CanopyStyle Audit Report

Eastman Chemical - NAIA™

DATE OF EVALUATION
22-24 March 2021

DATE OF REPORT FINALIZATION
21 September 2021



Table of Contents

CANOPYSTYLE AUDIT REPORT	1
EASTMAN CHEMICAL - NAIA™	1
Table of Contents	
1. Introduction	3
2. General Information	3
3. Organization Scope	3
3. Evaluation Process	4
4. Evaluation Result	6
Appendix A – STANDARD CHECKLIST (CanopyStyle Verification Framework)	14
Appendix B. – Canopy Recommendations	44

1. Introduction

2. General Information

2.1 Organizational overview

Eastman Chemical Company's (ECC) corporate headquarters and main production site are in Kingsport, Tennessee, USA. ECC receives dissolvable pulp from three suppliers and produces cellulose acetate flake (CAF), which is used to make its Naia™ line of yarn. CAF is stored onsite to either be spun into yarn in other production processes onsite or be shipped to its other site, Eastman Chemical Barcelona, S.L. (ESC), in Catalonia, Spain. ESC only produces yarn from CAF originating from ECC. Thus, both sites share the same supply chain.

ECC receives dissolvable pulp from three suppliers. All suppliers are PEFC Chain of Custody (COC) certified. Certified suppliers are required to verify non-certified sources to requirements of their applicable COC control systems. Two of the suppliers are also FSC COC certified, and are in the US Southeast. They produce pulp made of the Southern Yellow Pine (SYP) species group (e.g., *Pinus elliotii, P. taeda*, and other species) originating primarily from the US States of Alabama, Florida, Georgia, and South Carolina, and supply material with PEFC or FSC claims. The third supplier produces dissolvable pulp from Eucalyptus plantations in Bahia, Brazil under the ownership or management control of its affiliate company, (e.g., *Eucalyptus urophylla, E. grandis*, and hybrids) and can supply material with a PEFC claim. This supplier's parent company has been disassociated from FSC, which currently prevents it from achieving FSC certification in any country. The organization has therefore included this supplier's plantations and mill in its FSC Due Diligence System (DDS), applying the requirements of the FSC Controlled Wood standard for COC and the FSC National Risk Assessment for Brazil. This allows material from the Brazilian supplier to be validated by the organization as compliant with FSC controlled wood sourcing requirements. Such material may be sold with an FSC Controlled Wood claim¹ or blended with other FSC-certified sources to be sold with an FSC Mix claim².

The scope of this audit only includes the facilities in Kingsport and Barcelona that produce Naia™.

2.2 Organization sourcing policy

The organization's publicly available sourcing policy(ies) can be found on the following website(s):

https://naia.eastman.com/sustainability

https://naia.eastman.com/sites/naia/files/documents/NaiaWoodPulp.pdf

https://naia.eastman.com/woodpulppolicy

https://www.eastman.com/Company/investors/Corporate Governance/Documents/EMN-HR-6129ACode-of-

Business-Conduct.pdf

3. Organization Scope

3.1 Name and Contact Information

Organization name	Eastman Chemical Company	
Contact person	Lacey Johnson	

¹ NOTE: in business-to-business transactions and of raw or semi-finished materials only.

² NOTE: valid FSC Mix claims include a percentage claim with a minimum of 70% FSC-certified content (controlled wood *does not* count towards this percentage) or FSC Mix Credit.

Address	301 S. Wilcox Dr., Kingsport,	Telephone	+1 423.229.4685
	Tennessee 37660	Fax	N/A
		e-mail	laceyjohnson@eastman.com
		Website	https://naia.eastman.com

3.2 Certificate Scope

Item	Certificate scope (check all that apply)		
Number of sites	☐ Single		
Input material source	☐ Listed in supplier COC form and	☐ Other suppliers	
	on organization's website.		
Majority fiber input	Dissolving pulp		
Map of Ancient and	⊠ Yes	□ No	
Endangered Forests		Comments:	
Overlay Completed			
Mill capacity (KMT/yr.)	200,000 (total over all sites)		
Primary activity			
Outsourcing	☐ FSC-certified outsourcers	☐ Non-certified outsourcers	
	☐ Outsourcing of entire production process		
	☐ High-risk outsourcing site(s) included		
	⋈ No outsourcing		
Workforce data	Permanent male: Confidential	Permanent female: Confidential	
	Contract male: Confidential	Contract female: Confidential	
	TOTAL: 275 (70 of which are contractors)		

Site(s)	Location	Function	Year(s) evaluated
Eastman Chemical	301 S. Wilcox Dr., Kingsport,		2019, 2021
Company	TN 37660	⋈ MMCF producer	
		☑ Other (describe): secondary	
		manufacturing (flake and yarn)	
Eastman Chemical	Ctra. C-35 Km. 61, Sant	☐ Corporate	2021
Barcelona, S.L.	Celoni, Catalonia, Spain	☐ MMCF producer	
	08476		
		☑ Other (describe): secondary	
		manufacturing (yarn)	

3. Evaluation Process

3.1 Evaluation Team

Audit team leader name	Mr. Kyle Meister
Qualifications	Kyle Meister is an FSC®, PEFC™, and SFI® Forest Management (FM) and Chain of
	Custody (COC), Sustainable Biomass Program®, and Roundtable on Sustainable
	Palm Oil® Supply Chain Certification Lead Auditor with SCS Global Services. He has
	conducted FSC FM pre-assessments, evaluations or surveillance audits in Bolivia,
	Brazil, Canada, Costa Rica, Dominican Republic, Indonesia, India, Japan, Mexico,
	New Zealand, Spain, and all major forest producing regions of the United States.
	He has conducted COC assessments in Bolivia, Canada, Panama, and the United
	States (California, Georgia, Kentucky, North Carolina, Oregon, Pennsylvania, South

Carolina, Tennessee, Virginia, West Virginia, and others). Mr. Meister has successfully completed CAR Lead Verifier, ISO 9001:2008 Lead Auditor, SA8000 Social Systems Introduction and Basic Auditor, RSPO Supply Chain Lead Auditor, SBP Lead Auditor, and FSC Lead Auditor and Trainer Training Courses. He holds a B.S. in Natural Resource Ecology and Management and a B.A. in Spanish from the University of Michigan; and a Master of Forestry from the Yale School of Forestry and Environmental Studies.

3.2 Audit Overview

Site(s)	Date	Audit time
Eastman Chemical Company (ECC)	22 March 2021	8.0 hrs.
Eastman Chemical Barcelona, S.L. (ESC)	23 March 2021	4.0 hrs.

3.3 Description of Overall Audit Process

Day 1 - 22 March 2021

	Day 1 – 22 March 2021	
Time	Topic	
8:00 am EST	Opening Meeting: 30-minute intro to Eastman Introductions, client update, review scope of evaluation, audit plan, intro/update to Canopy Style requirements, confidentiality and public summary, conformance evaluation methods and tools, review of open findings, emergency and security procedures for evaluation team, finalizations of audit itinerary.	
8:30 am	Overview of sourcing procedures Applicable documents and systems used to fulfill Canopy Style sourcing requirements	
9:15 am	Customer Tour Presentation	
9:45 am	Remote Facility Inspection Material storage, production processes, volume & process control systems, and storage/delivery of finished product	
10:30 am	Review of Canopy Style Assessments ForestMapper, Dissolving Pulp Mill Classification tool, and other assessments (as applicable)	
12:30 pm	Break for Lunch	
1:00 pm	Sustainability Strategy – KPI 11 Include Naia ™ Sustainability Goals	
1:45 pm	Chemical Management/ZDHC – KPI 12	
2:00 pm	Training/ Safety	
2:15 pm	Innovation Strategy – KPI 8	
3:15 pm	Eastman Circular Economy Journey Advocacy Education and Promotion- KPI 9	
4:00 pm	Document Review – Day 1	
5:00 pm	Day 1 Wrap up	
	Day 2 – 23 March 2021	
Time	Topic	
8:00 am EST	ESC Site Overview	
	Review of site's functions and responsibilities; and overview of role of	
0.20	site in company's sourcing strategy	
8:30 am	Remote Facility Inspection Material storage, production processes, volume & process control systems, and storage/delivery of finished product	
9:00 am	Staff Interviews – ESC	
	Employee 1 –Site Procurement Lead	
	Employee 2 –Technical Director	
	Employee 3 – Packaging Operator	
	, , , , , , , , , , , , , , , , , , , ,	

9:45 am	Staff Interviews – ECC Employee 1 – Fiber Esters Operator
	Employee 2 – Fiber Esters Operator Employee 3 – Partner Industrial Contractor, Fibers
10:30 am	Document Review
	Audit team reviews procedures, assessments, and other documents independently
11:30 am	Daily Summary
	Audit team delivers summary of daily activities and any requests for additional information
	**Discuss time of closing meeting on 24 March
12:00 pm	Closing Meeting Preparation
	Audit team takes time to consolidate notes and confirm

^{**} Closing meeting 24 March 2021 at 12:00pm, EST. Summary of audit activities, present findings, confidentiality, SCS dispute policy, timeline for report, and discuss next steps.

