

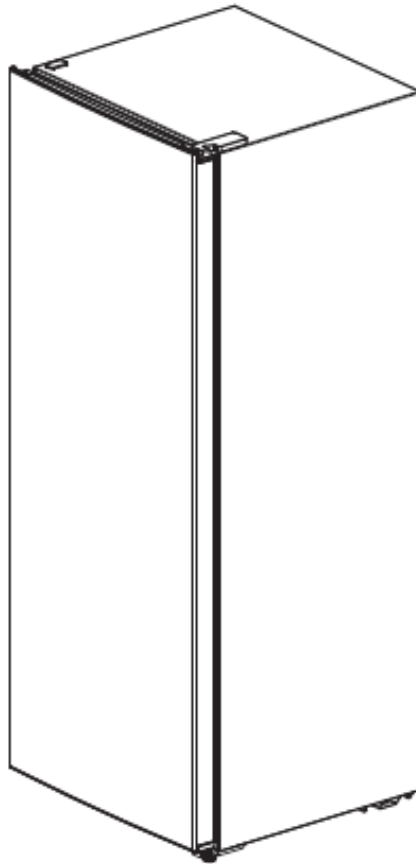
# Service Manual

## CHEST FREEZER SERIES

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Applicable Models	Model Code	Applicable Models
HS-255FN	UR-BD196-DQ	22031010003962

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The picture in this service manual is only for reference, and specific appearance and configuration are subject to the real product.

This manual mainly teaches the method, the specific work skill needs engineer to accumulate through the daily work.

 **WARNING**

**Important Safety Notice**

There are special components used in this equipment which are important for safety. These parts are marked by  in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

 **WARNING**

**Important Safety Notice**

The Maintenance Manual is only for the use of maintenance personnel with certain experience and background in electrical, electronic and mechanical field.

Any attempt to repair main devices may lead to personal injury and property loss.

Manufacturers or distributors are not responsible for the content of the Manual and interpretation thereof.

**Midea Refrigerators**

Technical Maintenance Manual

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**1. Significant update notes (None)**

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## 2. Safety Warning Code

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### 2.1 Warning for operation safety

#### Important Safety Instructions

	<b>CAUTION RISK OF ELECTRIC SHOCK DO NOT OPEN</b>	
	This symbol indicates that dangerous voltage constituting a risk of electric shock is present within your freezer.	
	This symbol indicates that there are important operating and maintenance instructions in the literature accompanying your freezer.	

#### WARNING

- 1) Read these instructions.
- 2) Keep these instructions.
- 3) Heed all warnings.
- 4) Follow all instructions.
- 5) Do not use this appliance near water.
- 6) Clean only with a damp cloth.
- 7) Do not block any ventilation openings.
- 8) Install in accordance with the manufacturer's instructions.
- 9) Do not install near any heat sources, such as radiators, heat registers, stoves, or other apparatus that produce heat.
- 10) Do not defeat the safety purpose of the polarized or grounding-type plug. A polarized plug has two blades with one wider than the other. A grounding type plug has two blades and a third grounding prong. The wide blade or the third prong are provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
- 11) Protect the power cord from being walked on or pinched, particularly at plugs, convenience receptacles, and the point where they exit from the appliance.
- 12) Do not attempt to modify or extend the power cord of this appliance.
- 13) Unplug this appliance during lightning storms or when it will not be used for long periods of time.
- 14) Make sure that the available AC power matches the voltage requirements of this appliance.

## CONNECTING ELECTRICITY

**WARNING****Electrical Shock Hazard.**

Plug into a grounded 3-prong outlet.  
Do not remove the ground prong.  
Do not use an adapter.

Failure to follow these instructions can result in death, fire, or electrical shock.

**WARNING****Electric Shock Hazard**

**Failure to follow these instructions can result in electric shock, fire, or death.**

- 1) **WARNING**—Keep ventilation openings, in both the freezer and the built-in structure, clear of obstruction.
- 2) **WARNING**—Do not touch the interior of the freezer with wet hands. This could result in frost bite.
- 3) **WARNING**—Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer.
- 4) **WARNING**—Do not damage the refrigerant circuit.
- 5) **WARNING**—Do not damage the refrigerant tubing when handling, moving, or using the freezer.
- 6) **WARNING—DANGER**—Never allow children to play with, operate, or crawl inside the freezer. Risk of child entrapment. Before you throw away your old freezer:
  - 6-1) Take off the doors
  - 6-2) Leave the shelves in place so that children may not easily climb inside
- 7) Unplug the freezer before carrying out user maintenance on it.
- 8) This freezer can be used by children age eight years and older and persons with reduced physical or mental capabilities or lack of experience and knowledge if they are given supervision or instruction concerning the use of the freezer in a safe way and understand the hazards involved. Children should not play with the freezer. Cleaning and maintenance should not be performed by children without supervision.
- 9) If a component part is damaged, it must be replaced by the manufacturer, its service agent, or similar qualified persons in order to avoid a hazard.
- 10) Please dispose of the freezer according to local regulations as the freezer contains flammable gas and refrigerant.
- 11) Follow local regulations regarding disposal of the freezer due to flammable refrigerant and gas. All refrigeration products contain refrigerants, which under the guidelines of federal law must be removed before disposal. It is the consumer's responsibility to comply with federal and local regulations when disposing of this product.
- 12) This freezer is intended to be used in household and similar environments.

13) Do not store or use gasoline or any flammable liquids inside or in the vicinity of this freezer.

14) Do not use extension cords or ungrounded (two-prong) adapters with this freezer. If the power cord is too short, have a qualified electrician install an outlet near the freezer. Use of an extension cord can negatively affect the freezer's performance.

### Grounding requirement

This freezer must be grounded. This freezer is equipped with a cord having a grounding wire with a grounding plug. The plug must be inserted into an outlet that is properly installed and grounded.

Improper use of the grounding plug can result in a risk of electric shock. Consult a qualified electrician or service person if the grounding instructions are not completely understood, or if doubt exists as to whether the freezer is properly grounded.

### 2.2 Safety instruction for refrigerant

 **WARNING**



**Explosion Hazard.**

Keep flammable materials and vapors, such as gasoline, away from freezer. Failure to do so can result in fire, explosion, or death.



### **Safety instruction for refrigerant**

DANGER—Risk of Fire or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Use Mechanical Devices. Do Not Puncture Refrigerant Tubing. CAUTION—Risk of Fire or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Service This Product. All Safety Precautions Must be Followed. CAUTION—Risk of Fire or Explosion. Dispose of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used. CAUTION—Risk of Fire or Explosion Due To Puncture Of Refrigerant Tubing; Follow Handling Instructions Carefully. Flammable Refrigerant Used.

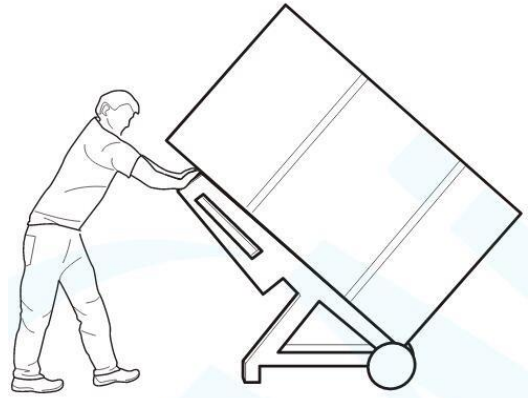


### 3. Transport

#### 3.1 Handling

##### Handling

- 1)Protect the refrigerator in moving it,Same as shown as left photo, please move it by handcart with cushion
- 2)Remove all packing materials and bottom cushion, then move into house for placement
- 3)After moving it to appropriate location, wait for 2 hours before power on.



