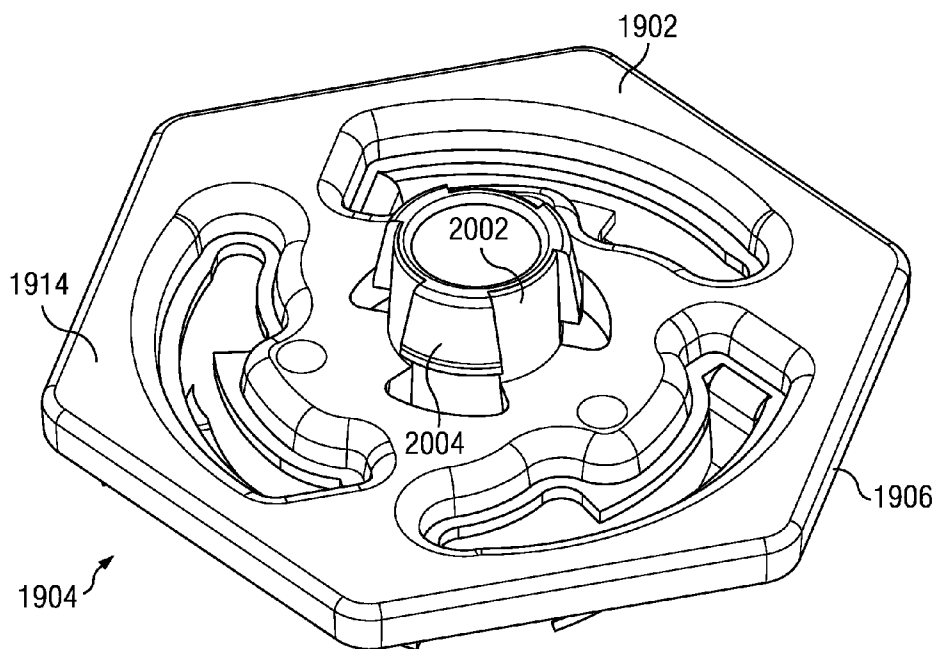


FIG. 22A

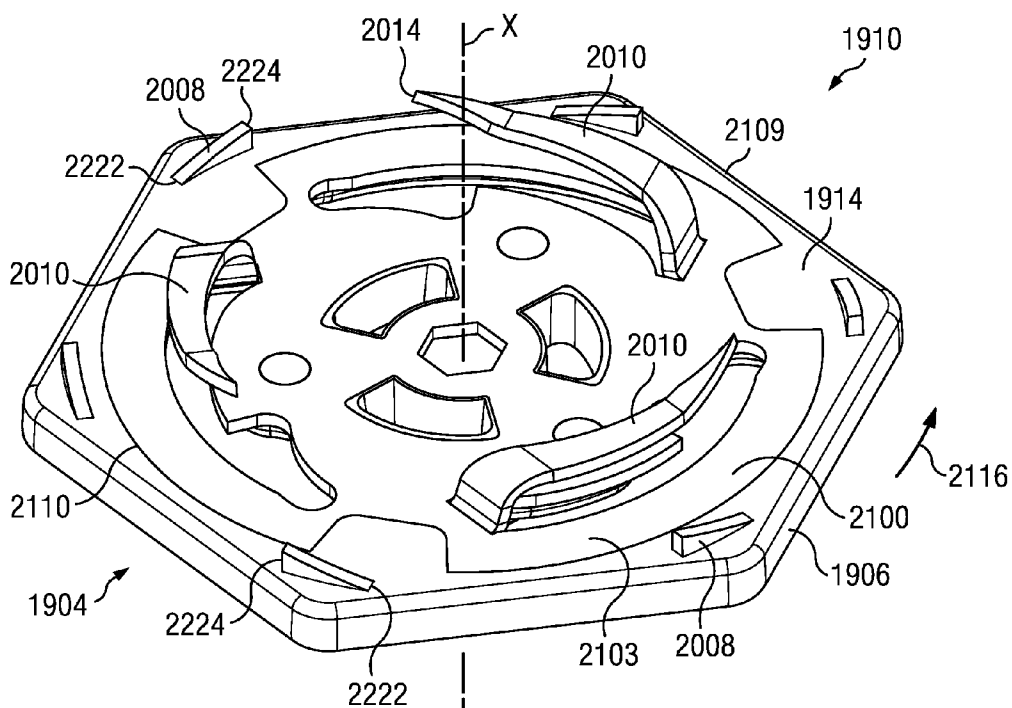


FIG. 22B

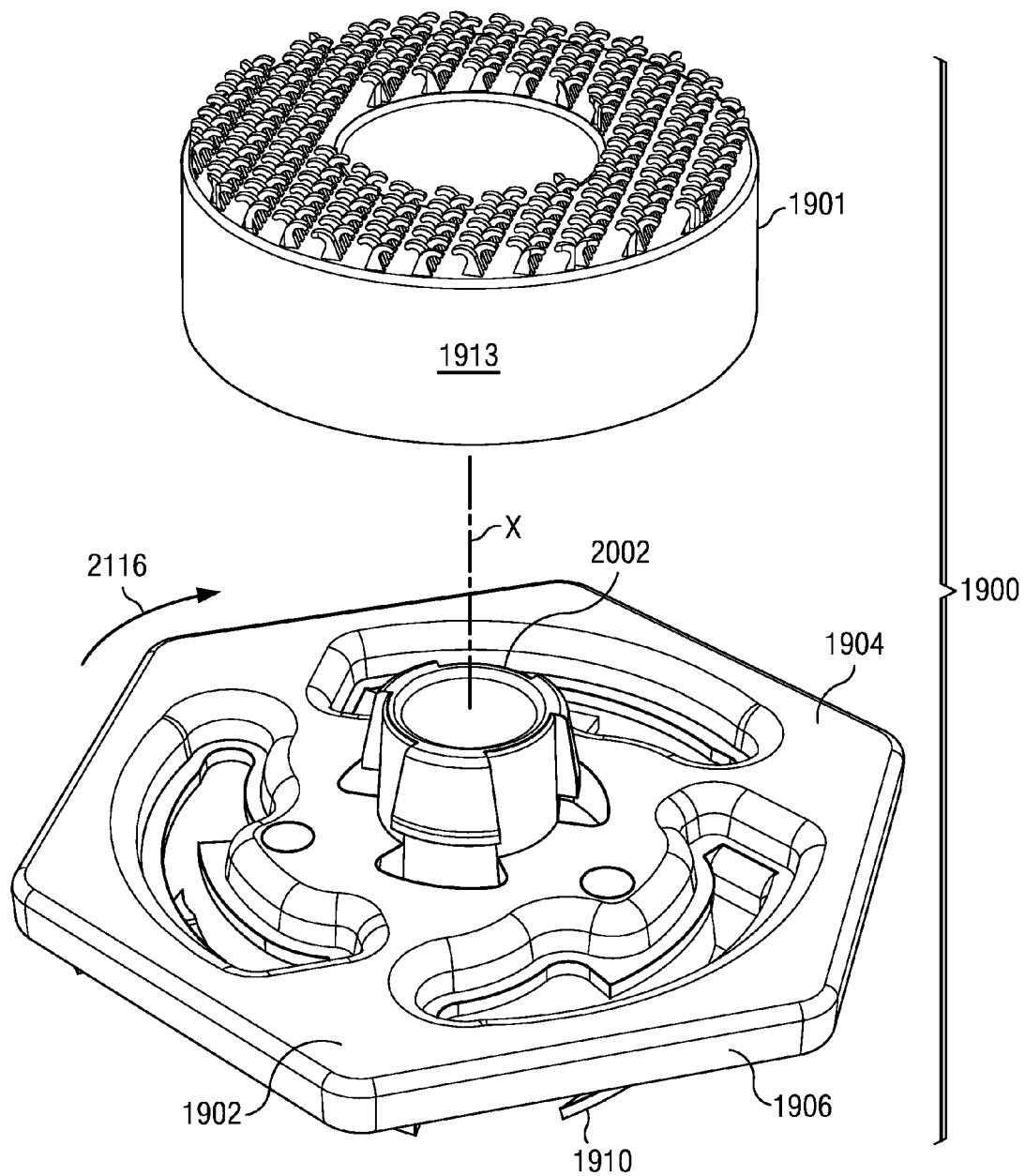


FIG. 23

VEHICLE FLOOR COVER RETENTION SYSTEM AND DEVICE

BACKGROUND OF THE INVENTION

[0001] In most conventional vehicles, such as cars, trucks and SUV's, the foot wells for the occupants are carpeted. Vehicle floor covers, including floor mats and trays, have been provided to protect the foot wells of these vehicles. However, vehicle drivers and passengers tend to move their feet around, which can bunch up or cause folding of a mat, or possibly shift the position of the mat or tray, causing the gas, brake or clutch pedals, or other vehicle controls or features, to be occluded. Vehicle floor trays, which are fit to the three dimensional walls of the foot well, are sturdier and less prone to deformation and shifting, yet still require placement and securing aids.