4. Evaluation Result

4.1 Evaluation Conclusions

The organization has measures to track all inputs and evaluate its supply chain for sustainability metrics. Waste reduction, recycling, and material use efficiency are all monitored to identify areas for improvement.

The audit shows that Eastman relies on three suppliers, with two of them being classified as low risk of sourcing from Ancient and Endangered Forests and other controversial sources. However, it still has some indirect risk of controversial sources as it sources from a mill whose parent company is Royal Golden Eagle (RGE), which has been dissociated from FSC due to its sourcing activities in Southeast Asia. It should be noted that Bracell's fibre supply chain is within Brazil.

The organization continues to work with Bracell and its parent company (Royal Golden Eagle (RGE)) to reinstate their association with FSC, as well as address risk connected to the operations of sister company, APRIL, in Indonesia regarding Ancient and Endangered Forests and social conflict. Progress reported included participation in quarterly meetings with Bracell, APRIL, and FSC to develop a roadmap for RGE. The organization remains engaged with Bracell on the ground with its FSC Due Diligence System (DDS) for ensuring compliance with controlled material sourcing requirements. ECC continues to engage Bracell on both reassociation with FSC, as well as the situation in Indonesia.

Table 1. Supplier information and risk summary

Risk Result fro	Risk Result from CanopyStyle Dissolving Pulp Mill Classification Tool (August 2020) ³			
Supplier	Classification	Currently Available Information	Suggested Actions for Alignment with CanopyStyle	
Bracell Bahia Brazil	Due to ownership connection with Royal Golden Eagle.	-Owned by the RGE family of companies, which has been linked to deforestation and social conflict and has been disassociated from FSC Risk is due to ownership connection.	The mill must undertake the following actions to update status in this classification: - Influence RGE and beneficial owner Sukanto Tanoto to remediate Toba Pulp Lestari and APRIL's past social	

³ More information, including sources of information, contained in the Classification Tool and is available upon request from CanopyStyle.

GP Cellulose (Georgia- Pacific USA)	No sourcing issues identified based on current information and/or CanopyStyle audit.	- Georgia Pacific has a forest sourcing policy for the US South East that prohibits the sourcing of wood from endangered forests, or from recently converted forests The company has conducted a mapping exercise to identify and help conserve endangered forests in the U.S.	harm and deforestation activities in Indonesia. - Invest in, and develop next generation solutions that use alternative fibres such as recycled textiles and agricultural waste. - Use FSC 100% forest/ plantation management certified inputs, and provide corresponding claims • Invest in the use of next generation fibres such as recycled clothing and agricultural residues; • Build transparency on sourcing for your mills and support traceability initiatives. Specifically publish any additional sources of feedstock/open market fibre outside your
Rayonier Advanced Material	Local risk mitigated through supplier action.	- Mill is not in a CanopyStyle policy specified area of Ancient and Endangered Forest, as listed above, but is located in a region where there are possible deforestation risksPreliminary assessment indicates that risk of deforestation is being addressed through mitigation measures.	 mills' region and, where plantation fibre is being used, confirm, and share the date when the plantation was established; Increase amount of FSC 100% forest management certified inputs used, and use on-product claims.

4.2 Summary of Findings

Rating	Color
Not Applicable	
Commitment Met	
Commitment in Progress	
Commitment Not Met	
Insufficient Information Available	

Key Commitments	Performance Indicators	Corporate	Mills/Production Sites	
			ECC	ESC
1. The MMCF producer has publicly communicated and is implementing the Fiber Sourcing/Forest Policy	1.1 Senior executive and key managers make a publicly available commitment to full implementation of the forest sourcing policy **	Commitment Met		
	1.2 The MMCF producer has developed standard operating procedures (SOP) required to implement the Policy. These are available upon request to stakeholders. **	Commitment Met		
	1.3 The MMCF producer has assigned personnel with responsibility for Policy implementation. **	Commitment Met		
	1.4 The MMCF producer has developed capacity and company structure to implement the Policy.	Commitment Met		
	1.5 The MMCF producer has communicated its commitment to implement its Policy to all its suppliers. **	Commitment Met		
	1.6 The MMCF producer has included requirements to implement the Policy in agreements/contracts with current and future suppliers. **	Commitment Met		
	1.7 The MMCF producer has developed, and is implementing a system to monitor supplier conformance with the Policy. **	Commitment Met		
	1.8 The MMCF producer has put in place a grievance procedure.	Commitment Met		
	1.9 The MMCF producer has developed, and is implementing, an action plan that address any identified non-conformance and grievance received. **	Not Applicable		
	1.10 Key managers at each production site are aware of the Policy and demonstrate a similar commitment to implement it. **		Commitment Met	Commitment Met
	1.11 Each production site managers have developed procedures to implement the Policy, when relevant. **		Commitment Met	Commitment Met
2. The MMCF producer only sources raw material from suppliers that are transparent, traceable and are in	2.1 An assessment of the MMCF producer supply chain has been completed globally. The producer used the Forest Mapper, advice note on Ancient and Endangered Forests and the Dissolving Pulp Classification tool, to make their supply assessment. **	Commitment Met	Commitment Met	Commitment Met

conformance with the policy				
	2.2 The assessment identifies all suppliers in the chain that supply the MMCF mills, beginning at the forest or plantation of origin.	Commitment Met	Commitment Met	Commitment Met
	2.3 This assessment is updated every year and shared with Canopy, with permission to share with the Leaders Group.	Commitment Met	Commitment Met	Commitment Met
	2.4 The producer developed additional criteria to complete their risk assessment, to include legality, violation of human risks and risks related to the conversion of natural forests to plantations (1994 date), use of Genetically Modified Organism.	Commitment Met	Commitment Met	Commitment Met
	2.5 The MMCF producer publishes its suppliers publicly, or, in the absence of such transparency, is providing its customers with a robust track and trace system that can be used throughout the supply chain up to clothing and textile retailers.	Commitment Met		
3. No conversion of natural forest to plantations	3.1 The initial date of the plantation development has been documented and sourcing only occurs in areas identified pre 1994, or post 1994 with a supporting valid FSC certificate. **	Commitment Met	Not Applicable	Not Applicable
4. Since the signature of the Policy, all sourcing from ancient and endangered forests and other controversial sources have been eliminated	4.1 The MMCF producer has adopted clear definitions for the terms included in their Policy, such as "ancient & endangered forests", "intact forest", "natural forest", "endangered species", "controversial sources", "high conservation value", "high carbon area", "peatlands", etc. that are consistent with this document and the forest sourcing policy template. **	Commitment Met		
	4.2 All areas meeting the definition of "ancient and endangered forests" have been identified and mapped and suppliers and fibre that have a high risk of being considered controversial sources have been identified and shared with Canopy, with permission to share Leaders Group. **	Commitment Met		
	4.3 Any raw materials in the MMCF producer's supply chain originating from ancient and endangered forests or other controversial sources, and acquired before the Policy was adopted by the company, such as stocks in log yards, will be documented, identified accordingly and utilised by the mills. **	Not Applicable	Not Applicable	Not Applicable

	4.4 The MMCF producer is aware of all relevant local, national and international laws and there is no evidence of non-compliance, with local, national or international laws. **	Commitment Met	Commitment Met	Commitment Met
	4.5 The commitment not to source from ancient and endangered forests and other controversial sources is verified. **	Commitment in Progress	Commitment in Progress	Commitment in Progress
5. If suppliers contravene these criteria, the MMCF producer will first engage them to change practices and then re-evaluate its relationship with them	5.1 All MMCF producers' suppliers are identified and the forest of origin is known. **	Commitment Met	Commitment Met	Commitment Met
	5.2 The MMCF producer has developed procedures for engaging with suppliers, up to withdrawing from purchase and other agreements in situations where non-conformance is found. ** (Note: This means potential legal and contractual	Commitment Met	Commitment Met	Commitment Met
	issues associated with withdrawal are identified and addressed.)			
	5.3 The MMCF producer has documented withdrawals from supply agreements where non-conformance has been found. **	Not Applicable	Not Applicable	Not Applicable
6. The MMCF producer welcomes interested stakeholders and Leaders Group observers to verify the implementation.	6.1 When requested, Canopy, Leaders Group and other stakeholder observers are invited to participate freely and to report observations during this verification process. **	Commitment Met	Commitment Met	Commitment Met
	6.2 The MMCF producer requires of its supplier to complete large scale scientifically based conservation planning, High Conservation Value assessments, and/or High Carbon Value assessment, identifying areas for protection, has been completed, based on best available science, by a credible third party, and made public. **	Not Applicable	Not Applicable	Not Applicable
	6.3 If sourcing from controversial areas, with records of conflict and human rights violation, an assessment that includes participatory mapping of lands owned or claimed by indigenous and local communities, identification of areas for protection, areas for conflict resolution and remedy of past harms that involve affected parties, their chosen	Not Applicable	Not Applicable	Not Applicable