## 4. Installation and commissioning

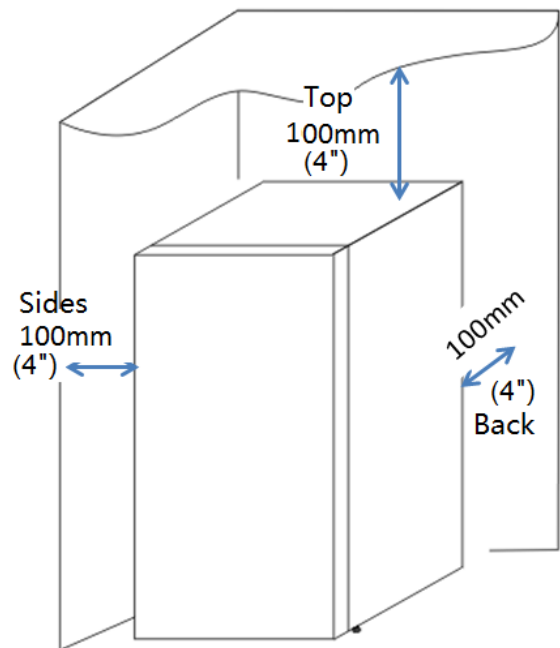
### 4.1 Door Disassembly and Assembly

The refrigerator door needs to be dismantled if it cannot enter the room in the whole.

### 4.2 Installation location

#### Installation location

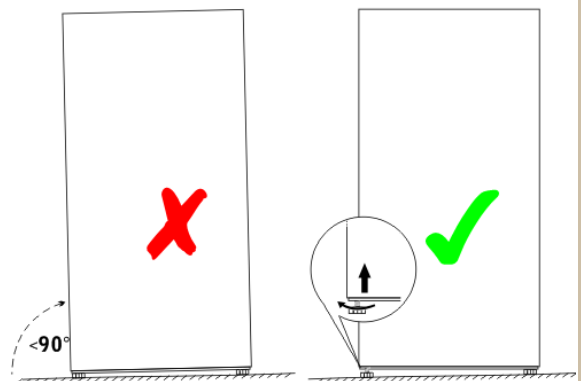
Location that is easy for ventilation shall be chosen to facilitate heat dissipation, enhance its performance and reduce the energy consumption.



### 4.3 Leveling of the refrigerator

#### Leveling of the refrigerator

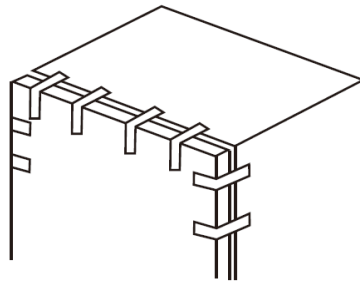
If the refrigerator cannot be placed steadily, adjust the footing to level it.



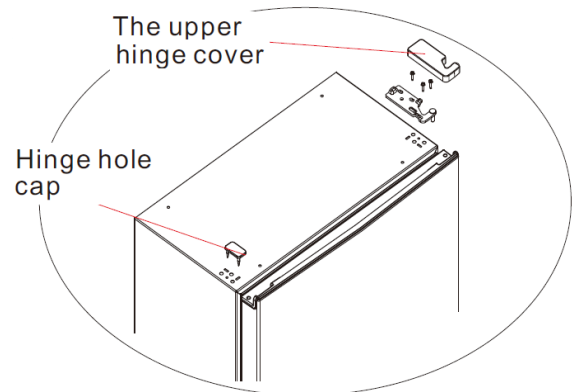
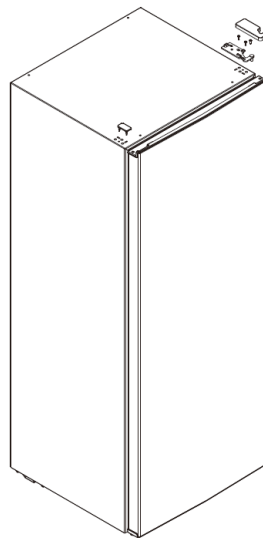
## 4.4 Door reversal

### Door reversal

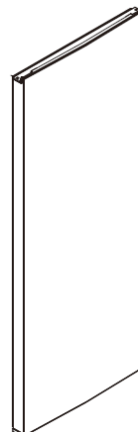
1) Fix the door by tapes.



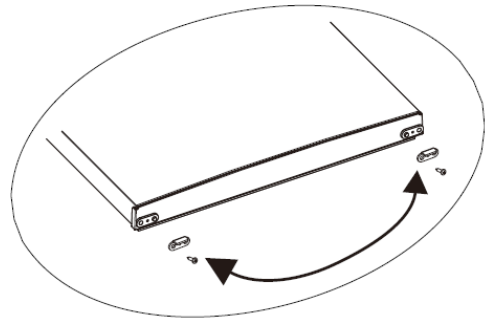
2) Dismantle hinge hole cap, the upper right hinge cover, fitting screws of upper right hinge, and remove the upper right hinge, please keep the door vertical in whole process for avoiding falling.



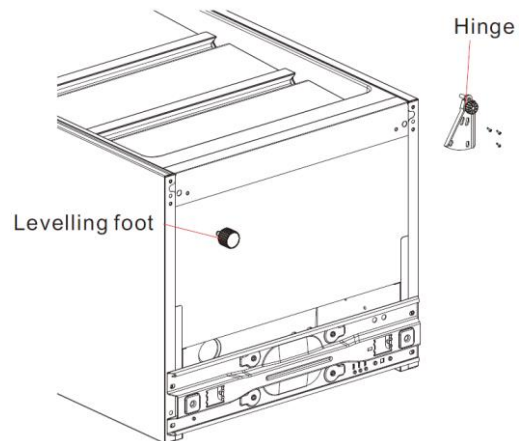
3) Remove the door.



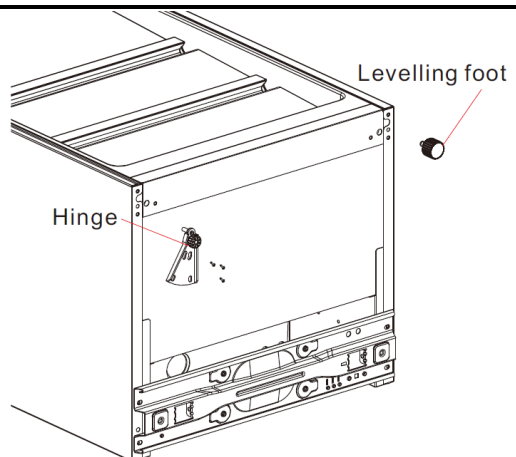
4) Dismantle the door stopper, and install it on other side



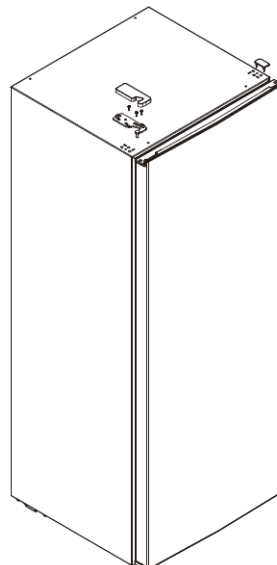
5) Dismantle the lower hinge and adjustable leg.



6) Install the lower hinge and adjustable leg on lower left side of cabinet.



7) Put the door on lower hinge vertically, and validate the gas tightness of door gasket, take out the spare upper left hinge and hinge cover from accessory bag, then install the upper left hinge by fitting screws, finally to install the hinge cover, and cover the hinge hole cap on upper right side.