[0002] To aid in the placement and stability of floor covers and ultimately provide a more solid feel to the occupant's feet, vehicle manufacturers (commonly called original equipment manufacturers or OEMs) now usually place retention posts or other devices or structure in the vehicle foot wells. Often the floor mats or trays are designed to have respective apertures sized to accept the retention posts through them. However, retention post placement varies from manufacturer to manufacturer and may even vary from model to model. If the retention post placement is repositioned even a slight amount, the holes in the mats and trays will need to be likewise repositioned, requiring redesign of the mats and trays. In addition OEM mat retention systems vary widely; some use upstanding posts, others use hooks, still others use preformed holes or cavities in the foot well floor to which other fasteners are affixed. Some OEM retention devices terminate in a knob which is twisted to lock the mat or tray in place. The variance in OEM mat retention systems makes the provision of after-market floor mats and trays for these models more costly and less universal. Further, intentionally providing a hole through a vehicle floor cover necessarily reduces its ability to protect the carpeting underneath from debris and fluids.

[0003] Most OEM floor mat retention devices require a modicum of mental and physical effort on the part of the end user to effectively fasten the mat to the floor and, without the exercise of this level of care and effort, may not be adequately engaged. Thus a need exists for a vehicle retention post attachment device that can be used to secure a vehicle floor mat or tray without the need for an aperture in the mat or tray, and which relies on a more universal, passive and error-free means to prevent the lateral shifting of a floor mat or tray in a vehicle foot well.

SUMMARY OF THE INVENTION

[0004] In one aspect of the invention, a vehicle floor cover retention system is provided in which a vehicle floor cover, such as a mat or tray, has one or more sockets formed in its lower surface. The system further includes, for each socket, a retention device which stands up from the vehicle foot well floor. The socket has a sidewall of a predetermined depth that extends from the general lower surface of the floor cover to a closed ceiling. A socket depth is preselected to be more than or equal to a height of a sidewall of the retention device. The sidewall of the retention device is high enough that it acts as a physical stop to the sidewall of the socket, thereby preventing or mitigating lateral movement of the floor cover inside the vehicle foot well. The body of the retention device can be

circularly cylindrical, or have a sidewall that is slightly inversely frustoconical (with a top being slightly larger than a bottom). The socket can likewise be substantially circularly cylindrical, but may have a draft for reasons of manufacturability. The retention device further includes a connector of one of many different kinds. Many of the retention devices are in the nature of adapters and fasten in various ways to the OEM retention devices in the foot well. But some embodiments of the invention's retention device do not have adapters but fasten directly into the carpet backing. A top surface of the retention device of the invention can have a fastener, such as hook and loop material, a magnet, or a physical snap, which fastens to a corresponding fastener disposed on the ceiling of the socket which receives the retention device.

[0005] A principal advantage of the retention system of the invention is its relatively passive nature. In some embodiments the end user does not have to forcibly push or snap a device on a mating piece, nor does he or she have to rotate a part to attach the mat or tray. Once an adapter has been installed on the OEM retention structure, one time, the tray can be placed on or lifted off of the adapters with a simple motion. The adapters thus locate the mat or tray and retain it.

[0006] According to another aspect of the invention, there is provided a multiple-piece retention device or adapter which is removably installed by a consumer onto an original equipment manufacturer (OEM) vehicle foot well retention post which extends upwardly from a floor of the vehicle foot well. The OEM retention post has a shaft portion of one diameter and a head portion of a second, larger diameter. A cavity, disposed inside a body of the adapter, is dimensioned to receive the head of the OEM retention post. An engagement ridge, axially spaced from an upper surface of the body, extends inwardly from a general inner surface of the cavity and forms a passageway dimensioned to receive the shaft of the OEM retention post. The body may be divided into two or more pieces where each of the pieces includes a portion of the engagement ridge and where the pieces are capable of being securely attached to one another. A first fastener is disposed on the upper surface of the body, which is fastenable to a second fastener disposed on a lower surface of the mat or tray being retained.

[0007] According to yet another aspect of the invention, there is provided an affixation/retention device which consists of a substantially plate-shaped handgrip member, a vehicle retention member and a carpet affixation member. The vehicle retention member is sized to be received in a socket of a vehicle floor cover. The carpet affixation member is adapted to be twisted into the carpeting of the vehicle foot well by a human hand on the handgrip member.

[0008] In an embodiment, at least one anti-backout wedge is formed on the lower face of the handgrip member. The anti-backout wedge has a leading edge and trailing edge and resists any torque on the device in a direction opposite the predetermined rotational direction.

[0009] In an embodiment, the handgrip member includes a metal plate and a plastic component overmolded around the metal plate. At least one radially inwardly extending embayment is formed in the plane adjacent the lateral outer margin of the metal plate. The metal plate does not form any portion of the lower face of the handgrip member within the area of the embayment, instead a lower surface of the plastic component forms the lower face of the handgrip member within

the embayment. The affixation member joined to the handgrip member is adapted to be axially twisted into a carpeted surface of a vehicle foot well.

[0010] The present invention provides an advantage over making a hole in the vehicle floor cover sized to receive a vehicle retention post. When the head of the retention post is large, in the prior art, the aperture in the floor mat may have to fit loosely around the retention post. In addition, the present invention reduces the need to redesign the floor mats or trays when the retention post placement is slightly changed; the area of the upper surface of the attachment device can be chosen to be smaller than the area of the second fastener on the dome interior, permitting some lateral shift. More likely, if the design of the OEM retention post or other structure is changed, the adapter that fits it can be changed without redesigning the mat or tray. The attachment device allows for the attachment of the floor mat or tray to the vehicle foot well while maintaining a tight retention and location. By obviating the need of forming a hole in the floor cover for the retention post, the fastening device provides superior protection to the underlying carpet from fluids, debris and the like.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011] Further aspects of the invention and their advantages can be discerned in the following detailed description, in which like characters denote like parts and in which:

[0012] FIG. 1 is a perspective view of vehicle foot well according to the prior art;

[0013] FIG. 2 is a view similar to that shown in FIG. 1, with adapters according to one aspect of the invention having been installed on original equipment manufacturer (OEM) mat retention devices;

[0014] FIG. 3 is a top perspective view of a vehicle floor tray according to the invention, installed in the vehicle foot well using the adapters shown in FIG. 2;

[0015] FIG. 4 is a bottom perspective view of the vehicle floor tray shown in FIG. 3;

[0016] FIG. 5 is a perspective view of another vehicle floor tray according to the invention, showing an alternative placement of sockets;

[0017] FIG. 6 is a detailed exploded isometric view of a vehicle floor cover retention system using a retention device or adapter as seen in FIG. 2;

[0018] FIG. 7 is a cross sectional view taken through a vehicle floor cover and adapter assembled to an OEM vehicle floor cover retention post;

[0019] FIG. 8 is an isometric view of an embodiment of an adapter according to the invention as provided in two pieces, the view showing the relationship of the pieces prior to their assembly around an OEM retention post;

[0020] FIG. 9 is a bottom view of the two pieces of the adapter shown in FIG. 8, prior to their assembly;

[0021] FIG. 10 is an isometric view of the adapter shown in FIG. 8 as assembled around an OEM retention post;

[0022] FIG. 11A is an isometric view of another embodiment of a floor cover retention device according to the invention;