	advisors and relevant stakeholders, have been completed by a credible and mutually agreed third party and made public. **			
	6.4 The MMCF producer requires of its supplier to have developed a management plan that identifies measures to protect areas identified in large scale scientifically based conservation planning, HCV and HCS assessments with the Free, Prior and Informed Consent of indigenous and local communities whose land or land claims are impacted and with input from credible ENGOs. **	Not Applicable	Not Applicable	Not Applicable
	6.5 The MMCF producer has developed and implemented a time-bound action plan to actively seek the legal protection of these areas with final land-use decision-makers in a way that meets principles of Free Prior and Informed Consent. **	Not Applicable	Not Applicable	Not Applicable
7. The MMCF producer shall recognize, respect and uphold human rights and the rights of communities and workers affected by the operations of their supply chain and affiliated companies	7.1 The MMCF producer has developed and requires its suppliers to adopt a similar policy, systems and procedures to implement Free, Prior and Informed Consent of indigenous people and local communities. **	Commitment Met	Commitment Met	Commitment Met
	7.2 Suppliers document how they conform with the MMCF producer's commitment to recognize and respect human rights, community rights, First Nations rights and rights of workers. **	Commitment Met	Commitment Met	Commitment Met
	7.3 The MMCF producer and its suppliers show responsible handling of complaints and resolution of conflicts in a transparent and accountable manner that is mutually agreed by the parties and includes relevant stakeholders.	Commitment Met	Commitment Met	Commitment Met
	7.4 The MMCF producer and its suppliers have developed internal capacity and Companyal structure to recognize and respect the rights of its workers	Commitment Met	Commitment Met	Commitment Met
	7.5 The MMCF producer has developed procedures to ensure its Tier one suppliers uphold the International Labour Company (ILO) Declaration on Fundamental Principles and Rights at Work and will require the equivalent of their own suppliers.	Commitment Met	Commitment Met	Commitment Met

	7.6 Recognition and respect for human rights is demonstrated by the MMCF producer and its pulp suppliers. There is no evidence of avoiding or failing to resolve social conflicts and remedy past or current human rights violations. **	Commitment Met	Commitment Met	Commitment Met
8. Development of Innovative and Alternative Fiber	8.1 The MMCF producer has developed and implemented an internal action plan to collaborate with innovative companies and suppliers to explore and encourage the development of new alternative fiber sources that reduce environmental and social impacts, such as agricultural residues and recycled fibers. **	Commitment Met	Commitment Met	Commitment Met
	8.2 The research and development phase for the production of pulp and cellulosic fiber made from alternative fiber sources has been successfully completed and the MMCF producer is entering a commercial scale phase.	Commitment in Progress	Commitment in Progress	Commitment in Progress
9. Voluntary advocacy for conservation solutions	9.1 The MMCF producer has a track record of participating in events that support collaborative and visionary system solutions that aim protect remaining ancient and endangered forests. **	Commitment Met	Commitment Met	Commitment Met
	9.2 When prompted, the MMCF producer uses its brand influence or purchasing influence to positively impact conservation and development solutions that have the Free, Prior and Informed Consent of affected indigenous and local communities. **	Commitment Met		
	9.3 The MMCF producer publicly supports science-based international and national target(s) and programs for preserving designated protected and conservation areas that have the Free, Prior and Informed Consent of affected indigenous and local communities.	Commitment in Progress	Commitment in Progress	Commitment in Progress
	9.4 The MMCF producer is developing and implementing specific programs to increase the endangered species population and the maintenance of their habitat through time, with government and/or ENGO programs. **	Not Applicable	Not Applicable	Not Applicable
10. Responsible forest management	10.1 The MMCF producer has defined criteria for responsible forest management, gives a preference for FSC certification and has developed and implemented an action plan to increase FSC intake. **	Commitment Met	Commitment Met	Commitment Met
11. Reduction of Greenhouse Gas (GHG) Footprint by recognizing the importance of forests	11.1 The MMCF producer has procedures to evaluate their suppliers' performance in reducing GHG.	Commitment in Progress	Commitment in Progress	Commitment in Progress

and peatlands as carbon storehouses				
	11.2 MMCF producer has procedures to know whether their suppliers are sourcing from tropical peatlands and/or intact forest landscapes.	Commitment Met	Commitment Met	Commitment Met
	11.3 The MMCF producer can document giving preference to suppliers that are not operating in intact forest landscapes or on drained tropical peatlands and that have identified, withdrawn from and are restoring peatlands and their hydrology. **		Commitment Met	Commitment Met
12. Pollution Prevention	12.1 * This verification process will not address the pulp and viscose manufacturing process which can lead to air and water emissions that impact overall environmental quality. Canopy expects MMCF producers to invest in and use the cleanest dissolving pulp and viscose manufacturing technology (i.e. lyocell process), and to implement the ZDHC new viscose guidelines available at https://www.roadmaptozero.com/post/zdhc-man-made-cellulosic-guidelines-released	Not Applicable	Commitment Met	Commitment Met

4.3 Volume Summaries

Category	Description	Range (as a % of total sourced material)
FSC Controlled Wood	Material received with an FSC Controlled Wood claim (either from a COC- or CW/FM- certified supplier)	60-75%
Controlled material	Noncertified material verified in the organization's FSC Due Diligence System (DDS)	20-30% (equal to PEFC since supplier is verified through organization's FSC DDS)
FSC Mix	Material received with an FSC Mix Credit or FSC Mix XX% claim from a COC-certified supplier.	<5%
FSC 100%	Material received with an FSC 100% claim from an FM/COC- or COC-certified supplier.	0
Non-FSC	Material received with no valid FSC claim.	0
PEFC	Material received with a PEFC claim. Note that material can be received with both PEFC and FSC claims (no double-counting)	20-30%

Appendix A – STANDARD CHECKLIST (CanopyStyle Verification Framework)

1. Evaluation of Site: Eastman Chemical

Primary responsible person(s):	Lacey Johnson, Manufacturing Technologist (both sites)
(Responsible for control system at site(s))	
Auditor(s):	Kyle Meister (both sites)
People interviewed/Title:	Manufacturing Technologist; Marketing Director; Sustainability Leader; Sourcing Manager; Product Manager;
Note: names are withheld to protect privacy;	Quality Manager; Quality Representative; Global Leader, Textiles Technology; Quality Assurance Specialist (ESC);
all interviewees corporate, unless otherwise	Commercial Manager; Procurement Representative, Situational; General Manager, Textiles; Director,
noted.	Sustainability; HST Technologist; Site Procurement Lead (ESC); Technical Director (ESC); Packaging Operator
	(ESC); Fiber Esters Operators (2; ECC); and Contractor, Fibers Warehouses (ECC)

2. Standard Checklist

NOTE: Where the *CanopyStyle Audit Guidelines and Verification Framework* document has declared that a requirement is not applicable to certain MMCF sites by default, a diagonal line has been drawn through the indicator and finding. For example, the *Guidelines* declare 1.1-1.9 applicable to the corporate level only.

1. The MMCF producer has publicly communicated and is implementing the Fiber Sourcing/Forest Policy				
Corporate		Mills/Production Sites		
Indicators	Findings – Corporate	Findings – ECC	Findings – ESC	
1.1 Senior executive and key	☐ Not Applicable			
managers make a publicly available	□ Commitment Met			
commitment to full implementation	☐ Commitment in Progress			
of the forest sourcing policy.**	☐ Commitment Not Met			
	☐ Insufficient Information Available			
	Description of finding : Confirmed via			
	review of website (viewed 22 Mar			
	2021). Interviews with staff confirm			
	awareness of the policy. Procedures			
	and supplier agreements reviewed			
	detail measures to implement the			
	policy.			

1.2 The MMCF producer has developed standard operating procedures (SOP) required to implement the Policy. These are available upon request to stakeholders. **	 □ Not Applicable ☑ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available 	
	Description of finding: Reviewed SOPs during audit, including those used for sourcing FSC- and PEFC-certified material. Stakeholders may submit requests via the contact form on the organization's website. Note that a confidentiality agreement may be required to view SOPs.	
1.3 The MMCF producer has assigned personnel with responsibility for Policy implementation.**	 □ Not Applicable ☑ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available 	
	Description of finding: Confirmed via interviews with staff that are assigned responsibilities via job descriptions and continuing training (i.e., internal training program).	
1.4 The MMCF producer has developed capacity and organizational structure to implement the Policy.	 □ Not Applicable ☑ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available 	
	Description of finding : Interviews with staff confirm that each person is assigned responsibilities, including	

	continuing training. Reviewed organizational chart on organization's intranet. Training report for four staff completed at Spain site and approximately 10 staff for Kingsport site for 2021 reviewed. Interviewed Health & Safety Training technologist for overview of training program.	
1.5 The MMCF producer has communicated its commitment to implement its Policy to all its suppliers.**	 □ Not Applicable ☑ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available 	
	Description of finding: Policy commitment is included in the organization's supplier agreement and includes reference to Canopy's requirements. Reviewed agreements for all three suppliers.	
1.6 The MMCF producer has included requirements to implement the Policy in agreements/contracts with current and future suppliers.**	 □ Not Applicable ☑ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available 	
	Description of finding: Policy commitment is included in the organization's supplier agreement and includes reference to Canopy's requirements. Reviewed agreements for all three suppliers.	
1.7 The MMCF producer has developed, and is implementing a	□ Not Applicable⊠ Commitment Met	

system to monitor supplier conformance with the Policy.**	☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available	
	Description of finding: Reviewed procurement procedures (GPWI-212), which includes a quarterly review of all suppliers during meetings. Reviewed sample of meeting minutes to confirm	
	monitoring of performance/ conformance (17 March 2021 and 15 September 2020).	
1.8 The MMCF producer has put in	☐ Not Applicable	
place a grievance procedure.	□ Commitment Met	
	☐ Commitment in Progress	
	☐ Commitment Not Met	
	☐ Insufficient Information Available	
	Description of finding: Any stakeholder may submit comments via the website comment form. Complaints/grievance procedures are also addressed in FSC and PEFC procedures.	
1.9 The MMCF producer has	⊠ Not Applicable, no identified non-	
developed, and is implementing, an action plan that address any	conformance or grievance received.	
identified non-conformance and	☐ Commitment Met	
grievance received.**	☐ Commitment in Progress☐ Commitment Not Met	
	☐ Insufficient Information Available	
	Description of finding:	