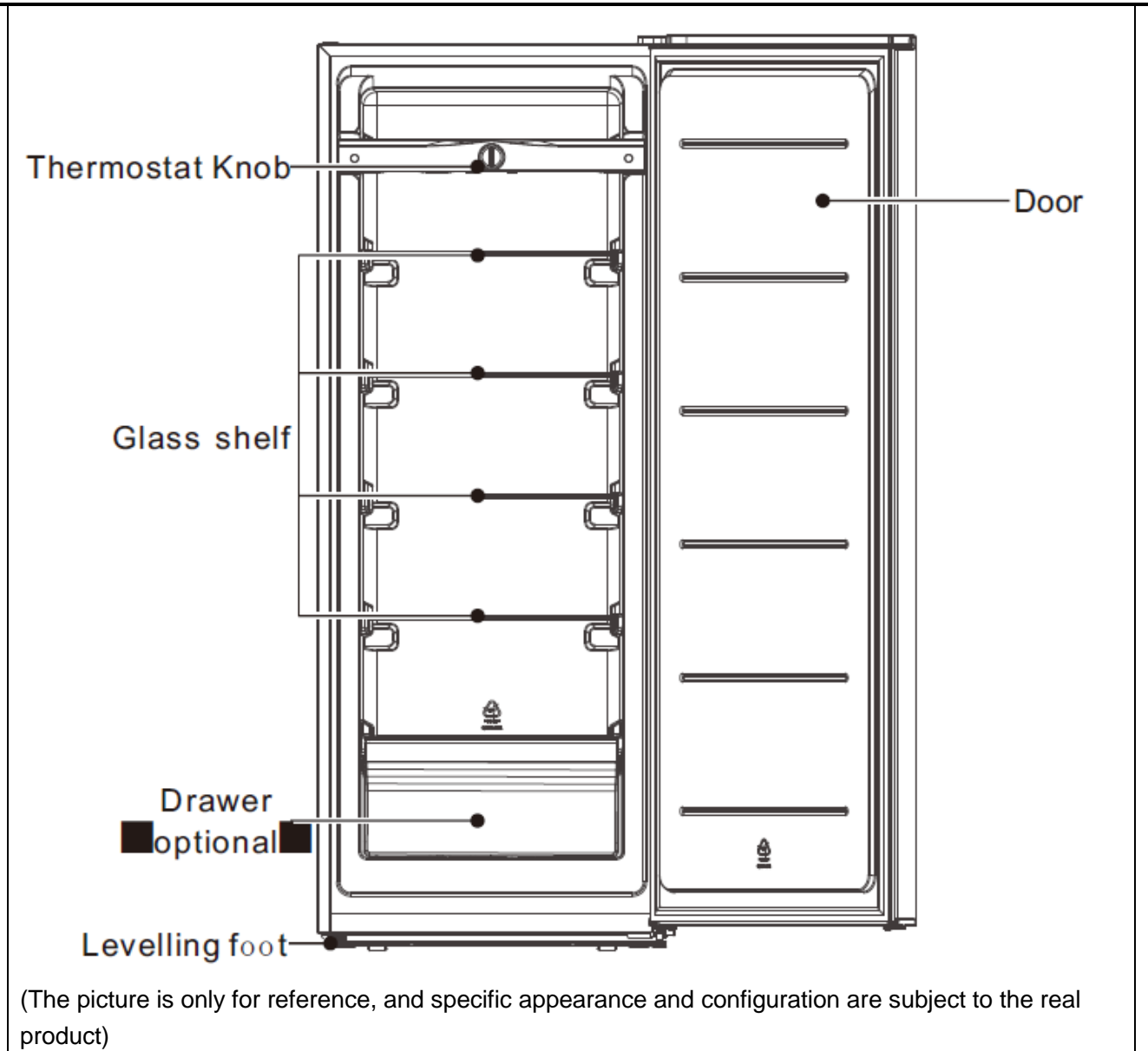
**4.5 Installation of door lock (None)**

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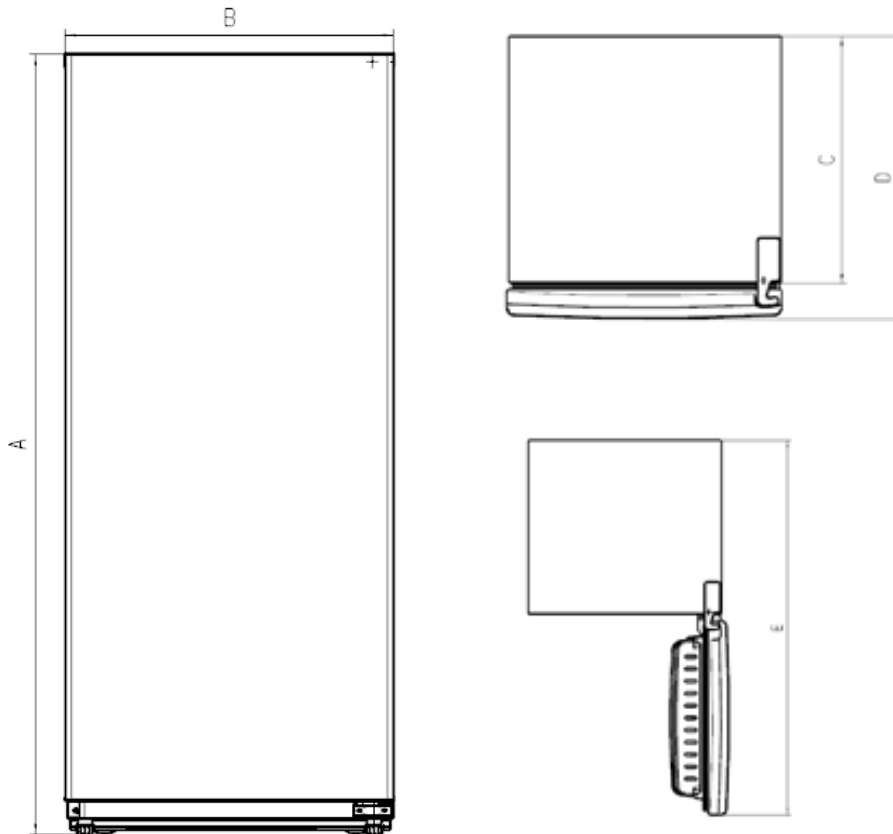
## 5. Product configuration and dimension

### 5.1 Main parts and their names



**5.2 External dimension**

Description	Code	Size (mm)
Height to Top of Case	A	1430
Width	B	550
Depth w/Handles	C	570
Depth (Total with Door Open)	D	1065
Width (door open 90 deg. w/ handle)	E	1125



(The picture is only for reference)