[0023] FIG. 11B is a sectional view of the retention device shown in FIG. 11A, as installed in a vehicle foot well and receiving a vehicle floor cover;

[0024] FIG. 12A is an isometric view of another embodiment of an adapter or retention device according to the invention;

[0025] FIG. 12B is a top view of the adapter shown in FIG. 12A, as closing around an OEM floor mat retention device;

[0026] FIG. 13A is an isometric view of another embodiment of a retention device according to the invention;

[0027] FIG. 13B is sectional view of the embodiment shown in FIG. 13A, shown attaching a floor cover to a vehicle foot well;

[0028] FIG. 14A is an isometric view of another embodiment of an adapter or retention device according to the invention;

[0029] FIG. 14B is a top view of the adapter shown in FIG. 14A, illustrating its attachment to an OEM floor mat retention device;

[0030] FIG. 14C is a sectional view of the adapter shown in FIGS. 14A and 14B, shown attaching a floor cover to a vehicle foot well;

[0031] FIG. 15A is an isometric view of another embodiment of an adapter or retention device according to the invention and an associated cavity in a vehicle floor well;

[0032] FIG. 15B is a sectional view of the retention device of FIG. 15A, shown attaching a floor cover to a vehicle foot well;

[0033] FIG. 16 is an isometric view of another embodiment of a retention device for use with the invention, employing helical tines;

[0034] FIG. 17 is a bottom view of an embodiment similar to that shown in FIG. 16, showing four helical tines;

[0035] FIG. 18A is an isometric view of another embodiment of a retention device or adapter according to the invention and showing finger depressions to aid in a manual twisting motion; and

[0036] FIG. 18B is a side view of the embodiment shown in FIG. 18A; and

[0037] FIG. 19 is a perspective view of an affixation/retention device according to another embodiment of the invention;

[0038] FIG. 20 is a cross sectional view taken substantially along line 20-20 of FIG. 19;

[0039] FIG. 21A is a perspective view of the top of a metal plate of a handgrip member of the affixation/retention device shown in FIG. 19;

[0040] FIG. 21B is a perspective view of the bottom of the metal plate shown in FIG. 21A;

[0041] FIG. 22A is a perspective view of the top of the overmolded handgrip member of the affixation/retention device shown in FIG. 19;

[0042] FIG. 22B is a perspective view of the bottom of the overmolded handgrip member and vehicle carpet affixation member of the affixation/retention device shown in FIG. 19; and

[0043] FIG. 23 is a detailed exploded isometric view of affixation/retention device shown in

[0044] FIG. 19.

DETAILED DESCRIPTION

[0045] FIG. 1 shows a typical original equipment manufacturer (OEM) vehicle foot well 10 prior to a floor mat or tray being placed within it. The illustrated foot well is of the driver's side, as is evident from the gas pedal 12 and the brake pedal 14. Typically although not universally, a floor 16 of the foot well 10 is carpeted. The floor 16 of the foot well 10 may be bounded by other foot well surfaces, so as to form a generally concave shape. These bounding foot well surfaces may include a rear or aft side 18, transitioning the floor 16 to a seat pedestal (not shown); an inboard side 20, which will be

disposed between the floor 16 and a transmission tunnel or center console; a firewall 22, which is a forward continuation of floor 16 and which generally slopes upwardly and forwardly, and forward of the gas and brake pedals 12 and 14; and an outboard side 24, which is disposed between the floor well floor 16 and a door sill 26.

[0046] Particularly on the driver's side, vehicle manufacturers now usually equip the foot well 10 with one or two hold-down or retention devices, in order fix the mat or tray (generically, "floor cover") in place and prevent its shifting and fouling with gas pedal 12 and/or brake pedal 14. In this illustrated embodiment there are two OEM retention devices 124A and 124B, and they take the form of posts with enlarged heads 214. Many different floor mat retention systems have been developed by different vehicle manufacturers and this makes the provision of custom-fitted foot well covers for these vehicles more challenging. In this illustrated embodiment, the OEM retention posts are meant to be inserted entirely through respective holes in an OEM floor mat (not shown.)

[0047] The placement of the spaced-apart OEM retention devices 124A and 124B is typical; OEM retention device 124A is located toward the aft and outboard margins of floor 16, while retention device 124B is positioned toward the aft and inboard corner of floor 16. While OEM vehicle retention devices 124A and 124B stand up more or less perpendicularly from floor 16, they could be located in one or more of the adjacent foot well surfaces and be canted at an angle to the vertical.

[0048] FIG. 2 shows a beginning stage in the deployment of one form of the invention. In one embodiment of the invention, adapters or further retention devices 100A, 100B are furnished for each OEM retention device 124A, 124B. In this embodiment, the adapters 100A, 100B take the form of generally cylindrical pucks or disks which completely surround respective ones of the OEM retention devices 124A, 124B and are affixed to them in such a way that their inadvertent separation becomes highly improbable, even upon application of considerable vertical or lateral force. After their installation, each of the adapters 100A, 100B will present an upstanding sidewall 125 that extends for some distance above the floor 16. Sidewall 125 is at a considerable angle to the floor 16 and in most instances will be roughly perpendicular to it. In the illustrated embodiment, each adapter 100A,B is further equipped with a fastener 105 on its top surface 104. In this illustrated embodiment, fasteners 105 are hook-and-loop material or hook-and-loop molded topography.

[0049] FIGS. 3 and 4 illustrate a floor cover 120 (the one illustrated here is a floor tray) for use with the retention system of the invention. As seen in FIG. 4, the floor cover 120 has a general lower surface 121 into which are formed a pair of sockets 122A and 122B. Sockets 122A,B are transversely spaced apart from each other and may be located near the rear margin of floor cover 120, and in this embodiment are respectively located near the inboard and outboard margins of the tray 120. The spacing and location of the sockets 122A and 122B match the spacing and location of OEM posts 124A and 124B. Each socket 122A,B has a sidewall 123 which extends upwardly and inwardly from the general lower surface 121. The sidewall 123 makes a substantial angle to general lower surface 121, as will be described in more detail below. Each socket 122A,B is sized to receive an OEM post 124A or 124B, as previously fitted with an adapter 100A or 100B. The floor tray 120 illustrated in FIGS. 3 and 4 has been thermoformed

from a blank of thermoplastic material of substantially uniform thickness. Therefore, in this embodiment each socket 122A or 122B shows up as a puck, dome or other shape on the upper surface of the part which is a projection of the shape of the socket beneath it, as seen for example in FIG. 3. Where the floor cover 120 is manufactured by injection or compression molding, the domes or pucks in the upper surface may be less prominent or may be entirely absent.

[0050] In this embodiment, an end user of the floor cover 120 doesn't have to do much work in installing it into his or her vehicle. The user first fits the OEM posts 124A, 124B with adapters 100A and 100B. Then the user takes the floor cover 120 and positions the sockets 122A and 122B over the attached adapters 100A and 100B so that the adapters 100A and 100B are received within the sockets 122A and 122B. In those embodiments where the adapters 100A and 100B have a fastener such as hook and loop material or topography on their respective upper surfaces, the user presses the sockets 122A and 122B down on the adapters 100A and 100B, and the installation is complete. The user does not have to thread or forcibly press any retention device through an aperture in the mat or tray, and doesn't have to twist or turn any hook, end knob or lock to secure the mat or tray in place.

[0051] The retention system of the invention primarily relies on the interaction between adapter sidewall 125 and socket sidewall 123 to prevent lateral movement; one acts as a physical stop to the other. In those instances where there are at least two sockets and adapters 122, 100, the mat or tray is also prevented from rotating around the axis of either.

[0052] FIG. 5 illustrates a different embodiment in which a thermoformed floor tray 128 is provided, as before, with sockets 122A and 122B. Socket 122B is located near the inboard and rear margin of tray 128. Socket 122A, however, is located near the longitudinal center line of the part and near its rear margin. This embodiment illustrates that there can be considerable variation in the placement of the sockets 122A and 122B and of the OEM posts with which they are meant to align.