1.10 Key managers at each production site are aware of the Policy and demonstrate a similar commitment to implement it. **	□ Not Applicable □ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available Description of finding: Interviews with site representatives (staff and contractors) confirm awareness of the corporate Policy, such as through presentations and availability of related marketing materials and procedures. Staff interviews confirm knowledge of how to access relevant procedures and communications processes.	□ Not Applicable □ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available Description of finding: Interviews with site representatives (staff) confirm awareness of the corporate Policy. Staff interviewed confirmed that there are both corporate- and site-level procedures, which undergo similar approval processes via corporate. Staff also confirmed that raw material is from the ECC production site, so corporate controls the sourcing of input materials. Staff interviews confirm knowledge of how to access relevant procedures and
		communications processes.
1.11 Each production site managers have developed procedures to implement the Policy, when relevant. **	□ Not Applicable □ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available Description of finding: The organization applies the same sourcing procedures to all sites. Staff interviews confirm knowledge of how to access	□ Not Applicable □ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available Description of finding: The organization applies the same sourcing procedures to all sites. Staff interviews confirm knowledge of how to access

relevant procedures and	relevant procedures and
communications processes.	communications processes. Staff
	interviewed confirmed that there
	are both corporate- and site-level
	procedures, which undergo similar
	approval processes via corporate.
	Staff also confirmed that raw
	material is from the ECC
	production site, so corporate
	controls the sourcing of input
	materials. Staff interviews confirm
	knowledge of how to access
	relevant procedures and
	communications processes.

Summary: All Canopy sourcing requirements are referenced in supplier agreements. The organization has procedures and processes in place to periodically review compliance with supplier agreements and progress in achieving objectives related to Canopy. Personnel at all sites are aware of procedures related to their job responsibilities.

	s raw material from suppliers that are tra rporate		roduction Sites
Indicators	Findings	Findings – ECC	Findings – ESC
2.1 An assessment of the MMCF	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
producer supply chain has been	□ Commitment Met □	⊠ Commitment Met	□ Commitment Met
completed globally. The producer	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
used the Forest Mapper, advice	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
note on Ancient and Endangered Forests and the Dissolving Pulp	☐ Insufficient Information Available	☐ Insufficient Information Available	☐ Insufficient Information Available
Classification tool, to make their	Description of finding : All sourcing		
supply assessment. **	related to Canopy is managed at the	Description of finding:	Description of finding:
	corporate level. All production of CAF	☑ Refer to corporate-level	☑ Refer to corporate-level
	is done at ECC. Both ECC and ESC	finding.	finding.
	sites produce yarn from CAF.		
	Confirmed via review of		
	organization's presentation on Forest		
	Mapper, risk assessment, and		
	Dissolving Pulp Classification tool for		
	each supplier. All suppliers are		
	certified, with most supply (60-75%)		
	from FSC Controlled Wood. One		
	supplier is verified for controlled		
	material sourcing via the		
	organization's FSC DDS, which means		
	that each supplier evaluates for the		
	presence of forests included in Forest		
	Mapper. Two suppliers are classified		
	as low risk of sourcing from Ancient		
	and Endangered Forests, and one		
	supplier has indirect risk of		
	controversial sources as it sources		
	from a mill that has an ownership		
	connection with Royal Golden Eagle		
	Group.		

	All incoming raw material used to make MMCF is processed into Cellulose Acetate Flake (CAF) at ECC. CAF is then processed into yarn at ECC or shipped to ESC to be processed into yarn, as confirmed via remote inspection, interviews with personnel, and review of procedures for all facilities.		
2.2 The assessment identifies all	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
suppliers in the chain that supply	□ Commitment Met		⊠ Commitment Met
the MMCF mills, beginning at the	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
forest or plantation of origin.	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
	☐ Insufficient Information Available	☐ Insufficient Information Available	☐ Insufficient Information Available
	Description of finding : The		
	organization uses three suppliers, as	Description of finding:	Description of finding:
	confirmed via review of the supplier	☑ Refer to corporate-level	☑ Refer to corporate-level
	list and risk assessment. The	finding.	finding.
	organization's presentation on Forest		
	Mapper includes a map of each supplier's logical procurement radius.		
2.3 This assessment is updated	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
every year and shared with Canopy,	□ Commitment Met	□ Commitment Met	□ Commitment Met
with permission to share with the	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
Leaders Group.	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
	☐ Insufficient Information Available	☐ Insufficient Information Available	☐ Insufficient Information Available
	Description of finding: Reviewed		
	email shared with Leaders Group and	Description of finding:	Description of finding:
	Canopy (11 March 2020). The	☑ Refer to corporate-level	☑ Refer to corporate-level
	organizations FSC COC certificate also	finding.	finding.
	includes publicly available		
	information on its DDS for sourcing of		

	controlled material for one supplier		
	in Brazil (refer to <u>FSC database entry</u>).		
2.4 The producer developed	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
additional criteria to complete their	□ Commitment Met	□ Commitment Met	□ Commitment Met
risk assessment, to include legality,	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
violation of human risks and risks	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
related to the conversion of natural	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
forests to plantations (1994 date),		Available	Available
use of Genetically Modified	Description of finding: Language		
Organism.	related to this requirement is	Description of finding:	Description of finding:
	included in supplier agreements (e.g.,	☑ Refer to corporate-level	☑ Refer to corporate-level
	ILO conventions, FSC CW, 1994	finding.	finding.
	plantation cut-off date, etc.). This		
	topic is reviewed during contract		
	re/negotiation per interviews with		
	staff, and review of one updated		
	agreement (dated 20 Mar. 2021) and		
	management review meeting		
	minutes (26 Jan. 2021). 2 of 3		
	suppliers are FSC-certified, and the		
	other is included in the organization's		
	FSC DDS per review of FSC and PEFC		
	COC reports.		
	Eastman is engaging with supplier		
	Bracell to address risk related its to		
	ownership connection with RGE.		
2.5 The MMCF producer publishes	☐ Not Applicable		
its suppliers publicly, or, in the	☐ Commitment Met		
absence of such transparency, is	☐ Commitment in Progress		
providing its customers with a	☐ Commitment Not Met		
robust track and trace system that	☐ Insufficient Information Available		
can be used throughout the supply	insufficient information Available		
chain up to clothing and textile	Description of finding : Confirmed via		
retailers.	review of PDF on Naia™ Fastman		

website. Organization is FSG PEFC-certified and can sell r with relevant claims using a trace system. Organization separate testing process to that finished product is Naia as confirmed via review of presentation and interview marketing director. Finished can also be traced to produ via barcodes and other trace systems. Confirmed availab track and trace system via r sales records in the FSC and	aterial crack and lso has a erify fibre, istomer with product tion data ing ity of view of
sales records in the FSC and COC reports.	

Summary: The organization has assessed its suppliers' supply chains using the required Canopy tools, verification of its suppliers COC certificates (e.g., FSC, PEFC, etc.), and implementation of FSC DDS for one supplier, all of which confirms low risk for 2 suppliers, and indirect risk due to ownership connection for one supplier. Information on FSC- and PEFC-certified suppliers, including DDS (when relevant) is available on each scheme's respective databases. The organization provides customers with sufficient track and trace systems to ensure that the origin of fabric is known.

3. No conversion of natural forest to plantations			
Corporate		Mills/Production Sites	
Indicators	Findings	Findings – ECC	Findings – ESC
3.1 The initial date of the plantation	☐ Not Applicable, not sourcing from	☑ Not Applicable, does not source	☑ Not Applicable, does not source
development has been documented	its own plantations.	primary material.	primary material.
and sourcing only occurs in areas	□ Commitment Met	☐ Commitment Met	☐ Commitment Met
identified pre 1994, or post 1994	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
with a supporting valid FSC	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
certificate. **	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
		Available	Available
	Description of finding : All suppliers		
	sourcing from plantations are FSC-	Description of finding:	Description of finding:
	certified except for Bracell, which is		
	PEFC-certified. While these		
	plantations were previously FSC-		

certified and most of the areas likely	
meet the pre- and post-1994	
requirements, the disassociation of	
Bracell's parent company means that	
this cannot be fully verified without	
further information. Bracell's	
plantations are evaluated for risk per	
the organization's FSC Controlled	
Wood DDS and FSC Brazil NRA. FSC	
Forest Management certification	
provides assurance that plantations	
have not been established on lands	
that were natural forest post-1994,	
but FSC Controlled Wood and PEFC	
certification do not. The plantations	
established by Bracell were	
previously certified to the FSC Forest	
Management standard, meaning that	
they were verified as being	
established pre-1994. Thus the	
current supply chain is composed of	
either natural forest or pre-1994	
plantations, so the indicator can be	
graded as commitment met.	
Summary: One supplier is not ESC-certified but its plantations were previously	FSC Forest Management certifed, which means that the pre- and post-

Summary: One supplier is not FSC-certified but its plantations were previously FSC Forest Management certified, which means that the pre- and post-1994 plantation establishment requirement would be met on this supply base. The indicator can be graded as commitment met as long as the current supply base does not expand to include any new forest management units without separate verification of these areas.