**5.3 Midea product serial number and location**

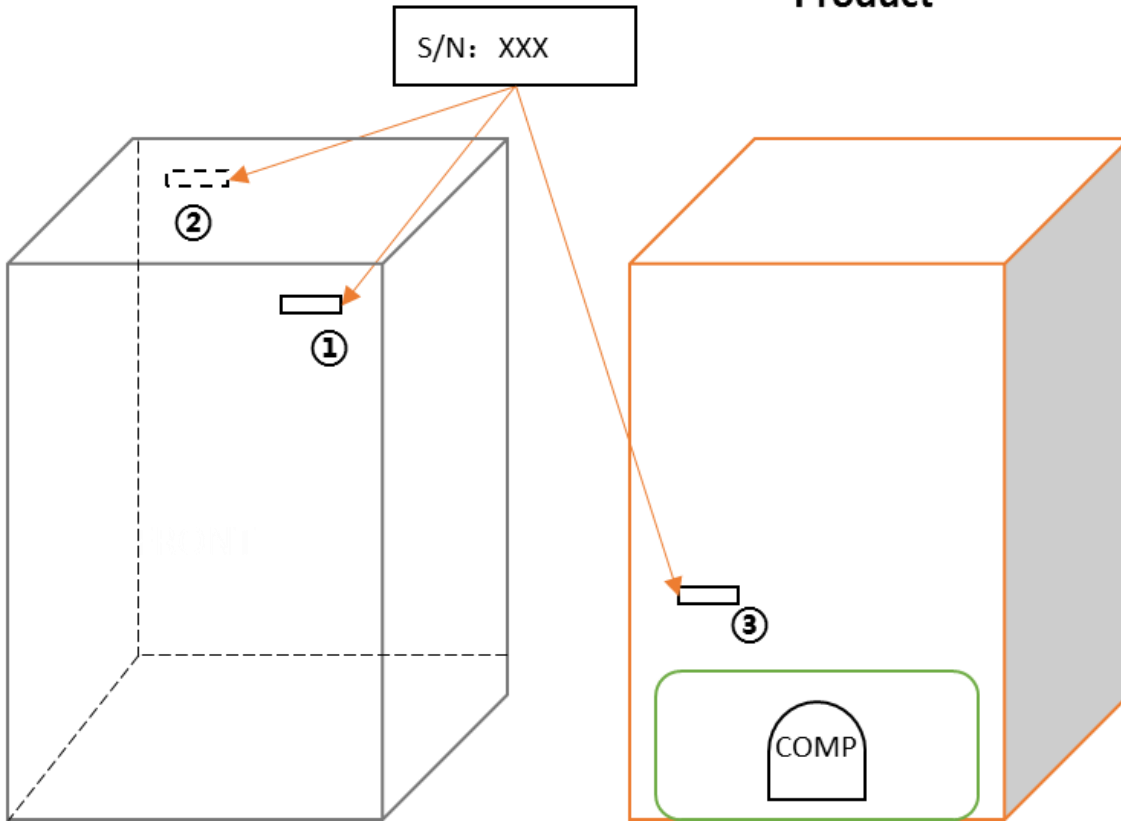
1) **Product Serial Number** — Including order number, production date and other information. When the product occur problem, it needs to be recorded or photographed and provided to us.



**5.3 Location of S/N**

**Carton Box**

**Product**

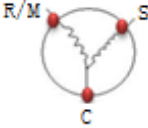


Some products also have S/N on the lower part of the right side of the Cabinet.



## 6. Product specification

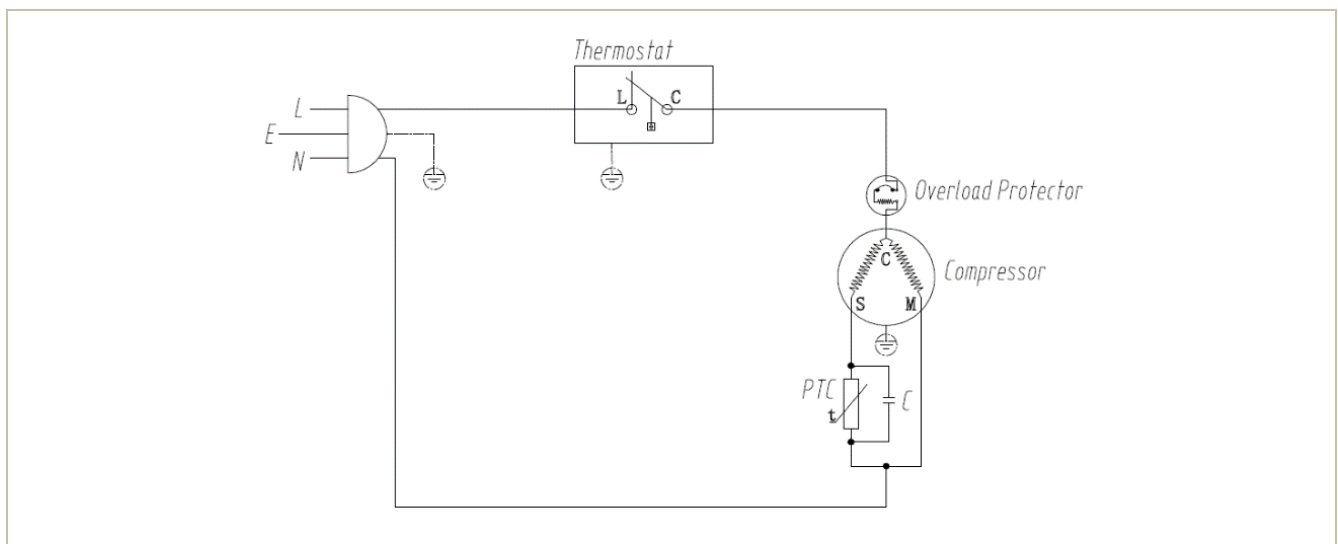
### 6.1 Electrical parameters

Product Name	UR-BD196-DQ
Applicable Models	HS-255FN
Item	Specification
Refrigerant	R600a
Compressor	EZ75E1B-U
Starter(PTC)	QP2-4R7
Overload protector(OLP)	DRB31T61A1
Integrate PTC+OLP	/
Capacitor	8 UF
Winding resistance of compressor wiring terminal	R <sub>mc</sub> : 18.94±7%Ω R <sub>sc</sub> : 19.84±7%Ω R <sub>ms</sub> =R <sub>mc</sub> +R <sub>sc</sub>
Winding resistance picture	
The input power of compressor	92.7W

### 6.2 Cooling temperature setting range

Compartment	The highest (°C)	Lowest (°C)
Freezing	-12	-24
cooling	10	1

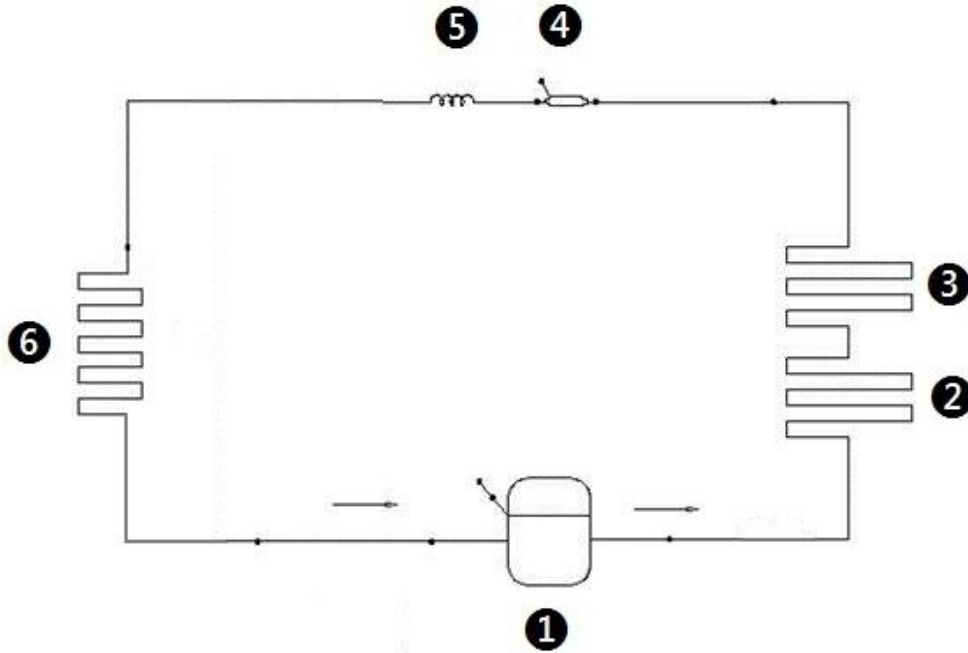
### 6.3 Circuit diagram



## 7. Refrigerating piping system and circulating route of cooling air

### 7.1 Refrigerating piping system

① Compressor → ② Right condenser → ③ Left Condenser → ④ Dry filter → ⑤ Capillary tube → ⑥ Evaporator



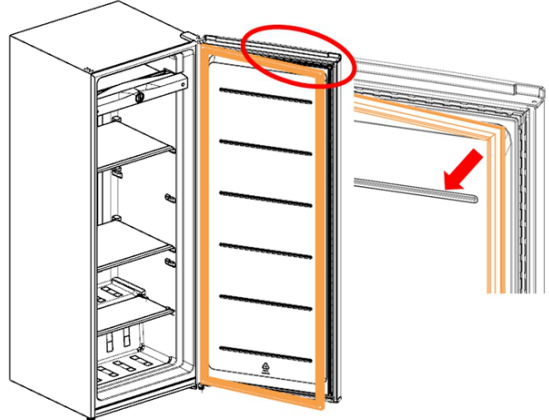
## 8. Dismantling of parts

### 8.1 Parts on the door

#### Door seal

Door seal is installed into door liner groove.