[0053] A single retention device 100 and an associated portion of a floor cover 120 are seen in FIG. 6. The retention device or adapter 100 includes a body 102 disposed around a vertical axis X. In the illustrated embodiment, the external surface or side wall 125 of the body 102 is substantially circularly cylindrical or pillbox-like and is roughly parallel to axis X. In the illustrated embodiment, side wall 125 is actually slightly frustoconical rather than straight cylindrical; adapter 100 is wider at the top than it is at the bottom. In other embodiments, the external sidewalls of the body 125 can be cylindrical in the mathematical sense (that is, a cross section of the sidewall at one point on axis X will show a shape that is similar to a cross section taken at another point on axis X), prismatic, oval, or other convenient shape, but preferably sidewall 125 is disposed to be at a substantial angle to the horizontal.

[0054] The body 102 has a general exterior upper surface 104 on which a first fastener 105 is formed or affixed. For example, the upper surface may be integrally molded with the body 102 so as to have hook or loop features in it; alternatively, a layer of hook or loop material may be applied to a plastic substrate as by gluing or heat bonding. In other embodiments fastener 105 could be a magnet or a snap. The body 102 is preferably injection-molded of plastic but may also be formed from rubber or other thermosetting material, or even a metal. Surface 104 is, in this embodiment, formed to

be planar and substantially perpendicular to axis X; more generally the curvature (if any) of surface 104 should be a mirror image of the shape of socket ceiling 217 (described below).

[0055] A cavity 110 is formed by the body 102. In the embodiment illustrated by FIG. 6, an opening 111 in the general exterior upper surface 104 communicates it to the cavity 110. In an alternative embodiment, the general exterior upper surface 104 could be continuous with no opening.

[0056] In FIG. 7, the retention device or adapter 100 is shown assembled around an OEM retention post 124, and the retention device 100 in turn is fastened to the ceiling 217 of socket 122. The illustrated OEM retention device 124 typically is supplied by the vehicle manufacturer and may be of any of various forms, others of which will be described below. The illustrated OEM post 124 has a shaft 216, which terminates in a free and enlarged end or head 214, wherein at least one diameter of the head 214 is larger than the diameter of the shaft 216. In this illustrated embodiment the cavity 110 is disposed between the general upper surface 104 of the device or adapter 100 and an engagement ridge or annulus 202 formed to be remote from the general upper surface 104. Cavity 110 is shown here as having a generally cylindrical interior sidewall 204 although it could take other shapes, as might happen where the enlarged head of the OEM retention post is not radially symmetrical. In the illustrated embodiment a lower surface 215 of the engagement ridge 202 forms or is a part of the lower surface of the adapter 100. The cavity inner surface 204 is dimensioned such that when it receives the head 214 of the retention post, the top of the head 214 of the retention post does not extend beyond the general exterior upper surface 104 of the adapter body 102. In other words, the cavity 110 is tall enough to accommodate the head 214.

[0057] The engagement ridge 202 extends radially inwardly from the general inner surface 204 and is axially spaced from the general upper surface 104. The engagement ridge 202 forms a restricted passageway that is dimensioned to receive the shaft 216 of the retention post 124. The passageway formed by the engagement ridge 202 is smaller than the head of the retention post 214, and accordingly, when the body 102 is attached around the retention post 124, it cannot be lifted off by even a large amount of axial force. In the illustrated embodiment, a central passageway defined by the engagement ridge 202 fairly tightly receives the shaft 216; in an alternative embodiment, this fit could have a looser tolerance so as to permit some variance in the shaft size or shape.

[0058] A second fastener 208 is placed on an underside of the floor cover 120, and it is preferred that the second fastener 208 be attached to or make up the ceiling 217 of the socket 122. The second fastener may be hook-and-loop material meant to mate with the hook-and-loop material of the first fastener 105; it is also possible for the hook and loop topography to be molded into the ceiling 217. Accordingly, when the floor cover 120 having a socket 122 is placed over the body 102, the second fastener 208 fastens to the first fastener 105. In other embodiments, one of fasteners 105 and 208 can be a magnet and the other of the fasteners 105 and 208 can be a magnet or a piece of ferromagnetic material such as steel. In yet other embodiments, fasteners 105 and 208 could form components of a spring-biased mechanical snap.

[0059] The socket 122 has a top diameter, D1, at the ceiling of the socket 122 and a bottom diameter, D2, at the general lower surface of the socket 122. The adapter 100 has a diameter D3. The greatest diameter of the adapter 100, D3, is less

than the top D1 and bottom D2 socket 122 diameters. This insures that the floor cover 120 will fit on the adapter 100.

[0060] Typically, the retention post 124 protrudes upwardly through a layer of carpet (here shown schematically at 218). A thickness of the engagement ridge 202 between its lower surface 215 and its upper surface 220 may be chosen to be smaller than a length of the unenlarged portion of shaft 216, for ease in installation by the consumer.

[0061] The upstanding sidewall 123 preferably approaches parallelism with axis X, but in order to get good mold release characteristics, the sidewall 123 may be at a slight angle to axis X, such as up to six degrees, and preferably 3 to 5 degrees. One embodiment of sidewall 125, however, is somewhat inversely frustoconical, such that the top of adapter 100 is slightly larger in diameter than its bottom. In any particular vehicle, the OEM retention post 124 may not be completely vertical but may be canted, either as a result of its being installed in a nonhorizontal surface or because of loose tolerances or controls on such verticality. Sidewall 125 compensates for this somewhat in that even as slightly canted, the sidewall 125 will present an abutment or stop to the sidewall 123 which is more at 90 degrees to the horizontal than the OEM post axis. This maximizes the ability of surface 125 to stop lateral displacement of mat or tray 120 without the socket 122 camming over the top 104 of the adapter 100.

[0062] More generally, the adapter 100 minimally should present some sort of bump or impediment to the lateral displacement of the socketed mat or tray 120. Various shapes could achieve this. Preferably the height of socket wall 123 (from ceiling 217 to the general lower surface 121 of floor cover 120) and the height of the retention device sidewall body 125 should be at least 4 mm for acceptable functionality. Further and in the illustrated embodiment, a diameter of socket 122 at ceiling 217 is preselected to be somewhat larger than a diameter of adapter 100 at top surface 104, the difference being at least 2 mm, and more preferably 6 to 8 mm. This loose tolerance is specified to take into account the variation in placement of the OEM retention device to which the adapter 100 is connected. Where the OEM retention device, such as a hook (see below), is not radially symmetrical, this degree of "float" may also vary with the asymmetry of the OEM retention device.

[0063] In one embodiment the adapter body 102 is made up of at least two separate pieces, and as shown in FIG. 8, may consist of two identical pieces 300a and 300b that each substantially define a half cylinder. The two pieces 300a and 300b are securely attachable to each other. Each of the pieces 300a, b includes a portion of the engagement lip or ridge 202, such as half of it. In an alternative embodiment the body 102 may consist of more than two pieces in a variety of shapes that are securely attachable to each other, with each piece making up a part of the engagement ridge 202. In the illustrated embodiment the first fastener 105 is an annulus which is divided into halves or 180 degree sectors, so that when the pieces 300a,b are fastened together, a complete annulus of engaging material will result. See also FIG. 10.

[0064] As shown in FIGS. 8 and 9, a pair of mating or interlocking members 402 and 404 is included in each of the pieces 300a and 300b. In the illustrated embodiment, the pair of interlocking members 402 and 404 consists of a serrated projection or finger 402 and a serrated channel 404. The serrated projection 402 of one piece is adapted to be slidably received into the serrated channel 404 of the other piece when the two pieces are joined together in a horizontal direction

around the retention post 124. The serrations or teeth 403 on the projection 402, and the serrations or teeth 405 within the projection-receiving channel 404, preferably are of the shark-tooth form, such that the force necessary to pull them apart is much greater than the force necessary to put them together. The shark-tooth serrations 403 will easily cam across the teeth 405 in the channel 404 when a projection 402 is inserted into a channel 404, but the reverse will not be true. The teeth or serrations 403, 405 preferably are elongate and are disposed to be in parallel to the axis X, such that they will maximally resist being pulled apart at an angle to that axis.