Corporate		Mills/	Mills/Production Sites	
Indicators	Findings	Findings – ECC	Findings – ESC	
4.1 The MMCF producer has	☐ Not Applicable			
adopted clear definitions for the	□ Commitment Met			
terms included in their Policy, such	☐ Commitment in Progress			
as "ancient & endangered forests,"	☐ Commitment Not Met			

"intact forest," "natural forest," "endangered species,"	☐ Insufficient Information Available		
"controversial sources," "high	Description of finding : Confirmed via		
conservation value," "high carbon	review of the sourcing policy		
area," "peatlands," etc. that are	available on the organization's		
consistent with this document and	website and agreements with the		
the forest sourcing policy	three suppliers (RYAM, 23/Dec/20;		
template.**	Bracell, 22/Dec/20; and GP,		
template	20/Mar/2021).		
	20/14/2021).		
	While there is reference to several of		
	these terms identified in 4.1 in the		
	organization's sourcing Policy, some		
	terms are missing, notably "natural		\
	forest" and "high carbon area".		
	Definitions, or reference to them, for		
	all terms is not included in the Policy.		\
	an terms is not included in the Folloy.		
	References to FSC and Canopy		
	definitions are included in supplier		
	agreements.		
	It is noted that Canopy has not		
	explicitly defined these terms in a		
	glossary or in its CanopyStyle Audit		
	Guidelines and Verification		
	Framework. Instead, it refers to other		
	sources of information and has		
	incorporated elements from these	\	
	sources in its Forest Mapper and		
	Dissolving Wood Pulp tools. Searches		
	of the Canopy website for the term		
	"definitions" on 23 March 2021		
	yielded two results.		
4.2 All areas meeting the definition	☐ Not Applicable		
of "Ancient and Endangered			

Forests" have been identified and	⊠ Commitment Met		
mapped and suppliers and fibre that	☐ Commitment in Progress		
have a high risk of being considered	_		
controversial sources have been	☐ Commitment Not Met		
identified and shared with Canopy,	☐ Insufficient Information Available		
with permission to share with the			
Leaders Group. **	Description of finding : Confirmed via		
Leaders Group:	review of all supplier agreements		
	mentioned previously, Forest Mapper		
	results (including maps of logical		
	procurement zones for all suppliers),		
	Dissolving Wood Pulp tool, and FSC		
	COC audit report. It confirms low risk		
	for 2 suppliers, and indirect risk due		
	to ownership connection for one		
	supplier. There have been no changes		
	to risk designations since the last audit.		
4.3 Any raw materials in the MMCF	⊠ Not Applicable, no such raw	Mat Applicable no such raw	M Not Applicable no such row
producer's supply chain originating	materials sourced.	⋈ Not Applicable, no such raw materials sourced.	⋈ Not Applicable, no such raw materials sourced.
from Ancient and Endangered			
Forests or other controversial	☐ Commitment Met	☐ Commitment Met	☐ Commitment Met
sources, and acquired before the	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
Policy was adopted by the company,	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
such as stocks in log yards, will be	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
documented, identified accordingly		Available	Available
and utilised by the mills. **	Description of finding:		
		Description of finding:	Description of finding:
		□ Raw material supply chain is	□ Raw material supply chain is
		the same as the corporate/main	the same as the corporate/main
		production site.	production site.
4.4 The MMCF producer is aware of	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
all relevant local, national and	□ Commitment Met	□ Commitment Met	□ Commitment Met
international laws and there is no	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
evidence of non-compliance, with	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
local, national or international laws.	☐ Insufficient Information Available		
**			

4.5 The commitment not to source	Description of finding: Confirmed via interviews with personnel that the organization has corporate and sitelevel human resources departments to ensure compliance with social and labour laws. Review of Code of Business Conduct, and FSC and PEFC COC audit reports confirm that the organization has measures in place to ensure legal compliance throughout the supply chain, including through implementation of FSC DDS to one supplier in Brazil.	☐ Insufficient Information Available Description of finding: Confirmed via interviews with personnel that the organization has corporate and site-level human resources departments to ensure compliance with social and labour laws. Review of Code of Business Conduct, and FSC and PEFC COC audit reports confirm that the organization has measures in place to ensure legal compliance. ☐ Not Applicable	□ Insufficient Information Available Description of finding: Confirmed via interviews with personnel that the organization has corporate and site-level human resources departments to ensure compliance with social and labour laws. Review of Code of Business Conduct, and FSC and PEFC COC audit reports confirm that the organization has measures in place to ensure legal compliance □ Not Applicable
from Ancient and Endangered	☐ Commitment Met	☐ Commitment Met	☐ Commitment Met
Forests and other controversial	☑ Commitment in Progress	□ Commitment in Progress	□ Commitment in Progress
sources is verified. **	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
	☐ Insufficient Information Available	☐ Insufficient Information Available	☐ Insufficient Information Available
	Description of finding : The audit		
	confirms low risk for two suppliers, and indirect risk for one supplier, due to ownership structure. Canopy's Classification of Dissolving Pulp Mills indicates potential risks for Bracell due to affiliation with the controversial RGE family of companies, which are linked to deforestation, forest conversion and social conflict. Confirmed via review of supplier agreements and quarterly meeting minutes cited previously. When a supplier agreement is set to expire, this requirement is reviewed	Description of finding : ⊠ Refer to corporate-level finding.	Description of finding : ⊠ Refer to corporate-level finding.

to determine if any changes are necessary, as confirmed via review of updated supplier agreements (e.g., RYAM, 2019 vs. 2021; Bracell, 2019 vs. 2021; and GP, 2019 vs. 2021) and the organization's internal Global Sourcing & Procurement Vendor Assessment tool. The audit also
quarterly with Bracell and parent company RGE in order to
communicate concerns related to
RGE's operations, and to encourage
the company to take action to
address these concerns.

Summary: The organization uses several tools to assess its suppliers' supply chains, including the Forest Mapper and Dissolving Wood Pulp classification tool, and FSC and PEFC DDS. It applies its FSC DDS to one supplier that is currently unable to supply FSC claims to ensure low risk. It applies its Global Sourcing & Procurement Vendor Assessment, management review, and quarterly meeting processes to evaluate and monitor supplier performance.

5. If suppliers contravene these criteria, the MMCF producer will first engage them to change practices and then re-evaluate its relationship with them. Corporate Mills/Production Sites Findings – ECC **Indicators Findings** Findings – ESC 5.1 All MMCF producers' suppliers ☐ Not Applicable ☐ Not Applicable ☐ Not Applicable are identified and the forest of □ Commitment Met □ Commitment Met □ Commitment Met origin is known.** ☐ Commitment in Progress ☐ Commitment in Progress ☐ Commitment in Progress ☐ Commitment Not Met ☐ Commitment Not Met ☐ Commitment Not Met ☐ Insufficient Information Available ☐ Insufficient Information ☐ Insufficient Information Available Available **Description of finding**: All sites share **Description of finding: Description of finding:** the same supply chain. The organization uses three suppliers, as □ Refer to corporate-level □ Refer to corporate-level confirmed via review of the supplier finding. finding. list and risk assessment. The organization's presentation on Forest

5.2 The MMCF producer has developed procedure for engaging with suppliers, up to withdrawing	Mapper includes a map of each supplier's logical procurement radius. All suppliers supply material with an FSC or PEFC claim and/or via the organization's FSC DDS. ☐ Not Applicable ☐ Commitment Met ☐ Commitment in Progress	 □ Not Applicable ⊠ Commitment Met □ Commitment in Progress 	 □ Not Applicable □ Commitment Met □ Commitment in Progress
from purchase and other agreements in situations where non-conformance is found.** (Note: This means potential legal	☐ Commitment Not Met ☐ Insufficient Information Available Description of finding: Confirmed via	☐ Commitment Not Met ☐ Insufficient Information Available	☐ Commitment In Flogress ☐ Commitment Not Met ☐ Insufficient Information Available
and contractual issues associated with withdrawal are identified and addressed.)	review of supplier agreements and interviews with staff. Per procedure GP-WI-106, the organization may issue corrective actions or withdraw from purchase/suppler agreements. The organization understands the importance of engagement with RGE on addressing RGE's policy on FSC association concerns and other issues related to sourcing from Ancient and Endangered Forests and other controversial sources, and in fact, meets quarterly with the involved parties as stated in section 4.1	Description of finding: ☑ Refer to corporate-level finding.	Description of finding: ☐ Refer to corporate-level finding.
5.3 The MMCF producer has documented withdrawals from supply agreements where nonconformance has been found.**	 ☑ Not Applicable, no withdrawals from supply agreements and/or no non-conformance found. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met 	 ☑ Not Applicable, no withdrawals from supply agreements and/or no non-conformance found. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met 	 ☑ Not Applicable, no withdrawals from supply agreements and/or no non-conformance found. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met
	☐ Insufficient Information Available	☐ Insufficient Information Available	☐ Insufficient Information Available

	Description of finding:		
		Description of finding:	Description of finding:
Summary: Per review of supplier agreements and procedures, the organization knows the forests of origin and has measures to correct			
nonconformances detected in the supply chain related to this standard.			