- 1) Open the refrigerator door;
- 2) Take the door seal out of door liner;



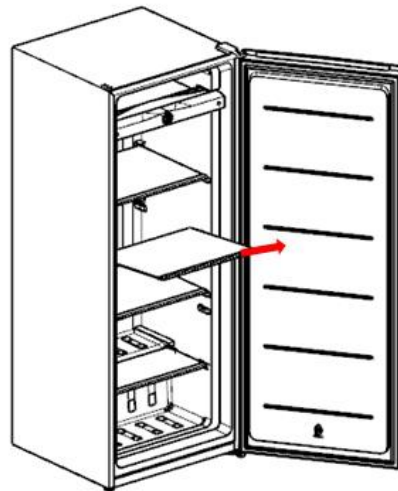
### 8.2 Parts inside the refrigerator

#### Drawer

None

#### Shelves

The shelf is located at the freezing 1) Lift it up slightly and take it out from the refrigerator.

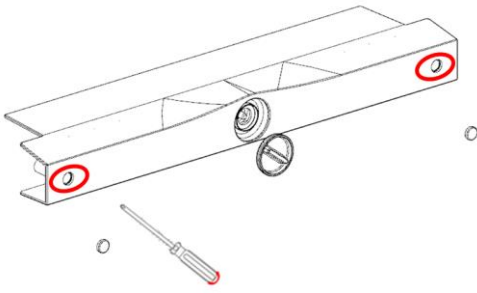
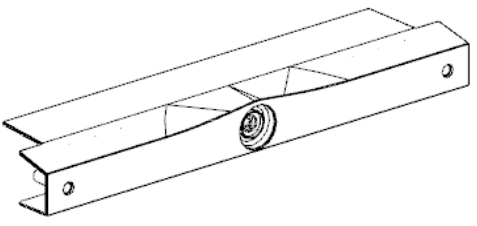
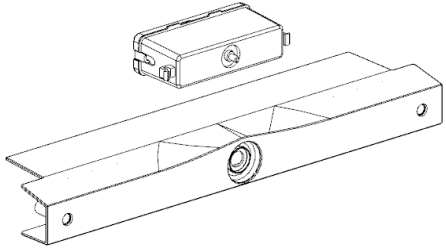
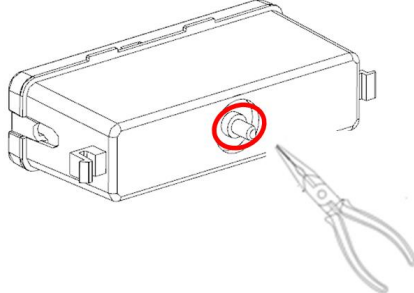
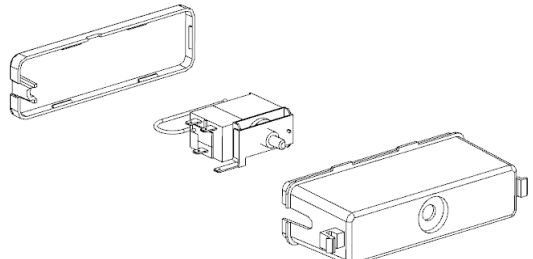


### 8.3 Light system (None)

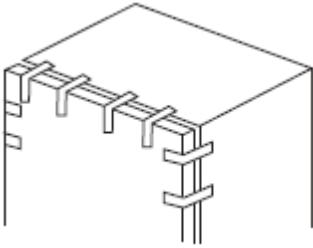
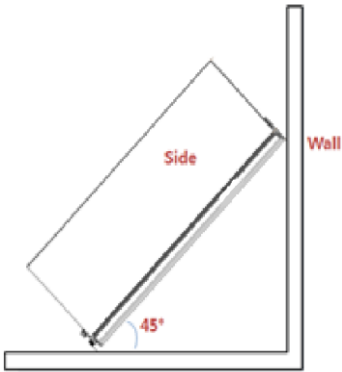
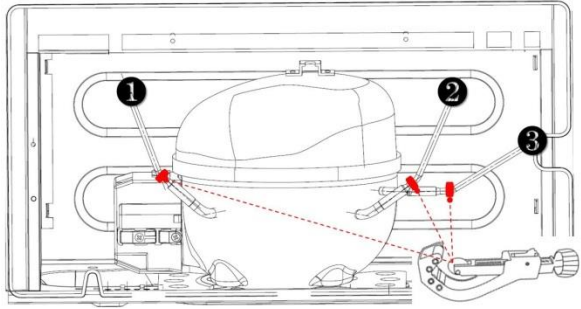
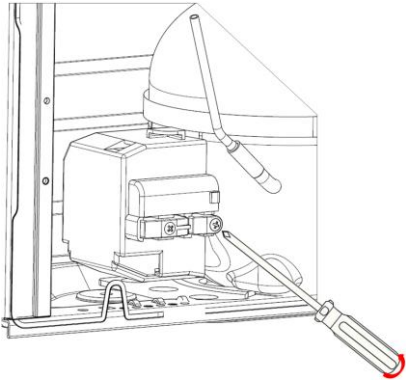
### 8.4 Air duct components refrigerating chamber (None)

### 8.5 Air duct components in freezing chamber and fan motor (None)

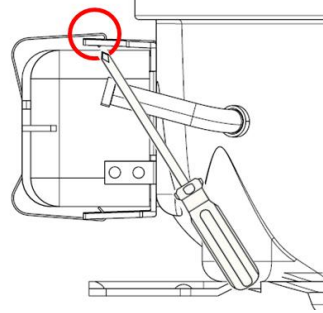
**8.6 Evaporator and temperature sensing system**

Evaporator in freezing chamber	
	silk tube evaporator
Thermostat	
1) Remove the rotary knob, the cap and screw on the thermostat-box assembly	
2) Remove the connector and dismantle the thermostat-box assembly	
3) Remove the thermostat-box panel	
4) Loosen the thermostat fastening screw	
5) Remove the thermostat-box cover and replace the thermostat.	

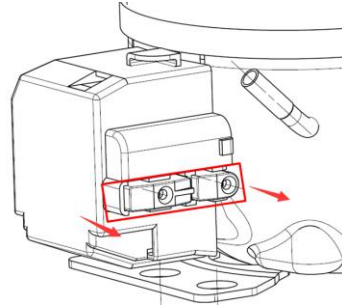
## 8.7 Compressor case

Rear cover and compressor case	
	None
Compressor and the cooling system pipe	
<p>1) Cut off the power, remove the goods in the refrigerator, with the tape to make the door fixed firmly and prevent the door dropping when the refrigerator dumping.</p>	
<p>2) Slowly tilt the refrigerator forward, relying on the wall or a solid enough object, leaving space to facilitate the operation. For safety, it should be carried by someone to prevent its falling.</p>	
<p>3) Cut off the compressor pipeline.-①Cut off the process pipeline.-②Cut off the low-pressure muffler.-③Cut off the high-pressure exhaust pipe.</p>	
<p>4-1) <b>Remove the screws(for some models)</b>                      -Two screws outside                      -One screw inside</p>	