[0065] On each piece, the interlocking members 402, 404 are radially spaced from the axis and extend in a direction parallel to and spaced from that axis. Projections or fingers 402 and channels 404 are disposed below the upper engagement surface 104, radially outwardly from the structure defining cavity 110, and preferably above the engagement ridge 202. The projection 402 of piece 302a will be inserted into a channel 404 of piece 302b on one side of the axis X, while simultaneously the projection 402 of piece 302b will be inserted into channel 404 of piece 302a on the other side of the axis X; the axis is interposed between the two vectors or lines of closing (not shown) of the fastening pairs 402, 404. This spaced-apart placement ensures that the piece 300a will be securely fastened to piece 300b around the retention post 124.

[0066] In one embodiment each finger or projection 402 is slightly elastic. This elasticity can be taken advantage of by placing the serrations 403 on the free end of the elongate projection 402, and by extending the projection 402 at an angle which is slightly nonparallel to and inward of the long dimension of the mating channel 404. In this way, a projection 402, when inserted into a channel 404, will have its teeth 403 forced or spring-biased against the teeth 405 of the channel 404. This enhances securement.

[0067] According to one aspect of the invention and as illustrated in FIGS. 8 and 9, at least two access holes 406 may open onto the general upper surface 104. The access holes 406 open on respective channels 404, at locations which are closer to the entrances of the channels 404 than are their serrations or teeth 405. Access holes 406 are positioned such that a screw-driver blade or other tool admitted into an access hole 406 will permit the tool to pry the spring-biased projection or finger 402 of the other piece from the teeth 405 in the channel 404, permitting the user to decouple piece 300a from piece 300b. But as seen in FIG. 10, there intentionally is no other way to remove the attachment device 100 from the retention post 124 without destroying the attachment device 100; as assembled, the fingers or projections 402 are shrouded by the external side wall 125 of the device 100. This prevents the adapter 100 from becoming inadvertently separated from the OEM retention device 124 to which it is affixed.

[0068] Each of the pieces 300a,b also has a pair of guides or processes to aid in the coregistration and assembly of the device 100. The guides also help prevent inadvertent disassembly when the two pieces of the device are twisted torsionally and perpendicularly from the axis X. The first of these, guide 408, is a process which extends roughly in parallel to but spaced outwardly from finger 402. The radially external surface of guide 408 is continuous with exterior surface 125. The guide 408 fits into a pocket 410 on the other of the two pieces 300a,b. Pocket 410 is in the nature of a depression formed in the otherwise continuous curved exterior surface 125.

[0069] The other guide or process 412 is best seen in FIG. 9. This guide or process 412 is a continuation of the wall partially constituting channel 404. Process 412, upon assembly to the other piece 300a or 300b, slides along wall 414 of that other piece, even as finger teeth 403 begin to engage channel teeth 405.

[0070] The cavity 110 is dimensioned to enclose the OEM retention post head 214. As seen in FIG. 10, the retention post head 214 sits within the cavity 110.

[0071] The adapter 100 shown in FIGS. 2 and 4-10 fairly closely fits an OEM retention post 124 of a predetermined type. But adapters or retention devices could be fabricated according to the invention wherein cavities 110 will accommodate any of several different retention post heads, hooks or enlargements of different kinds, so long as the retention post or hook has a terminal head that is larger in axial cross section than a neck or shaft to which is attached. As such, a retention device according to the invention could be used as an adapter to any of several (OEM) vehicle floor cover retention systems, obviating the need to make custom apertures in the mats or trays for different OEM makes or models.

[0072] FIGS. 11A and 11B illustrate a retention device 1100 which is not an adapter to an OEM retention device but rather is meant to be used where no such OEM devices exist. As before, device 1100 has a body 1102 which is puck or pillbox-shaped, and which has an upstanding sidewall 125 that preferably is roughly vertical and that can be right cylindrical or slightly inversely frustoconical. An upper surface 104 of the body 1102 is finished with hook and loop material or hook and loop topography 105 as a fastener; other, previously mentioned fastening expedients could be employed instead or in addition. A generally planar bottom surface 1104 has extending downwardly therefrom a central screw 1106 that, as shown in FIG. 11B, is meant to screw into the carpet pile and backing 1108 of a vehicle foot well. Alternatively the central screw 1106 can be replaced with other means to fasten device 1100 to the carpet and preferably its backing; two alternatives will be described below. Device 1100 can be injection molded of suitably tough plastic. It is preferred that body 1102 have a diameter that is a little smaller than the diameter of socket 122 of floor cover 120, to provide some tolerance in placement of the device 1100. This device 1100 can be furnished with a mat or floor tray 120 having the same size socket 122 as before.

[0073] In the embodiment shown in FIGS. 12A and 12B, a device or adapter 1200 has a body 1202 with two halves 1204 and 1206 that are hinged at sidewall 125. The engagement ridge or lip 202 will close around an OEM retention post shaft 216; in this embodiment, the head 1208 of the OEM retention device 1209 can be of irregular shape. The hinge 1210 can be a "living hinge" of relatively thin plastic and is approximately parallel to the device axis. Device body 1202, when closed, will form an annular upper surface 104 which, as before, may be populated with hook and loop material 105. Body 1202 forms a cylindrical cavity 110 which is tall enough to house the OEM retention device head 1208. Halves 1204 and 1206 are kept closed by means such as a ratchet clasp 1212 on half 1204 which, when closed, will engage teeth 1214 formed on exterior surface 125 near an opposite split end 1216 of half 1206.

[0074] FIGS. 13A and 13B show the structure and installation of another embodiment 1300. This device has a solid puck or pillbox-shape body 1302 which, as before, presents a cylindrical or slightly inverse frustoconical surface 125 to

sidewall 123 of socket 122 (FIG. 13B). A top surface 104 is provided with a first fastener 105 such as hook-and-loop material or a magnet. A "T" shaft 1304 downwardly extends from the center of a general lower surface of the body 1302. The end of shaft 1304 remote from body 1302 is terminated in an elongate, horizontally extending bar 1306 which will fit through an elongate slot 1308 in the foot well floor (FIG. 13B) in substitution for the OEM floor mat retention device usually inserted therein. The body 1302 is then turned 90 degrees by the user, and the "T" crossbar 1306 thereupon rotates within a disc-like cavity 1310 below slot 1308. Once device 1300 is so installed, it is ready to receive a socketed vehicle floor cover 120, as before. A diameter of the body 1302 preferably is about 4mm less than a diameter of the socket 122.

[0075] In the embodiment shown in FIGS. 14A-14C, the device or adapter 1400 has a puck-shaped body 1402 with a cylindrical or slightly inverse frustoconical sidewall 125. A top surface 104 of the body 1402 is formed as an annulus and is fitted with a fastener 105 of one or more of the kinds previously described. A cylindrical cavity 1404 extends from its opening on top surface 104 vertically downward to a bottom 1406. The bottom or floor 1406 is closed except for a central hole 1408, meant to receive a shaft 1413 of a hook-like OEM retention device 1410, and a sector 1412, which is wide enough to admit a hook 1414 that extends from the top of the OEM retention device shaft 1413. To fasten the adapter 1400 in place, the user rotates body 1402 until the hook 1414 is no longer above the sector 1412.

[0076] In the embodiment shown in FIGS. 15A-15B, the device or adapter 1500 has a puck-like body 1502 that presents an upstanding sidewall 125 that is either cylindrical or somewhat inversely frustoconical, as before. A top surface 104 of the solid body 1502 may include a first fastener 105 of one or more previously described kinds. Downwardly depending from a center of general lower surface 1504 of body 1502 is an at least bifurcated snap-fit foot 1506, here divided by axially disposed channel or slot 1508 into longitudinal parts or halves 1510, 1512. In other embodiments there can be more channels and more longitudinally divided segments (not shown). Each longitudinal segment 1510, 1512 terminates in an enlarged end 1514. The material (such as plastic) from which the body and/or foot 1506 is formed is selected to have some elasticity, such that a radial inward force directed on either enlarged end 1514 will inwardly depress that end toward the axis and the other such end 1514, temporarily decreasing the diameter of the ends 1514 considered as a whole. The enlarged ends 1514 may each have a chamfered or tapered surface 1515 so that they will easily cam through circular opening 1518 formed above a relatively enlarged cavity 1520, which had been formed in a vehicle foot well floor 1522 by the original equipment manufacturer to receive a predetermined OEM floor mat retention device. The user pushes the foot 1506 through the hole 1518, inwardly compressing the foot segments 1514, which will spring back to occupy cavity 1520 after they pass the constriction. The adapter 1500 is then ready to receive a socketed floor cover 120.