6. The MMCF producer welcomes interested stakeholders and Leaders Group observers to verify the implementation.

*If sourcing from key priority areas of Ancient and Endangered Forests, the MMCF producer (and/or supplier) is actively engaging its supplier(s) to undertake large-scale scientifically based conservation planning and seeking FSC 100% certification for all wood sourcing. (if, and when the producer is vertically integrated, they may execute the conservation planning themselves)

Corporate		Mills/Production Sites	
Indicators	Findings	Findings – ECC	Findings – ESC
6.1 When requested, Canopy, the	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
Leaders Group and other	□ Commitment Met	□ Commitment Met	□ Commitment Met
stakeholder observers are permitted	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
to participate freely and to report	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
observations during this verification	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
process. **		Available	Available
	Description of finding : Per interviews		
	with staff, there have been no such	Description of finding:	Description of finding:
	requests. Marketing director states	⊠ Refer to corporate-level	☑ Refer to corporate-level
	that the organization is open to such	finding.	finding.
	requests.		
6.2 The MMCF producer requires of		⊠ Not Applicable, does not source	$oxed{\boxtimes}$ Not Applicable, does not source
its supplier to complete large scale	from ancient and endangered forests.	from ancient and endangered	from ancient and endangered
scientifically based conservation	☐ Commitment Met	forests.	forests.
planning, High Conservation Value	☐ Commitment in Progress	☐ Commitment Met	☐ Commitment Met
assessments, and/or High Carbon	☐ Commitment Not Met	☐ Commitment in Progress	☐ Commitment in Progress
Value assessment, identifying areas	☐ Insufficient Information Available	☐ Commitment Not Met	☐ Commitment Not Met
for protection, has been completed, based on best available science, by a		☐ Insufficient Information	☐ Insufficient Information
credible third party, and made	Description of finding:	Available	Available
public. **			
public.		Description of finding:	Description of finding:
		⊠ Refer to corporate-level	⊠ Refer to corporate-level
		finding.	finding.

6.3 If sourcing from controversial areas, with records of conflict and human rights violation, the MMCF producer requires of its supplier to complete an assessment that includes participatory mapping of lands owned or claimed by indigenous and local communities, identification of areas for protection, areas for conflict resolution and remedy of past harms that involve affected parties, their chosen advisors and relevant stakeholders, have been completed by a credible and mutually agreed third party and made public. **	 ☑ Not Applicable, no sourcing from such controversial areas. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding: NOTE: supplier agreements cover human rights issues. 	 ☑ Not Applicable, no sourcing from such controversial areas. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding: 	 ☒ Not Applicable, no sourcing from such controversial areas. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding:
6.4 The MMCF producer requires of its supplier to have developed a management plan that identifies measures to protect areas identified in large scale scientifically based conservation planning, HCV and HCS assessments with the Free, Prior and Informed Consent of indigenous and local communities whose land or land claims are impacted and with input from credible ENGOs. **	 ✓ Not Applicable, does not source from ancient and endangered forests. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding: 	 ☒ Not Applicable, does not source from ancient and endangered forests. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding: 	 ✓ Not Applicable, does not source from ancient and endangered forests. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding:
6.5 The MMCF producer requires of its supplier to have developed and implemented a time-bound action plan to actively seek the legal protection of these areas with final land-use decision-makers in a way that meets principles of Free Prior and Informed Consent. **	 ✓ Not Applicable, does not source from ancient and endangered forests. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding:	 ☑ Not Applicable, does not source from ancient and endangered forests. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available 	 ☒ Not Applicable, does not source from ancient and endangered forests. ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available

		Description of finding:	Description of finding:	
Summary: The organization is open to stakeholder engagement and has demonstrated its participation in events with relevant stakeholders in its				
industry, as confirmed via review of evidence cited in parts 8-12 of this standard.				

7. The MMCF producer shall recognize, respect and uphold human rights and the rights of communities and workers affected by the operations of their mills and their supply chain and affiliated companies in the forestry sector. Mills/Production Sites Corporate **Findings** Findings – ECC **Indicators** Findings – ESC 7.1 The MMCF ☐ Not Applicable ☐ Not Applicable ☐ Not Applicable producer has □ Commitment Met
 □ □ Commitment Met □ Commitment Met developed and requires ☐ Commitment in Progress ☐ Commitment in ☐ Commitment in its suppliers to adopt a **Progress Progress** ☐ Commitment Not Met similar policy, systems ☐ Commitment Not ☐ Commitment Not ☐ Insufficient Information Available and procedures to Met Met implement Free, Prior **Description of finding**: The organization has included reference to the ☐ Insufficient ☐ Insufficient and Informed Consent UN's FPIC policy in its online sourcing policy. Supplier agreements require Information Available Information Available of indigenous people compliance to FPIC and the sourcing policy. Compliance with supplier and local communities. agreements is reviewed in quarterly meeting, management review, and **Description of finding: Description of finding:** the internal Global Sourcing & Procurement Vendor Assessment tool, as ⊠ Refer to corporate-⊠ Refer to corporatereferenced previously in other requirements. level finding. level finding. 7.2 Suppliers document ☐ Not Applicable ☐ Not Applicable ☐ Not Applicable how they conform with □ Commitment Met □ Commitment Met the MMCF producer's ☐ Commitment in Progress ☐ Commitment in ☐ Commitment in commitment to **Progress Progress** ☐ Commitment Not Met recognize and respect ☐ Commitment Not ☐ Commitment Not ☐ Insufficient Information Available human rights, Met Met community rights, First **Description of finding:** Supplier agreements include clauses related to ☐ Insufficient ☐ Insufficient Nations rights and FPIC and the rights detailed in this indicator. Supplier records confirm Information Available Information Available rights of workers. ** that there is no sourcing from indigenous reservations and territories, and that in the case of Bracell that public consultation is done as a part of **Description of finding: Description of finding:** FSCBrazil Controlled Wood control measures to confirm low risk, ⊠ Refer to corporate- □ Refer to corporate-Verification of this indicator would be demonstrated through Eastman's level finding. level finding. FSC Controlled Wood due diligence, which includes direct consultation with community members by Eastman and its 3rd party auditor. See

	Eastman's record on the FSC database for more details:		
	https://info.fsc.org/details.php?id=a02f300000glsPcAAK&type=certificate		
	Compliance with supplier agreements is reviewed in quarterly meeting,		
	management review, and the internal Global Sourcing & Procurement		
	Vendor Assessment tool, as referenced previously in other requirements.		
	The Together for Sustainability (TfS) process also includes a review of		
	public perception of suppliers performance related to these topics.		
7.3 The MMCF	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
producer and its	⊠ Commitment Met	□ Commitment Met	□ Commitment Met
suppliers have a	☐ Commitment in Progress	☐ Commitment in	☐ Commitment in
grievance mechanism	☐ Commitment Not Met	Progress	Progress
and show responsible	☐ Insufficient Information Available	☐ Commitment Not	☐ Commitment Not
handling of complaints	I ilisametene illionnation, wallaste	Met	Met
and resolution of	Description of finding : Supplier agreements include a clause related to	☐ Insufficient	☐ Insufficient
conflicts in a	complaints. 2 of 3 suppliers are FSC-certified and thus are required to	Information Available	Information Available
transparent and	maintain their own complaints mechanisms; the third supplier is verified		
accountable manner	through the organization's FSC DDS and is thus subject to its complaints	Description of finding:	Description of finding:
that is mutually agreed	mechanism. The organization has an online contact form and Code of	☑ Refer to corporate-	☑ Refer to corporate-
by the parties.	Global Busines Conduct as a part of its complaints procedure, and is a	level finding.	level finding.
	part of Together for Sustainability (TfS), which includes an assessment of		_
	stakeholder feedback.		
7.4 The MMCF	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
producer and its	⊠ Commitment Met	□ Commitment Met	□ Commitment Met
suppliers have	☐ Commitment in Progress	☐ Commitment in	☐ Commitment in
developed internal	☐ Commitment Not Met	Progress	Progress
capacity and	☐ Insufficient Information Available	☐ Commitment Not	☐ Commitment Not
organizational		Met	Met
structure to recognize	Description of finding : Supplier agreements include clauses related to	☐ Insufficient	☐ Insufficient
and respect the rights	the rights detailed in this indicator. Compliance with supplier agreements	Information Available	Information Available
of its workers.	is reviewed in quarterly meeting, management review, and the internal		
	Global Sourcing & Procurement Vendor Assessment tool, as referenced	Description of finding:	Description of finding:
	previously in other requirements. The TfS process also includes a review	⊠ Refer to corporate-	⊠ Refer to corporate-
	of public perception of suppliers performance related to these topics.	level finding.	level finding.
		Interviews with site-	Interviews with site-
		level personnel also	level personnel also