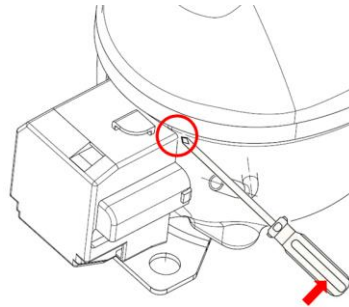
4-2) **Remove the metal clamp(for some models)**  
 -Disassembly the metal clamp that is fix the electric appliance shield



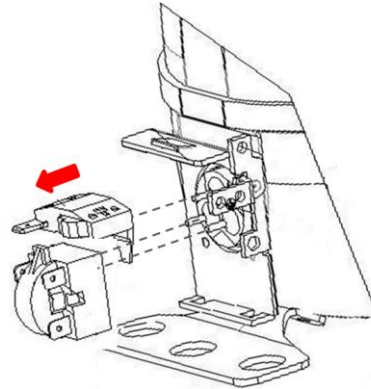
5) **Remove the clipping strip**  
 Slowly pull it out



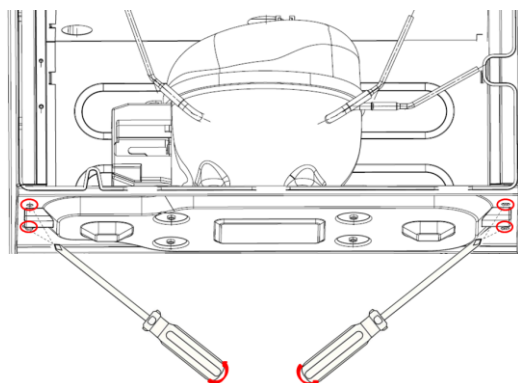
6) **Remove the protective cover**  
 -Pry the protective cover slowly from the upper part,  
 -Pull it out and remove it.



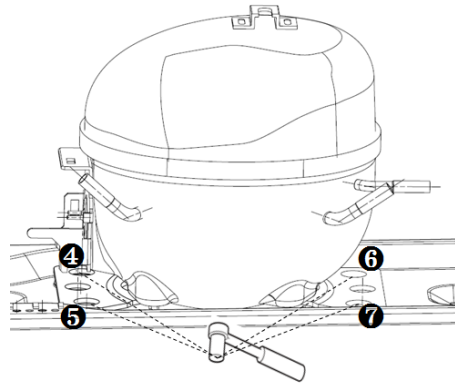
7) **Remove the starter and protector**  
 Unplug the starter and protector (you can use a screwdriver to pry it slowly)



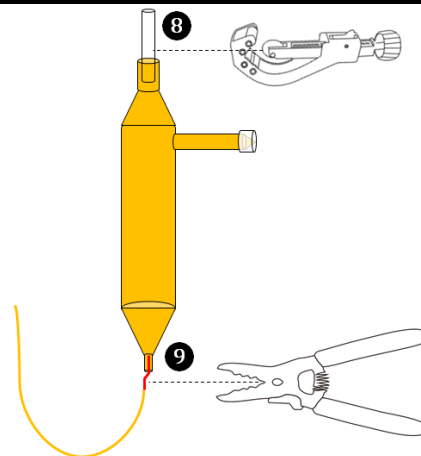
8) Loosen the screw of the compressor bottom plate,  
 remove the floor together with the compressor from the box.



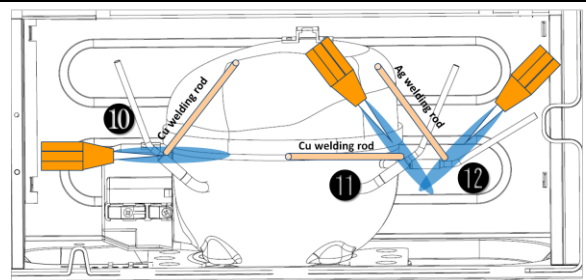
9) Use the wrench to remove the bolts by steps ④ ⑤ ⑥ ⑦, replace the compressor and reverse process can complete installation.



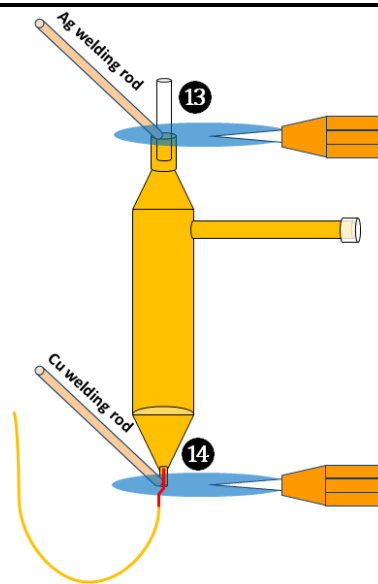
10) Use Pipe cutter cut off the condenser tube ⑧, then Shear off capillary ⑨ by the capillary tube scissors.

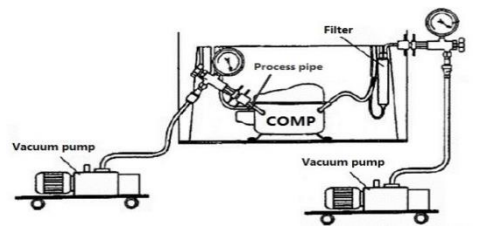
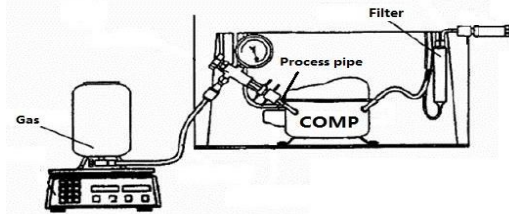
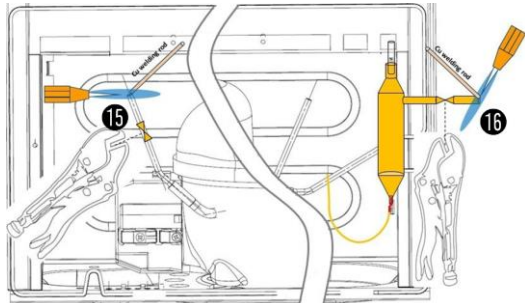


11) Replace the compressor and welding the compressor pipeline.-⑩Welding the process pipeline.-⑪Welding the low-pressure muffler.-⑫Welding the high-pressure exhaust pipe.



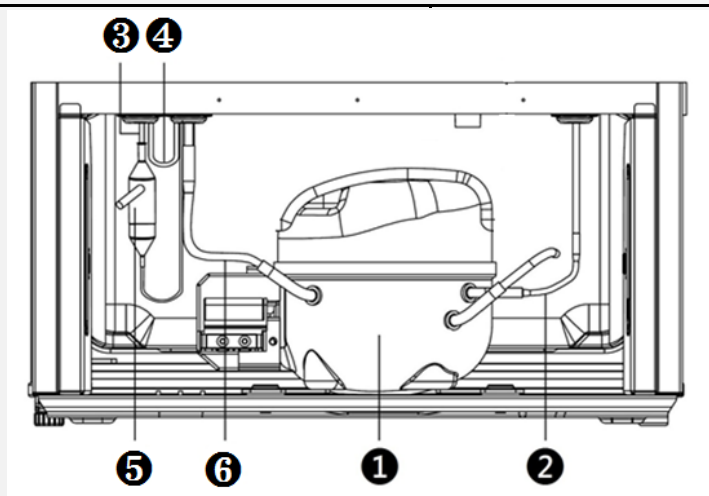
12) Replace the filter, Cu-Fe tubes welding ⑬ used Ag welding rod, Cu-Cu tubes welding ⑭ used Cu welding rod.