[0077] FIG. 16 shows another retention device 1600 according to the invention which is not an adapter. Device 1600 has a body 1602 with a sidewall 1604 which is cylindrical or (as shown) slightly reverse frustoconical. A fastener, such as a layer or topography 1606 of hook-and-loop material, is mounted or molded on into a top surface 1608 of the body 1602. Body 1602 can be solid without a cavity. A pair of

angularly spaced-apart helical tines 1610, 1612 extend in helical paths from a general bottom surface 1614 of the body 1602. In this embodiment, there are two such helical tines, but, as FIG. 17 shows, more tines can be supplied as is convenient. The tines 1610, 1612 can be fashioned of steel wire and may have upper ends embedded or in-molded into the body. Similar carpet connectors are disclosed in the Applicants' U.S. Pat. Nos. 6,385,812 and 6,412,142, the entire disclosure and drawings of which are incorporated herein by reference. The tines 1610, 1612 can follow helical paths, as shown, or can terminate in straight segments, as depicted in U.S. Pat. No. 6,412,142. Alternatively the tines 1610, 1612 can be fashioned of hard plastic. In operation, the user simply screws the body 1602, and with it the tines 1610, 1612, in a counterclockwise direction so that the tines 1610, 1612 pierce the carpet and bite into the backing (not shown) underneath. The height of body sidewall 1604 is chosen to be an effective physical stop to a respective floor cover socket sidewall 123, as has been previously described.

[0078] FIG. 17 is a bottom view of a variation of device 1600. In this embodiment, there are provided four equally angularly spaced apart tines 1700, 1702, 1704, 1706 rather than two.

[0079] FIGS. 18A and 18B illustrate a feature which is particularly suited to those devices described above which are meant to be rotated by hand in their installation, either into the carpet or to be attached to a preexisting OEM device. A body sidewall 1800 may be formed as a surface of rotation around the body's axis, and preferably will be generally circularly cylindrical or somewhat reverse frustoconical as before, but won't be completely so. Instead, the sidewall 1800 will have angularly spaced-apart depressions 1802 formed into it to provide purchase to the fingers of a human hand. Preferably there should be multiple ones of the depressions 1802, such as at least two, to fit to a thumb and an opposing finger. There can be more depressions than this (not shown) depending on the size of the body 1804. The depressions can take the form of concavities as shown. Other finger-engaging surfaces can instead be supplied, all of which will be departures from surfaces of rotation around the axis X of the body 1804. But the departures should not be so severe that the primary function of the body, i.e., being a physical stop to the lateral translation of a socket sidewall, would be compromised. The sidewalls of the device bodies shown in FIGS. 11A-B, 13A-B and 14A-B could all bear depressions similar to depressions 1802, as each of these embodiments is meant to be axially twisted by the human hand.

[0080] FIG. 19 shows an affixation/retention device 1900 which has three parts: a handgrip member 1904, a vehicle floor cover retention member 1901 and a carpet affixation member 1910. In some embodiments, the affixation/retention device 1900 may be formed as one piece. The vehicle floor cover retention member 1901 has an annular upper surface 104 which, as before, may be populated with hook and loop material or topography 105. The illustrated retention member 1901 has an upstanding sidewall 1913 that is approximately parallel with axis X; in the illustrated embodiment sidewall 1913 has a small positive draft for mold release purposes, as better seen in FIG. 20. A height of the retention member 1901, as measured from its free end or top surface 104 to upper face 1902 of handgrip member 1904, should be preselected to be less or equal to a depth of the floor cover socket 122A or B which it is intended to fit. Retention member 1901 is equivalent in function to the adapters 100A, B, device 1100, etc. of

previously described embodiments and engages the floor cover sockets 122A, B in the same way. Retention member 1901 can be disposed on axis X of device 1900.

[0081] The handgrip member 1904 has a substantially plate-shaped body with a noncircular margin 1906. The handgrip member 1904 has a first, upper face 1902 and a second, lower face 2110 (See FIG. 20B). In the illustrated embodiment, the handgrip member 1904 has a series of sides 1906a, 1906b, 1906c, 1906d, 1906e, 1906f that extend between and join the faces 1902 and 2110. The sides 1906a, 1906b, 1906c, 1906d, 1906e, 1906f together form a hexagon. The handgrip member 1904 may be in other than a hexagonal form, and may have a nonpolygonal or irregular margin, but providing the handgrip member 1904 in a square, hexagonal or octagonal form forms opposed sides and therefore permits the installation of the device 1900 into a textile layer either by the human hand or a tool. Handgrip member 1904 lies in a plane which is substantially orthogonal to axis X.

[0082] In this embodiment, the body of the handgrip member 1904 is a composite of a metal plate 2100 and an overmolded thermoplastic portion 1914 which, for example, can be acrylonitrile butadiene styrene terpolymer (ABS) or glass filled nylon. In the illustrated embodiment, the vehicle floor cover retention member 1901 attaches to the handgrip member 1904 via a center post 2002 (See FIG. 20). As seen in FIG. 20, once connected (or as integrally molded), the vehicle floor cover retention member 1901 sits on the upper or first face 1902 of the handgrip member 1904. In the illustrated embodiment, the hollow post 2002 extends upwardly from the approximate center of the handgrip member 1904. The post 2002 has wedges or other integrated widened features 2004 on its outer surface over which the vehicle floor cover retention member 1901 slides. The cavity 1912 of the vehicle floor cover retention member 1901 is dimensioned to enclose the center post 2002. The cylindrical cavity 1912 is wide enough to receive the post 2002 but, as stated above, the passageway formed by the engagement ridge 2012 is smaller than the widened features of the post 2004. Accordingly when the vehicle floor cover retention member 1901 is slid over the post 2002, it cannot be lifted off by even a large amount of axial force, resulting in a snap-fit. Alternative embodiments may have a looser tolerance providing some variance in the post 2002 size or shape. In the illustrated embodiment, the largest radius of the vehicle floor cover retention member 1901 is smaller than the smallest radius of the handgrip member 1904. While retention member 1901 is dimensioned to be received into a floor cover socket 122A or B (see FIG. 4), the noncircular margin 1906 of the handgrip member is dimensioned to be grasped and turned by a human hand. A radius R from the axis X (FIG. 20) to the vertices of the noncircular margin 1906 may be chosen to be in the range of about 0.5 to 2.5 inches and in one embodiment is 0.93 inches.

[0083] A carpet affixation member 1910 downwardly depends from the lower surface 2110 of the handgrip member 1904. The carpet affixation member 1910 is adapted to be twisted into the carpeting of a vehicle foot well in a predetermined rotational direction 2116 (See FIG. 23). In the illustrated embodiment, the carpet affixation member 1910 consists of three tines 2010 (See FIG. 21B). The tines 2010 are angularly spaced apart from each other around axis X and are formed on roughly helical paths. Other embodiments may have one or more different processes forming the affixation

member 1910 which preferably are integrally formed with the metal plate 2100 and stamped from the workpiece creating plate 2100.

[0084] FIG. 21A shows an upper side of the stamped metal plate 2100 of the handgrip member 1904. The metal plate 2100 of the handgrip member 1904 may be round (as shown) or it may have a different shape. At least one embayment 2108 is formed adjacent the lateral outer margin 2109 of the metal plate 2100. The embayment 2108 is preferably formed by stamping to create a hump 2114 that defines the embayment 2108. Alternatively, metal may be removed from plate 2100 within each embayment 2108, leaving open indentations. There may be several embayments 2108 which may be distributed around the axis at equal angular intervals. In the illustrated embodiment the three embayments 2108 are offset from each other by approximately 120 degrees. Within the area of the embayments 2108, the lower surface of the metal plate 2100 departs from the horizontal plane in which a remainder of the plate 2100 resides, and which will be coplanar with lower face 2110 after molding.