		confirm that there are	confirm that there are
		policies and processes	policies and processes
		in place, such as a	in place, such as a
		Human Resources	Human Resources
		department, to	department, to
		address workers'	address workers'
		rights.	rights.
7.5 The MMCF	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
producer has	⊠ Commitment Met	□ Commitment Met	□ Commitment Met
developed procedures	☐ Commitment in Progress	☐ Commitment in	☐ Commitment in
to ensure its Tier one	☐ Commitment Not Met	Progress	Progress
suppliers uphold the	☐ Insufficient Information Available	☐ Commitment Not	☐ Commitment Not
International Labour		Met	Met
Organization (ILO)	Description of finding : The organization's sourcing policy and supplier	☐ Insufficient	☐ Insufficient
Declaration on	agreements address this indicator. Compliance with supplier agreements	Information Available	Information Available
Fundamental Principles	is reviewed in quarterly meeting, management review, and the internal		
and Rights at Work and	Global Sourcing & Procurement Vendor Assessment tool, as referenced	Description of finding:	Description of finding:
will require the	previously in other requirements. The TfS process also includes a review	⊠ Refer to corporate-	⊠ Refer to corporate-
equivalent of their own	of public perception of suppliers performance related to these topics.	level finding.	level finding.
suppliers.		Interviews with site-	Interviews with site-
		level personnel also	level personnel also
		confirm that there are	confirm that there are
		policies and processes	policies and processes
		in place, such as a	in place, such as a
		Human Resources	Human Resources
		department, to	department, to
		address workers'	address workers'
		rights.	rights.
7.6 Recognition and	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
respect for human		□ Commitment Met	□ Commitment Met
rights is demonstrated	☐ Commitment in Progress	☐ Commitment in	☐ Commitment in
by the MMCF producer	☐ Commitment Not Met	Progress	Progress
and its pulp suppliers.	☐ Insufficient Information Available	☐ Commitment Not	☐ Commitment Not
There is no evidence of		Met	Met
avoiding or failing to			

Pescription of finding: The organization's sourcing policy and supplier agreements address this indicator. Compliance with supplier agreements violations. ** Description of finding: The organization's sourcing policy and supplier agreements address this indicator. Compliance with supplier agreements is reviewed in quarterly meeting, management review, and the internal Global Sourcing & Procurement Vendor Assessment tool, as referenced previously in other requirements. The TfS process also includes a review of public perception of suppliers performance related to these topics. The organization has a corporate-level grievance process per interviews with staff and review of its corporate governance brochure. Description of finding:				
Sourcing & Procurement Vendor Assessment tool, as referenced previously in other requirements. The TfS process also includes a review of public perception of suppliers performance related to these topics. The organization has a corporate-level grievance process per interviews with staff and review of its corporate governance brochure. Description of finding: Refer to corporate-level finding. Interviews with site-level personnel also confirm that there are policies and processes in place, such as a Human Resources department. Personnel interviewed were knowledgeable of processes available to resolve conflicts and human rights violations such as discrimination. Description of finding: Refer to corporate-level finding. Interviews with site-level personnel also confirm that there are policies and processes in place, such as a Human Resources department. Personnel interviewed were knowledgeable of processes available to resolve conflicts and human rights violations such as discrimination.	and remedy past or	agreements address this indicator. Compliance with supplier agreements		
	· ·	Global Sourcing & Procurement Vendor Assessment tool, as referenced previously in other requirements. The TfS process also includes a review of public perception of suppliers performance related to these topics. The organization has a corporate-level grievance process per interviews with	⊠ Refer to corporate- level finding. Interviews with site- level personnel also confirm that there are policies and processes in place, such as a Human Resources department. Personnel interviewed were knowledgeable of processes available to resolve conflicts and human rights violations	Refer to corporate-level finding. Interviews with site-level personnel also confirm that there are policies and processes in place, such as a Human Resources department. Personnel interviewed were knowledgeable of processes available to resolve conflicts and human rights violations

Summary: The organization is meeting much of this requirement primarily through its sourcing policy and supplier agreements, and ensures that its suppliers are FSC- and/or PEFC-certified. These chain of custody standards include requirements related to human and worker rights, as well as safety.

8. Development of Innovative and Alternative Fiber			
Corporate		Mills/Production Sites	
Indicators	Findings	Findings – ECC	Findings – ESC
8.1 The MMCF producer has	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
developed and implemented an	□ Commitment Met		□ Commitment Met
internal action plan to collaborate	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
with innovative companies and	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
suppliers to explore and encourage	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
the development of new alternative fibre sources that reduce		Available	Available
environmental and social impacts,	Description of finding : Reviewed		
such as agricultural residues and	innovation strategy presentation. Per	Description of finding:	Description of finding:
recycled fibres. **	interviews with staff, there are	□ Refer to corporate-level	⊠ Refer to corporate-level
recycled fibres.	internal documents that detail more	finding.	finding.

	specific information on this action		
	plan. Per review of the presentation		
	and interviews with staff, the		
	organization has developed a		
	strategy to develop fibres sourced		
	from pre- and post-consumer		
	recycled materials.		
	,		
	The organization has developed		
	methods to convert waste textiles		
	into the Naia™ Renew fabric. This		
	fabric was commercialized in 2020.		
	Research into non-woody biomass		
	and recycled fibres (e.g., Naia ™ Next		
	Generation Solutions Platform) is		
	ongoing per presentation reviewed		
	and interviews with staff.		
8.2 The research and development	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
phase for the production of pulp	☐ Commitment Met	☐ Commitment Met	☐ Commitment Met
and cellulosic fibre made from	□ Commitment in Progress	□ Commitment in Progress	□ Commitment in Progress
alternative fibre sources has been	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
successfully completed and the	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
MMCF producer is entering a		Available	Available
commercial scale phase.	Description of finding : The Naia [™]		
	Next Gen. fabric is scheduled to be	Description of finding:	Description of finding:
	commercialized in 2021, and the R&D	☐ Refer to corporate-level	☐ Refer to corporate-level
	phase is complete per interviews	finding.	finding.
	with staff and review of the	S	
	innovation strategy.		
Summary: The organization's website	e includes information on its Naia™ Renev	w product line and includes informa	tion about its recycled content. Of
note, the product has undergone a th	nird party, ISO-compliant Life Cycle Assess	sment (LCA).	-

9. Voluntary advocacy for conservation solutions	
Corporate	Mills/Production Sites

Indicators	Findings	Findings – ECC	Findings – ESC
9.1 The MMCF producer has a track	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
record of participating in events that	⊠ Commitment Met		⊠ Commitment Met
support collaborative and visionary	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
system solutions that aim protect	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
remaining Ancient and Endangered Forests. **	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
	Description of finding : Confirmed via	Available	Available
	review of Advocacy, Education, and	Description of finding:	Description of finding:
	Promotion presentation, and	☐ Refer to corporate-level	☐ Refer to corporate-level
	information shared on the	finding.	finding.
	partnerships and news sections of	mang.	initialing.
	the organization's website. The		
	organization has several third party		
	certifications and partners with other		
	suppliers to advocate for Ancient and		
	Endangered Forests.		
9.2 When prompted, the MMCF	☐ Not Applicable		
producer uses its brand influence or	□ Commitment Met		
purchasing influence to positively	☐ Commitment in Progress		
impact conservation and	☐ Commitment Not Met		
development solutions that have	☐ Insufficient Information Available		
the Free, Prior and Informed Consent of affected indigenous and			
local communities. **	Description of finding: The		
local communicies.	organization has an option to include		
	marketing material about its fabric		
	on-product. The organization also has		
	a mobile phone app and website that		
	include resources on Ancient and Endangered Forests (AEF) and FPIC.		
	The organization has a public		
	relations strategy that emphasizes		
	B2B communications and some		
	campaigns targeted to consumers.		
	Reviewed mill education program		

	and advertisements/articles in trade		
	magazines.		
	Canopy informed SCS that EEC		
	attended the Great Bear Customer		
	and Investor Roundtable in early		
	2021 to show support for		
	conservation of this important area.		
9.3 The MMCF producer publicly	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
supports science-based	☐ Commitment Met	☐ Commitment Met	☐ Commitment Met
international and national target(s)		□ Commitment in Progress	
and programs for preserving	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
designated protected and	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
conservation areas that have the	Insufficient information Available	Available	Available
Free, Prior and Informed Consent of	Description of finding: The	Available	Available
affected indigenous and local	organization is FSC-certified and	Description of finding:	Description of finding:
communities.	applies its FSC DDS to its supplier in	 ⊠ Refer to corporate-level 	☐ Refer to corporate-level
	Brazil, which covers issues related to	finding.	finding.
	conservation/preservation areas and	illiulig.	iniung.
	the rights of indigenous peoples and		
	local communities. Per review of		
	quarterly meeting minutes, the		
	organization is engaging its supplier		
	and FSC about reassociation and		
	sustainability topics. The organization		
	is a member of several NGOs/trade		
	organizations that advocate for		
	sustainability issues, such as Longleaf		
	Alliance that advances work on		
	conservation/protected areas in the		
	US Southeast using science-based		
	targets. The organization's		
	foundation (Eastman Foundation) has		
	made a commitment to donate to		
	other conservation projects, and has		

		Description of finding:	Description of finding:
	Description of finding:		
and/or Livoo programs.		Available	Available
and/or ENGO programs. **	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
the maintenance of their habitat through time, with government	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
endangered species population and	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
specific programs to increase the	☐ Commitment Met	☐ Commitment Met	☐ Commitment Met
developing and implementing	directly from forests.	directly from forests.	directly from forests.
9.4 The MMCF producer is		☑ Not Applicable, does not source	☑ Not Applicable, does not source
	section of <u>Naia website</u> .		
	Promotion presentation, and news		
	with staff, Advocacy, Education, and		
	projects. Confirmed via interviews		
	a process for evaluating potential		

Summary: The organization participates in several initiatives aimed to protect remaining Ancient and Endangered Forests. The organization has several third party certifications and partners with other suppliers to advocate for Ancient and Endangered Forests. The organization is a member of several NGOs/trade organizations that advocate for sustainability issues, such as Longleaf Alliance that advances work on conservation/protected areas in the US Southeast using science-based targets.