<p>13) Vacuum system, The degree of vacuum below 6Pa.</p>	
<p>14) Perfusion refrigerant.</p>	
<p>15) Use the vise grip pliers clamp the middle of the process pipe, then seal welding process tube 15 16.</p>	

<p><b>Condenser fan motor</b></p>	<p>None</p>
<p><b>Standby condenser</b></p>	<p>None</p>
<p><b>Piping system in the compressor case</b></p>	<p>None</p>

- |                                 |                                  |
|---------------------------------|----------------------------------|
| <p>① Compressor</p>             | <p>⑤ Dry filter</p>              |
| <p>② Right condenser</p>        | <p>⑥ Suction transition tube</p> |
| <p>③ Left condenser</p>         |                                  |
| <p>④ Anti-dew tupe assembly</p> |                                  |



<p><b>Disassembly and assembly of the drain tray</b></p>	<p>None</p>
--	-------------



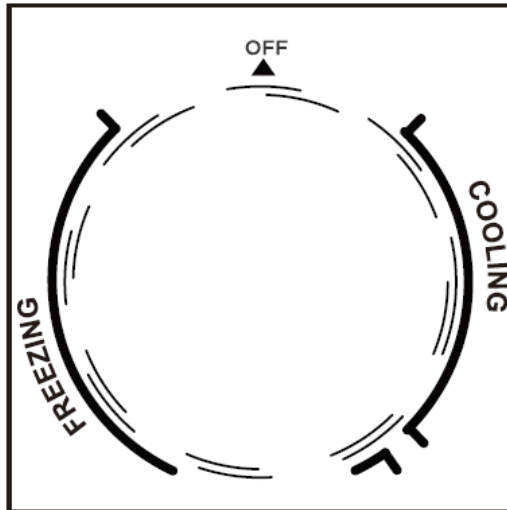
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## 9. Function and operation

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### 9.1 Operation panel

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### 9.2 Temperature control

- After the upright freezer is powered on, when the temperature control knob rotates clockwise, the temperature in the freezer will gradually decrease, and when it rotates counterclockwise, the temperature will gradually increase; when knob is adjusted within the scope of "COOLING", the box is refrigerator, when knob is adjusted within the scope of "FREEZING", the box is frozen.
- "OFF" file indicates stop.
- When selecting the refrigeration function, it is recommended that the temperature control knob be set in the middle of the refrigeration icon area.
- During refrigeration, there may be water drops on the inner wall of the liner, which is normal and the refrigerator can be used normally.

### 9.3 Defrost function

Manual defrost

## 10. Compressor

---

### 10.1 Compressor on and off Control specification

1.1 When one of the following conditions is met, the compressor stops:

1)  $Tr \leq Trt$ ;

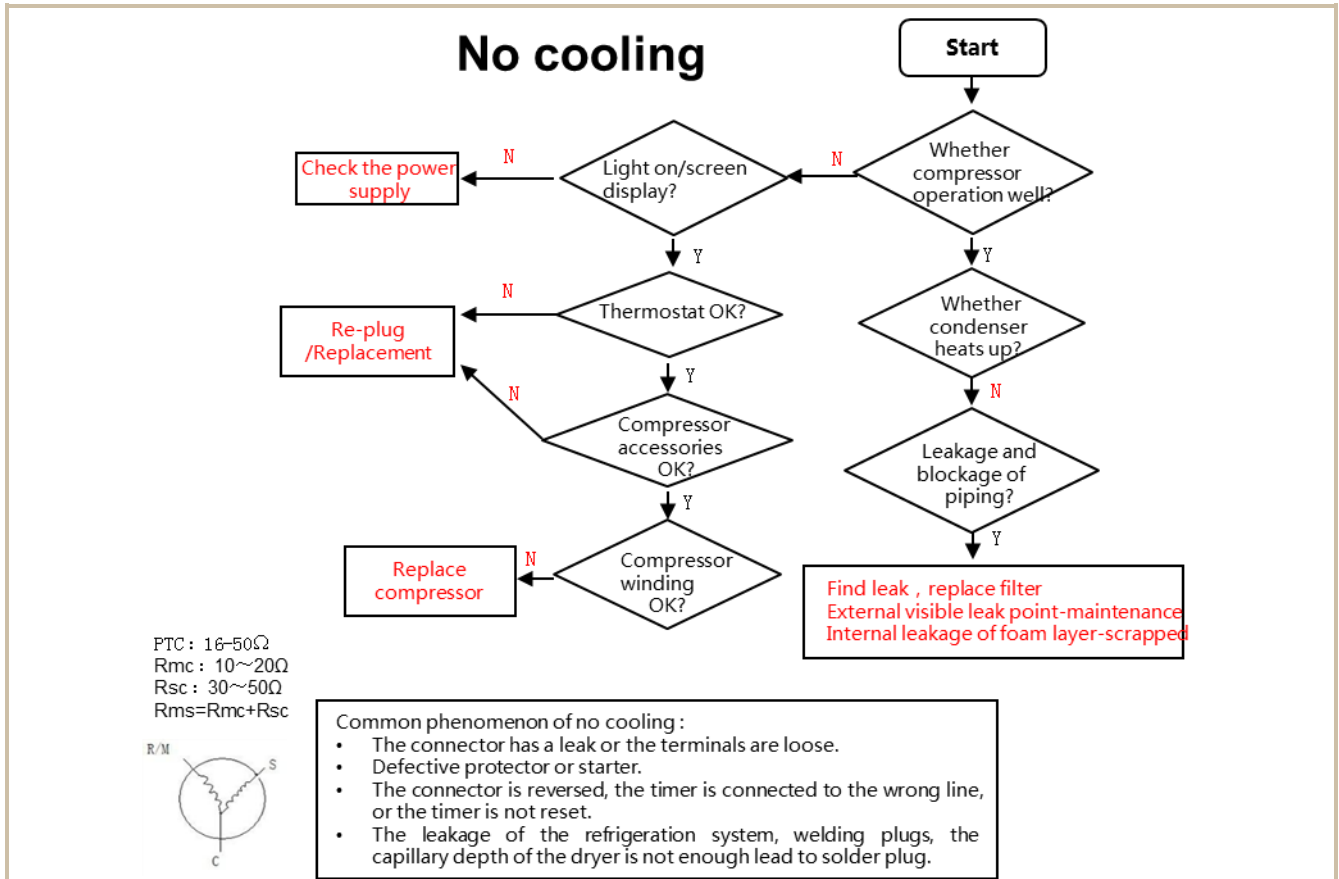
1.2 When all the following conditions are met, the compressor starts up:

1)  $Tr \geq$ ;