[0085] In the illustrated embodiment, a hexagonal hole 2104 is disposed on the axis of the metal plate 2100 of the handgrip member 1904. The hexagonal hole 2104 is sized such that it accepts an Allen wrench. Other embodiments may have noncircular central orifices of different shapes which may receive different tools such as a slotted or Phillips head screwdriver. The tools may be used to turn handgrip member 1904 and the carpet affixation member 1910 into the carpeting in the predetermined rotational direction 2116. Additional holes 2106 may be disposed to go through the metal plate 2100 for use in the alignment in mold tooling.

[0086] FIG. 21B illustrates tines 2010 that downwardly depend from a lower face 2103 of the metal plate 2100. The carpet affixation member 1910 should have at least one attachment member 2010 (such as at least one of the illustrated tines), but may have several such as the three shown in FIG. 21B. The attachment members 2010 may be integrally formed from and stamped from the metal plate 2100 and extend downwardly from the lower face 2110. The affixation members 2010 are substantially disposed on a roughly helical path and are a substantial distance from the axis X of the handgrip member 1904. The affixation members 2010 illustrated in FIG. 21B are sharpened metal tines with pointed tips 2114 which can be inserted into the vehicle carpeting.

[0087] The undersides of the embayments 2108 are also shown in FIG. 21B. The edges are sloped, while the top of the embayment 2108 is substantially flat.

[0088] FIG. 22A shows the first face 1902 of the completed hand grip member 1904. The overmolding forms a plastic component 1914 of the handgrip member 1904. The plastic component 1914 forms the noncircular margin 1906 of the member 1904 and in this embodiment, laterally surrounds the metal plate 2100. In this embodiment, the lateral outer margin 2109 of the metal plate 2100 is inwardly spaced from the overmolded noncircular margin 1906 of the handgrip member 1904.

[0089] FIG. 22B shows the lower face 2110 of the overmolded handgrip member 1904. As seen in FIG. 22B, the lower face 2103 of the metal plate 2100 does not form any portion of the general lower surface 2110 of the handgrip member 1904 within the area of each embayment 2108; within the area of the embayment 2108, the plastic component 1914 is overmolded on both the lower surface 2103 and upper surface 2102 of the metal plate 2100. The downwardly

disposed affixation member **1910**, here comprising tines **2010**, is not overmolded. Anti-backout wedges **2008** are formed on the lower face **2110**. In the embodiment shown in FIG. **22B**, the anti-backout wedges **2008** are positioned near the respective vertices of each hexagon angle. The number of wedges **2008** and placement of wedges **2008** may vary with different embodiments. As illustrated in this embodiment, each wedge **2008** has a leading edge **2222** and a trailing edge **2224**, the leading edge of the wedge **2222** being angularly spaced relative to the axis X from the trailing edge of the wedge **2224** in the predetermined rotational direction **2116**. The trailing edge **2224** has a depth which is measured from the second face **2110**. That depth is greater than the depth between the leading edge **2222** and the second face **2110**. In some embodiments the depth between the leading edge **2222** and the second face **2110** may be zero, as shown.

[**0090**] Once the handgrip member **1904** and carpet affixation member **1910** are twisted in rotational direction **2116**, into the carpet, the wedges **2008** will resist any torque on the device **1900** in a direction opposite the predetermined rotational direction **2116**. In the illustrated embodiment the anti-backout wedge **2008** and plastic component **1914** of the handgrip member **1904** are integrally molded of plastic. Other embodiments may have backout wedges **2008** in different configurations and made of different materials.

[**0091**] In operation, the vehicle floor cover retention member or puck **1901** may be snapped into the center post **2002** (FIG. **23**) to create a complete retention device or assembly **1900**. This assembly may take place in the factory. During the course of installing a mat or tray into his or her vehicle, the user locates where the retention devices should go, and then simply screws each affixation/retention device **1900** in a clockwise direction so that the tines **2010** pierce the foot well carpet and bite into the backing underneath. The tip **2014** of the tine **2010** is manually inserted and twisted into the floor of the vehicle foot well. As the user presses and rotates the handgrip member **1904** of the affixation/retention device **1900** around the center axis X, the tines **2010** pierce the carpet layer so that the upper face **1902** of member **1904** becomes flush with the carpet surface.

[**0092**] FIG. **23** demonstrates the vehicle floor cover retention member **1901** snapping on to the handgrip member **1904**.

[**0093**] In summary, a relatively passive vehicle floor cover retention system uses device bodies or adapters with upstanding side walls that are received in respective floor cover sockets. The devices or adapters can be of various kinds developed to replace or augment OEM retention devices of various kinds, and act as physical stops against lateral motion of the floor mat or tray. While illustrated embodiments of the present invention have been described in the above description and illustrated in the appended drawings, the present invention is not limited thereto but only by the scope and spirit of the appended claims.

1. A vehicle floor cover retention system, comprising:
 - a vehicle floor cover for installation in a vehicle foot well, the vehicle floor cover having a general lower surface, at least one socket formed into the general lower surface and having a closed ceiling spaced upwardly from the general lower surface, at least one sidewall of the socket extending by a predetermined depth from the general lower surface to the ceiling, the socket having a top socket diameter at the ceiling and a bottom socket diameter at the general lower surface such that the top socket diameter is less than the bottom socket diameter; and

- for each socket, a respective retention device disposed to upwardly extend from the vehicle foot well and having a free end, a body of the retention device having at least one upstanding sidewall, a depth of the sidewall of the socket being preselected to be more than or equal to a height of the sidewall of the retention device body as measured from a general surface of the vehicle foot well to the free end of the retention device body, the device having a greatest diameter that is less than the top and bottom socket diameters;

- the socket adapted to receive the retention device when the floor cover is placed in the vehicle foot well, the sidewall of the retention device presenting a physical stop to the sidewall of the socket to mitigate lateral movement of the vehicle floor cover within the vehicle foot well.

2. A vehicle floor cover retention system, comprising:
 - a vehicle floor cover for installation in a vehicle foot well, the vehicle floor cover having a general lower surface, at least one socket formed into the general lower surface and having a closed ceiling spaced upwardly from the general lower surface, at least one sidewall of the socket extending by a predetermined depth from the general lower surface to the ceiling; and

- for each socket, a respective adapter disposed to upwardly extend from the vehicle foot well and having a free end, a body of the adapter having at least one upstanding sidewall, a depth of the sidewall of the socket being preselected to be more than or equal to a height of the sidewall of the adapter body as measured from a general surface of the vehicle foot well to the free end of the adapter body;

- the socket adapted to receive the adapter when the floor cover is placed in the vehicle foot well, the sidewall of the adapter presenting a physical stop to the sidewall of the socket to mitigate lateral movement of the vehicle floor cover within the vehicle foot well; and

- a connector adapted to affix the adapter to an original equipment manufacturer (OEM) vehicle floor mat retention device installed by the original equipment manufacturer in the vehicle foot well.

3. The system of claim **2**, wherein the connector of the adapter is formed by a cavity disposed to be radially interior to the sidewall of the adapter body, the cavity sized to house an enlarged head of an OEM vehicle floor mat retention post, a lower end of the cavity defined by an engagement ridge, the engagement ridge extending radially inwardly from a general inner sidewall of the cavity and adapted to receive a shaft of the OEM vehicle floor mat retention post, the shaft extending between the vehicle foot well surface and the enlarged head.

4. The system of claim **3**, wherein the adapter is formed as two separate pieces which are brought together around the OEM retention post to affix the adapter to the OEM retention post.

5. The system of claim **4**, wherein the adapter is formed as first and second pieces hinged to each other at the sidewall of the adapter body, the first and second pieces hingedly closed on each other around the OEM floor mat retention post to affix the adapter to the OEM retention post.

6. The system of claim **3**, wherein the enlarged head of the OEM retention post is a hook which is asymmetrical around an axis of the post, the adapter body having an axis, the engagement ridge defining an access hole extending from the axis of the adapter body to the general inner sidewall of the cavity in the adapter body but angularly extending only

through a portion of the bottom of the adapter body cavity, the adapter adapted to be twisted about the axis such that the hook of the OEM retention post is above the engagement ridge.