10. Responsible forest management			
Corporate		Mills/Production Sites	
Indicators	Findings	Findings – ECC	Findings – ESC
10.1 The MMCF producer has	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
defined criteria for responsible	□ Commitment Met		
forest management, gives a	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
preference for FSC certification and	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
has developed and implemented an action plan to increase FSC intake.**	☐ Insufficient Information Available	☐ Insufficient Information Available	☐ Insufficient Information Available
	Description of finding: The		
	organization is FSC- and PEFC-	Description of finding:	Description of finding:
	certified. All suppliers are PEFC-	☑ Refer to corporate-level	☑ Refer to corporate-level
	certified. 2 of its 3 suppliers are FSC-	finding.	finding.
	certified, with sourcing volumes up to		
	60-75% of materials being FSC		
	Controlled Wood, and the remaining		

supplier participates in the	
organization's controlled wood	
verification program via its FSC DDS.	
This ensures that all input pulp	
material is FSC-compliant. The	
organization is actively encouraging	
its supplier, Bracell, to seek	
reassociation with FSC.	

Summary: The organization has demonstrated a preference for FSC certification by maintaining its FSC certification and engaging Bracell in assurance activities in its supply chain. Other suppliers are FSC-certified.

11. Reduction of Greenhouse Gas (GHG) Footprint by recognizing the importa		Mills/Production Sites	
Indicators	Findings	Findings – ECC	Findings – ESC
11.1 The MMCF producer has	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
procedures to evaluate their	☐ Commitment Met		□ Commitment Met
suppliers' performance in reducing	□ Commitment in Progress		□ Commitment in Progress
GHG.	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
	☐ Insufficient Information Available	☐ Insufficient Information Available	☐ Insufficient Information Available
	Description of finding : Observed		
	sustainability video and presentation,	Description of finding:	Description of finding:
	which detail the organization's vision	☑ Refer to corporate-level	⊠ Refer to corporate-level
	for various sustainability metrics such	finding.	finding.
	as climate change mitigation. The		
	Naia™ sustainability goals are based		
	on the corporate strategy. By 2030,		
	the organization wants to lower the		
	carbon footprint of Naia™ by 40% by		
	2030. A part of this will be to		
	establish agreements with suppliers		
	related to measurement of GHG		
	impacts by 2025. In the supplier		
	agreements, the organization has		
	detailed its objectives in climate		

	mitigation, which will allow it		
	evaluate suppliers' performance.		
	These are reviewed in quarterly		
	meetings to assess attainment of		
	objectives.		
11.2 The MMCF producer has	☐ Not Applicable	☐ Not Applicable	☐ Not Applicable
procedures to know whether their	□ Commitment Met		
suppliers are sourcing from tropical	☐ Commitment in Progress	☐ Commitment in Progress	☐ Commitment in Progress
peatlands and/or intact forest	☐ Commitment Not Met	☐ Commitment Not Met	☐ Commitment Not Met
landscapes.	☐ Insufficient Information Available	☐ Insufficient Information	☐ Insufficient Information
		Available	Available
	Description of finding : Per review of		
	the organization's sourcing policy	Description of finding:	Description of finding:
	and supplier agreements that require	☑ Refer to corporate-level	⊠ Refer to corporate-level
	adherence to the sourcing policy	finding.	finding.
	(cited in other requirements), Forest		
	Mapper, and the organization's FSC		
	DDS for sourcing controlled material		
	from Bracell, this requirement is met.		
	Specifically, this supplier sources		
	from eucalyptus plantations that are		
	not located on any tropical peatlands		
	or intact forest landscapes. The other		
	two suppliers are FSC-certified in		
	temperate forests areas and there		
	are no IFLs within their logical		
	sourcing area. The Global Forest		
	Watch map was checked during the		
	audit to confirm the presence of IFLs.		
11.3 The MMCF producer can		☐ Not Applicable, does not source	☐ Not Applicable, does not source
document giving preference to		primary material.	primary material.
suppliers that are not operating in			□ Commitment Met
intact forest landscapes or on		☐ Commitment in Progress	☐ Commitment in Progress
drained tropical peatlands and that		☐ Commitment Not Met	☐ Commitment Not Met
have identified, withdrawn from and			

are restoring peatlands and their hydrology. **	☐ Insufficient Information Available	☐ Insufficient Information Available
	Description of finding: All input material is sourced at the corporate-level for the ECC mill. All input material has either an FSC or PEFC claim.	Description of finding : All input material is sourced from the ECC mill.
Summary:		

12. Pollution Prevention				
Corporate		Mills/Production Sites		
Indicators	Findings	Findings – ECC	Findings – ESC	
12.1 * This verification process will not verify at first hand the pulp and viscose manufacturing process which can lead to air and water emissions that impact overall environmental quality. Canopy expects MMCF producers to invest in and use the cleanest dissolving pulp and viscose manufacturing technology (i.e. lyocell process), and to implement the ZDHC new viscose guidelines available at https://www.roadmaptozero.com/post/zdhc-man-made-cellulosic-guidelines-released .	Not Applicable ☐ Commitment Met ☐ Commitment in Progress ☐ Commitment Not Met ☐ Insufficient Information Available Description of finding: Observed sustainability video and presentation, which detail the organization's vision for various sustainability metrics such as circular economy. Specifically, reviewed objectives to adopt and improve recycling programs, and implementation of alternative fibres program. The new Naia™ Renew fibre, which includes post- consumer recycled inputs, has completed an independent LCA.	□ Not Applicable □ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available Description of finding: ☑ Refer to corporate-level finding.	□ Not Applicable □ Commitment Met □ Commitment in Progress □ Commitment Not Met □ Insufficient Information Available Description of finding: ☑ Refer to corporate-level finding.	

Reviewed presentation on chemical use and recycling. The backbone of the organization's chemical HSES policy is to comply with applicable OSH, EHS, and security laws and regulations. The organization has its responsible care pledge available publicly on its website. The organization has several programs to control, reduce, and recycle chemicals used in industrial processes to demonstrate its commitment to ZDHC. The ZDHC score incorporates the impacts of the organization's suppliers as the chemical lists include those of the suppliers. The organization currently does not use any chemicals on ZDHC's restricted substance list. The organization expects to upload data to ZDHC's Gateway to complete its scorecard by Q3 of 2021.

Summary: The organization has established methods to measure and monitor waste, recycling, and material use efficiency. It also participates in ZDHC.

Appendix B – Canopy Recommendations



Recommendations for Eastman Chemical – Naia July 30, 2021

Canopy applauds Eastman for completing its second CanopyStyle audit. The audit confirms deep engagement of suppliers, as well as a thorough assessment of risk in the supply chain. The audit also finds that the company has developed systems to address several of the issues identified in the last audit.

The CanopyStyle audit is a learning opportunity, and in the spirit of continuous improvement, actions can be taken over time to implement Eastman policy commitments. Based on the review of the audit report, Canopy recommends the following next steps:

- Work with suppliers to determine the date of establishment for any plantation fibre entering into the company's supply chain;
- Increase the amount of FSC fibre used, with a preference for FSC 100%;
- Develop procedures for assessing the GHG emissions of suppliers;
- Develop and launch a commercial product which uses Next Generation alternatives to wood fiber to reduce pressure on forests;
- Build on the company's initial actions to support the conservation of key Ancient and Endangered Forests, including advocacy for science-based targets for protection of forests globally;
- Continue to adopt best in class processing and work with experts in the field to continuously meet new standards related to chemical discharge and pollution. Continue to work with ZDHC to develop new guidelines for chemical management, which give suppliers unified criteria for measuring output indicators like wastewater, sludge, air emissions and other process- related parameters.

We recommend that the company develop an action plan for these priority issues, so that they can be addressed before the next annual audit.

As mentioned in the CanopyStyle audit framework, ongoing audits and/or random site visits will support Eastman to continue to implement their policy and meet the expectations of the CanopyStyle Initiative.

Once again, we congratulate you for the completion of the audit and for proactively taking steps to reduce risk in your supply chain. We look forward to working collaboratively with Eastman to address any outstanding issues.