★When 1.1 and 1.2 are not satisfied, the compressor maintains the original state

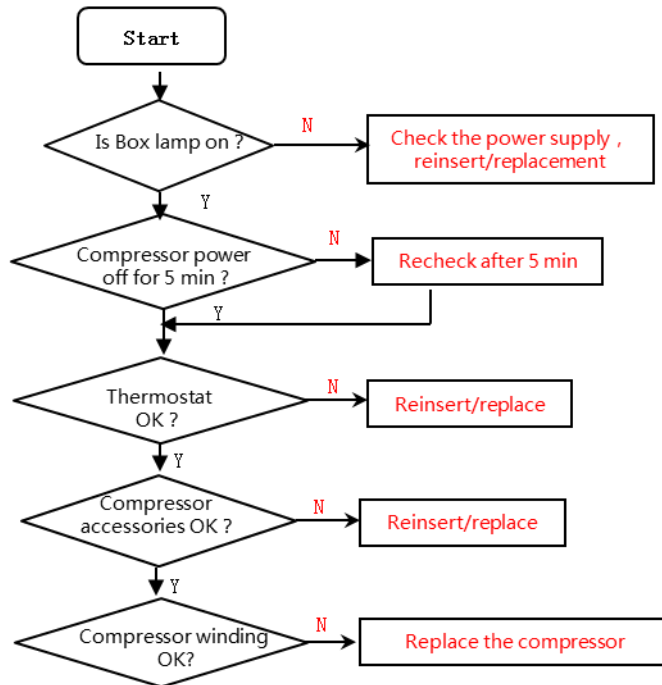
## 11. Troubleshooting Method

### 11.1 Not cooling



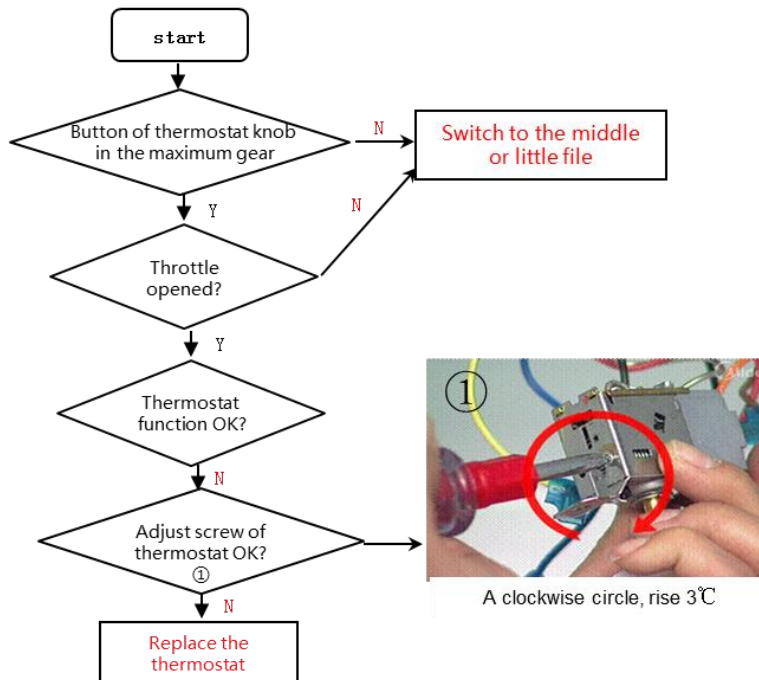
**11.2 Not working of compressor**

**No working of compressor**



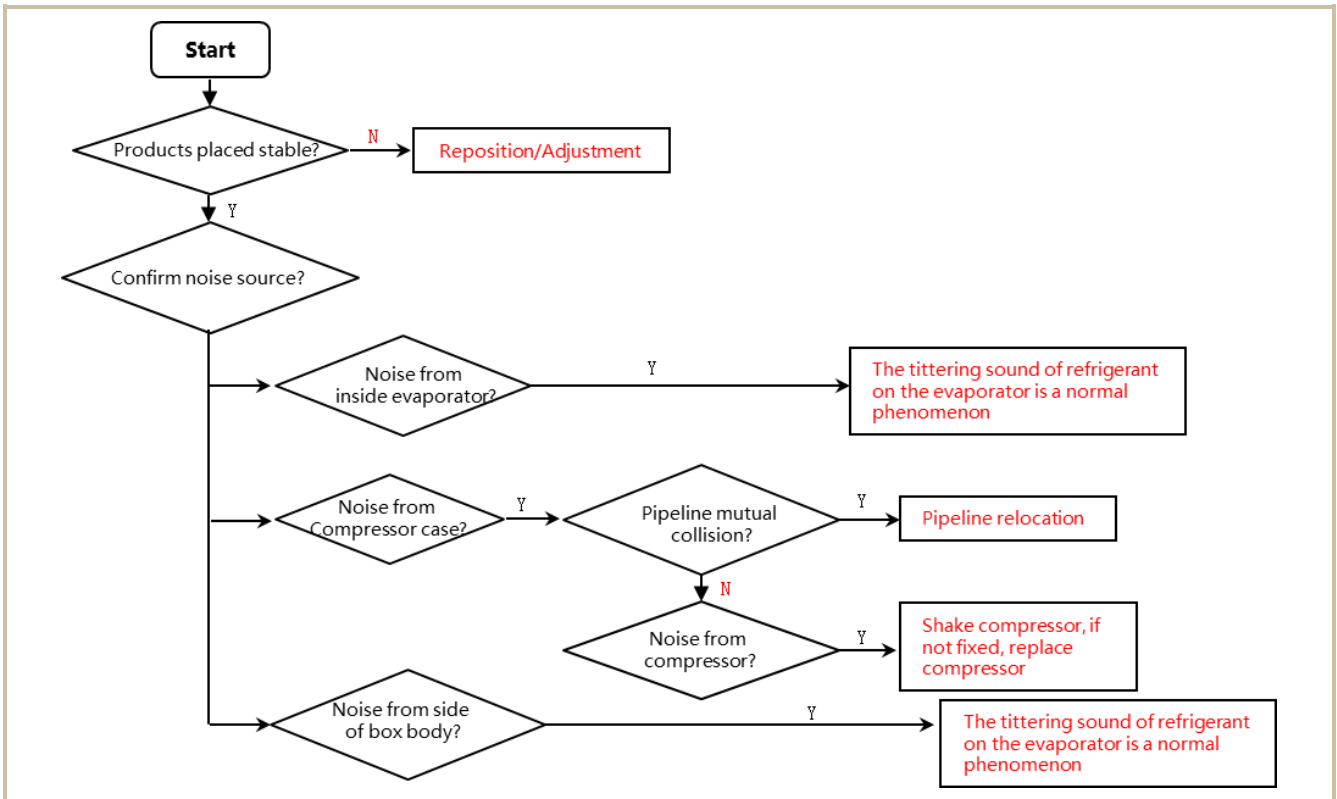
**11.3 Thermostat malfunction-Undercooling**

**Thermostat malfunction-Undercooling**



**11.4 Light is not on (None)**

**11.5 Noise**



## 12. Figures and details of repair parts

See this section in the TSP.

### Entry Guidelines ( TSP System )

#### ■ Where

Chrome

  
<https://tsp.midea.com>

#### ■ How

- Midea user: Same as your [MIP](#) account & password.
- Overseas customer:

**Account:** Generated by TSP (provided by administrator).

*Each customer have a code in Midea Group, G/E + seven numbers.*

*If you buy different categories from Midea group, you can see all the product information by one account.*

**Password:** abcd1234 (please revise after login in).

*If the input error more than 5 times, account will be locked, need the administrator to unlock.*



#### **Admin team:**

REF: Jamie Liu([liujc5@midea.com](mailto:liujc5@midea.com))

IT: Martin He([dingding.he@midea.com](mailto:dingding.he@midea.com))



**ON LINE  
ANY TIME  
ANY WHERE**



The symbol on the product or its packaging indicates that this product must not be disposed of with your other household waste. Instead, it is your responsibility to dispose of your waste equipment by handing it over to a designated collection point for the recycling of waste electrical and electronic equipment. The separate collection and recycling of your waste equipment at the time of disposal will help conserve natural resources and ensure that it is recycled in a manner that protects human health and the environment. For more information about where you can drop off your waste for recycling, please contact your local authority, or where you purchased your product.



### **MIDEA appliances after sales website**

For more information about Midea appliances after sales, please visit the [tsp.midea.com](https://tsp.midea.com)  
For more information about the service manual, please visit the [tsp.midea.com](https://tsp.midea.com)  
For more information about the EV and SBOM, please visit the [tsp.midea.com](https://tsp.midea.com)



### **How to login TSP system**

Use Google browser visit the <https://tsp.midea.com/>

#### **Internal User:**

Use MIP account and Password.

#### **Customer:**

Access: Generated by TSP (provided by administrator).

Password: abcd1234 (please revise after login in).

## **Midea Refrigerators**

If you need to get detailed technical information from the manufacturer, please contact:

[xxx@midea.com](mailto:xxx@midea.com)

**Refrigeration Division  
Overseas Sales Company**

Address: No. 176, Jinxiu Avenue, Economic-Technological Development Area, Hefei, Anhui, China