7. The system of claim 2, wherein the connector has a shaft which extends downwardly on an axis of the adapter body, the shaft having an end remote from the adapter body, an elongate bar joined to the last said end and horizontally extending from the axis in opposite directions, the elongate bar adapted to be received through a slot formed in the vehicle foot well and into a cavity below the slot, the retention device rotated to fasten the retention device to the vehicle foot well.

8. The system of claim 2, wherein the connector has a shaft which extends downwardly on an axis of the retention device body and which terminates in an enlarged end, the shaft being axially split into two parts, the parts being capable of elastic deformation toward the axis, the connector adapted to be inserted through a hole in the vehicle foot well and into a cavity disposed below the hole, the parts of the enlarged end of the shaft elastically deforming toward the axis as the enlarged end is inserted through the hole and springing radially outwardly once the enlarged end is in the last said cavity to thereby connect the adapter to the vehicle foot well.

9. The system of claim 2, wherein the sidewall of the body of the retention device generally conforms to a surface of rotation around a body axis, plural angularly spaced-apart depressions being formed in the sidewall of the body to provide purchase points for a thumb and at least one finger of a human hand so that a user may manually twist the retention device about its body axis.

10-24. (canceled)

25. A vehicle floor cover retention system, comprising:

a vehicle floor cover for installation in a substantially carpeted vehicle foot well, the vehicle floor cover having a general lower surface, at least one socket formed into the general lower surface and having a closed ceiling spaced upwardly from the general lower surface, at least one sidewall of the socket extending by a predetermined depth from the general lower surface to the ceiling;

for each socket, a respective affixation/retention device;

a substantially plate-shaped handgrip member of the affixation/retention device formed around an axis to be substantially orthogonal thereto, a noncircular handgrip margin of the handgrip member radially spaced from the axis, the handgrip member having a lower face and an upper face;

a vehicle floor cover retention member of the affixation/retention device upstanding from the upper face of the handgrip member and sized to be received in a respective socket, the retention member disposed on the axis, a largest radius orthogonal to the axis of the vehicle floor cover retention member being smaller than a smallest radius orthogonal to the axis of the handgrip member; and

a carpet affixation member of the affixation/retention device downwardly depending from the lower surface of the handgrip member, the carpet affixation member formed around the axis and adapted to be twisted into carpeting of the vehicle foot well in a predetermined rotational direction by action of the human hand on the handgrip surface of the handgrip member.

26. The system of claim 25, wherein a body of the vehicle floor cover retention member has a free end upwardly spaced from the upper face of the handgrip member and at least one upstanding sidewall extending between the upper face of the

handgrip member and the free end of the retention member, a depth of the sidewall of the socket being preselected to be more than or equal to a height of the sidewall of the retention member; and

the sidewall of the retention member presenting a physical stop to the sidewall of the socket to mitigate lateral movement of the vehicle floor cover within the vehicle foot well.

27. The system of claim 25, and further including a post integrally formed with the handgrip member on the axis to upwardly vertically extend from the upper surface of the handgrip member, a sidewall of the post having an enlargement, the vehicle floor cover retention member being annular and adapted to snap-fit over the enlargement on the post of the handgrip member.

28. The system of claim 25, wherein the handgrip member has a metal plate and a plastic portion overmolded onto the metal plate, the carpet affixation member of the device comprising at least one tine integrally formed with and downwardly depending from the metal plate.

29. The system of claim 28, wherein the affixation member includes a plurality of tines angularly spaced from each other and integrally formed with and downwardly extending from the metal plate on roughly helical paths.

30. The system of claim 27, wherein a center of the post and the handgrip member are hollow and define an axial passage, the handgrip member further having a metal plate, at least one tine of the vehicle carpet affixation member integrally formed with and downwardly depending from the metal plate, a non-circular central orifice formed in the plate on the axis and adapted to receive a tool introduced through the axial passage for turning the device in the predetermined rotational direction.

31. The system of claim 30, wherein the noncircular central orifice of the metal plate is adapted to receive an Allen wrench.

32. A device for fastening an object to a carpeted floor of a vehicle, comprising:

a substantially flat handgrip member formed around an axis and having a noncircular handgrip margin radially spaced from the axis, the handgrip member having a lower face which in use faces the carpeted floor of the vehicle;

at least one carpet affixation member joined to the flat handgrip member and downwardly depending therefrom, the carpet affixation member adapted to be twisted into the carpeted floor of the vehicle in a predetermined rotational direction around the axis; and

at least one anti-backout wedge formed on the lower face of the handgrip member to downwardly depend therefrom, the wedge having a leading edge and a trailing edge, the leading edge of the wedge being angularly spaced relative to the axis from the trailing edge of the wedge in the predetermined rotational direction, the trailing edge having a first depth measured from the lower face of the handgrip member, the leading edge having a second depth measured from the lower face of the handgrip member, the first depth being greater than the second depth such that, once the carpet affixation member has been twisted into the carpeted floor of the vehicle, the wedge will resist any torque on the device in a direction opposite the predetermined rotational direction.

33. The device of claim 32, wherein the handgrip member includes a metal plate and a plastic portion overmolded onto

the metal plate, at least one tine of the carpet affixation member integrally formed with and downwardly extending from the plate in a roughly helical path.

34. The device of claim 33, wherein said at least one anti-backout wedge and the plastic portion of the handgrip member are integrally molded of plastic.

35. The device of claim 32, wherein the second depth is zero.

36. The device of claim 33, wherein the carpet affixation member includes a plurality of tines angularly spaced apart from each other relative to the axis and extending downwardly from the lower face of the handgrip member on roughly helical paths.

37. The device of claim 32, wherein a plurality of anti-backout wedges are disposed on the lower face to be angularly spaced apart from each other relative to the axis.

38. A device for retention of a mat or tray to a foot well of a vehicle, comprising:

a composite handgrip member formed around an axis and having a noncircular handgrip margin radially spaced from the axis, a lower face of the handgrip member substantially residing in a plane perpendicular to the axis and extending to the handgrip margin, the handgrip member including a metal plate and a plastic component overmolded around the metal plate to at least partially form the handgrip margin, a general lower surface of the metal plate partially constituting the lower face of the handgrip member, a lateral outer margin of the metal plate being radially inwardly spaced from the handgrip margin through at least some of the circumference of the handgrip margin;

at least one radially inwardly extending embayment formed in the plane adjacent the lateral outer margin of the metal plate and having an area, the metal plate not forming any portion of the lower face of the handgrip member within the area of the embayment, a lower surface of the plastic component forming the lower face of the handgrip member within the area of the embayment; and

a vehicle carpet affixation member of the device joined to and extending downwardly from the general lower surface of the handgrip member and adapted to be axially twisted into a carpeted surface of a vehicle foot well.

39. The device of claim 38, wherein multiple embayments are formed adjacent the lateral outer margin of the metal plate, the embayments being angularly spaced from each other relative to the axis.

40. The device of claim 39, wherein the embayments are distributed around the axis at equal angular intervals.

41. The device of claim 38, wherein the lower surface of the metal plate extends across the embayment and departs from the plane within the area of the embayment.

42. The device of claim 41, wherein within the area of the embayment, the plastic component is overmolded both on the lower surface of the metal plate and on the upper surface of the metal plate.

43. The device of claim 41, wherein the metal plate is formed from a workpiece of substantially uniform thickness and is stamped to create a hump that defines the embayment.

44. The device of claim 38, wherein the plastic component laterally surrounds the metal plate through 360 degrees relative to the axis.

45. The device of claim 38, wherein the vehicle carpet affixation member includes at least one process integrally formed with the metal plate.

46. The device of claim 45, wherein the process is a sharpened metal tine.

47. The device of claim 45, wherein the process is stamped from a workpiece of substantially uniform thickness, the workpiece also creating the metal plate.

48. The device of claim 45, wherein the vehicle carpet affixation member includes a plurality of angularly spaced apart processes downwardly extending from the lower face of the handgrip member.

49. The device of claim 38, and further including a vehicle floor cover retention member joined to and upwardly extending from the upper face of the handgrip member.

50. The device of claim 49, wherein the handgrip member includes a post upwardly extending along the axis of the device from the upper face of the handgrip member, the post having an enlargement, the vehicle floor cover retention member being annular and adapted to snap-fit over the enlargement on the post.

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